



STATE OF UTAH - DEPARTMENT OF ADMINISTRATIVE SERVICES

Division of Facilities Construction and Management

DFCM

STANDARD LOW BID PROJECT INVITATIONAL

May 19, 2009

CHILLER REPLACEMENT DECKER LAKE YOUTH FACILITY

DIVISION OF JUVENILE JUSTICE SERVICES WEST VALLEY, UTAH

DFCM Project Number 09124430

Van Boerum & Frank Associates, Inc.
330 South 300 East
Salt Lake City, Utah 84111

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Current copies of the following documents are hereby made part of these contract documents by reference. These documents are available on the DFCM web site at <http://dfcm.utah.gov> or are available upon request from DFCM.

DFCM Supplemental General Conditions dated July 15, 2008
DFCM General Conditions dated May 25, 2005.
DFCM Application and Certification for Payment dated May 25, 2005.

Technical Specifications :
Drawings:

The Agreement and General Conditions dated May 25, 2005 have been updated from versions that were formally adopted and in use prior to this date. The changes made to the General Conditions are identified in a document entitled Revisions to General Conditions that is available on DFCM's web site at <http://dfcm.utah.gov>

INVITATION TO BID

Only firms that have been invited to submit bids on this project are allowed to bid on this project.

Sealed bids will be received by the Division of Facilities Construction and Management (DFCM) for:

CHILLER REPLACEMENT - DECKER LAKE YOUTH FACILITY
DIVISION OF JUVENILE JUSTICE SERVICES – WEST VALLEY CITY, UTAH
DFCM PROJECT NO: 09124430

<u>Company</u>	<u>Contact</u>	<u>Fax</u>
Commercial HVAC & Controls	Mike Nafus	801-299-9889
KOH Mechanical Contractors 6374	Larry Hansen	801-254-
Mechanical Service & Systems	Randy Karren	801-561-4673
Ralph Tye & Sons, Inc	Doug Tye	801-262-1391

Bids will be in accordance with the Contract Documents that will be available at 3:00 PM on Tuesday, May 19, 2009, and distributed in electronic format only on CDs from DFCM, 4110 State Office Building, Salt Lake City, Utah and on the DFCM web page at <http://dfcm.utah.gov>. For questions regarding this project, please contact Craig Wessman, P.E., DFCM, at 801-538-3246. No others are to be contacted regarding this bidding process. The construction estimate for this project is \$160,000.

A **mandatory** pre-bid meeting will be held at 9:00 AM on Wednesday, May 20, 2009 at the Decker Lake Youth Facility, 2310 West 2770 South, West Valley City, Utah. All bidders wishing to bid on this project are required to attend this meeting.

Bids will be received until the hour of 3:00 PM on Wednesday, May 27, 2009 at DFCM, 4110 State Office Building, Salt Lake City, Utah 84114. Bids will be opened and read aloud in the DFCM Conference Room, 4110 State Office Building, Salt Lake City, Utah. NOTE: Bids must be received at 4110 State Office Building by the specified time.

A bid bond in the amount of five percent (5%) of the bid amount, made payable to the Division of Facilities Construction and Management on DFCM's bid bond form, shall accompany the bid.

The Division of Facilities Construction and Management reserves the right to reject any or all bids or to waive any formality or technicality in any bid in the interest of DFCM.

DIVISION OF FACILITIES CONSTRUCTION AND MANAGEMENT

Marla Workman, Contract Coordinator
4110 State Office Building, Salt Lake City, Utah 84114

PROJECT DESCRIPTION

Replacement of an existing 60 ton water cooled chiller with a new 90 nominal ton chiller with 30% glycol solution for the chilled water fluid. Included is a new fluid cooler to replace the existing fluid cooler along with a new water treatment center for the fluid cooler water system. Piping includes changes to the existing piping for the new equipment along with miscellaneous valves, gauges, thermometers, flexible connections as identified on the drawings and specifications. Temperature control requirements include connecting to the existing automated system at the facility.

Modifications to the electrical system are identified on the drawings and specifications which includes providing power to the new equipment and disconnecting power from the old equipment.



PROJECT SCHEDULE

PROJECT NAME: CHILLER REPLACEMENT – DECKER LAKE YOUTH FACILITY DIVISION OF JUVENILE JUSTICE SERVICES – WEST VALLEY CITY, UTAH DFCM PROJECT NO. 09124430				
Event	Day	Date	Time	Place
Bidding Documents Available	Tuesday	May 19, 2009	3:00 PM	DFCM 4110 State Office Bldg SLC, UT and the DFCM web site *
Mandatory Pre-bid Site Meeting	Wednesday	May 20, 2009	9:00 AM	Decker Lake Youth Facility, 2310 West 2770 South West Valley City, UT
Last Day to Submit Questions	Thursday	May 21, 2009	2:00 PM	Craig Wessman – DFCM E-mail cwessman@utah.gov Fax 801-538-3267
Addendum Deadline (exception for bid delays)	Tuesday	May 26, 2009	2:00 PM	DFCM web site *
Prime Contractors Turn In Bid and Bid Bond	Wednesday	May 27, 2009	3:00 PM	DFCM 4110 State Office Bldg SLC, UT
Sub-contractor List Due	Thursday	May 28, 2009	3:00 PM	DFCM 4110 State Office Bldg SLC, UT Fax 801-538-3677
Substantial Completion Date	Tuesday	June 23, 2009		

* **NOTE:** DFCM's web site address is <http://dfcm.utah.gov>



BID FORM

NAME OF BIDDER _____ DATE _____

To the Division of Facilities Construction and Management
4110 State Office Building
Salt Lake City, Utah 84114

The undersigned, responsive to the "Notice to Contractors" and in accordance with the "Instructions to Bidders", in compliance with your invitation for bids for the **CHILLER REPLACEMENT - DECKER LAKE YOUTH FACILITY – DIVISION OF JUVENILE JUSTICE SERVICES – WEST VALLEY CITY, UTAH** **DFCM PROJCT NO. 09124430** and having examined the Contract Documents and the site of the proposed Work and being familiar with all of the conditions surrounding the construction of the proposed Project, including the availability of labor, hereby proposes to furnish all labor, materials and supplies as required for the Work in accordance with the Contract Documents as specified and within the time set forth and at the price stated below. This price is to cover all expenses incurred in performing the Work required under the Contract Documents of which this bid is a part:

I/We acknowledge receipt of the following Addenda: _____

For all work shown on the Drawings and described in the Specifications and Contract Documents, I/we agree to perform for the sum of:

_____ DOLLARS (\$ _____)
(In case of discrepancy, written amount shall govern)

I/We guarantee that the Work will be Substantially Complete by **June 23, 2009**, should I/we be the successful bidder, and agree to pay liquidated damages in the amount of **\$325.00** per day for each day after expiration of the Contract Time as stated in Article 3 of the Contractor's Agreement.

This bid shall be good for 45 days after bid opening.

Enclosed is a 5% bid bond, as required, in the sum of _____

The undersigned Contractor's License Number for Utah is _____

Upon receipt of notice of award of this bid, the undersigned agrees to execute the contract within ten (10) days, unless a shorter time is specified in the Contract Documents, and deliver acceptable Performance and Payment bonds in the prescribed form in the amount of 100% of the Contract Sum for faithful performance of the contract.

The Bid Bond attached, in the amount not less than five percent (5%) of the above bid sum, shall become the property of the Division of Facilities Construction and Management as liquidated damages for delay and additional expense caused thereby in the event that the contract is not executed and/or acceptable 100% Performance and Payment bonds are not delivered within the time set forth.

Type of Organization:

(Corporation, Partnership, Individual, etc.)

Any request and information related to Utah Preference Laws:

Respectfully submitted,

Name of Bidder

ADDRESS:

Authorized Signature

INSTRUCTIONS TO BIDDERS

1. Drawings and Specifications, Other Contract Documents

Drawings and Specifications, as well as other available Contract Documents, may be obtained as stated in the Invitation to Bid.

2. Bids

Before submitting a bid, each contractor shall carefully examine the Contract Documents, shall visit the site of the Work; shall fully inform themselves as to all existing conditions and limitations; and shall include in the bid the cost of all items required by the Contract Documents. If the bidder observes that portions of the Contract Documents are at variance with applicable laws, building codes, rules, regulations or contain obvious erroneous or uncoordinated information, the bidder shall promptly notify the DFCM Representative and the necessary changes shall be accomplished by Addendum.

The bid, bearing original signatures, must be typed or handwritten in ink on the Bid Form provided in the procurement documents and submitted in a sealed envelope at the location specified by the Invitation to Bid prior to the deadline for submission of bids.

Bid bond security, in the amount of five percent (5%) of the bid, made payable to the Division of Facilities Construction and Management, shall accompany bid. **THE BID BOND MUST BE ON THE BID BOND FORM PROVIDED IN THE PROCUREMENT DOCUMENTS IN ORDER TO BE CONSIDERED AN ACCEPTABLE BID.**

If the bid bond security is submitted on a bid bond form other than DFCM's required bid bond form, and the bid security meets all other legal requirements, the bidder will be allowed to provide an acceptable bid bond by the close of business on the next business day following notification by DFCM of submission of a defective bid bond security. **NOTE: A cashier's check cannot be used as a substitute for a bid bond.**

3. Contract and Bond

The Contractor's Agreement will be in the form found in the specifications. The Contract Time will be as indicated in the bid. The successful bidder, simultaneously with the execution of the Contract Agreement, will be required to furnish a performance bond and a payment bond, both bearing original signatures, upon the forms provided in the procurement documents. The performance and payment bonds shall be for an amount equal to one hundred percent (100%) of the contract sum and secured from a company that meets the requirements specified in the requisite forms. Any bonding requirements for subcontractors will be specified in the Supplementary General Conditions.

4. Listing of Subcontractors

Listing of Subcontractors shall be as summarized in the “Instructions and Subcontractor’s List Form”, which are included as part of these Contract Documents. The Subcontractors List shall be delivered to DFCM or faxed to DFCM at (801)538-3677 within 24 hours of the bid opening. Requirements for listing additional subcontractors will be listed in the Contract Documents.

DFCM retains the right to audit or take other steps necessary to confirm compliance with requirements for the listing and changing of subcontractors. Any contractor who is found to not be in compliance with these requirements is subject to a debarment hearing and may be debarred from consideration for award of contracts for a period of up to three years.

5. Interpretation of Drawings and Specifications

If any person or entity contemplating submitting a bid is in doubt as to the meaning of any part of the drawings, specifications or other Contract Documents, such person shall submit to the DFCM Project Manager a request for an interpretation thereof. The person or entity submitting the request will be responsible for its prompt delivery. Any interpretation of the proposed documents will be made only by addenda posted on DFCM’s web site at <http://dfcm.utah.gov>. Neither the DFCM nor A/E will be responsible for any other explanations or interpretations of the proposed documents. A/E shall be deemed to refer to the architect or engineer hired by DFCM as the A/E or Consultant for the Project.

6. Addenda

Addenda will be posted on DFCM’s web site at <http://dfcm.utah.gov>. Contractors are responsible for obtaining information contained in each addendum from the web site. Addenda issued prior to the submittal deadline shall become part of the bidding process and must be acknowledged on the bid form. Failure to acknowledge addenda may result in disqualification from bidding.

7. Award of Contract

The Contract will be awarded as soon as possible to the lowest, responsive and responsible bidder, based on the lowest combination of base bid and acceptable prioritized alternates, provided the bid is reasonable, is in the interests of the State of Utah to accept and after applying the Utah Preference Laws in U.C.A. Title 63, Chapter 56. DFCM reserves the right to waive any technicalities or formalities in any bid or in the bidding. Alternates will be accepted on a prioritized basis with Alternate 1 being highest priority, Alternate 2 having second priority, etc.

8. DFCM Contractor Performance Rating

As a contractor completes each DFCM project, DFCM, the architect/engineer and the using agency will evaluate project performance based on the enclosed “DFCM Contractor Performance Rating” form. The ratings issued on this project will not affect this project but may affect the award on future projects.

9. Licensure

The Contractor shall comply with and require all of its subcontractors to comply with the license laws as required by the State of Utah.

10. Permits

In concurrence with the requirements for permitting in the General Conditions, it is the responsibility of the Contractor to obtain the fugitive dust plan requirements from the Utah Division of Air Quality and the SWPPP requirements from the Utah Department of Environmental Quality and submit the completed forms and pay any permit fee that may be required for this specific project. Failure to obtain the required permit may result in work stoppage and/or fines from the regulating authority that will be the sole responsibility of the Contractor. Any delay to the project as a result of any such failure to obtain the permit or noncompliance with the permit shall not be eligible for any extension in the Contract Time.

11. Right to Reject Bids

DFCM reserves the right to reject any or all Bids.

12. Time is of the Essence

Time is of the essence in regard to all the requirements of the Contract Documents.

13. Withdrawal of Bids

Bids may be withdrawn on written request received from bidder prior to the time fixed for opening. Negligence on the part of the bidder in preparing the bid confers no right for the withdrawal of the bid after it has been opened.

14. Product Approvals

Where reference is made to one or more proprietary products in the Contract Documents, but restrictive descriptive materials of one or more manufacturer(s) is referred to in the Contract Documents, the products of other manufacturers will be accepted, provided they equal or exceed the standards set forth in the drawings and specifications and are compatible with the intent and purpose of

the design, subject to the written approval of the A/E. Such written approval must occur prior to the deadline established for the last scheduled addenda to be issued. The A/E's written approval will be in an issued addendum. If the descriptive material is not restrictive, the products of other manufacturers specified will be accepted without prior approval provided they are compatible with the intent and purpose of the design as determined by the A/E.

15. Financial Responsibility of Contractors, Subcontractors and Sub-subcontractors

Contractors shall respond promptly to any inquiry in writing by DFCM to any concern of financial responsibility of the contractor, subcontractor or sub-subcontractor.

16. Debarment

By submitting a bid, the Contractor certifies that neither it nor its principals, including project and site managers, have been, or are under consideration for, debarment or suspension, or any action that would exclude such from participation in a construction contract by any governmental department or agency. If the Contractor cannot certify this statement, attach to the bid a detailed written explanation which must be reviewed and approved by DFCM as part of the requirements for award of the Project.

BID BOND

(Title 63, Chapter 56, U. C. A. 1953, as Amended)

KNOW ALL PERSONS BY THESE PRESENTS:

That _____ hereinafter referred to as the "Principal," and _____, a corporation organized and existing under the laws of the State of _____, with its principal office in the City of _____ and authorized to transact business in this State and U. S. Department of the Treasury Listed, (Circular 570, Companies Holding Certificates of Authority as Acceptable Securities on Federal Bonds and as Acceptable Reinsuring Companies); hereinafter referred to as the "Surety," are held and firmly bound unto the STATE OF UTAH, hereinafter referred to as the "Obligee," in the amount of \$ _____ (5% of the accompanying bid), being the sum of this Bond to which payment the Principal and Surety bind themselves, their heirs, executors, administrators, successors and assigns, jointly and severally, firmly by these presents.

THE CONDITION OF THIS OBLIGATION IS SUCH that whereas the Principal has submitted to Obligee the accompanying bid incorporated by reference herein, dated as shown, to enter into a contract in writing for the _____ Project.

NOW, THEREFORE, THE CONDITION OF THE ABOVE OBLIGATION IS SUCH, that if the said principal does not execute a contract and give bond to be approved by the Obligee for the faithful performance thereof within ten (10) days after being notified in writing of such contract to the principal, then the sum of the amount stated above will be forfeited to the State of Utah as liquidated damages and not as a penalty; if the said principal shall execute a contract and give bond to be approved by the Obligee for the faithful performance thereof within ten (10) days after being notified in writing of such contract to the Principal, then this obligation shall be null and void. It is expressly understood and agreed that the liability of the Surety for any and all defaults of the Principal hereunder shall be the full penal sum of this Bond. The Surety, for value received, hereby stipulates and agrees that obligations of the Surety under this Bond shall be for a term of sixty (60) days from actual date of the bid opening.

PROVIDED, HOWEVER, that this Bond is executed pursuant to provisions of Title 63, Chapter 56, Utah Code Annotated, 1953, as amended, and all liabilities on this Bond shall be determined in accordance with said provisions to same extent as if it were copied at length herein.

IN WITNESS WHEREOF, the above bounden parties have executed this instrument under their several seals on the date indicated below, the name and corporate seal of each corporate party being hereto affixed and these presents duly signed by its undersigned representative, pursuant to authority of its governing body.

DATED this _____ day of _____, 20_____.

Principal's name and address (if other than a corporation):

By: _____

Title: _____

Principal's name and address (if a corporation):

By: _____

Title: _____
(Affix Corporate Seal)

Surety's name and address:

By: _____
Attorney-in-Fact (Affix Corporate Seal)

STATE OF _____)
) ss.
COUNTY OF _____)

On this ___ day of _____, 20____, personally appeared before me _____, whose identity is personally known to me or proved to me on the basis of satisfactory evidence, and who, being by me duly sworn, did say that he/she is the Attorney-in-fact of the above-named Surety Company, and that he/she is duly authorized to execute the same and has complied in all respects with the laws of Utah in reference to becoming sole surety upon bonds, undertakings and obligations, and that he/she acknowledged to me that as Attorney-in-fact executed the same.

Subscribed and sworn to before me this _____ day of _____, 20____.
My Commission Expires: _____
Resides at: _____

NOTARY PUBLIC

Agency: _____
Agent: _____
Address: _____
Phone: _____

Approved As To Form: May 25, 2005
By Alan S. Bachman, Asst Attorney General



Division of Facilities Construction and

INSTRUCTIONS AND SUBCONTRACTORS LIST FORM

The three low bidders, as well as all other bidders that desire to be considered, are required by law to submit to DFCM within 24 hours of bid opening a list of **ALL** first-tier subcontractors, including the subcontractor's name, bid amount and other information required by Building Board Rule and as stated in these Contract Documents, based on the following:

DOLLAR AMOUNTS FOR LISTING

PROJECTS UNDER \$500,000: ALL FIRST-TIER SUBS \$20,000 OR OVER MUST BE LISTED
PROJECTS \$500,000 OR MORE: ALL FIRST-TIER SUBS \$35,000 OR OVER MUST BE LISTED

- Any additional subcontractors identified in the bid documents shall also be listed.
- The DFCM Director may not consider any bid submitted by a bidder if the bidder fails to submit a subcontractor list meeting the requirements of State law.
- List subcontractors for base bid as well as the impact on the list that the selection of any alternate may have.
- Bidder may not list more than one subcontractor to perform the same work.
- If there are no subcontractors for the job that are required to be reported by State law (either because there are no subcontractors that will be used on the project or because there are no first-tier subcontractors over the dollar amounts referred to above), then you do not need to submit a sublist. If you do not submit a sublist, it will be deemed to be a representation by you that there are no subcontractors on the job that are required to be reported under State law. At any time, DFCM reserves the right to inquire, for security purposes, as to the identification of the subcontractors at any tier that will be on the worksite.

LICENSURE:

The subcontractor's name, the type of work, the subcontractor's bid amount, and the subcontractor's license number as issued by DOPL, if such license is required under Utah Law, shall be listed. Bidder shall certify that all subcontractors, required to be licensed, are licensed as required by State law. A subcontractor includes a trade contractor or specialty contractor and does not include suppliers who provide only materials, equipment, or supplies to a contractor or subcontractor.

'SPECIAL EXCEPTION':

A bidder may list 'Special Exception' in place of a subcontractor when the bidder intends to obtain a subcontractor to perform the work at a later date because the bidder was unable to obtain a qualified or reasonable bid under the provisions of U.C.A. Section 63A-5-208(4). The bidder shall insert the term 'Special Exception' for that category of work, and shall provide documentation with the subcontractor list describing the bidder's efforts to obtain a bid of a qualified subcontractor at a reasonable cost and why the bidder was unable to obtain a qualified subcontractor bid. The Director must find that the bidder complied in good faith with State law requirements for any 'Special Exception' designation, in order for the bid to be considered. If awarded the contract, the Director shall supervise the bidder's efforts to obtain a qualified subcontractor bid. The amount of the awarded contract may not be adjusted to reflect the actual amount of the subcontractor's bid. Any listing of 'Special Exception' on the sublist form shall also include amount allocated for that work.

GROUNDS FOR DISQUALIFICATION:

The Director may not consider any bid submitted by a bidder if the bidder fails to submit a subcontractor list meeting the requirements of State law. Director may withhold awarding the contract to a particular bidder if one or more of the proposed subcontractors are considered by the Director to be unqualified to do the Work or for

INSTRUCTIONS AND SUBCONTRACTORS LIST FORM
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such other reason in the best interest of the State of Utah. Notwithstanding any other provision in these instructions, if there is a good faith error on the sublist form, at the sole discretion of the Director, the Director may provide notice to the contractor and the contractor shall have 24 hours to submit the correction to the Director. If such correction is submitted timely, then the sublist requirements shall be considered met.

CHANGES OF SUBCONTRACTORS SPECIFICALLY IDENTIFIED ON SUBLIST FORM:

Subsequent to twenty-four hours after the bid opening, the contractor may change its listed subcontractors only after receiving written permission from the Director based on complying with all of the following criteria.

- (1) The contractor has established in writing that the change is in the best interest of the State and that the contractor establishes an appropriate reason for the change, which may include, but not is not limited to, the following reasons: the original subcontractor has failed to perform, or is not qualified or capable of performing, and/or the subcontractor has requested in writing to be released.
- (2) The circumstances related to the request for the change do not indicate any bad faith in the original listing of the subcontractors.
- (3) Any requirement set forth by the Director to ensure that the process used to select a new subcontractor does not give rise to bid shopping.
- (4) Any increase in the cost of the subject subcontractor work is borne by the contractor.
- (5) Any decrease in the cost of the subject subcontractor work shall result in a deductive change order being issued for the contract for such decreased amount.
- (6) The Director will give substantial weight to whether the subcontractor has consented in writing to being removed unless the Contractor establishes that the subcontractor is not qualified for the work.

EXAMPLE:

Example of a list where there are only four subcontractors:

TYPE OF WORK	SUBCONTRACTOR, "SELF" OR "SPECIAL EXCEPTION"	SUBCONTRACTOR BID AMOUNT	CONTRACTOR LICENSE #
ELECTRICAL	ABCD Electric Inc.	\$350,000.00	123456789000
LANDSCAPING	"Self" *	\$300,000.00	123456789000
CONCRETE (ALTERNATE #1)	XYZ Concrete Inc	\$298,000.00	987654321000
MECHANICAL	"Special Exception" (attach documentation)	Fixed at: \$350,000.00	(TO BE PROVIDED AFTER OBTAINING SUBCONTRACTOR)

* Bidders may list "self", but it is not required.

PURSUANT TO STATE LAW - SUBCONTRACTOR BID AMOUNTS CONTAINED IN THIS SUBCONTRACTOR LIST SHALL NOT BE DISCLOSED UNTIL THE CONTRACT HAS BEEN AWARDED.



SUBCONTRACTORS LIST
FAX TO 801-538-3677

PROJECT TITLE: _____

Caution: You must read and comply fully with instructions.

Table with 4 columns: TYPE OF WORK, SUBCONTRACTOR, 'SELF' OR 'SPECIAL EXCEPTION', SUBCONTRACTOR BID AMOUNT, CONT. LICENSE #

We certify that:

- 1. This list includes all subcontractors as required by the instructions, including those related to the base bid as well as any alternates.
2. We have listed 'Self' or 'Special Exception' in accordance with the instructions.
3. All subcontractors are appropriately licensed as required by State law.

FIRM: _____

DATE: _____

SIGNED BY: _____

NOTICE: FAILURE TO SUBMIT THIS FORM, PROPERLY COMPLETED AND SIGNED, AS REQUIRED IN THESE CONTRACT DOCUMENTS, SHALL BE GROUNDS FOR OWNER'S REFUSAL TO ENTER INTO A WRITTEN CONTRACT WITH BIDDER. ACTION MAY BE TAKEN AGAINST BIDDERS BID BOND AS DEEMED APPROPRIATE BY OWNER. ATTACH A SECOND PAGE IF NECESSARY.

CONTRACTOR'S AGREEMENT

FOR:

THIS CONTRACTOR'S AGREEMENT, made and entered into this ____ day of _____, 20__, by and between the DIVISION OF FACILITIES CONSTRUCTION AND MANAGEMENT, hereinafter referred to as "DFCM", and _____, incorporated in the State of _____ and authorized to do business in the State of Utah, hereinafter referred to as "Contractor", whose address is _____.

WITNESSETH: WHEREAS, DFCM intends to have Work performed at _____.

WHEREAS, Contractor agrees to perform the Work for the sum stated herein.

NOW, THEREFORE, DFCM and Contractor for the consideration provided in this Contractor's Agreement, agree as follows:

ARTICLE 1. SCOPE OF WORK. The Work to be performed shall be in accordance with the Contract Documents prepared by _____ and entitled "_____."

The DFCM General Conditions ("General Conditions") dated May 25, 2005 and Supplemental General Conditions dated July 15, 2008 ("also referred to as General Conditions") on file at the office of DFCM and available on the DFCM website, are hereby incorporated by reference as part of this Agreement and are included in the specifications for this Project. All terms used in this Contractor's Agreement shall be as defined in the Contract Documents, and in particular, the General Conditions.

The Contractor Agrees to furnish labor, materials and equipment to complete the Work as required in the Contract Documents which are hereby incorporated by reference. It is understood and agreed by the parties hereto that all Work shall be performed as required in the Contract Documents and shall be subject to inspection and approval of DFCM or its authorized representative. The relationship of the Contractor to the DFCM hereunder is that of an independent Contractor.

ARTICLE 2. CONTRACT SUM. The DFCM agrees to pay and the Contractor agrees to accept in full performance of this Contractor's Agreement, the sum of _____ DOLLARS AND NO CENTS (\$_____.00), which is the base bid, and which sum also includes the cost of a 100% Performance Bond and a 100%

CONTRACTOR'S AGREEMENT
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Payment Bond as well as all insurance requirements of the Contractor. Said bonds have already been posted by the Contractor pursuant to State law. The required proof of insurance certificates have been delivered to DFCM in accordance with the General Conditions before the execution of this Contractor's Agreement.

ARTICLE 3. TIME OF COMPLETION AND DELAY REMEDY. The Work shall be Substantially Complete by _____. Contractor agrees to pay liquidated damages in the amount of \$_____ per day for each day after expiration of the Contract Time until the Contractor achieves Substantial Completion in accordance with the Contract Documents, if Contractor's delay makes the damages applicable. The provision for liquidated damages is: (a) to compensate the DFCM for delay only; (b) is provided for herein because actual damages can not be readily ascertained at the time of execution of this Contractor's Agreement; (c) is not a penalty; and (d) shall not prevent the DFCM from maintaining Claims for other non-delay damages, such as costs to complete or remedy defective Work.

No action shall be maintained by the Contractor, including its or Subcontractor or suppliers at any tier, against the DFCM or State of Utah for damages or other claims due to losses attributable to hindrances or delays from any cause whatsoever, including acts and omissions of the DFCM or its officers, employees or agents, except as expressly provided in the General Conditions. The Contractor may receive a written extension of time, signed by the DFCM, in which to complete the Work under this Contractor's Agreement in accordance with the General Conditions.

ARTICLE 4. CONTRACT DOCUMENTS. The Contract Documents consist of this Contractor's Agreement, the Conditions of the Contract (DFCM General Conditions, Supplementary and other Conditions), the Drawings, Specifications, Addenda and Modifications. The Contract Documents shall also include the bidding documents, including the Invitation to Bid, Instructions to Bidders/ Proposers and the Bid/Proposal, to the extent not in conflict therewith and other documents and oral presentations that are documented as an attachment to the contract.

All such documents are hereby incorporated by reference herein. Any reference in this Contractor's Agreement to certain provisions of the Contract Documents shall in no way be construed as to lessen the importance or applicability of any other provisions of the Contract Documents.

ARTICLE 5. PAYMENT. The DFCM agrees to pay the Contractor from time to time as the Work progresses, but not more than once each month after the date of Notice to Proceed, and only upon Certificate of the A/E for Work performed during the preceding calendar month, ninety-five percent (95%) of the value of the labor performed and ninety-five percent (95%) of the value of materials furnished in place or on the site. The Contractor agrees to furnish to the DFCM invoices for materials purchased and on the site but not installed, for which the Contractor requests payment and agrees to

safeguard and protect such equipment or materials and is responsible for safekeeping thereof and if such be stolen, lost or destroyed, to replace same.

Such evidence of labor performed and materials furnished as the DFCM may reasonably require shall be supplied by the Contractor at the time of request for Certificate of Payment on account. Materials for which payment has been made cannot be removed from the job site without DFCM's written approval. Five percent (5%) of the earned amount shall be retained from each monthly payment. The retainage, including any additional retainage imposed and the release of any retainage, shall be in accordance with UCA 13-8-5 as amended. Contractor shall also comply with the requirements of UCA 13-8-5, including restrictions of retainage regarding subcontractors and the distribution of interest earned on the retention proceeds. The DFCM shall not be responsible for enforcing the Contractor's obligations under State law in fulfilling the retention law requirements with subcontractors at any tier.

ARTICLE 6. INDEBTEDNESS. Before final payment is made, the Contractor must submit evidence satisfactory to the DFCM that all payrolls, materials bills, subcontracts at any tier and outstanding indebtedness in connection with the Work have been properly paid. Final Payment will be made after receipt of said evidence, final acceptance of the Work by the DFCM as well as compliance with the applicable provisions of the General Conditions.

Contractor shall respond immediately to any inquiry in writing by DFCM as to any concern of financial responsibility and DFCM reserves the right to request any waivers, releases or bonds from Contractor in regard to any rights of Subcontractors (including suppliers) at any tier or any third parties prior to any payment by DFCM to Contractor.

ARTICLE 7. ADDITIONAL WORK. It is understood and agreed by the parties hereto that no money will be paid to the Contractor for additional labor or materials furnished unless a new contract in writing or a Modification hereof in accordance with the General Conditions and the Contract Documents for such additional labor or materials has been executed. The DFCM specifically reserves the right to modify or amend this Contractor's Agreement and the total sum due hereunder either by enlarging or restricting the scope of the Work.

ARTICLE 8. INSPECTIONS. The Work shall be inspected for acceptance in accordance with the General Conditions.

ARTICLE 9. DISPUTES. Any dispute, PRE or Claim between the parties shall be subject to the provisions of Article 7 of the General Conditions. DFCM reserves all rights to pursue its rights and remedies as provided in the General Conditions.

ARTICLE 10. TERMINATION, SUSPENSION OR ABANDONMENT. This Contractor's Agreement may be terminated, suspended or abandoned in accordance with the General Conditions.

ARTICLE 11. DFCM'S RIGHT TO WITHHOLD CERTAIN AMOUNT AND MAKE USE THEREOF. The DFCM may withhold from payment to the Contractor such amount as, in DFCM's judgment, may be necessary to pay just claims against the Contractor or Subcontractor at any tier for labor and services rendered and materials furnished in and about the Work. The DFCM may apply such withheld amounts for the payment of such claims in DFCM's discretion. In so doing, the DFCM shall be deemed the agent of Contractor and payment so made by the DFCM shall be considered as payment made under this Contractor's Agreement by the DFCM to the Contractor. DFCM shall not be liable to the Contractor for any such payment made in good faith. Such withholdings and payments may be made without prior approval of the Contractor and may be also be prior to any determination as a result of any dispute, PRE, Claim or litigation.

ARTICLE 12. INDEMNIFICATION. The Contractor shall comply with the indemnification provisions of the General Conditions.

ARTICLE 13. SUCCESSORS AND ASSIGNMENT OF CONTRACT. The DFCM and Contractor, respectively bind themselves, their partners, successors, assigns and legal representatives to the other party to this Agreement, and to partners, successors, assigns and legal representatives of such other party with respect to all covenants, provisions, rights and responsibilities of this Contractor's Agreement. The Contractor shall not assign this Contractor's Agreement without the prior written consent of the DFCM, nor shall the Contractor assign any moneys due or to become due as well as any rights under this Contractor's Agreement, without prior written consent of the DFCM.

ARTICLE 14. RELATIONSHIP OF THE PARTIES. The Contractor accepts the relationship of trust and confidence established by this Contractor's Agreement and covenants with the DFCM to cooperate with the DFCM and A/E and use the Contractor's best skill, efforts and judgment in furthering the interest of the DFCM; to furnish efficient business administration and supervision; to make best efforts to furnish at all times an adequate supply of workers and materials; and to perform the Work in the best and most expeditious and economic manner consistent with the interests of the DFCM.

ARTICLE 15. AUTHORITY TO EXECUTE AND PERFORM AGREEMENT. Contractor and DFCM each represent that the execution of this Contractor's Agreement and the performance thereunder is within their respective duly authorized powers.

ARTICLE 16. ATTORNEY FEES AND COSTS. Except as otherwise provided in the dispute resolution provisions of the General Conditions, the prevailing party shall be entitled to reasonable attorney fees and costs incurred in any action in the District Court and/or appellate body to enforce this Contractor's Agreement or recover damages or any other action as a result of a breach thereof.

PAYMENT BOND

(Title 63, Chapter 56, U. C. A. 1953, as Amended)

KNOW ALL PERSONS BY THESE PRESENTS:

That _____ hereinafter referred to as the "Principal," and _____, a corporation organized and existing under the laws of the State of _____ authorized to do business in this State and U. S. Department of the Treasury Listed (Circular 570, Companies Holding Certificates of Authority as Acceptable Securities on Federal Bonds and as Acceptable Reinsuring Companies); with its principal office in the City of _____, hereinafter referred to as the "Surety," are held and firmly bound unto the State of Utah hereinafter referred to as the "Obligee," in the amount of _____ Dollars (\$ _____) for the payment whereof, the said Principal and Surety bind themselves and their heirs, administrators, executors, successors and assigns, jointly and severally, firmly by these presents.

WHEREAS, the Principal has entered into a certain written Contract with the Obligee, dated the _____ day of _____, 20____, to construct _____ in the County of _____, State of Utah, Project No. _____ for the approximate sum of _____ Dollars (\$ _____), which contract is hereby incorporated by reference herein.

NOW, THEREFORE, the condition of this obligation is such that if the said Principal shall pay all claimants supplying labor or materials to Principal or Principal's Subcontractors in compliance with the provisions of Title 63, Chapter 56, of Utah Code Annotated, 1953, as amended, and in the prosecution of the Work provided for in said Contract, then, this obligation shall be void; otherwise it shall remain in full force and effect.

That said Surety to this Bond, for value received, hereby stipulates and agrees that no changes, extensions of time, alterations or additions to the terms of the Contract or to the Work to be performed thereunder, or the specifications or drawings accompanying same shall in any way affect its obligation on this Bond, and does hereby waive notice of any such changes, extensions of time, alterations or additions to the terms of the Contract or to the Work or to the specifications or drawings and agrees that they shall become part of the Contract Documents.

PROVIDED, HOWEVER, that this Bond is executed pursuant to the provisions of Title 63, Chapter 56, Utah Code Annotated, 1953, as amended, and all liabilities on this Bond shall be determined in accordance with said provisions to the same extent as if it were copied at length herein.

IN WITNESS WHEREOF, the said Principal and Surety have signed and sealed this instrument this _____ day of _____, 20____.

WITNESS OR ATTESTATION:

PRINCIPAL:

By: _____ (Seal)

Title: _____

WITNESS OR ATTESTATION:

SURETY:

By: _____ Attorney-in-Fact (Seal)

STATE OF _____)
) ss.
COUNTY OF _____)

On this _____ day of _____, 20____, personally appeared before me _____, whose identity is personally known to me or proved to me on the basis of satisfactory evidence, and who, being by me duly sworn, did say that he/she is the Attorney-in-fact of the above-named Surety Company, and that he/she is duly authorized to execute the same and has complied in all respects with the laws of Utah in reference to becoming sole surety upon bonds, undertakings and obligations, and that he/she acknowledged to me that as Attorney-in-fact executed the same.

Subscribed and sworn to before me this _____ day of _____, 20____.

My commission expires: _____
Resides at: _____

NOTARY PUBLIC

Agency: _____
Agent: _____
Address: _____
Phone: _____

Approved As To Form: May 25, 2005
By Alan S. Bachman, Asst Attorney General



CERTIFICATE OF SUBSTANTIAL COMPLETION

PROJECT _____ PROJECT NO: _____

AGENCY/INSTITUTION _____

AREA ACCEPTED _____

The Work performed under the subject Contract has been reviewed on this date and found to be Substantially Completed as defined in the General Conditions; including that the construction is sufficiently completed in accordance with the Contract Documents, as modified by any change orders agreed to by the parties, so that the State of Utah can occupy the Project or specified area of the Project for the use for which it is intended.

The DFCM - (Owner) accepts the Project or specified area of the Project as Substantially Complete and will assume full possession of the Project or specified area of the Project at _____ (time) on _____ (date).

The DFCM accepts the Project for occupancy and agrees to assume full responsibility for maintenance and operation, including utilities and insurance, of the Project subject to the itemized responsibilities and/or exceptions noted below:

The Owner acknowledges receipt of the following closeout and transition materials:

- As-built Drawings
- O & M Manuals
- Warranty Documents
- Completion of Training Requirements

A list of items to be completed or corrected (Punch List) is attached hereto. The failure to include an item on it does not alter the responsibility of the Contractor to complete all the Work in accordance with the Contract Documents, including authorized changes thereof. The amount of _____(Twice the value of the punch list work) shall be retained to assure the completion of the punch list work.

The Contractor shall complete or correct the Work on the list of (Punch List) items appended hereto within _____ calendar days from the above date of issuance of this Certificate. The amount withheld pending completion of the list of items noted and agreed to shall be: \$_____. If the list of items is not completed within the time allotted the Owner has the right to be compensated for the delays and/or complete the work with the help of independent contractor at the expense of the retained project funds. If the retained project funds are insufficient to cover the delay/completion damages, the Owner shall be promptly reimbursed for the balance of the funds needed to compensate the Owner.

_____ by: _____
CONTRACTOR (include name of firm) (Signature) DATE

_____ by: _____
A/E (include name of firm) (Signature) DATE

_____ by: _____
USING INSTITUTION OR AGENCY (Signature) DATE

_____ by: _____
DFCM (Owner) (Signature) DATE

**General Contractor Performance Rating Form**

Project Name:		DFCM Project#	
Contractor: <small>(ABC Construction, John Doe, 111-111-1111)</small>	A/E: <small>(ABC Architects, Jane Doe, 222-222-2222)</small>	Original Contract Amount:	Final Contract Amount:
DFCM Project Manager:		Contract Date:	
Completion Date:		Date of Rating:	

Rating Guideline	QUALITY OF PRODUCT OR SERVICES	COST CONTROL	TIMELINESS OF PERFORMANCE	BUSINESS RELATIONS
5-Exceptional	Contractor has demonstrated an exceptional performance level in any of the above four categories that justifies adding a point to the score. Contractor performance clearly exceeds the performance levels described as "Very Good"			
4-Very Good	Contractor is in compliance with contract requirements and/or delivers quality product/service.	Contractor is effective in managing costs and submits current, accurate, and complete billings	Contractor is effective in meeting milestones and delivery schedule	Response to inquiries, technical/service/administrative issues is effective
3-Satisfactory	Minor inefficiencies/errors have been identified	Contractor is usually effective in managing cost	Contractor is usually effective in meeting milestones and delivery schedules	Response to inquires technical/service/administrative issues is somewhat effective
2-Marginal	Major problems have been encountered	Contractor is having major difficulty managing cost effectively	Contractor is having major difficulty meeting milestones and delivery schedule	Response to inquiries, technical/service/administrative issues is marginally effective
1-Unsatisfactory	Contractor is not in compliance and is jeopardizing achievement of contract objectives	Contractor is unable to manage costs effectively	Contractor delays are jeopardizing performance of contract objectives	Response to inquiries, technical/service/administrative issues is not effective

1. Rate Contractors quality of workmanship, management of sub contractor performance, project cleanliness, organization and safety requirement.	Score
<u>Agency Comments:</u>	
<u>A & E Comments:</u>	
<u>DFCM Project Manager Comments:</u>	

2. Rate Contractor administration of project costs, change orders and financial management of the project budget.	Score
<u>Agency Comments:</u>	
<u>A & E Comments:</u>	
<u>DFCM Project Manager Comments:</u>	

3. Rate Contractor's performance and adherence to Project Schedule, delay procedures and requirements of substantial completion, inspection and punch-list performance.	Score
<u>Agency Comments:</u>	
<u>A & E Comments:</u>	
<u>DFCM Project Manager Comments:</u>	

4. Evaluate performance of contractor management team including project manager, engineer and superintendent also include in the rating team's ability to work well with owner, user agency and consultants.	Score
<u>Agency Comments:</u>	
<u>A & E Comments:</u>	
<u>DFCM Project Manager Comments:</u>	

5. Rate success of Contractor's management plan, completion of the plans mitigation of project risks and performance of value engineering concepts.	Score
<u>Agency Comments:</u>	
<u>A & E Comments:</u>	
<u>DFCM Project Manager Comments:</u>	

Signed by:	Date:	Mean Score
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Additional Comments:

MECHANICAL SPECIFICATION INDEX

230100	MECHANICAL REQUIREMENTS
230500	COMMON WORK RESULTS FOR HVAC
230513	COMMON MOTOR REQUIREMENTS FOR HVAC EQUIPMENT
230519	METERS AND GAGES
230523	GENERAL PIPING VALVES FOR HVAC PIPING
230548	VIBRATION ISOLATION AND SEISMIC RESTRAINTS
230550	OPERATIONS AND MAINTENANCE MANUALS
230553	IDENTIFICATION FOR PIPING & EQUIPMENT
230594	GENERAL TESTING, ADJUSTING, BALANCING AND COMMISSIONING
230720	PIPE INSULATION
232113	HYDRONIC PIPING
232500	CHEMICAL WATER TREATMENT
236416	SCROLL COMPRESSOR, PACKAGED WATER-COOLED CHILLER
236417	MODULAR CHILLER
236500	COOLING TOWERS

SECTION 23 0100 - MECHANICAL REQUIREMENTS

PART 1 - GENERAL

1.1 GENERAL CONDITIONS

- A. The General Conditions of the Contract, with the amendments, supplements, forms and requirements in Division 1, and herewith made a part of this Division.
- B. All sections of Division 23 shall comply with the Mechanical General Requirements. The standards established in this section as to quality of materials and equipment, the type and quality of workmanship, mode of operations, safety rules, code requirements, etc., shall apply to all sections of this Division as though they were repeated in each Division.

1.2 SCOPE OF WORK

- A. The project described herein is the Decker Lake youth Chiller Replacement. This work shall include all labor, materials, equipment, fixtures, and devices for the entire mechanical work and a complete operating and tested installation as required for this project.
- B. Provide a minimum of a 6" concrete pad under the chiller. (If existing pad needs to be extended from the existing foot print).
- C. All piping is to be supported from the ground, grade and inside the building the same way as the existing piping was supported.

1.3 CODES & ORDINANCES

- A. All work shall be executed in accordance with all underwriters, public utilities, local and state rules and regulations applicable to the trade affected. Should any change in the plans and Specifications be required to comply with these regulations, the Contractor shall notify the Architect before the time of submitting his bid. After entering into contract, the Contractor will be held to complete all work necessary to meet these requirements without extra expense to the Owner. Where work required by drawings or specifications is above the standard required, it shall be done as shown or specified.
- B. Applicable codes:

Latest Edition
International Building code- 2006 Edition
International Mechanical Code- 2006 Edition
International Plumbing Code- 2006 Edition
International Fire Code- 2006 Edition

1.4 INDUSTRY STANDARDS

- A. All work shall comply with the following standards.
 - 1. Associated Air Balance council (AABC)
 - 2. Air Conditioning and Refrigeration Institute (ARI)
 - 3. Air Diffusion council (ADC)
 - 4. Air Movement and Control Association (AMCA)
 - 5. American Gas Association (AGA)

6. American National Standards Institute (ANSI)
7. American Society of Heating, Refrigeration, and Air Conditioning Engineers (ASHRAE)
8. American Society of Mechanical Engineers (ASME)
9. American Society of Testing Materials (ASTM)
10. American Water Works Association (AWWA)
11. Cooling Tower Institute (CTI)
12. ETL Testing Laboratories (ETL)
13. Institute of Electrical and Electronic Engineers (IEEE)
14. Hydronics Institute (HI)
15. Manufacturers Standardization Society of the Valve and Fitting Industry (MSS)
16. National Fire Protection Association (NFPA)
17. National Electrical Code (NEC)
18. National Electrical Manufacturers Association (NEMA)
19. National Electrical Safety code (NESC)
20. Utah safety Standard (OSHA), Utah State Industrial Council.
21. Sheet Metal and Air Conditioning Contractor=s National Association (SMACNA)
22. Underwriters Laboratories (UL)
23. Tubular Exchanger Manufacturer=s Association, Inc. (TEMA)
24. Heat Exchanger Institute (HEI)
25. Hydraulic Institute (HI)
26. Thermal Insulation Manufacturer=s Association (TIMA)
27. Scientific Apparatus Makers Association (SAMA)

B. Compliance Verification:

1. All items required by code or specified to conform to the ASME code shall be stamped with the ASME seal.
2. Form U-1, the manufacturer=s data report for pressure vessels, is to be included in the Operation and Maintenance Manuals. National Board Register (NBR) numbers shall be provided where required by code.
3. Manufactured equipment which is represented by a UL classification and/or listing, shall bear the UL or equivalent ETL label.

1.5 UTILITIES & FEES

- A. All fees for permits required by this work will be paid by this division. The contractor shall obtain the necessary permits to perform this work. Unless noted otherwise, all systems furnished and or installed by this Contractor, shall be complete with all utilities, components, commodities and accessories required for a fully functioning system. This Contractor shall, furnish cleaners and water treatment additives and glycol for chilled water system.

1.6 SUBMITTALS AND SHOP DRAWINGS

- A. Submittals: As soon as possible after the contract is awarded, but in no case more than 45 calendar days thereafter, the Contractor shall submit to the Architect six (6) copies of the descriptive literature covering products and materials to be used in the installation of mechanical systems for this project. The review of the submitted data will require a minimum of 14 days. The first day starts after the day they are received in the engineers office to which the project is being constructed from. If the Contractors schedule requires return of submitted literature in less than the allotted time, the Contractor shall accelerate his submittal delivery date. The Contractor shall resubmit all items requiring re-review within 14 days of returned submittals. Refer to each specification section for items requiring submittal review. Written approval of the Owner's Representative shall be obtained before installing any such equipment or materials for the project. The submittals shall be prepared in an orderly manner, contained in a 3-ring loose-leaf binder with index and identification tabs each item or

group of items and for each specification section. All items shall be submitted at one time except automatic temperature control drawings and seismic restraint drawings which may be submitted separately within 120 days of the contract award date. **Partial submittals will not be reviewed until the complete submittal is received.**

Submitted literature shall bear the Contractor's stamp, indicating that he has checked all equipment being submitted; that each item will fit into the available space with the accesses shown on the drawings; and, further, that each item conforms to the capacity and quality standards given in the contract documents.

Submitted literature shall clearly indicate performance, quality, and utility requirements; shall show dimension and size of connection points; and shall include derating factors that were applied for each item of equipment to provide capacity at job site elevation. Temperature control submittals shall include piping and wiring diagrams, sequence of operation and equipment. Equipment must fit into the available space with allowance for operation, maintenance, etc. Factory piped and wired equipment shall include shop drawings for all internal wiring and piping furnished with the unit.

Submitted literature shall clearly show all required field install wiring, piping, and accessory installations required by the Contractor to provide a complete operating system.

Review by the Owner's Representative is for general conformance of the submitted equipment to the project specification. In no way does such review relieve this Contractor of his obligation to furnish equipment and materials that comply in detail to the specification nor does it relieve the Contractor of his obligation to determine actual field dimensions and conditions that may affect his work. Regardless of any items overlooked by the submittal review, the requirements of the contract drawings and specifications must be followed and are not waived or superseded in any way by the review.

By description, catalog number, and manufacturer's names, standards of quality have been established by the Architect and the Engineer for certain manufactured equipment items and specialties that are to be furnished by this Division. Alternate products and equipment may be proposed for use only if specifically named in the specifications or if given written prior approval in published addenda. Design equipment is the equipment listed on the drawings or if not listed on the drawings is the equipment first named in the specifications.

If the Engineer is required to do additional design work to incorporate changes caused by submitting equipment or products, different than the design equipment specified, as defined above, the contractor shall reimburse the engineer for additional time and expenses at the engineer's current, recognized, hourly rates.

1.7 DRAWINGS AND MEASUREMENTS

- A. Construction Drawings: The contract document drawings show the general design, arrangements, and extent of the system. In certain cases, the drawings may include details that show more nearly exact locations and arrangements; however, the locations, as shown diagrammatically, are to be regarded as general.

It shall be the work of this Section to make such slight alterations as may be necessary to make adjustable parts fit to fixed parts, leaving all complete and in proper shape when done. All dimensions given on the drawings shall be verified as related to this work and with the Architect's office before work is started.

This Section shall carefully study building sections, space, clearances, etc., and then provide offsets in piping as required to accommodate the building structure without additional cost to the Owner. In any case and at any time, a change in location required by obstacles or the installation of other trades

not shown on the mechanical plans shall be made without charge.

The drawings shall not be scaled for roughing in measurements nor shall they be used as shop drawings. Where drawings are required for these purposes or where drawings must be made from field measurements, the Contractor shall take the necessary measurements and prepare the drawings. Shop drawings of the various subcontractors shall be coordinated to eliminate all interferences and to provide sufficient space for the installation of all equipment, piping, etc.

The drawings and specifications have been prepared to supplement each other and they shall be interpreted as an integral unit with items shown on one and not the other being furnished and installed as though shown and called out on both.

- B. Coordination Drawings: The contractor shall provide coordination drawings for mechanical rooms, fan rooms, equipment rooms, and congested areas to eliminate conflicts with equipment, piping, or work of other trades. The drawings shall be a minimum scale of 1/4 inch= 1 foot and of such detail as may be required by the Engineer to fully illustrate the work. These drawings shall include all piping, conduit, valves and equipment.

1.8 CONTRACTOR'S USE OF BUILDING EQUIPMENT

- A. The Contractor may use equipment such as electric motors, fans, heat exchangers, filters, etc., with the written permission of the Owner. As each piece of equipment is used (such as electric motors and fans), maintenance procedures approved by the manufacturer are to be followed. A careful record is to be kept of the length of the time the equipment is used, maintenance procedures followed, and any difficulty encountered. The record is to be submitted to the Owner upon acceptance. All fan belts and filter media (such as bearings) shall be carefully inspected just prior to acceptance. Any excessive wear noted shall require replacement. New filter media shall be installed in air handlers at the time systems are turned over to the owner.

1.9 EXISTING CONDITIONS

- A. The Contractor shall carefully examine all existing conditions that might affect the mechanical system and shall compare these conditions with all drawings and specifications for work included under this contract. He shall, at such time, ascertain and check all conditions that may affect his work. No allowance shall subsequently be made in his behalf for an extra expense incurred as a result of his failure or neglect to make such examination. This Contractor shall include in his bid proposal all necessary allowances to repair or replace any item that will remain or will be removed, and any item that will be damaged or destroyed by new construction.
- B. The Contractor shall remove all abandoned piping, etc., required by new construction and cap or plug openings. No capping, etc., shall be exposed in occupied areas. All openings of items removed shall be sealed to match adjacent surfaces.
- C. The Contractor shall verify the exact location of all existing services, utilities, piping, etc., and make connections to existing systems as required or as shown on the drawings. The exact location of each utility line, together with size and elevation, shall be established before any on-site lines are installed. Should elevation or size of existing main utility lines make connections to them impossible as shown on drawings, then notification of such shall immediately be given to the Owners Representative for a decision.

1.10 EQUIPMENT CAPACITIES

- A. Capacities shown for equipment in the specifications and on the drawings are the minimum

acceptable. No equipment shall be considered as an alternate which has capacities or performance less than that of design equipment.

- B. All equipment shall give the specified capacity and performance at the job-site elevation. Manufacturers' standard ratings shall be adjusted accordingly. All capacities and performances listed on drawings or in specifications are for job-site conditions.

1.11 SEISMIC REQUIREMENTS FOR EQUIPMENT

- A. All equipment shall be furnished structurally adequate to withstand seismic forces as outlined in the International Building Code and SMACNA GUIDELINES. Refer to section Mechanical Vibration Controls and Seismic Restraints. Equipment bases shall be designed for direct attachment of seismic snubbers and/or seismic anchors.

1.12 COOPERATION WITH OTHER TRADES

- A. The Contractor shall refer to other drawings and parts of this specification that cover work of other trades that is carried on in conjunction with the mechanical work such that all work can proceed without interference resulting from lack of coordination.
- B. The Contractor shall properly size and locate all openings, chases, sleeves, equipment bases, and accesses. He shall provide accurate wiring diagrams to the Electrical Contractor for all equipment furnished under this Division.
- C. The mechanical Contractor shall insure that the installation of all piping, ducts and equipment is in compliance with Articles 110-16 and 384-4 of the National Electrical Code relative to proper clearances in front of and over all electrical panels and equipment. No piping will be allowed to run over electrical panel.

1.13 RESPONSIBILITY OF CONTRACTOR

- A. The Contractor is responsible for the installation of a satisfactory piece of work in accordance with the true intent of the drawings and specifications. He shall provide, as a part of his work and without expense, all incidental items required even though these items are not particularly specified or indicated. The installation shall be made so that its several component parts will function together as a workable system and shall be left with all equipment properly adjusted and in working order. The Contractor shall familiarize the Owner's Representative with maintenance and lubrication instructions as prepared by the Contractor and shall explain and fully instruct him relative to operating, servicing, and maintenance of them.
- B. If a conflict arises between the drawings and the specifications the most stringent procedure/action shall be followed. A clarification to the engineer will help to determine the course of action to be taken.

1.14 PIPE AND DUCT OPENINGS AND EQUIPMENT RECESSES

- A. Pipe and duct chases, openings, and equipment recesses shall be provided by others only if shown on architectural or structural drawings. All openings for the mechanical work, except where plans and specifications indicate otherwise, shall be provided as work of this Division. Include openings information with coordination drawings.
- B. Whether chases, recesses, and openings are provided as work of this Division or by others, this

Contractor shall supervise their construction and be responsible for the correct size and location even though detailed and dimensioned on the drawings. This Contractor shall pay for all necessary cutting, repairing, and finishing if any are left out or incorrectly made. All necessary openings thru existing walls, ceilings, floors, roofs, etc. shall be provided by this Contractor unless indicated otherwise by the drawing and/or specifications.

1.15 UNFIT OR DAMAGED WORK

- A. Any part of this installation that fails, is unfit, or becomes damaged during construction, shall be replaced or otherwise made good. The cost of such remedy shall be the responsibility of this Division.

1.16 WORKMANSHIP

- A. Workmanship shall be the best quality of its kind for the respective industries, trades, crafts, and practices, and shall be acceptable in every respect to the Owner's representative. Nothing contained herein shall relieve the Contractor from making good and perfect work in all details in construction.

1.17 SAFETY REGULATION

- A. The Contractor shall comply with all local, Federal, and OSHA safety requirements in performance with this work. (See General Conditions). This Contractor shall be required to provide equipment, supervision, construction, procedures, and all other necessary items to assure safety to life and property.

1.18 ELECTRICAL SERVICES

- A. All equipment control wiring and all automatic temperature control wiring including all necessary contacts, relays, and interlocks, whether low or line voltage, except power wiring, shall be furnished and installed as work of this Division unless shown to be furnished by Division 26. All such wiring shall be in conduit as required by electrical codes. Installation of any and all wiring done under Division 22 or 23 shall be in accordance with the requirements of Division 26, Electrical.

All equipment that requires an electrical connection shall be furnished so that it will operate properly and deliver full capacity on the electrical service available.

Refer to the electrical control equipment and wiring shown on the diagrams. Any changes or additions required by specific equipment furnished shall be the complete responsibility of the Contractor furnishing the equipment.

The Mechanical Contractor must coordinate with the Electrical Contractor to insure that all required components of control work are included and fully understood. No additional cost shall accrue to the Owner as a result of lack of such coordination.

1.19 WORK, MATERIALS, AND QUALITY OF EQUIPMENT

- A. Unless otherwise specified, all materials shall be new and of the best quality of their respective kinds and all labor shall be done in a most thorough and workmanlike manner.
- B. Products or equipment of any of the manufacturers cited herein or any of the products approved by the Addenda may be used. However, where lists of products are cited herein, the one first listed in the design equipment used in drawings and schedules to establish size, quality, function, and capacity

standards. If other than design equipment is used, it shall be carefully checked for access to equipment, electrical and control requirements, valving, and piping. Should changes or additions occur in piping, valving, electrical work, etc., or if the work of other Contractors would be revised by the alternate equipment, the cost of all changes shall be borne as work of this Division.

The Execution portions of the specifications specify what products and materials may be used. Any products listed in the Product section of the specification that are not listed in the Execution portion of the specification may not be used without written approval by the Engineer.

- C. The access to equipment shown on the drawings are the minimum acceptable space requirements. No equipment that reduces or restricts accessibility to this or any other equipment will be considered.
- D. All major items of equipment are specified in the equipment schedules on the drawings or in these specifications and shall be furnished complete with all accessories normally supplied with the catalog item listed and all other accessories necessary for a complete and satisfactory installation.
- E. All welders shall be certified in accordance with Section IX of the ASME Boiler and Pressure Vessel Code, latest Edition.

1.20 PROTECTION AGAINST WEATHER AND STORING OF MATERIALS

- A. All equipment and materials shall be properly stored and protected against moisture, dust, and wind. Coverings or other protection shall be used on all items that may be damaged or rusted or may have performance impaired by adverse weather or moisture conditions. Damage or defect developing before acceptance of the work shall be made good at the Contractor's expense.
- B. All open duct and pipe openings shall be adequately covered at all times.

1.21 INSTALLATION CHECK

- A. An experienced, competent, and authorized representative of the manufacturer or supplier of each item of equipment indicated in the equipment schedule and the seismic supplier shall visit the site of the work and inspect, check, adjust if necessary, and approve the equipment installation. In each case, the equipment supplier's representative shall be present when the equipment is placed in operation. The equipment supplier's representative shall revisit the job site as often as necessary until all trouble is corrected and the equipment installation and operation is satisfactory to the Engineer.
- B. Each equipment supplier's representative shall furnish to the Owner, through the Engineer, a written report certifying that the equipment (1) has been properly installed and lubricated; (2) is in accurate alignment; (3) is free from any undue stress imposed by connecting piping or anchor bolts; and, (4) has been operated under full load conditions and that it operated satisfactorily.
- C. All costs for this work shall be included in the prices quoted by equipment suppliers.

1.22 EQUIPMENT LUBRICATION

- A. The Contractor shall properly lubricate all pieces of equipment before turning the building over to the Owner. A linen tag shall be attached to each piece of equipment, showing the date of lubrication and the lubricant used. No equipment shall be started until it is properly lubricated.
- B. Necessary time shall be spent with the Owner's Representative to thoroughly familiarize him with all necessary lubrications and maintenance that will be required of him.

- C. Detergent oil as used for automotive purposes shall not be used for this work.

1.23 CUTTING AND PATCHING

- A. No cutting or drilling in structural members shall be done without written approval of the Architect. The work shall be carefully laid out in advance, and cutting, channeling, chasing, or drilling of floors, walls, partitions, ceilings, or other surfaces necessary for the mechanical work shall be carefully done. Any damage to building, piping, or equipment shall be repaired by professional plasterers, masons, concrete workers, etc., and all such work shall be paid for as work of this Division.
- B. When concrete, grading, etc., is disturbed, it shall be restored to original condition as described in the applicable Division of this Specification.

1.24 EXCAVATION AND BACKFILLING

- A. All necessary excavations and backfilling for the Mechanical phase of this project shall be provided as work of this Division. Trenches for all underground pipelines shall be excavated to the required depths. The bottom of trenches shall be compacted hard and graded to obtain required fall. Backfill shall be placed in horizontal layers, not exceeding 12 inches in thickness, and properly moistened. Each layer shall be compacted, by suitable equipment, to a density of not less than 95 percent as determined by ASTM D-1557. After pipelines have been tested, inspected, and approved, the trench shall be backfilled with selected material. Excess earth shall be hauled from the job site. Fill materials approved by the Architect shall be provided as work of this Division.
- B. No trenches shall be cut near or under any footings without consultation first with the Architect's office. Any trenches or excavations more than 30 inches deep shall be tapered, shored, covered, or otherwise made absolutely safe so that no vehicle or persons can be injured by falling into such excavations, or in any way be harmed by cave-ins, shifting earth, rolling rocks, or by drowning. This protection shall be extended to all persons approaching excavation related to this work whether or not such persons are authorized to be in the vicinity of the construction.

1.25 ACCESS

- A. Provide access doors in walls, ceilings and floors, for access to mechanical equipment such as valves, dampers, VAV boxes, fans, controls, etc. Refer to Division 8 for door specifications. All access doors shall be 24" x 24" unless otherwise indicated or required. Coordinate location of doors with the Architect prior to installation.
- B. Valves: Valve must be installed in locations where access is readily available. If access is compromised, as judged by the Mechanical Engineer, these valves shall be relocated where directed at the Contractors expense.
- C. Equipment: Equipment must be installed in locations and orientations so that access to all components requiring service or maintenance will not be compromised. If access is compromised, as judged by the Mechanical Engineer, the contractor shall modify the installation as directed by the Engineer at the Contractors expense.

1.26 CONCRETE BASES AND INSERTS

- A. Bases: The concrete bases shall be provided and installed as work by this division. This Division shall be responsible for the proper size and location of bases and shall furnish all required anchor

bolts and sleeves with templates to be installed as work of Division 3, Concrete.

All floor-mounted mechanical equipment shall be set on 6-inch high concrete bases, unless otherwise noted or shown on drawings. Such bases shall extend 6 inches beyond equipment or mounting rails on all sides or as shown on the drawings and shall have a 1-inch beveled edge all around.

- B. Inserts: Where slotted or other types of inserts required for this work are to be cast into concrete, they shall be furnished as work of this Division. Inserts shall be coordinated with Division 3, Concrete, but under the close supervision and direction of this section.

Concrete inserts and pipe support systems shall be equal to Unistrut P3200 series for all piping where more than one pipe is suspended at a common location. Spacing of the inserts shall match the size and type of pipe being supported. The Unistrut insert and pipe support system shall include all inserts, vertical supports, horizontal support members, clamps, hangers, rollers, bolts, nuts, and any other accessory items for a complete pipe-supporting system.

1.27 CLEANING AND PAINTING

- A. Cleaning: After all tests and adjustments have been made and all systems pronounced satisfactory for permanent operation, this Contractor shall clean all exposed piping, fixture, and equipment installed under this Section and leave them ready for painting. He shall refinish any damaged finish and leave everything in proper working order. The Contractor shall remove all stains or grease marks on walls, floors, glass, hardware, fixtures, or elsewhere, caused by his workman or for which he is responsible. He shall remove all stickers fixtures, do all required patching up and repair all work of others damaged by this division of the work, and leave the premises in a clean and orderly condition.
- B. Painting: Painting of exposed pipe, insulated pipe, ducts, or equipment is work of Division 9, Painting.

Mechanical Contractor: All equipment which is to be furnished in factory prefinished conditions by the mechanical Contractor shall be left without mark, scratch, or impairment to finish upon completion of job. Any necessary refinishing to match original shall be done. Do not paint over nameplates, serial numbers, or other identifying marks.

- C. Removal of Debris, Etc: Upon completion of this division of the work, remove all surplus material and rubbish resulting from this work, and leave the premises in a clean and orderly condition.

1.28 CONTRACT COMPLETION

- A. Incomplete and Unacceptable Work: If additional site visits or design work is required by the Engineer or Architect because of the use of incomplete or unacceptable work by the Contractor, then the Contractor shall reimburse the Engineer and Architect for all additional time and expenses involved.
- B. Maintenance Instructions: The Contractor shall furnish the Owner complete printed and illustrated operating and maintenance instructions covering all units of mechanical equipment, together with parts lists.
- C. Instructions To Owner's Representatives: In addition to any detailed instructions called for, the mechanical Contractor must provide, without expense to the Owner, competent instructors to train the Owner's representatives who will be in charge of the apparatus and equipment, in the care, adjustment, and operation of all parts on the heating, air conditioning, ventilating, fire protection, and automatic temperature control equipment. Instruction dates shall be scheduled at time of final inspection. A written report specifying times, dates, and name of personnel instructed shall be

forwarded to the Architect. A minimum of four 8-hour instruction periods shall be provided. The instruction periods will be broken down to shorter periods when requested by the Owner. The total instruction hours shall not be reduced. The ATC Contractor shall provide 4 hours of instructions. The remaining hours shall be divided between the mechanical and sheet metal Contractor.

- D. Guarantee: By the acceptance of any contract award for the work herein described or shown on the drawings, the Contractor assumes the full responsibility imposed by the guarantee as set forth herein and in the General Conditions, and should protect himself through proper guarantees from equipment and special equipment Contractors and from subcontractors as their interests may appear.

The guarantee so assumed by the Contractor and as work of this Section is as follows:

That the entire mechanical system, including, heating, and air-conditioning system shall be quiet in operation.

That the circulation of water shall be complete and even.

That all pipes, conduit, and connections shall be perfectly free from foreign matter and pockets and that all other obstructions to the free passage of air, water, liquid, sewage, and vent shall be removed.

That he shall make promptly and free of charge, upon notice from the Owner, any necessary repairs due to defective workmanship or materials that may occur during a period of one year from date of Substantial Completion.

That all specialties, mechanical, and patent devices incorporated in these systems shall be adjusted in a manner that each shall develop its maximum efficiency in the operation of the system; i.e., diffusers shall deliver the designed amount of air shown on drawings, thermostats shall operate to the specified limits, etc.

All equipment and the complete mechanical, piping systems shall be guaranteed for a period of one year from the date of the Architect's Certificate of Substantial Completion, this includes all mechanical, piping equipment and products and is not limited to boiler, chillers, coils, fans, filters etc.

Any equipment supplier not willing to comply with this guarantee period shall not submit a bid price for this project. The Contractor shall be responsible for a 100-percent guarantee for the system and all items of equipment for this period. If the contractor needs to provide temporary heating or cooling to the building and or needs to insure systems are installed properly and or to meet the project schedule the guaranteed of all systems and equipment shall be as indicated above, on year from the date of the Architect's Certificate of Substantial Completion.

If any systems or equipment is used for temporary heating or cooling the systems shall be protected so they remain clean.

1.29 TEST RUN

- A. The Mechanical Contractor shall operate the mechanical system for a minimum of 30 days to prove the operation of the system.

1.30 EQUIPMENT STARTUP AND CHECKOUT:

- A. Each major piece of equipment shall be started and checked out by an authorized representative of the equipment manufacturer. A certificate indicating the equipment is operating to the satisfaction of the manufacturer shall be provided and shall be included in the commissioning report.
- B. This contractor shall coordinate commissioning procedures and activities with the commissioning

agent.

1.31 DEMOLITION

General: Demolish and remove existing construction only to the extent required by new construction and as indicated. Use methods required to complete the Work within limitations of governing regulations and as follows:

Proceed with demolition systematically, from higher to lower level. Complete selective demolition operations above each floor or tier before disturbing supporting members on the next lower level.

Neatly cut openings and holes plumb, square, and true to dimensions required. Use cutting methods least likely to damage construction to remain or adjoining construction. Use hand tools or small power tools designed for sawing or grinding, not hammering and chopping, to minimize disturbance of adjacent surfaces. Temporarily cover openings to remain.

Cut or drill from the exposed or finished side into concealed surfaces to avoid marring existing finished surfaces.

Do not use cutting torches until work area is cleared of flammable materials. At concealed spaces, such as duct and pipe interiors, verify condition and contents of hidden space before starting flame-cutting operations. Maintain portable fire-suppression devices during flame-cutting operations.

Maintain adequate ventilation when using cutting torches.

Remove decayed, vermin-infested, or otherwise dangerous or unsuitable materials and promptly dispose of off-site.

Remove structural framing members and lower to ground by method suitable to avoid free fall and to prevent ground impact or dust generation.

Locate selective demolition equipment and remove debris and materials so as not to impose excessive loads on supporting walls, floors, or framing.

Dispose of demolished items and materials promptly.

Return elements of construction and surfaces that are to remain to condition existing before selective demolition operations began.

Existing Facilities: Comply with building manager's requirements for using and protecting elevators, stairs, walkways, loading docks, building entries, and other building facilities during selective demolition operations.

Concrete: Demolish in sections. Cut concrete full depth at junctures with construction to remain and at regular intervals, using power-driven saw, then remove concrete between saw cuts.

Masonry: Demolish in small sections. Cut masonry at junctures with construction to remain, using power-driven saw, and then remove masonry between saw cuts.

Concrete Slabs-on-Grade: Saw-cut perimeter of area to be demolished, then break up and remove.

END OF SECTION 23 0100

SECTION 230500 - COMMON WORK RESULTS FOR HVAC

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. This Section includes the following:
 - 1. Piping materials and installation instructions common to most piping systems.
 - 2. Transition fittings.
 - 3. Dielectric fittings.
 - 4. Mechanical sleeve seals.
 - 5. Sleeves.
 - 6. Escutcheons.
 - 7. Grout.
 - 8. Equipment installation requirements common to equipment sections.
 - 9. Painting and finishing.
 - 10. Concrete bases.
 - 11. Supports and anchorages.

1.3 DEFINITIONS

- A. Finished Spaces: Spaces other than mechanical and electrical equipment rooms, furred spaces, pipe and duct chases, unheated spaces immediately below roof, spaces above ceilings, unexcavated spaces, crawlspaces, and tunnels.
- B. Exposed, Interior Installations: Exposed to view indoors. Examples include finished occupied spaces and mechanical equipment rooms.
- C. Exposed, Exterior Installations: Exposed to view outdoors or subject to outdoor ambient temperatures and weather conditions. Examples include rooftop locations.
- D. Concealed, Interior Installations: Concealed from view and protected from physical contact by building occupants. Examples include above ceilings and chases.
- E. Concealed, Exterior Installations: Concealed from view and protected from weather conditions and physical contact by building occupants but subject to outdoor ambient temperatures. Examples include installations within unheated shelters.
- F. The following are industry abbreviations for plastic materials:
 - 1. CPVC: Chlorinated polyvinyl chloride plastic.
 - 2. PVC: Polyvinyl chloride plastic.
- G. The following are industry abbreviations for rubber materials:

1. EPDM: Ethylene-propylene-diene terpolymer rubber.
2. NBR: Acrylonitrile-butadiene rubber.

1.4 SUBMITTALS

A. Product Data: For the following:

1. Transition fittings.
2. Dielectric fittings.
3. Mechanical sleeve seals.
4. Escutcheons.

B. Welding certificates.

1.5 QUALITY ASSURANCE

A. Steel Support Welding: Qualify processes and operators according to AWS D1.1, "Structural Welding Code--Steel."

B. Steel Pipe Welding: Qualify processes and operators according to ASME Boiler and Pressure Vessel Code: Section IX, "Welding and Brazing Qualifications."

1. Comply with provisions in ASME B31 Series, "Code for Pressure Piping."
2. Certify that each welder has passed AWS qualification tests for welding processes involved and that certification is current.

C. Electrical Characteristics for HVAC Equipment: Equipment of higher electrical characteristics may be furnished provided such proposed equipment is approved in writing and connecting electrical services, circuit breakers, and conduit sizes are appropriately modified. If minimum energy ratings or efficiencies are specified, equipment shall comply with requirements.

1.6 DELIVERY, STORAGE, AND HANDLING

A. Deliver pipes and tubes with factory-applied end caps. Maintain end caps through shipping, storage, and handling to prevent pipe end damage and to prevent entrance of dirt, debris, and moisture.

B. Store plastic pipes protected from direct sunlight. Support to prevent sagging and bending.

1.7 COORDINATION

A. Arrange for pipe spaces, chases, slots, and openings in building structure during progress of construction, to allow for HVAC installations.

B. Coordinate installation of required supporting devices and set sleeves in poured-in-place concrete and other structural components as they are constructed.

C. Coordinate requirements for access panels and doors for HVAC items requiring access that are concealed behind finished surfaces. Access panels and doors are specified in Division 08 Section "Access Doors and Frames."

PART 2 - PRODUCTS

2.1 MANUFACTURERS

- A. In other Part 2 articles where subparagraph titles below introduce lists, the following requirements apply for product selection:
 - 1. Manufacturers: Subject to compliance with requirements, provide products by the manufacturers specified.

2.2 PIPE, TUBE, AND FITTINGS

- A. Refer to individual Division 23 piping Sections for pipe, tube, and fitting materials and joining methods.
- B. Pipe Threads: ASME B1.20.1 for factory-threaded pipe and pipe fittings.

2.3 JOINING MATERIALS

- A. Refer to individual Division 23 piping Sections for special joining materials not listed below.
- B. Pipe-Flange Gasket Materials: Suitable for chemical and thermal conditions of piping system contents.
 - 1. ASME B16.21, nonmetallic, flat, asbestos-free, 1/8-inch maximum thickness unless thickness or specific material is indicated.
 - a. Full-Face Type: For flat-face, Class 125, cast-iron and cast-bronze flanges.
 - b. Narrow-Face Type: For raised-face, Class 250, cast-iron and steel flanges.
 - 2. AWWA C110, rubber, flat face, 1/8 inch thick, unless otherwise indicated; and full-face or ring type, unless otherwise indicated.
- C. Flange Bolts and Nuts: ASME B18.2.1, carbon steel, unless otherwise indicated.
- D. Solder Filler Metals: ASTM B 32, lead-free alloys. Include water-flushable flux according to ASTM B 813.
- E. Brazing Filler Metals: AWS A5.8, BCuP Series, copper-phosphorus alloys for general-duty brazing, unless otherwise indicated; and AWS A5.8, BAg1, silver alloy for refrigerant piping, unless otherwise indicated.
- F. Welding Filler Metals: Comply with AWS D10.12 for welding materials appropriate for wall thickness and chemical analysis of steel pipe being welded.

2.4 TRANSITION FITTINGS

- A. Plastic-to-Metal Transition Fittings: CPVC and PVC one-piece fitting with manufacturer's Schedule 80 equivalent dimensions; one end with threaded brass insert, and one solvent-cement-joint end.

1. Manufacturers:
 - a. Eslon Thermoplastics.
- B. Plastic-to-Metal Transition Adaptors: One-piece fitting with manufacturer's SDR 11 equivalent dimensions; one end with threaded brass insert, and one solvent-cement-joint end.
 1. Manufacturers:
 - a. Thompson Plastics, Inc.

2.5 DIELECTRIC FITTINGS

- A. Description: Combination fitting of copper alloy and ferrous materials with threaded, solder-joint, plain, or weld-neck end connections that match piping system materials.
- B. Insulating Material: Suitable for system fluid, pressure, and temperature.
- C. Dielectric Flanges: Factory-fabricated, companion-flange assembly, for 150- or 300-psig minimum working pressure as required to suit system pressures.
 1. Manufacturers:
 - a. Capitol Manufacturing Co.
 - b. Central Plastics Company.
 - c. Watts Industries, Inc.; Water Products Div.

2.6 MECHANICAL SLEEVE SEALS

- A. Description: Modular sealing element unit, designed for field assembly, to fill annular space between pipe and sleeve.
 1. Manufacturers:
 - a. Advance Products & Systems, Inc.
 - b. Calpico, Inc.
 - c. Metraflex Co.
 - d. Pipeline Seal and Insulator, Inc.
 2. Sealing Elements: EPDM interlocking links shaped to fit surface of pipe. Include type and number required for pipe material and size of pipe.
 3. Pressure Plates: Stainless steel. Include two for each sealing element.
 4. Connecting Bolts and Nuts: Stainless steel of length required to secure pressure plates to sealing elements. Include one for each sealing element.

2.7 SLEEVES

- A. Galvanized-Steel Sheet: 0.0239-inch minimum thickness; round tube closed with welded longitudinal joint.
- B. Steel Pipe: ASTM A 53, Type E, Grade B, Schedule 40, galvanized, plain ends.

- C. Cast Iron: Cast or fabricated "wall pipe" equivalent to ductile-iron pressure pipe, with plain ends and integral waterstop, unless otherwise indicated.
- D. Stack Sleeve Fittings: Manufactured, cast-iron sleeve with integral clamping flange. Include clamping ring and bolts and nuts for membrane flashing.
 - 1. Underdeck Clamp: Clamping ring with set screws.
- E. Molded PVC: Permanent, with nailing flange for attaching to wooden forms.
- F. PVC Pipe: ASTM D 1785, Schedule 40.

2.8 ESCUTCHEONS

- A. Description: Manufactured wall and ceiling escutcheons and floor plates, with an ID to closely fit around pipe, tube, and insulation of insulated piping and an OD that completely covers opening.
- B. One-Piece, Deep-Pattern Type: Deep-drawn, box-shaped brass with polished chrome-plated finish.
- C. One-Piece, Cast-Brass Type: With set screw.
 - 1. Finish: Polished chrome-plated and rough brass.
- D. One-Piece, Stamped-Steel Type: With set screw or spring clips and chrome-plated finish.
- E. Split-Plate, Stamped-Steel Type: With concealed hinge, set screw or spring clips, and chrome-plated finish.

2.9 GROUT

- A. Description: ASTM C 1107, Grade B, nonshrink and nonmetallic, dry hydraulic-cement grout.
 - 1. Characteristics: Post-hardening, volume-adjusting, nonstaining, noncorrosive, nongaseous, and recommended for interior and exterior applications.
 - 2. Design Mix: 5000-psi, 28-day compressive strength.
 - 3. Packaging: Premixed and factory packaged.

PART 3 - EXECUTION

3.1 PIPING SYSTEMS - COMMON REQUIREMENTS

- A. Install piping according to the following requirements and Division 23 Sections specifying piping systems.
- B. Drawing plans, schematics, and diagrams indicate general location and arrangement of piping systems. Indicated locations and arrangements were used to size pipe and calculate friction loss, expansion, pump sizing, and other design considerations. Install piping as indicated unless deviations to layout are approved on Coordination Drawings.

- C. Install piping in concealed locations, unless otherwise indicated and except in equipment rooms and service areas.
- D. Install piping indicated to be exposed and piping in equipment rooms and service areas at right angles or parallel to building walls. Diagonal runs are prohibited unless specifically indicated otherwise.
- E. Install piping above accessible ceilings to allow sufficient space for ceiling panel removal.
- F. Install piping to permit valve servicing.
- G. Install piping at indicated slopes.
- H. Install piping free of sags and bends.
- I. Install fittings for changes in direction and branch connections.
- J. Install piping to allow application of insulation.
- K. Select system components with pressure rating equal to or greater than system operating pressure.
- L. Install escutcheons for penetrations of walls, ceilings, and floors according to the following:
 - 1. New Piping:
 - a. Piping with Fitting or Sleeve Protruding from Wall: One-piece, deep-pattern type.
 - b. Chrome-Plated Piping: One-piece, cast-brass type with polished chrome-plated finish.
 - c. Insulated Piping: One-piece, stamped-steel type with spring clips.
 - d. Bare Piping at Wall and Floor Penetrations in Finished Spaces: One-piece, cast-brass type with polished chrome-plated finish.
 - e. Bare Piping at Wall and Floor Penetrations in Finished Spaces: One-piece, stamped-steel type.
 - f. Bare Piping at Ceiling Penetrations in Finished Spaces: One-piece or split-casting, cast-brass type with polished chrome-plated finish.
 - g. Bare Piping at Ceiling Penetrations in Finished Spaces: One-piece, stamped-steel type or split-plate, stamped-steel type with concealed hinge and set screw.
- M. Install sleeves for pipes passing through concrete and masonry walls and concrete floor and roof slabs.
- N. Install sleeves for pipes passing through concrete and masonry walls, gypsum-board partitions, and concrete floor and roof slabs.
 - 1. Cut sleeves to length for mounting flush with both surfaces.
 - a. Exception: Extend sleeves installed in floors of mechanical equipment areas or other wet areas 2 inches above finished floor level. Extend cast-iron sleeve fittings below floor slab as required to secure clamping ring if ring is specified.
 - 2. Install sleeves in new walls and slabs as new walls and slabs are constructed.
 - 3. Install sleeves that are large enough to provide 1/4-inch annular clear space between sleeve and pipe or pipe insulation. Use the following sleeve materials:

- a. PVC Steel Pipe Sleeves: For pipes smaller than NPS 6.
 - b. Steel Sheet Sleeves: For pipes NPS 6 and larger, penetrating gypsum-board partitions.
 - c. Stack Sleeve Fittings: For pipes penetrating floors with membrane waterproofing. Secure flashing between clamping flanges. Install section of cast-iron soil pipe to extend sleeve to 2 inches above finished floor level. Refer to Division 07 Section "Sheet Metal Flashing and Trim" for flashing.
 - 1) Seal space outside of sleeve fittings with grout.
4. Except for underground wall penetrations, seal annular space between sleeve and pipe or pipe insulation, using joint sealants appropriate for size, depth, and location of joint. Refer to Division 07 Section "Joint Sealants" for materials and installation.
- O. Aboveground, Exterior-Wall Pipe Penetrations: Seal penetrations using sleeves and mechanical sleeve seals. Select sleeve size to allow for 1-inch annular clear space between pipe and sleeve for installing mechanical sleeve seals.
1. Install steel pipe for sleeves smaller than 6 inches in diameter.
 2. Install cast-iron "wall pipes" for sleeves 6 inches and larger in diameter.
 3. Mechanical Sleeve Seal Installation: Select type and number of sealing elements required for pipe material and size. Position pipe in center of sleeve. Assemble mechanical sleeve seals and install in annular space between pipe and sleeve. Tighten bolts against pressure plates that cause sealing elements to expand and make watertight seal.
- P. Underground, Exterior-Wall Pipe Penetrations: Install cast-iron "wall pipes" for sleeves. Seal pipe penetrations using mechanical sleeve seals. Select sleeve size to allow for 1-inch annular clear space between pipe and sleeve for installing mechanical sleeve seals.
1. Mechanical Sleeve Seal Installation: Select type and number of sealing elements required for pipe material and size. Position pipe in center of sleeve. Assemble mechanical sleeve seals and install in annular space between pipe and sleeve. Tighten bolts against pressure plates that cause sealing elements to expand and make watertight seal.
- Q. Fire-Barrier Penetrations: Maintain indicated fire rating of walls, partitions, ceilings, and floors at pipe penetrations. Seal pipe penetrations with firestop materials. Refer to Division 07 Section "Penetration Firestopping" for materials.
- R. Verify final equipment locations for roughing-in.
- S. Refer to equipment specifications in other Sections of these Specifications for roughing-in requirements.
- 3.2 PIPING JOINT CONSTRUCTION
- A. Join pipe and fittings according to the following requirements and Division 23 Sections specifying piping systems.
 - B. Ream ends of pipes and tubes and remove burrs. Bevel plain ends of steel pipe.
 - C. Remove scale, slag, dirt, and debris from inside and outside of pipe and fittings before assembly.

- D. Soldered Joints: Apply ASTM B 813, water-flushable flux, unless otherwise indicated, to tube end. Construct joints according to ASTM B 828 or CDA's "Copper Tube Handbook," using lead-free solder alloy complying with ASTM B 32.
- E. Brazed Joints: Construct joints according to AWS's "Brazing Handbook," "Pipe and Tube" Chapter, using copper-phosphorus brazing filler metal complying with AWS A5.8.
- F. Threaded Joints: Thread pipe with tapered pipe threads according to ASME B1.20.1. Cut threads full and clean using sharp dies. Ream threaded pipe ends to remove burrs and restore full ID. Join pipe fittings and valves as follows:
 - 1. Apply appropriate tape or thread compound to external pipe threads unless dry seal threading is specified.
 - 2. Damaged Threads: Do not use pipe or pipe fittings with threads that are corroded or damaged. Do not use pipe sections that have cracked or open welds.
- G. Welded Joints: Construct joints according to AWS D10.12, using qualified processes and welding operators according to Part 1 "Quality Assurance" Article.
- H. Flanged Joints: Select appropriate gasket material, size, type, and thickness for service application. Install gasket concentrically positioned. Use suitable lubricants on bolt threads.

3.3 PIPING CONNECTIONS

- A. Make connections according to the following, unless otherwise indicated:
 - 1. Install unions, in piping NPS 2 and smaller, adjacent to each valve and at final connection to each piece of equipment.
 - 2. Install flanges, in piping NPS 2-1/2 and larger, adjacent to flanged valves and at final connection to each piece of equipment.
 - 3. Dry Piping Systems: Install dielectric unions and flanges to connect piping materials of dissimilar metals.
 - 4. Wet Piping Systems: Install dielectric coupling and nipple fittings to connect piping materials of dissimilar metals.

3.4 EQUIPMENT INSTALLATION - COMMON REQUIREMENTS

- A. Install equipment to allow maximum possible headroom unless specific mounting heights are not indicated.
- B. Install equipment level and plumb, parallel and perpendicular to other building systems and components in exposed interior spaces, unless otherwise indicated.
- C. Install HVAC equipment to facilitate service, maintenance, and repair or replacement of components. Connect equipment for ease of disconnecting, with minimum interference to other installations. Extend grease fittings to accessible locations.
- D. Install equipment to allow right of way for piping installed at required slope.

3.5 PAINTING

- A. Painting of HVAC systems, equipment, and components is specified in Division 09 Sections "Interior Painting" and "Exterior Painting."
- B. Damage and Touchup: Repair marred and damaged factory-painted finishes with materials and procedures to match original factory finish.

3.6 CONCRETE BASES

- A. Concrete Bases: Anchor equipment to concrete base according to equipment manufacturer's written instructions and according to seismic codes at Project.
 - 1. Construct concrete bases of dimensions indicated, but not less than 4 inches larger in both directions than supported unit.
 - 2. Install dowel rods to connect concrete base to concrete floor. Unless otherwise indicated, install dowel rods on 18-inch centers around the full perimeter of the base.
 - 3. Install epoxy-coated anchor bolts for supported equipment that extend through concrete base, and anchor into structural concrete floor.
 - 4. Place and secure anchorage devices. Use supported equipment manufacturer's setting drawings, templates, diagrams, instructions, and directions furnished with items to be embedded.
 - 5. Install anchor bolts to elevations required for proper attachment to supported equipment.
 - 6. Install anchor bolts according to anchor-bolt manufacturer's written instructions.
 - 7. Use 3000-psi, 28-day compressive-strength concrete and reinforcement as specified in Division 03 Section "Miscellaneous Cast-in-Place Concrete."

3.7 ERECTION OF METAL SUPPORTS AND ANCHORAGES

- A. Refer to Division 5 Section "Metal Fabrications" for structural steel.
- B. Cut, fit, and place miscellaneous metal supports accurately in location, alignment, and elevation to support and anchor HVAC materials and equipment.
- C. Field Welding: Comply with AWS D1.1.

3.8 GROUTING

- A. Mix and install grout for HVAC equipment base bearing surfaces, pump and other equipment base plates, and anchors.
- B. Clean surfaces that will come into contact with grout.
- C. Provide forms as required for placement of grout.
- D. Avoid air entrapment during placement of grout.
- E. Place grout, completely filling equipment bases.
- F. Place grout on concrete bases and provide smooth bearing surface for equipment.
- G. Place grout around anchors.

H. Cure placed grout.

END OF SECTION 230500

SECTION 230513 - COMMON MOTOR REQUIREMENTS FOR HVAC EQUIPMENT

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section includes general requirements for single-phase and polyphase, general-purpose, horizontal, small and medium, squirrel-cage induction motors for use on ac power systems.

1.3 COORDINATION

- A. Coordinate features of motors, installed units, and accessory devices to be compatible with the following:
 - 1. Motor controllers.
 - 2. Torque, speed, and horsepower requirements of the load.
 - 3. Ratings and characteristics of supply circuit and required control sequence.
 - 4. Ambient and environmental conditions of installation location.

PART 2 - PRODUCTS

2.1 GENERAL MOTOR REQUIREMENTS

- A. Comply with requirements in this Section except when stricter requirements are specified in HVAC equipment schedules or Sections.
- B. Comply with NEMA MG 1 unless otherwise indicated.

2.2 MOTOR CHARACTERISTICS

- A. Duty: Continuous duty at ambient temperature of 40 deg C and at altitude of 3300 feet above sea level.
- B. Capacity and Torque Characteristics: Sufficient to start, accelerate, and operate connected loads at designated speeds, at installed altitude and environment, with indicated operating sequence, and without exceeding nameplate ratings or considering service factor.
- C. Basic requirements apply to mechanical equipment motors, unless otherwise indicated.
- D. Motors 3/4 HP and Larger: Polyphase.
- E. Motors Smaller than 3/4 HP: Single phase.

- F. Frequency Rating: 60 Hz.
- G. Voltage Rating: Determined by voltage of circuit to which motor is connected.
- H. Service Factor: According to NEMA MG 1 – 2003, unless otherwise indicated.
- I. Capacity and Torque Characteristics: Rated for continuous duty and sufficient to start, accelerate, and operate connected loads at designated speeds, in indicated environment, with indicated operating sequence, and without exceeding nameplate ratings or considering service factor.
- J. Enclosure: Open drip-proof, unless otherwise indicated.
- K. All motors shall have ASTM Grade 5 hardware that is Yellow Zinc-dichromate plated.

2.3 POLYPHASE MOTORS

- A. Motors Used in Across the Line Starters or with Reduced-Inrush Controllers: Match wiring connection requirements for the indicated controller. Motor leads connections that are brought to motor terminal box shall be suitable with controller or starting method.

Description: EPACT NEMA MG 1, Low Voltage Induction Motor – Single Speed Application.

- 1. Design Characteristics: NEMA MG 1, Design B, unless otherwise indicated.
 - 2. EPACT Energy-Efficient Design: As indicated by application.
 - 3. Stator: Copper windings, unless otherwise indicated. Multispeed motors shall have separate winding for each speed.
 - 4. Rotor: Squirrel cage, unless otherwise indicated.
 - 5. Design Classification: NEMA Design B
 - 6. Temperature Rise: Class F rise, unless otherwise indicated.
 - 7. Insulation: Class F, unless otherwise indicated.
 - 8. Minimum vibration: Each motor shall not exceed 0.5 G vibration peak/peak.
 - 9. Bearings: Motor bearings shall be rated for an L-10 life 40,000 hours with an external load per NEMA MG 1-14 and an L-10 life of 100,000 hours in direct coupled applications for continuous duty and shall be of the regreasable type with grease relief fitting or Double-shielded, pre-lubricated ball bearings suitable for radial and thrust loading Per the motor manufactures standards.
- B. Motors Used with Variable-Frequency Controllers shall meet the following: Current Ratings, characteristics, and features shall be rated for a minimum of 10:1 turndown ratio and the motor that is provided will be coordinated and approved by controller manufacturer. A Variable Frequency driven motor shall have the following characteristics:
 - 1. Critical vibration frequencies shall be minimized so that motor will operate throughout the range of controller output based on the system requirements.
 - 2. Temperature Rise: Class B rise.
 - 3. Insulation: Class F.
 - 4. Thermal Protection: Where indicated, conform to NEMA MG 1 requirements for thermally protected motors and inverter duty rated for NEMA MG-1-31 1998.
 - 5. Bearings: Motor bearings shall be rated for an L-10 life 50,000 hours with an external load per NEMA MG 1-14 and an L-10 life of 100,000 hours in direct coupled applications for continuous duty and shall be of the regreasable type with automatic grease relief valve.

6. Motors shall be sized with respect to horsepower rating without using the service factor. All motors being operated by adjustable or variable frequency drives shall have a service factor 1.15 at equipments elevation.
 7. The winding insulation system shall have an insulation rating of 1860 volt, peak with a 0.1 micro second rise time.
 8. Motor stator and rotor steel shall be low-loss C-5 electrical grade silicon steel with interlaminated insulation system capable of withstanding a minimum 1000°F burnout.
 9. Motors are to be of the NEMA Premium efficiency Design
 10. All motor nameplates shall have raised letters stamped on stainless steel and be fastened to the motor frame with four stainless steel drive pins. Name plate shall meet applicable Nema MG1 standards.
- C. Severe-Duty Motors: Where indicated, motors are (TEFC) totally enclosed with 1.15 minimum service factors at altitude, and shall have greased bearings, integral condensate drains, and capped relief vents. Windings shall be insulated with non-hygroscopic material class H insulation. External finish shall be chemical-resistant paint over corrosion-resistant primer. The minimum performance and construction requirements are outline in part B of this specification.
- D. Source Quality Control: Perform the following routine tests according to NEMA MG 1-12 and shall consist of:
1. No load watts input, current and speed (RPM).
 2. Winding resistance test.
 3. High-potential test.
 4. Locked rotor watts input and current.
 5. Stator insulation resistance test.
 6. Visual inspection and factory approval.
 7. Each motor shall have a factory certified test report forwarded with each motor and included in O&M Manual.

2.4 SINGLE-PHASE MOTORS

- A. Type: As indicated or selected by manufacturer from one of the following, to suit starting torque and other requirements of specific motor application.
1. Permanent-split capacitor.
 2. Split-phase start, capacitor run.
 3. Capacitor start, capacitor run.
- B. Shaded-Pole Motors: Do not use, unless motors are smaller than 1/20 hp.
- C. Thermal Protection: Where indicated or required, internal protection automatically opens power supply circuit to motor when winding temperature exceeds a safe value calibrated to temperature rating of motor insulation. Thermal protection device automatically resets when motor temperature returns to normal range, unless otherwise indicated.
- D. Bearings: Ball-bearing type for belt-connected motors and other motors with high radial forces on motor shaft. Sealed, prelubricated sleeve bearings for other single-phase motors.
- E. Motors are to have the ECM label where variable speed with variable input (0-5vDC) is indicated.

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PART 3 - EXECUTION (Not Applicable)

END OF SECTION 230513

SECTION 230519 - METERS AND GAGES

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. Thermometers.
 - 2. Gages.
 - 3. Test plugs.
 - 4. Flowmeters.

1.3 DEFINITIONS

- A. CR: Chlorosulfonated polyethylene synthetic rubber.
- B. EPDM: Ethylene-propylene-diene terpolymer rubber.

1.4 SUBMITTALS

- A. Product Data: For each type of product indicated; include performance curves.

PART 2 - PRODUCTS

2.1 METAL-CASE, LIQUID-IN-GLASS THERMOMETERS

- A. Manufacturers: Subject to compliance with requirements, are limited to, the following:
 - 1. Palmer - Wahl Instruments Inc.
 - 2. Trerice, H. O. Co.
 - 3. Weiss Instruments, Inc.
 - 4. Weksler Instruments Operating Unit; Dresser Industries; Instrument Div.
- B. Case: Die-cast aluminum or brass, 9 inches long.
- C. Tube: Red or blue reading, organic-liquid filled, with magnifying lens.
- D. Tube Background: Satin-faced, nonreflective aluminum with permanently etched scale markings.
- E. Window: Glass.

- F. Connector: Adjustable type, 180 degrees in vertical plane, 360 degrees in horizontal plane, with locking device.
- G. Stem: Copper-plated steel, aluminum, or brass for thermowell installation and of length to suit installation.
- H. Accuracy: Plus or minus 1 percent of range or plus or minus 1 scale division to maximum of 1.5 percent of range.

2.2 THERMOWELLS

- A. Manufacturers: Subject to compliance with requirements, are limited to, the following:
 - 1. AMETEK, Inc.; U.S. Gauge Div.
 - 2. Ashcroft Commercial Instrument Operations; Dresser Industries; Instrument Div.
 - 3. Ernst Gage Co.
 - 4. Marsh Bellofram.
 - 5. Miljoco Corp.
 - 6. NANMAC Corporation.
 - 7. Noshok, Inc.
 - 8. Palmer - Wahl Instruments Inc.
 - 9. REO TEMP Instrument Corporation.
 - 10. Tel-Tru Manufacturing Company.
 - 11. Trerice, H. O. Co.
 - 12. Weiss Instruments, Inc.
 - 13. Weksler Instruments Operating Unit; Dresser Industries; Instrument Div.
 - 14. WIKA Instrument Corporation.
 - 15. Winters Instruments.
- B. Manufacturers: Same as manufacturer of thermometer being used.
- C. Description: Pressure-tight, socket-type metal fitting made for insertion into piping and of type, diameter, and length required to hold thermometer.

2.3 PRESSURE GAGES

- A. Manufacturers: Subject to compliance with requirements, are limited to, the following:
 - 1. AMETEK, Inc.; U.S. Gauge Div.
 - 2. Ashcroft Commercial Instrument Operations; Dresser Industries; Instrument Div.
 - 3. Ernst Gage Co.
 - 4. Eugene Ernst Products Co.
 - 5. KOBOLD Instruments, Inc.
 - 6. Marsh Bellofram.
 - 7. Miljoco Corp.
 - 8. Noshok, Inc.
 - 9. Palmer - Wahl Instruments Inc.
 - 10. REO TEMP Instrument Corporation.
 - 11. Trerice, H. O. Co.
 - 12. Weiss Instruments, Inc.
 - 13. Weksler Instruments Operating Unit; Dresser Industries; Instrument Div.
 - 14. WIKA Instrument Corporation.
 - 15. Winters Instruments.

- B. Direct-Mounting, Dial-Type Pressure Gages: Indicating-dial type complying with ASME B40.100.
1. Case: Liquid-filled type, drawn steel or cast aluminum, 4-1/2-inch diameter.
 2. Pressure-Element Assembly: Bourdon tube, unless otherwise indicated.
 3. Pressure Connection: Brass, NPS 1/4, bottom-outlet type unless back-outlet type is indicated.
 4. Movement: Mechanical, with link to pressure element and connection to pointer.
 5. Dial: Satin-faced, nonreflective aluminum with permanently etched scale markings.
 6. Pointer: Red or other dark-color metal.
 7. Window: Glass.
 8. Ring: Stainless steel.
 9. Accuracy: Grade A, plus or minus 1 percent of middle half scale.
 10. Vacuum-Pressure Range: 30-in. Hg of vacuum to 15 psig of pressure.
 11. Range for Fluids under Pressure: Two times operating pressure.
- C. Pressure-Gage Fittings:
1. Valves: NPS 1/4 brass or stainless-steel needle type.
 2. Syphons: NPS 1/4 coil of brass tubing with threaded ends.
 3. Snubbers: ASME B40.5, NPS 1/4 brass bushing with corrosion-resistant, porous-metal disc of material suitable for system fluid and working pressure.

2.4 TEST PLUGS

- A. Manufacturers: Subject to compliance with requirements, [are limited to, the following:
1. Flow Design, Inc.
 2. MG Piping Products Co.
 3. National Meter, Inc.
 4. Peterson Equipment Co., Inc.
 5. Sisco Manufacturing Co.
 6. Terice, H. O. Co.
 7. Watts Industries, Inc.; Water Products Div.
- B. Description: Corrosion-resistant brass or stainless-steel body with core inserts and gasketed and threaded cap, with extended stem for units to be installed in insulated piping.
- C. Minimum Pressure and Temperature Rating: 500 psig at 200 deg F.
- D. Core Inserts: One or two self-sealing rubber valves.
1. Insert material for air, water, oil, or gas service at 20 to 200 deg F shall be CR.
 2. Insert material for air or water service at minus 30 to plus 275 deg F shall be EPDM.
- E. Test Kit: Furnish one test kit(s) containing one pressure gage and adaptor, one thermometer(s), and carrying case. Pressure gage, adapter probes, and thermometer sensing elements shall be of diameter to fit test plugs and of length to project into piping.
1. Pressure Gage: Small bourdon-tube insertion type with 2- to 3-inch- diameter dial and probe. Dial range shall be 0 to 200 psig.
 2. Low-Range Thermometer: Small bimetallic insertion type with 1- to 2-inch- diameter dial and tapered-end sensing element. Dial ranges shall be 25 to 125 deg F.

3. High-Range Thermometer: Small bimetallic insertion type with 1- to 2-inch- diameter dial and tapered-end sensing element. Dial ranges shall be 0 to 220 deg F.
4. Carrying case shall have formed instrument padding.

2.5 WAFER-ORIFICE FLOWMETERS

- A. Manufacturers: Subject to compliance with requirements, are limited to, the following:
1. ABB, Inc.; ABB Instrumentation.
 2. Armstrong Pumps, Inc.
 3. Badger Meter, Inc.; Industrial Div.
 4. Bell & Gossett; ITT Industries.
 5. Meriam Instruments Div.; Scott Fetzer Co.
- B. Description: Differential-pressure-design orifice insert for installation between pipe flanges; with calibrated flow-measuring element, separate flowmeter, hoses or tubing, valves, fittings, and conversion chart compatible with flow-measuring element, flowmeter, and system fluid.
- C. Construction: Cast-iron body, brass valves with integral check valves and caps, and calibrated nameplate.
- D. Pressure Rating: 300 psig.
- E. Temperature Rating: 250 deg F.
- F. Range: Flow range of flow-measuring element and flowmeter shall cover operating range of equipment or system served.
- G. Permanent Indicators: Suitable for wall or bracket mounting, calibrated for connected flowmeter element, and having 6-inch- diameter, or equivalent, dial with fittings and copper tubing for connecting to flowmeter element.
1. Scale: Gallons per minute.
 2. Accuracy: Plus or minus 1 percent between 20 and 80 percent of range.
- H. Operating Instructions: Include complete instructions with each flowmeter.

2.6 VENTURI FLOWMETERS

- A. Manufacturers: Subject to compliance with requirements, are limited to, the following
1. Armstrong Pumps, Inc.
 2. Badger Meter, Inc.; Industrial Div.
 3. Bailey-Fischer & Porter Co.
 4. Flow Design, Inc.
 5. Gerand Engineering Co.
 6. Hyspan Precision Products, Inc.
 7. Leeds & Northrup.
 8. McCrometer, Inc.
 9. Preso Meters Corporation.
 10. Victaulic Co. of America.

- B. Description: Differential-pressure design for installation in piping; with calibrated flow-measuring element, separate flowmeter, hoses or tubing, valves, fittings, and conversion chart compatible with flow-measuring element, flowmeter, and system fluid.
- C. Construction: Bronze, brass, or factory-primed steel; with brass fittings and attached tag with flow conversion data.
- D. Pressure Rating: 250 psig.
- E. Temperature Rating: 250 deg F.
- F. End Connections for NPS 2 and Smaller: Threaded.
- G. End Connections for NPS 2-1/2 and Larger: Flanged or welded.
- H. Range: Flow range of flow-measuring element and flowmeter shall cover operating range of equipment or system served.
- I. Permanent Indicators: Suitable for wall or bracket mounting, calibrated for connected flowmeter element, and having 6-inch- diameter, or equivalent, dial with fittings and copper tubing for connecting to flowmeter element.
 - 1. Scale: Gallons per minute.
 - 2. Accuracy: Plus or minus 1 percent between 20 and 80 percent of range.
- J. Operating Instructions: Include complete instructions with each flowmeter.

PART 3 - EXECUTION

3.1 THERMOMETER APPLICATIONS

- A. Install liquid-in-glass thermometers in the following locations:
 - 1. Inlet and outlet of each hydronic zone.
 - 2. Inlet and outlet of each hydronic chiller.
- B. Provide the following temperature ranges for thermometers:
 - 1. Chilled Water: 0 to 100 deg F, with 2-degree scale divisions.

3.2 GAGE APPLICATIONS

- A. Install dry-case-type pressure gages for discharge of each pressure-reducing valve.
- B. Install liquid-filled-case-type pressure gages at chilled- water inlets and outlets of chillers.

3.3 INSTALLATIONS

- A. Install thermowells with socket extending one-third of diameter of pipe and in vertical position in piping tees where thermometers are indicated.

- B. Install direct-mounting pressure gages in piping tees with pressure gage located on pipe at most readable position.
- C. Install needle-valve and snubber fitting in piping for each pressure gage for fluids (except steam).
- D. Install needle-valve and syphon fitting in piping for each pressure gage for steam.
- E. Install test plugs in tees in piping.
- F. Install flow indicators, in accessible positions for easy viewing, in piping systems.
- G. Assemble and install connections, tubing, and accessories between flow-measuring elements and flowmeters as prescribed by manufacturer's written instructions.
- H. Install flowmeter elements in accessible positions in piping systems.
- I. Install differential-pressure-type flowmeter elements with at least minimum straight lengths of pipe upstream and downstream from element as prescribed by manufacturer's written instructions.
- J. Install wafer-orifice flowmeter elements between pipe flanges.
- K. Install permanent indicators on walls or brackets in accessible and readable positions.
- L. Install connection fittings for attachment to portable indicators in accessible locations.
- M. Install flowmeters at discharge of hydronic system pumps and at inlet of hydronic air coils.
- N. Mount meters on wall if accessible; if not, provide brackets to support meters.

3.4 CONNECTIONS

- A. Install meters and gages adjacent to machines and equipment to allow service and maintenance for meters, gages, machines, and equipment.
- B. Connect flowmeter-system elements to meters.

END OF SECTION 230519

SECTION 230523 – GENERAL PIPING VALVES FOR HVAC PIPING

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 1 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. This Section includes general duty valves common to several mechanical piping systems.
- B. Related Sections: The following Sections contain requirements that relate to this Section:
 - 1. Special purpose valves are specified in Division 23 Sections.
 - 2. Valve tags and charts are specified in Division 23 Section "Identification for HVAC piping and equipment."

1.3 SUBMITTALS

- A. General: Submit each item in this Article according to the Conditions of the Contract and Division 1 Specification Sections.
- B. Product Data for each valve type. Include body material, valve design, pressure and temperature classification, end connection details, seating materials, trim material and arrangement, dimensions and required clearances, and installation instructions. Include list indicating valve and its application.
- C. Maintenance data for valves to include in the operation and maintenance manual specified in Division 1. Include detailed manufacturer's instructions on adjusting, servicing, disassembling, and repairing.

1.4 QUALITY ASSURANCE

- A. Single-Source Responsibility: Comply with the requirements specified in Division 1 Section "Materials and Equipment," under "Source Limitations" Paragraph.
- B. ASME Compliance: Comply with ASME B31.9 for building services piping and ASME B31.1 for power piping.
- C. MSS Compliance: Comply with the various MSS Standard Practice documents referenced.

1.5 DELIVERY, STORAGE, AND HANDLING

- A. Prepare valves for shipping as follows:
 - 1. Protect internal parts against rust and corrosion.
 - 2. Protect threads, flange faces, grooves, and weld ends.
 - 3. Set globe and gate valves closed to prevent rattling.
 - 4. Set ball and plug valves open to minimize exposure of functional surfaces.

5. Set butterfly valves closed or slightly open.
 6. Block check valves in either closed or open position.
- B. Use the following precautions during storage:
1. Maintain valve end protection.
 2. Store indoors and maintain valve temperature higher than ambient dew-point temperature. If outdoor storage is necessary, store valves off the ground in watertight enclosures.
- C. Use a sling to handle large valves. Rig to avoid damage to exposed parts. Do not use handwheels and stems as lifting or rigging points.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
1. Center Line
 2. Conbraco Industries, Inc., Apollo Division
 3. Cla-Val Company
 4. Grinnell Corporation
 5. Hammond Valve Corporation
 6. Keystone Valve USA, Inc.
 7. Metraflex Company
 8. Milwaukee Valve Company, Inc.
 9. NIBCO, Inc.
 10. Stockham Valves & Fittings, Inc.
 11. Val-Matic Valve & Mfg. Corporation
 12. Victaulic Company of America
 13. Bray

2.2 BASIC, COMMON FEATURES

- A. Design: Rising stem or rising outside screw and yoke stems, except as specified below.
1. Nonrising stem valves may be used only where headroom prevents full extension of rising stems.
- B. Pressure and Temperature Ratings: As indicated in the "Application Schedule" of Part 3 of this Section and as required to suit system pressures and temperatures.
- C. Sizes: Same size as upstream pipe, unless otherwise indicated.
- D. Operators: Use specified operators and handwheels, except provide the following special operator features:
1. Handwheels: For valves other than quarter turn.
 2. Lever Handles: For quarter-turn valves 6 inches and smaller, except for plug valves, which shall have square heads. Furnish Owner with 1 wrench for every 10 plug valves.
 3. Chain-Wheel Operators: For valves 4 inches and larger, installed 120 inches or higher above finished floor elevation.
 4. Gear-Drive Operators: For quarter-turn valves 8 inches and larger.

- E. Extended Stems: Where insulation is indicated or specified, provide extended stems arranged to receive insulation.
- F. Bypass and Drain Connections: Comply with MSS SP-45 bypass and drain connections.
- G. Threads: ASME B1.20.1.
- H. Flanges: ASME B16.1 for cast iron, ASME B16.5 for steel, and ASME B16.24 for bronze valves.
- I. Solder Joint: ASME B16.18.
 - 1. Caution: Where soldered end connections are used, use solder having a melting point below 840 deg F for gate, globe, and check valves; below 421 deg F for ball valves.

2.3 GATE VALVES

- A. No gate valves will be used on this project.

2.4 BALL VALVES, HOT & CHILLED WATER

- A. Ball Valves, 4 Inches and Smaller: MSS SP-110, 600-psi CWP, ASTM B 584 ,B 61 or B 62 bronze body (containing no more than 15% zinc), 2-piece construction; chrome-plated, full port, brass ball; blowout proof; silicon- bronze or silicon-brass stem; teflon seats and seals; threaded or soldered end connections.
 - 1. Operator: Vinyl-covered steel lever handle for sizes 2-1/2" and smaller.
 - 2. Operator: Lever operators with lock for sizes 3" and larger.
 - 3. Valves shall be equipped with 2" extended handles of non-thermal conductive material. Also provide a protective sleeve that allows operation of the valve without breaking the vapor seal or disturbing the insulation. Supply with memory stops, which are fully adjustable after insulation is applied.
 - 4. Memory Stop: For operator handles.

2.5 PLUG VALVES

- A. Plug Valves: MSS SP-78, 175-psi CWP, ASTM A 126 cast-iron body and bonnet, cast-iron plug, Viton, or teflon packing, flanged or grooved end connections:
 - 1. Operator: Square head with 1 wrench for every 10 valves.
 - 2. Operator: Worm and gear with handwheel, sizes 6 inches and larger.
 - 3. Operator: Worm and gear with chain wheel, sizes 6 inches and larger, 120 inches or higher above floor.

2.6 GLOBE VALVES

- A. Globe Valves, 2-1/2 Inches and Smaller: MSS SP-80; Class 150, 300-psi CWP; ASTM B 62 cast-bronze body and screwed bonnet, rubber, bronze, or teflon disc, silicon bronze-alloy stem, teflon-impregnated packing with bronze packing nut, threaded or soldered end connections; and with aluminum or malleable-iron handwheel.
- B. Globe Valves, 3 Inches and Larger: MSS SP-85, Class 125, 200-psi CWP, ASTM A 126 cast-iron body and bolted bonnet with bronze fittings, renewable bronze seat and disc, brass-alloy

stem, outside screw and yoke, teflon-impregnated packing with cast-iron follower, flanged end connections; and with cast-iron handwheel.

2.7 BUTTERFLY VALVES

- A. Butterfly Valves: MSS SP-67 200/250 CWP, ASTM A536 Ductile Iron, full lug body, 2 inch extended neck, 316 stainless steel or aluminum-bronze disc, slide through one piece 400 series stainless steel stem design with geometric connection to disc no taper pins, molded-in EPDM seat liner. Valves must be suitable for bi-directional dead end service at valves dead and rated pressure service with out the need for downstream flanges. The disk can be made of stainless steel for chilled water valves.

Operator for sizes 2-1/2" to 6": Lever handle with latch lock.

Operator for sizes 8" to 24": Weather-proof Handwheel gear operator.

Operator for 8" and larger, 120 " or higher above floor: Cain-wheel operator assembly.

- B. Butterfly Valves for high pressure applications:
Valves shall meet the requirements of MSS SP-68, High Pressure Butterfly Valves with Offset Design. Unless otherwise indicated, full lug type valves suitable for bi-directional end of line service at full rated pressure, without the need of a downstream flange. ANSI Class 150 or 300, Carbon Steel Body, Stainless Steel Disc, Stainless Steel or Duplex Steel Stem, PTFE Seats, PTFE or Graphite Seals. Permanently lubricated bearings of 316 Stainless Steel with Graphite. 2 1/2" to 6" shall have lever lock operator, 8" and larger shall have gear operators or Pneumatic/Electric Actuators.

NIBCO Figure Number LCS6822 (Class 150)

NIBCO Figure Number LCS7822 (Class 300)

2.8 CHECK VALVES

- A. Swing Check Valves, 2-1/2 Inches and Smaller: MSS SP-80; Class 150, 300-psi CWP; horizontal swing, Y-pattern, ASTM B 62 cast-bronze body and bonnet cap, rotating bronze disc with rubber seat or composition seat, threaded or soldered end connections:
- B. Swing Check Valves, 3 Inches and Larger: MSS SP-71 Type 1, Class 125, 200-psi CWP, ASTM A 126 cast-iron body and bolted bonnet cap, horizontal-swing bronze disc, flanged or grooved end connections.
1. On sump pump discharge use swing check valve with external spring or lever and weight.
- C. Wafer Check Valves: Class 125, 200-psi CWP, ASTM A 126 cast-iron body, bronze disc/plates, stainless-steel pins and springs, Buna N seals, installed between flanges.
1. On grooved piping systems use grooved by grooved check valve in lieu of flanged or wafer with grooved flange adapters.
- D. Lift Check Valves: Class 125, ASTM B 62 bronze body and cap (main components), horizontal or vertical pattern, lift-type, bronze disc or Buna N rubber disc with stainless-steel holder threaded or soldered end connections.

2.9 DRAIN VALVES

- A. Full port bronze ball valves with ¾" hose thread outlet and hose cap and chain.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine piping system for compliance with requirements for installation tolerances and other conditions affecting performance of valves. Do not proceed with installation until unsatisfactory conditions have been corrected.
- B. Examine valve interior for cleanliness, freedom from foreign matter, and corrosion. Remove special packing materials, such as blocks, used to prevent disc movement during shipping and handling.
- C. Operate valves from fully open to fully closed positions. Examine guides and seats made accessible by such operation.
- D. Examine threads on valve and mating pipe for form and cleanliness.
- E. Examine mating flange faces for conditions that might cause leakage. Check bolting for proper size, length, and material. Check gasket material for proper size, material composition suitable for service, and freedom from defects and damage.
- F. Do not attempt to repair defective valves; replace with new valves.

3.2 INSTALLATION

- A. Install valves as indicated, according to manufacturer's written instructions.
- B. Piping installation requirements are specified in other Division 23 Sections. Drawings indicate the general arrangement of piping, fittings, and specialties.
- C. Install valves with unions or flanges at each piece of equipment arranged to allow servicing, maintenance, and equipment removal without system shutdown.
- D. Locate valves for easy access and provide separate support where necessary.
- E. Install valves in horizontal piping with stem at or above the center of the pipe.
- F. Install valves in a position to allow full stem movement.
- G. For chain-wheel operators, extend chains to 78 inches above finished floor elevation.
- H. Installation of Check Valves: Install for proper direction of flow as follows:
 - 1. Swing Check Valves: Horizontal position with hinge pin level.
 - 2. Wafer Check Valves: Horizontal or vertical position, between flanges.
 - 3. Lift Check Valve: With stem upright and plumb.

Note – Install all checks a minimum of 5 pipe diameters downstream of pump discharge or elbow to avoid flow turbulence. Flow straighteners may be needed in extreme cases.

3.3 SOLDERED CONNECTIONS

- A. Cut tube square and to exact lengths.
- B. Clean end of tube to depth of valve socket with steel wool, sand cloth, or a steel wire brush to a bright finish. Clean valve socket.
- C. Apply proper soldering flux in an even coat to inside of valve socket and outside of tube.
- D. Open gate and globe valves to fully open position.
- E. Remove the cap and disc holder of swing check valves having composition discs.
- F. Insert tube into valve socket, making sure the end rests against the shoulder inside valve. Rotate tube or valve slightly to ensure even distribution of the flux.
- G. Apply heat evenly to outside of valve around joint until solder melts on contact. Feed solder until it completely fills the joint around tube. Avoid hot spots or overheating valve. Once the solder starts cooling, remove excess amounts around the joint with a cloth or brush.

3.4 THREADED CONNECTIONS

- A. Note the internal length of threads in valve ends and proximity of valve internal seat or wall to determine how far pipe should be threaded into valve.
- B. Align threads at point of assembly.
- C. Apply appropriate tape or thread compound to the external pipe threads, except where dry seal threading is specified.
- D. Assemble joint, wrench tight. Wrench on valve shall be on the valve end into which the pipe is being threaded.

3.5 FLANGED CONNECTIONS

- A. Align flange surfaces parallel.
- B. Assemble joints by sequencing bolt tightening to make initial contact of flanges and gaskets as flat and parallel as possible. Use suitable lubricants on bolt threads. Tighten bolts gradually and uniformly with a torque wrench.
- C. For dead-end service, all butterfly valves, except for the NIBCO LD2000 / 3000, require flanges both upstream and downstream for proper shutoff and retention. NIBCO LD2000 / 3000 series butterfly valves are suitable for bubbletight dead-end service with out the need for a downstream flange.

3.6 VALVE END SELECTION

- A. Select valves with the following ends or types of pipe/tube connections:
 - 1. Copper Tube Size, 2-1/2 Inches and Smaller:
 - 2. Steel Pipe Sizes, 2-1/2 Inches and Smaller: Threaded or grooved end.
 - 3. Steel Pipe Sizes, 3 Inches and Larger: Grooved end or flanged.

3.7 APPLICATION

- A. General Application: Use gate, ball, and butterfly valves for shutoff duty; globe, ball, and butterfly for throttling duty. Refer to piping system Specification Sections for specific valve applications and arrangements.

3.8 ADJUSTING

- A. Adjust or replace packing after piping systems have been tested and put into service, but before final adjusting and balancing. Replace valves if leak persists.

END OF SECTION 230523

SECTION 230548-VIBRATION ISOLATION AND SEISMIC RESTRAINT

PART 1 - GENERAL

1.1 DESCRIPTION

The work in this section consists of furnishing engineering and materials necessary for vibration isolation and seismic restraints for equipment contained herein for the project.

Other sections of DIVISION 22 & 23 form a part of this section. Refer to all sections for a complete description of the work.

All mechanical equipment .75 HP and over listed in the equipment schedule shall be mounted on vibration isolators to prevent the transmission of objectionable vibration and vibration induced sound to the building structure.

All isolation materials, flexible connectors and seismic restraints shall be of the same manufacturer and shall be selected and certified using published or factory certified data. Any variance or non-compliance with these specification requirements shall be corrected by the contractor in an approved manner.

The contractor and manufacturer of the isolation and seismic equipment shall refer to the isolator and seismic restraint schedule which lists isolator types, isolator deflections and seismic restraint type. Vibration isolators shall be selected in accordance with the equipment, pipe or duct weight distribution so as to produce reasonably uniform deflections.

Install full line size flexible pipe connectors at the inlet and outlet of each, chiller and tower connections and where shown on the drawings. All connectors shall be suitable for use at the temperature, pressure, and service encountered at the point of installation and operation. End fitting connectors shall conform to the pipefitting schedule. Control rods or protective braid must be used to limit elongation to 3/8". Flexible connectors shall not be required for suspended in-line pumps.

Unless otherwise specified, all mechanical, electrical, and plumbing equipment, pipe, and duct shall be restrained to resist seismic forces. Restraints shall maintain equipment, piping, and duct work in a captive position. Restraint devices shall be designed and selected to meet the seismic requirements as defined in the latest issue of the IBC or local jurisdiction building code.

These exceptions are based on IBC 2006. Verify local code is the same. The 2006 IBC requires that mechanical & electrical components be given an importance factor. This importance factor is used to determine which equipment may or may not be exempt from seismic design force requirements. The component importance factor is determined as follows:

$I_p = 1.5$	Life-safety component is required to function after an earthquake.
$I_p = 1.5$	Component contains hazardous or flammable material.
$I_p = 1.5$	Storage racks in occupancies open to the general public (e.g., warehouse retail stores).
$I_p = 1.0$	All other components.

In addition, for structures in Seismic Use Group III (Buildings having essential facility required for post earthquake recovery, and those containing substantial quantities of hazardous substances as designated by local building officials),

$I_p = 1.5$	For components needed for continued operation of the facility or whose failure could impair the continued operation of the facility. This project shall use an IP = 1.5.
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1.2 Seismic restraint shall not be required for the following:

Rigidly floor mounted mechanical, electrical, and plumbing components in all seismic design categories, where $I_p = 1.0$ and flexible connections between the components and associated duct work, piping and conduit are provided, that are mounted at 4 feet (1219 mm) or less above a floor level and weight 400 pounds (1780 N) or less and are not critical to the continued operation of the structure. Suspended, wall mounted and flexibly mounted equipment are not included in this exclusion.

Hanging, wall mounted, and flexibly supported mechanical, plumbing and electrical components that weigh 20 pounds (89 N) or less, where $I_p = 1.0$ and flexible connections are provided between the components and associated duct work, piping and conduit.

Piping supported by individual clevis hangers where the distance, as measured from the top of the pipe to the supporting structure, is less than 12 inches (305mm) for the entire pipe run and the pipe can accommodate the expected deflections. Trapeze or double rod hangers where the distance from the top of the trapeze or support to the structure is less than 12 inches for the entire run. Hanger rods shall not be constructed in a manner that would subject the rod to bending moments (swivel, eye bolt, or vibration isolation hanger connection to structure).

High deformability piping (steel, copper, aluminum with welded, brazed, ground, or screwed connections) designated as having an $I_p = 1.5$ and a nominal pipe size of 1 inch (25 mm) or less where provisions are made to protect the piping from impact or to avoid the impact of larger piping or other mechanical equipment. Note, any combination of piping supported on a trapeze where the total weight exceeds 10 lb/ ft. must be braced.

High deformability piping (steel, copper, aluminum with welded, brazed, ground, or screwed connections) and limited deformability piping (cast iron, FRP, PVC) designated with an $I_p = 1.0$ and a nominal pipe size of 1 inch and less in the mechanical equipment room, or 2" and less outside the mechanical equipment room.

PVC or other plastic or fiberglass vent piping.

HVAC ducts suspended from hangers that are 12 inches (305 mm) or less in length from the top of the duct to the supporting structure and the hangers are detailed to avoid significant bending of the hangers and their connections. Duct must be positively attached to hanger with minimum #10 screws within 2" from the top of the duct.

HVAC duct with an $I_p = 1.5$ that have a cross-section area less than 4 square feet. HVAC ducts with an $I_P = 1.0$ that have a cross sectional area of less than 6 square feet (0.557 m²).

Equipment items installed in-line with the duct system (e.g, fans, heat exchangers and humidifiers) with an operating weight less than 76 pounds (334 N). Equipment must be rigidly attached to duct at inlet and outlet.

1.3. MANUFACTURER'S RESPONSIBILITIES: Manufacturer of vibration and seismic control products shall have the following responsibilities:

Determine vibration isolation and seismic restraint sizes and locations.

Provide piping, and equipment isolation systems and seismic restraints as scheduled or specified.

Provide installation instructions and shop drawings for all materials supplied under this section of the specifications.

Provide calculations to determine restraint loads resulting from seismic forces presented in local building code or IBC, Chapter 16 latest edition. Seismic calculations shall be certified by a licensed engineer in the employ of the seismic equipment manufacturer with a minimum 5 years

experience. Provide calculations for all floor or roof mounted equipment 400lbs (1780 N) or greater (20lbs (89 N) or greater for $l_p=1.5$), all suspended or wall mounted equipment 20lbs (89 N) or greater, and vibration isolated equipment 20lbs (89 N) or greater.

Seismic restraint load ratings must be certified and substantiated by testing or calculations under direct control of a registered professional engineer.

Calculations and restraint device submittal drawings shall specify anchor bolt type, embedment, concrete compressive strength, minimum spacing between anchors, and minimum distances of anchors from concrete edges. Concrete anchor locations shall not be near edges, stress joints, or an existing fracture. All bolts shall be ASTM A307 or better.

1.4 QUALITY CONTROL

The isolators and seismic restraint systems listed herein are as manufactured by Amber / Booth, Mason Industries Inc. (M.I.), Kinetics Noise Control Inc. (K.N.C.), Vibration Mounting & Controls, Inc. (V.M.C.) and Vibro Acoustics. Manufacturer must be a member of the Vibration Isolation and Seismic Control Manufacturers Association (VISCMA).

Steel components shall be cleaned and painted with industrial enamel. All nuts, bolts and washers shall be zinc-electroplated. Structural steel bases shall be thoroughly cleaned of welding slag and primed with zinc-chromate or metal etching primer.

All isolators, bases and seismic restraints exposed to the weather shall utilize cadmium-plated, epoxy coat or PVC coated springs and hot dipped galvanized steel components. Nuts, bolts and washers may be zinc-electroplated. Isolators for outdoor mounted equipment shall provide adequate restraint for the greater of either wind loads required by local codes or withstand a minimum of 30 lb. / sq. ft. applied to any exposed surface of the equipment.

Provide a written quality control procedure that outlines complete compliance of attachment of cabling restraints to brackets. For swaged connections, provide a gage to verify swage. For screw/clamp connection, provide torque values for attachment fasteners.

1.5 SUBMITTALS

Submit shop drawings of all isolators, seismic restraints and calculations provided (para 1.3).

The manufacturer of vibration isolation products shall submit the following data for each piece of isolated equipment: clearly identified equipment tag, quantity and size of vibration isolators and seismic restraints for each piece of rotating isolated equipment. Submittals for mountings and hangers incorporating springs shall include spring diameter and free height, rated deflections, and solid load. Submittals for bases shall clearly identify locations for all mountings as well as all locations for attachment points of the equipment to the mounting base. Submittals shall include seismic calculations signed and checked by a qualified licensed engineer in the employ of the manufacturer of the vibration isolators. Catalog cut sheets and installation instructions shall be included for each type of isolation mounting or seismic restraint used on equipment being isolated.

Submit quality assurance procedures as required under 1.4.4 at time of isolator/seismic submittals. Submittal must be stamped by a registered professional engineer who is responsible for the seismic restraint design. All vibration isolation/seismic submittals not complying with this certification will be rejected.

Provide shop drawings indicating location of all specification SC cable restraints (section 2.3.2) required for pipe. Drawings must be stamped by manufacturer's registered professional engineer.

Mechanical, electrical and plumbing equipment manufacturers shall provide certification that their equipment is capable of resisting expected seismic loads without failure. Equipment manufacturers shall provide suitable attachment points and/or instructions for attaching seismic restraints.

Provide a certification from the seismic design engineer that the seismic restraints will comply with the applicable code requirements. Certification must be stamped by a registered profession engineer.

Provide a Certificate of Completion from the manufacturer's representative upon completion of the job.

PART 2 - PRODUCTS

2.1 VIBRATION ISOLATORS

Specification W: a pad type mounting consisting of two layers of ribbed elastomeric pads with a 1/2" poro-elastic vibration absorptive material bonded between them. Pads shall be sized for approximate deflection of 0.10" to 0.18". Pads shall be Amber / Booth Type NRC.

Specification A: an elastomeric mounting having a steel baseplate with mounting holes and a threaded insert at top of the mounting for attaching equipment. All metal parts shall be completely embedded in the elastomeric material. Mountings shall be designed for approximately 1/2" deflection, and incorporate a steel seismic snubber with all directional restraint. Mountings shall be Amber/Booth Type SRVD.

Specification B: an adjustable, freestanding, open spring mounting with combination leveling and equipment fastening bolt. The spring shall be welded to the spring mounting baseplate and compression plate for stability. The isolator shall be designed for a minimum k_x/k_y (horizontal-to-vertical spring rate) of 1.0. An elastomeric pad having a minimum thickness of 1/4" shall be bonded to the baseplate. Nuts, adjusting bolts and washers shall be zinc-electroplated to prevent corrosion. This type isolator must be used with specification SL seismic restraint (section 2.3.1). Isolators shall be Amber/Booth Type SW.

Specification C: a unitized adjustable, stable open spring isolator with a seismic restraint housing which serves as a blocking device during equipment installation. The spring package shall include an elastomeric pad for high frequency absorption at the base of the spring. The springs shall be designed for a minimum k_x/k_y (horizontal-to-vertical spring rate) of 1.0. Nuts, adjusting bolts and washers shall be zinc-electroplated to prevent corrosion. The spring assembly shall be removable with equipment in place and shall fit within a welded steel enclosure consisting of a top plate and rigid lower housing. Isolated seismic restraint bolts shall connect top plate to lower housing to resist seismic and wind forces in all directions and limit motion to a maximum of 1/4" movement before engaging. Surfaces that engage under seismic motion shall be cushioned with a resilient elastomeric pad or grommet to protect equipment. Top plate shall have adequate means for fastening to the equipment, and baseplate shall have adequate means for bolting to structure. Entire assembly shall be rated to exceed the applied seismic load (para 1.3.4.). Seismic isolator shall be Amber/Booth Type CTER.

Specification D: an elastomeric hanger consisting of a rectangular steel box capable of 200% minimum overload without visible deformation, 30 degree rod misalignment and an elastomeric isolation element designed for approximately 1/2" deflection. Hangers shall be Amber/Booth Type BRD.

Specification E: a combination spring and elastomeric hanger consisting of a rectangular steel box capable of 200% minimum overload without visible deformation, 30 degree rod misalignment, coil spring, spring retainers and elastomeric element designed for approximately 1/2" deflection. The spring shall be designed for a minimum k_x/k_y (horizontal-to-vertical spring rate) of 1.0. Spring hangers shall be Amber/Booth Type BSRA.

Specification F: a set (two or more) of spring thrust resisting assemblies, which consist of coil springs, spring retainer, isolation washer, angle mounting brackets, and elastomeric tubing for isolating thrust resister rod from fan discharge. Thrust restraints shall be Amber / Booth Type TRK.

Specification SB: a unitized adjustable open spring isolator and a welded steel housing designed to resist seismic forces in all directions. Restraint surfaces which engage under seismic motion shall be cushioned with a resilient elastomer to protect equipment. Restraints shall allow a maximum of 1/4" movement before engaging and shall allow for the spring to be changed if required. Isolator shall be a stable spring with a minimum k_y/k_x of 1.0. The spring package shall include an elastomeric pad for high frequency absorption at the base of the spring. Nuts and bolts shall be zinc-electroplated to prevent corrosion. Bolting equipment to isolator with bolts smaller than main adjusting bolt will not be allowed.

Base plate shall provide means for bolting to the structure. Entire assembly shall be rated to exceed the applied seismic load (para 1.3.4.) Mountings shall be Amber/Booth Type SWSR.

2.2 BASES

Specification G: a welded integral structural steel fan and motor base with NEMA standard motor slide rails and holes drilled to receive the fan and motor slide rails. The steel members shall be adequately sized to prevent distortion and misalignment of the drive, and specifically, shall be sized to limit deflection of the beam on the drive side to 0.05" due to starting torque. Snubbers to prevent excessive motion on starting or stopping shall be furnished if required; however, the snubbers shall not be engaged under steady running conditions. Bases shall be Amber/Booth Type SFB.

Specification H: a welded WF (main member) structural steel base for increasing rigidity of equipment mounted thereon or for unitizing belt driven fans. Fan bases shall have holes drilled to match fan and located to provide required center distance between fan and supplied NEMA standard motor slide rails. The steel members shall have minimum depth of 1/12" of the longest span, but not less than 6" deep. Junior beams and junior channels shall not be used. Cross members shall be provided where necessary to support the equipment or to prevent twisting of the main members. Where height restrictions prevent the use of members having a depth of 1/12 of the longest span, beams of less depth may be used provided they have equal rigidity. Provide height-saving brackets for side mounting of the isolators. Brackets for use with Specification type B isolators having 2.5" deflection or greater shall be of the precompression type to limit exposed bolt length. Bases shall be Amber/Booth Type WSB.

Specification J: a concrete inertia base consisting of perimeter structural steel concrete pouring form (CPF), reinforcing bars welded in place, bolting templates with anchor bolts and height-saving brackets for side mounting of the isolators. Brackets for use with Specification type B isolators having 2.5" deflection or greater shall be of the pre-compression type to limit exposed bolt length. The perimeter steel members shall have a minimum depth of 1/12 of the longest span, but not less than 6" deep. The base shall be sized with a minimum overlap of 4" around the base of the equipment and, in the case of belt-driven equipment, 4" beyond the end of the drive shaft. Fan bases are to be supplied with NEMA standard motor slide rails. The bases for pumps shall be sized to support the suction elbow of end suction pumps and both the suction and discharge elbows of horizontal split-case pumps. The bases shall be T-shaped where necessary to conserve space. Inertia bases shall be Amber/Booth Type CPF.

2.3 SEISMIC RESTRAINTS:

Specification SL: a restraint assembly for floor mounted equipment consisting of welded steel interlocking assemblies welded or bolted securely to the equipment or the equipment bases and to the supporting structure. Restraint assembly surfaces which engage under seismic motion shall be lined with a minimum 1/4" thick resilient elastomeric pad to protect equipment. Restraints shall be field adjustable and be positioned for 1/4" clearance as required to prevent interference during normal operation. Restraint assembly shall have minimum rating of 2 times the catalog rating at 1 G as certified by independent laboratory test. Restraint shall be Amber/Booth Type ER.

Specification SC: a restraint assembly for suspended equipment, piping consisting of high strength galvanized steel aircraft cable. Cable must have Underwriters Laboratories listed certified break strength, and shall be color-coded for easy field verification. Secure cable to structure and to braced component through bracket or stake eye specifically designed to exceed cable restraint rated capacity. Cable must be manufactured to meet or exceed minimum materials and standard requirements per AISI Manual for structural applications of steel cables and ASTM A603. Break strengths must be per ASTM E-8 procedures. Safety factor of 1.5 may be used when prestretched cable is used with end connections designed to meet the cable break strength. Otherwise safety factor 3.76 must be used. Cables shall be sized for a force as listed in section 1.3. Cables shall be installed to prevent excessive seismic motion and so arranged that they do not engage during normal operation. Restraint shall be type LRC.

2.4 PIPE GUIDES AND ANCHORS FOR ISOLATED PIPING

Specification M: For Pipe Guides where specifically shown on drawings to accommodate expansion loops and compensators, the vibration isolator manufacturer shall provide pipe guides consisting of a telescopic arrangement of two sizes of steel tubing separated by a minimum, half inch thickness of heavy duty neoprene and duck or elastomeric isolation material. Guides shall be Amber/ Booth type AG.

Specification N: For anchors where specifically shown on drawings to accommodate expansion loops and compensators, the vibration isolator manufacturer shall provide all directional acoustical pipe anchors consisting of a telescopic arrangement of two sizes of steel tubing separated by a minimum half inch thickness of heavy duty neoprene and duck or elastomeric isolation material. All-directional anchors shall be Amber/Booth type AG.

PART 3 - EXECUTION

3.1 Isolator and seismic restraints shall be installed as recommended by the manufacturer. Isolate all mechanical equipment 0.75 hp and over per the isolation schedule and these specifications.

3.2 PIPING ISOLATION

Horizontal Pipe Isolation: all HVAC pumped water, glycol, and refrigerant piping size 1-1/4" and larger within mechanical rooms shall be isolated. Outside equipment rooms this piping shall be isolated for the greater of 50' or 100 pipe diameters from rotating equipment. For the first 3 support locations from externally isolated equipment provide specification E hangers or specification SB or SX floor mounts with the same deflection as equipment isolators (max 2"). All other piping within the equipment rooms shall be isolated with the same specification isolators with a 3/4" minimum deflection. Steam piping size 1-1/4" and larger which is within an equipment room and connected to rotating equipment shall be isolated for three (3) support locations from the equipment. Provide specification E or SB (SX) isolators with the same deflection as the equipment but a minimum of 3/4"

All plumbing pumped water, pumped condensate, within mechanical rooms shall be isolated the same as HVAC piping (para. 3.2.1). Isolators are not required for any plumbing pumped water, pumped condensate, and steam piping outside of mechanical rooms unless listed in the isolation schedule (para. 3.5.5.)

Pipe Riser Isolation: All variable temperature vertical pipe risers 1-1/4" and larger, riser piping requiring isolation per para. 3.2.1 or 3.2.2 or where specifically shown and detailed on riser drawings shall be fully supported by specification B mounts with precompression plates. Steel spring deflection shall be 3/4-inch minimum except in those locations where added deflection is required due to pipe expansion and contraction. Spring deflection shall be a minimum of 4 times the anticipated deflection change. Springs shall be selected to keep the riser in tension. Pipe

risers up through 16" shall be supported at intervals of every third floor of the building. Pipe risers 18" and over, every second floor. Wall sleeves for take-offs from riser shall be sized for insulation O.D. plus two times the anticipated movement to prevent binding. Horizontal take-offs and at upper and lower elbows shall be supported with spring isolators as required to accommodate anticipated movement. In addition to submittal data requirements previously outlined, riser diagrams and calculations shall be submitted for approval. Calculations must show anticipated expansion and contraction at each support point, initial and final loads on the building structure, and spring deflection changes. Submittal data shall include certification that the riser system has been examined for excessive stresses and that none will exist if installed per design proposed. Riser supports shall be Amber/Booth Type SWP.

3.3 INSTALLATION

Comply with manufacturer's instructions for the installation and load application of vibration isolation materials and products. Adjust to ensure that units do not exceed rated operating deflections or bottom out under loading, and are not short-circuited by other contacts or bearing points. Remove space blocks and similar devices (if any) intended for temporary support during installation or shipping.

Locate isolation hangers as near the overhead support structure as possible.

Adjust leveling devices as required to distribute loading uniformly on isolators. Shim units as required where leveling devices cannot be used to distribute loading properly.

Install isolated inertia base frames and steel bases on isolator units as indicated so that a minimum of 2 inch clearance below base will result when supported equipment has been installed and loaded for operation.

Roof curbs shall be installed directly to building structural steel or concrete roof deck. Installation on top of steel deck or roofing material is not acceptable.

3.4 APPLICATION OF SEISMIC RESTRAINTS

ISOLATED EQUIPMENT

All floor mounted isolated equipment shall be protected with type SB or type C unitized isolator and restraint or with separate type SL restraints (minimum of 4) in conjunction with type B isolators. For equipment with high center of gravity additional cable restraints shall be furnished, as required by isolation manufacturer, to limit forces and motion caused by rocking.

All suspended isolated equipment and vessels shall be protected with specification SC restraints. Cables shall be installed to prevent excessive seismic motion and so arranged that they do not engage during normal operation.

Rigidly Mounted Equipment

Floor mounted which are exempt (para.1.2.) shall be protected by properly sized anchor bolts with elastomeric grommets provided by the isolation manufacturer. Suspended equipment shall be protected with type SC bracing.

PIPING

All piping shall be protected in all planes by SC restraints, designed to accommodate thermal movement as well as restrain seismic motion. (Spring-loaded control rods should be used on flexible connectors in system). Tanks and vessels connected inline to piping shall be restrained independently. Locations shall be as determined by the isolator/seismic restraint supplier and shall include, but not be limited to: (1) At a proximity to protect all drops to equipment connections. (2) At changes in direction of pipe as required to limit over stressing of pipe or movement that

contacts other building material. (3) At horizontal runs of pipe, not to exceed the spacing as presented in Amber/Booth design criteria. (4) SMACNA design criteria. Seismic restraints shall not be required for piping exempted by paragraph 1.2.

Where riser pipes pass through cored holes, core diameters to be a maximum of 2" larger than pipe O.D. including insulation. Cored holes must be packed with resilient material or firestop as provided by other sections of this specification or local codes. No additional horizontal seismic bracing is required. Restrained isolators type C or SB shall support risers and provide longitudinal restraint at floors where thermal expansion is minimal and will not bind isolator restraints. For risers in pipe shafts, specification SC cable restraints shall be installed at each level in a manner that does not interfere with thermal movement.

3.5 QUALITY ASSURANCE

Representative of seismic restraint system manufacturer to walk the project and provide documentation indicating conformance to ISAT shop drawing seismic restraint layout.

EQUIPMENT ISOLATION SCHEDULE ⁽¹⁾⁽⁴⁾									
EQUIPMENT	LOCATION								
	A' CRITICAL (35'-50' SPAN)			B' UPPER STORY (20'-35' SPAN)			C' GRADE		
	ISOLATOR TYPE	MINIMUM DEFLECTIO N (IN)	BASE (1) TYPE	ISOLATOR TYPE	MINIMUM DEFLECTIO N (IN)	BASE (1) TYPE	ISOLATOR TYPE	MINIMUM DEFLECTIO N (IN)	BASE (1) TYPE
REFRIGERATION UNITS									
RECIPROCATING COMPRESSORS	SW	2.5	CPF	SWISWSR	1.5	CPF	SWISWSR	0.75	CPF
RECIPROCATING COND _o UNITS & CHILLERS	SW	2.5	CPF	CTER	1.5		SWSR	0.75	
HERMETIC CENTRIFUGALS	CTER	2.5		CTER	1.5		NRC	0.15	
OPEN CENTRIFUGALS	SW	2.5	CPF	SWISWSR	1.5	CPF	NRC	0.15	
ABSORPTION MACHINES	CTER	1.5		CTER	0.75		NRC	0.15	
COOLING TOWERS & CLOSED CIRCUIT COOLERS									
UP TO 500 TONS	CTER	2.5	(3)	CTER	0.75	(3)	NRC	0.15	
OVER 500 TONS	CTER	4.5	(3)	CTER	2.5	(3)	NRC	0.15	

NOTES:

- 1) WITH TYPE ER SEISMIC SNUBBERS IF SW ISOLATORS ARE USED. NO ADDITIONAL SNUBBER IS REQUIRED FOR SWSR ISOLATORS.
- 2) TYPE TRK THRUST RESISTORS REQUIRED ON ALL HIGH PRESSURE FAN SECTIONS, SUSPENDED AXIAL FLOW FANS AND ON FLOOR MOUNTED AXIAL FANS OPERATING AT 3" S.P. OR GREATER.
- 3) WITH STEEL BASE TYPE WSB IF REQUIRED FOR SUPPORT.
- 4) SEISMIC RESTRAINTS SC MUST BE USED WITH ALL SUSPENDED ISOLATED EQUIPMENT.

END OF SECTION 230548

SECTION 23 0550 - OPERATIONS & MAINTENANCE MANUALS

PART 1- GENERAL

1.1 RELATED DOCUMENTS

- A. All pertinent sections of Division 23 Mechanical General Requirements, are part of the work of this Section. Division 1 is part of this and all other sections of these specifications.
 - 1. Testing and Balancing is specified in section 230594.
 - 2. Training and Instructions to Owner's Representative is specified in section 230100.

1.2 SCOPE OF WORK

- A. Submission of Operating and Maintenance Manuals complete with Balancing reports. (Coordinate with Division 1).
- B. Coordination of work required for system commissioning.

1.3 SUBMITTALS

- A. Submit product data in accordance with Division 1 and Section 230100. Submit the following:
- B. Sample of O and M manual outline.

PART 2 - PRODUCTS

2.1 O & M MANUALS

- A. The operating and maintenance manuals shall be as follows:
 - 1. Binders shall be red buckram with easy-view metal for size 8-1/2 x 11-inch sheets, with capacity expandable from 2 inches to 3-1/2 inches as required for the project. Construction shall be rivet-through with library corners. No. 12 backbone and lining shall be the same material as the cover. The front cover and backbone shall be foil-stamped in white as follows: (coordinate with Section 1730)

OPERATING AND MAINTENANCE
MANUAL
FOR THE

(INSERT PROJECT NAME)

(INSERT PROJECT COMPLETION YEAR)

VOLUME No. ()

VAN BOERUM & FRANK ASSOCIATES, INC.

MECHANICAL ENGINEER

(INSERT ARCHITECT)

Binders shall be a manufactured by Hiller Bookbinding.

PART 3- EXECUTION

3.1 OPERATING AND MAINTENANCE MANUALS:

- A. Work under this section shall be performed in concert with the contractor performing the system testing and balancing. Six (6) copies of the manuals shall be furnished to the Architect for distribution to the owner.
- B. The "Start-Up and Operation" section is one of the most important in the manual. Information in this section shall be complete and accurately written and shall be verified with the actual equipment on the job, such as switches, starters, relays, automatic controls, etc. A step-by-step start-up procedure shall be described.
- C. The manuals shall include water-balancing reports, system commissioning procedures, start-up tests and reports, equipment and system performance test reports, warranties, and certificates of training given to the owner's representatives.
- D. An index sheet typed on AICO Gold-Line indexes shall be provided in the front of the binder. The manual shall be include the following:

SYSTEM DESCRIPTIONS

START-UP PROCEDURE AND OPERATION OF SYSTEM

MAINTENANCE AND LUBRICATION TABLE

OPERATION AND MAINTENANCE BULLETINS

AUTOMATIC TEMPERATURE CONTROL DESCRIPTION OF OPERATION, INTERLOCK AND CONTROL DIAGRAMS, AND CONTROL PANELS.

WATER SYSTEM BALANCING REPORTS

EQUIPMENT WARRANTIES AND TRAINING CERTIFICATES

SYSTEM COMMISSIONING REPORTS

EQUIPMENT START-UP CERTIFICATES

END OF SECTION 23 0550

SECTION 230553 – IDENTIFICATION FOR PIPING & EQUIPMENT

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 1 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. This Section includes mechanical identification materials and devices.
- B. All ID is to match the exiting ID standards and colors.

1.3 SUBMITTALS

- A. Product Data: For identification materials and devices.
- B. Samples: Of color, lettering style, and graphic representation required for each identification material and device.

1.4 QUALITY ASSURANCE

- A. Comply with ASME A13.1, "Scheme for the Identification of Piping Systems" for lettering size, length of color field, colors, and viewing angles of identification devices.

1.5 SEQUENCING AND SCHEDULING

- A. Coordinate installation of identifying devices with completion of covering and painting of surfaces where devices are to be applied.
- B. Install identifying devices before installing acoustical ceilings and similar concealment.

PART 2 - PRODUCTS

2.1 IDENTIFYING DEVICES AND LABELS

- A. General: Products specified are for applications referenced in other Division 23 Sections. If more than single type is specified for listed applications, selection is Installer's option.
- B. Equipment Nameplates: Metal permanently fastened to equipment with data engraved or stamped.
 - 1. Data: Manufacturer, product name, model number, serial number, capacity, operating and power characteristics, labels of tested compliances, and essential data.
 - 2. Location: Accessible and visible.

- C. Stencils: Standard stencils, prepared with letter sizes conforming to recommendations of ASME A13.1. Minimum letter height is 1-1/4 inches for similar operational instructions.
 - 1. Stencil Paint: Exterior, oil-based, alkyd gloss black enamel, unless otherwise indicated. Paint may be in pressurized spray-can form.
 - 2. Identification Paint: Exterior, oil-based, alkyd enamel in colors according to ASME A13.1, unless otherwise indicated.
- D. Snap-On Plastic Pipe Markers: Manufacturer's standard preprinted, semirigid, snap-on type. Include color-coding according to ASME A13.1, unless otherwise indicated.
- E. Pipes with OD, Including Insulation, Less Than 6 Inches: Full-band pipe markers, extending 360 degrees around pipe at each location.
- F. Pipes with OD, Including Insulation, 6 Inches and Larger: Either full-band or strip-type pipe markers, at least 3 times letter height and of length required for label.
- G. Lettering: Manufacturer's standard preprinted captions as selected by Engineer.
- H. Lettering: Use piping system terms indicated and abbreviate only as necessary for each application length.
 - 1. Arrows: Either integrally with piping system service lettering, to accommodate both directions, or as separate unit, on each pipe marker to indicate direction of flow.
- I. Plastic Tape: Manufacturer's standard color-coded, pressure-sensitive, self-adhesive, vinyl tape, at least 3 mils thick.
 - 1. Width: 1-1/2 inches on pipes with OD, including insulation, less than 6 inches; 2-1/2 inches for larger pipes.
 - 2. Color: Comply with ASME A13.1, unless otherwise indicated.
- J. Valve Tags: Stamped or engraved with 1/4-inch letters for piping system abbreviation and 1/2-inch sequenced numbers. Include 5/32-inch hole for fastener.
 - 1. Material: 0.032-inch- thick, polished brass..
 - 2. Size: 1-1/2-inches diameter, unless otherwise required.
 - 3. Indicate valve service and normal position on valve. Example Cold water, N.O.
- K. Valve Tag Fasteners: Brass, wire-link or beaded chain; or brass S-hooks.
- L. Valve Tag Fasteners: Brass, wire-link chain; beaded chain; or S-hooks.
- M. Access Panel Markers: 1/16-inch- thick, engraved plastic-laminate markers, with abbreviated terms and numbers corresponding to concealed valve. Provide 1/8-inch center hole for attachment.
- N. Plastic Equipment Markers: Manufacturer's standard laminated plastic, in the following color codes:
 - 1. Green: Cooling equipment and components.
 - 2. Yellow: Heating equipment and components.
 - 3. Brown: Energy reclamation equipment and components.
 - 4. Blue: Equipment and components that do not meet criteria above.
 - 5. Hazardous Equipment: Use colors and designs recommended by ASME A13.1.
 - 6. Terminology: Match schedules as closely as possible. Include the following:

- a. Name and plan number.
 - b. Equipment service.
 - c. Design capacity.
 - d. Other design parameters such as pressure drop, entering and leaving conditions, and speed.
7. Size: 2-1/2 by 4 inches for control devices, dampers, and valves; 4-1/2 by 6 inches for equipment.
- O. Lettering and Graphics: Coordinate names, abbreviations, and other designations used in mechanical identification with corresponding designations indicated. Use numbers, letters, and terms indicated for proper identification, operation, and maintenance of mechanical systems and equipment.
1. Multiple Systems: Identify individual system number and service if multiple systems of same name are indicated.

PART 3 - EXECUTION

3.1 LABELING AND IDENTIFYING PIPING SYSTEMS

- A. Install pipe markers on each system. Include arrows showing normal direction of flow.
- B. Marker Type: Stenciled markers with painted, color-coded bands complying with ASME A13.1.
- C. Marker Type: Plastic markers, with application systems. Install on pipe insulation segment where required for hot, noninsulated pipes.
- D. Fasten markers on pipes and insulated pipes by one of following methods:
 1. Snap-on application of pretensioned, semirigid plastic pipe marker.
 2. Adhesive lap joint in pipe marker overlap.
 3. Laminated or bonded application of pipe marker to pipe or insulation.
 4. Taped to pipe or insulation with color-coded plastic adhesive tape, not less than 3/4 inch wide, lapped a minimum of 1-1/2 inches at both ends of pipe marker, and covering full circumference of pipe.
 5. Taped to pipe or insulation with color-coded plastic adhesive tape, not less than 1-1/2 inches wide, lapped a minimum of 3 inches at both ends of pipe marker, and covering full circumference of pipe.
- E. Locate pipe markers and color bands where piping is exposed in finished spaces; machine rooms; accessible maintenance spaces such as shafts, tunnels, and plenums; and exterior nonconcealed locations according to the following:
 1. Near each valve and control device.
 2. Near each branch connection, excluding short takeoffs for fixtures and terminal units. Mark each pipe at branch, where flow pattern is not obvious.
 3. Near penetrations through walls, floors, ceilings, or nonaccessible enclosures.
 4. At access doors, manholes, and similar access points that permit view of concealed piping.
 5. Near major equipment items and other points of origination and termination.
 6. Spaced at a maximum of 50-foot intervals along each run. Reduce intervals to 25 feet in areas of congested piping and equipment.

7. On piping above removable acoustical ceilings, except omit intermediately spaced markers.

3.2 VALVE TAGS

- A. Install on valves and control devices in piping systems, except check valves, valves within factory-fabricated equipment units, plumbing fixture supply stops, shutoff valves, faucets, convenience and lawn-watering hose connections, and HVAC terminal devices and similar roughing-in connections of end-use fixtures and units. Indicate service and normal position of all tagged valve and control devices. List tagged valves in valve schedule.
- B. Tag Material: Brass.

3.3 EQUIPMENT SIGNS AND MARKERS

- A. Install engraved plastic-laminate signs or equipment markers on or near each major item of mechanical equipment. Include signs for the following general categories of equipment:
 1. Chillers, and similar motor-driven units.
- B. Optional Sign Types: Stenciled signs may be provided instead of engraved plastic, at Installer's option, where lettering larger than 1-inch high is needed for proper identification because of distance from normal location of required identification.
 1. Lettering Size: Minimum 1/4 inch for name of units if viewing distance is less than 24 inches, 1/2 inch for viewing distances up to 72 inches, and proportionately larger lettering for greater viewing distances. Include secondary lettering two-thirds to three-fourths the size of principal lettering.
 2. Terms on Signs: Distinguish between multiple units, indicate operational requirements, indicate safety and emergency precautions, warn of hazards and improper operations, and identify units.

3.4 ADJUSTING AND CLEANING

- A. Relocate mechanical identification materials and devices that have become visually blocked by work of this or other Divisions.
- B. Clean faces of identification devices and glass frames of valve charts.

END OF SECTION 230553

SECTION 230594 - GENERAL TESTING, ADJUSTING, BALANCING AND COMMISSIONING

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 1 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. This Section includes testing, adjusting, and balancing HVAC systems to produce design objectives, including the following:
 - 1. Balancing water flow within distribution systems, including submains, branches, and terminals, to indicated quantities according to specified tolerances.
 - 2. Adjusting total HVAC systems to provide indicated quantities.
 - 3. Measuring electrical performance of HVAC equipment.
 - 4. Setting quantitative performance of HVAC equipment.
 - 5. Verifying that automatic control devices are functioning properly.
 - 6. Measuring sound and vibration.
 - 7. Reporting results of the activities and procedures specified in this Section.
- B. Measure Water flow to and from the existing Air Cooled Chiller before any work is started. After new Air Cooled chiller is installed confirm that the flow is the same as the existing. If flows are different make necessary adjustments to the system to bring the flow within 5% of the original flow.

1.3 DEFINITIONS

- A. Balance: To proportion flows within the distribution system, including submains, branches, and terminals, according to design quantities.
- B. Procedure: An approach to and execution of a sequence of work operations to yield repeatable results.
- C. Report Forms: Test data sheets for recording test data in logical order.
- D. Static Head: The pressure due to the weight of the fluid above the point of measurement. In a closed system, static head is equal on both sides of the pump.
- E. Suction Head: The height of fluid surface above the centerline of the pump on the suction side.
- F. System Effect: A phenomenon that can create undesired or unpredicted conditions that cause reduced capacities in all or part of a system.
- G. System Effect Factors: Allowances used to calculate a reduction of the performance ratings of a fan when installed under conditions different from those presented when the fan was performance tested.

- H. Terminal: A point where the controlled medium, such as fluid or energy, enters or leaves the distribution system.
- I. Test: A procedure to determine quantitative performance of a system or equipment.
- J. Testing, Adjusting, and Balancing Agent: The entity responsible for performing and reporting the testing, adjusting, and balancing procedures.
- K. NEBB: National Environmental Balancing Bureau.

1.4 SUBMITTALS

- A. Contract Documents Examination Report: Within 90 days from the Contractor's Notice to Proceed, submit 2 copies of the Contract Documents review report as specified in Part 3 of this Section.
- B. Strategies and Procedures Plan: Within 120 days from the Contractor's Notice to Proceed, submit 2 copies of the testing, adjusting, and balancing strategies and step-by-step procedures as specified in Part 3 "Preparation" Article below. Include a complete set of report forms intended for use on this Project.
- C. Certified Testing, Adjusting, and Balancing Reports: Submit 2 copies of reports prepared, as specified in this Section, on approved forms certified by the testing, adjusting, and balancing Agent.
- D. Sample Report Forms: Submit 2 sets of sample testing, adjusting, and balancing report forms.
- E. Warranty: Submit 2 copies of special warranty specified in the "Warranty" Article below.

1.5 QUALITY ASSURANCE

- A. Agent Qualifications: Engage a testing, adjusting, and balancing agent certified by either AABC or NEBB. Balancing may only be performed by the following:
 - 1. BTC Services, Inc.
 - 2. Bonneville Test & Balance
 - 3. Certified Test & Balance
 - 4. RSAnalysis
 - 5. Test & Balance Inc.
- B. Testing, Adjusting, and Balancing Conference: Meet with the Owner's and the Architect's representatives on approval of the testing, adjusting, and balancing strategies and procedures plan to develop a mutual understanding of the details. Ensure the participation of testing, adjusting, and balancing team members, equipment manufacturers' authorized service representatives, HVAC controls Installer, and other support personnel. Provide 14 days' advance notice of scheduled meeting time and location.
 - 1. Agenda Items: Include at least the following:
 - a. Submittal distribution requirements.
 - b. Contract Documents examination report.
 - c. Testing, adjusting, and balancing plan.
 - d. Work schedule and Project site access requirements.
 - e. Coordination and cooperation of trades and subcontractors.
 - f. Coordination of documentation and communication flow.

- C. Certification of Testing, Adjusting, and Balancing Reports: Certify the testing, adjusting, and balancing field data reports. This certification includes the following:
 - 1. Review field data reports to validate accuracy of data and to prepare certified testing, adjusting, and balancing reports.
 - 2. Certify that the testing, adjusting, and balancing team complied with the approved testing, adjusting, and balancing plan and the procedures specified and referenced in this Specification.
- D. Testing, Adjusting, and Balancing Reports: Use standard forms from AABC's "National Standards for Testing, Adjusting, and Balancing" or frame NEBB's "Procedural Standards for Testing, Adjusting, and Balancing of Environmental Systems."
- E. Instrumentation Type, Quantity, and Accuracy: As described in NEBB's "Procedural Standards for Testing, Adjusting, and Balancing of Environmental Systems," Section II, "Required Instrumentation for NEBB Certification."
- F. Instrumentation Calibration: Calibrate instruments at least every 6 months or more frequently if required by the instrument manufacturer.

1.6 PROJECT CONDITIONS

- A. Partial Owner Occupancy: The Owner may occupy completed areas of the building before Substantial Completion. Cooperate with the Owner during testing, adjusting, and balancing operations to minimize conflicts with the Owner's operations.

1.7 COORDINATION

- A. Coordinate the efforts of factory-authorized service representatives for systems and equipment, HVAC controls installers, and other mechanics to operate HVAC systems and equipment to support and assist testing, adjusting, and balancing activities.
- B. Notice: Provide 7 days' advance notice for each test. Include scheduled test dates and times.
- C. Perform testing, adjusting, and balancing after leakage and pressure tests water distribution systems have been satisfactorily completed.

1.8 WARRANTY

- A. General Warranty: The national project performance guarantee specified in this Article shall not deprive the Owner of other rights the Owner may have under other provisions of the Contract Documents and shall be in addition to, and run concurrent with, other warranties made by the Contractor under requirements of the Contract Documents.
- B. National Project Performance Guarantee: Provide a guarantee on AABC or NEBB forms stating that AABC or NEBB will assist in completing the requirements of the Contract Documents if the testing, adjusting, and balancing Agent fails to comply with the Contract Documents. Guarantee includes the following provisions:
 - 1. The certified Agent has tested and balanced systems according to the Contract Documents.
 - 2. Systems are balanced to optimum performance capabilities within design and installation limits.

PART 2 - PRODUCTS (Not Applicable)

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine Contract Documents to become familiar with project requirements and to discover conditions in systems' designs that may preclude proper testing, adjusting, and balancing of systems and equipment.
 - 1. Contract Documents are defined in the General and Supplementary Conditions of the Contract.
 - 2. Verify that balancing devices, such as test ports, gage cocks, thermometer wells, flow-control devices, balancing valves and fittings, and manual volume dampers, are required by the Contract Documents. Verify that quantities and locations of these balancing devices are accessible and appropriate for effective balancing and for efficient system and equipment operation.
- B. Examine approved submittal data of HVAC systems and equipment.
- C. Examine project record documents described in Division 1 Section "Project Record Documents."
- D. Examine equipment performance data, including fan and pump curves. Relate performance data to project conditions and requirements, including system effects that can create undesired or unpredicted conditions that cause reduced capacities in all or part of a system. Calculate system effect factors to reduce the performance ratings of HVAC equipment when installed under conditions different from those presented when the equipment was performance tested at the factory
- E. Examine system and equipment installations to verify that they are complete and that testing, cleaning, adjusting, and commissioning specified in individual Specification Sections have been performed.
- F. Examine system and equipment test reports.
- G. Examine HVAC system and equipment installations to verify that indicated balancing devices, such as test ports, gage cocks, thermometer wells, flow-control devices, balancing valves and fittings, and manual volume dampers, are properly installed, and their locations are accessible and appropriate for effective balancing and for efficient system and equipment operation.
- H. Examine systems for functional deficiencies that cannot be corrected by adjusting and balancing.
- I. Examine strainers for clean screens and proper perforations.
- J. Examine 3-way valves for proper installation for their intended function of diverting or mixing fluid flows.
- K. Examine heat-transfer coils for correct piping connections and for clean and straight fins.
- L. Examine open-piping-system pumps to ensure absence of entrained air in the suction piping.
- M. Examine equipment for installation and for properly operating safety interlocks and controls.

1. Automatic modulating and shutoff valves, including 2-way valves and 3-way mixing and diverting valves, are properly connected.
 2. Thermostats and humidistats are located to avoid adverse effects of sunlight, drafts, and cold walls.
 3. Sensors are located to sense only the intended conditions.
 4. Sequence of operation for control modes is according to the Contract Documents.
 5. Controller set points are set at design values. Observe and record system reactions to changes in conditions. Record default set points if different from design values.
 6. Interlocked systems are operating.
 7. Changeover from heating to cooling mode occurs according to design values.
- N. Report deficiencies discovered before and during performance of testing, adjusting, and balancing procedures.

3.2 PREPARATION

- A. Prepare a testing, adjusting, and balancing plan that includes strategies and step-by-step procedures.
- B. Complete system readiness checks and prepare system readiness reports. Verify the following:
1. Permanent electrical power wiring is complete.
 2. Hydronic systems are filled, clean, and free of air.
 3. Automatic temperature-control systems are operational.
 4. Equipment and duct access doors are securely closed.
 5. Balance, smoke, and fire dampers are open.
 6. Isolating and balancing valves are open and control valves are operational.
 7. Windows and doors can be closed so design conditions for system operations can be met.

3.3 GENERAL TESTING AND BALANCING PROCEDURES

- A. Perform testing and balancing procedures on each system according to the procedures contained in AABC or NEBB national standards and this Section.
- B. Cut insulation, ducts, pipes, and equipment cabinets for installation of test probes to the minimum extent necessary to allow adequate performance of procedures. After testing and balancing, close probe holes and patch insulation with new materials identical to those removed. Restore vapor barrier and finish according to the insulation Specifications for this Project.
- C. Mark equipment settings with paint or other suitable, permanent identification material, including damper-control positions, valve indicators, fan-speed-control levers, and similar controls and devices, to show final settings.

3.4 FUNDAMENTAL PROCEDURES FOR HYDRONIC SYSTEMS

- A. Prepare test reports with pertinent design data and number in sequence starting at pump to end of system. Check the sum of branch-circuit flows against approved pump flow rate. Correct variations that exceed plus or minus 5 percent.
- B. Prepare schematic diagrams of systems' "as-built" piping layouts.
- C. Prepare hydronic systems for testing and balancing according to the following, in addition to the general preparation procedures specified above:

1. Open all manual valves for maximum flow.
2. Check expansion tank liquid level.
3. Check makeup-water-station pressure gage for adequate pressure for highest vent.
4. Check flow-control valves for specified sequence of operation and set at design flow.
5. Set differential-pressure control valves at the specified differential pressure. Do not set at fully closed position when pump is positive-displacement type, unless several terminal valves are kept open.
6. Set system controls so automatic valves are wide open to heat exchangers.
7. Check pump-motor load. If motor is overloaded, throttle main flow-balancing device so motor nameplate rating is not exceeded.
8. Check air vents for a forceful liquid flow exiting from vents when manually operated.

3.5 HYDRONIC SYSTEMS' BALANCING PROCEDURES

- A. Determine water flow at pumps. Use the following procedures, except for positive-displacement pumps:
 1. Verify impeller size by operating the pump with the discharge valve closed. Verify with the pump manufacturer that this will not damage pump. Read pressure differential across the pump. Convert pressure to head and correct for differences in gage heights. Note the point on the manufacturer's pump curve at zero flow and confirm that the pump has the intended impeller size.
 2. Check system resistance. With all valves open, read pressure differential across the pump and mark the pump manufacturer's head-capacity curve. Adjust pump discharge valve until design water flow is achieved.
 3. Verify pump-motor brake horsepower. Calculate the intended brake horsepower for the system based on the pump manufacturer's performance data. Compare calculated brake horsepower with nameplate data on the pump motor. Report conditions where actual amperage exceeds motor nameplate amperage.
 4. Report flow rates that are not within plus or minus 5 percent of design.
- B. Set calibrated balancing valves, if installed, at calculated presettings.
- C. Measure flow at all stations and adjust, where necessary, to obtain first balance.
 1. System components that have Cv rating or an accurately cataloged flow-pressure-drop relationship may be used as a flow-indicating device.
- D. Measure flow at main balancing station and set main balancing device to achieve flow that is 5 percent greater than design flow.
- E. Adjust balancing stations to within specified tolerances of design flow rate as follows:
 1. Determine the balancing station with the highest percentage over design flow.
 2. Adjust each station in turn, beginning with the station with the highest percentage over design flow and proceeding to the station with the lowest percentage over design flow.
 3. Record settings and mark balancing devices.
- F. Measure the differential-pressure control valve settings existing at the conclusions of balancing.

3.6 VARIABLE-FLOW HYDRONIC SYSTEMS' ADDITIONAL PROCEDURES

- A. Balance systems with automatic 2- and 3-way control valves by setting systems at maximum flow through heat-exchange terminals and proceed as specified above for hydronic systems.

3.7 MOTORS

- A. Motors, 1/2 HP and Larger: Test at final balanced conditions and record the following data:
 - 1. Manufacturer, model, and serial numbers.
 - 2. Motor horsepower rating.
 - 3. Motor rpm.
 - 4. Efficiency rating if high-efficiency motor.
 - 5. Nameplate and measured voltage, each phase.
 - 6. Nameplate and measured amperage, each phase.
 - 7. Starter thermal-protection-element rating.
- B. Motors Driven by Variable-Frequency Controllers: Test for proper operation at speeds varying from minimum to maximum. Test the manual bypass for the controller to prove proper operation. Record observations, including controller manufacturer, model and serial numbers, and nameplate data.

3.8 CHILLERS

- A. Balance water flow through each evaporator and condenser to within specified tolerances of design flow with all pumps operating. With only one chiller operating in a multiple chiller installation, do not exceed the flow for the maximum tube velocity recommended by the chiller manufacturer. Measure and record the following data with each chiller operating at design conditions:
 - 1. Evaporator water entering and leaving temperatures, pressure drop, and water flow.
 - 2. Condenser water entering and leaving temperatures, pressure drop, and water flow.
 - 3. Evaporator and condenser refrigerant temperatures and pressures, using instruments furnished by the chiller manufacturer.
 - 4. Power factor if factory-installed instrumentation is furnished for measuring kW.
 - 5. The kW input if factory-installed instrumentation is furnished for measuring kW.
 - 6. Capacity: Calculate in tons of cooling.
 - 7. Air-Cooled Chillers: Verify condenser-fan rotation and record fan data, including number of fans and entering- and leaving-air temperatures.

3.9 TEMPERATURE TESTING

- A. During testing, adjusting, and balancing, report need for adjustment in temperature regulation within the automatic temperature-control system.
- B. Measure indoor wet- and dry-bulb temperatures every other hour for a period of 2 successive 8-hour days, in each separately controlled zone, to prove correctness of final temperature settings. Measure when the building or zone is occupied.

3.10 TEMPERATURE-CONTROL VERIFICATION

- A. Verify that controllers are calibrated and commissioned.
- B. Check transmitter and controller locations and note conditions that would adversely affect control functions.
- C. Record controller settings and note variances between set points and actual measurements.

- D. Verify operation of limiting controllers (i.e., high- and low-temperature controllers).
- E. Verify free travel and proper operation of control devices such as damper and valve operators.
- F. Confirm interaction of electrically operated switch transducers.
- G. Confirm interaction of interlock and lockout systems.
- H. Record voltages of power supply and controller output. Determine if the system operates on a grounded or nongrounded power supply.
- I. Note operation of electric actuators using spring return for proper fail-safe operations.

3.11 TOLERANCES

- A. Set HVAC system water flow rates within the following tolerances:
 - 1. Cooling-Water Flow Rate: 0 to minus 5 percent.

3.12 REPORTING

- A. Initial Construction-Phase Report: Based on examination of the Contract Documents as specified in "Examination" Article above, prepare a report on the adequacy of design for systems' balancing devices. Recommend changes and additions to systems' balancing devices to facilitate proper performance measuring and balancing. Recommend changes and additions to HVAC systems and general construction to allow access for performance measuring and balancing devices.
- B. Status Reports: As Work progresses, prepare reports to describe completed procedures, procedures in progress, and scheduled procedures. Include a list of deficiencies and problems found in systems being tested and balanced. Prepare a separate report for each system and each building floor for systems serving multiple floors.

3.13 FINAL REPORT

- A. General: Typewritten, or computer printout in letter-quality font, on standard bond paper, in 3-ring binder, tabulated and divided into sections by tested and balanced systems.
- B. Include a certification sheet in front of binder signed and sealed by the certified testing and balancing engineer.
 - 1. Include a list of the instruments used for procedures, along with proof of calibration.
- C. Final Report Contents: In addition to the certified field report data, include the following:
 - 1. Pump curves.
 - 2. Fan curves.
 - 3. Manufacturers' test data.
 - 4. Field test reports prepared by system and equipment installers.
 - 5. Other information relative to equipment performance, but do not include approved Shop Drawings and Product Data.

- D. General Report Data: In addition to the form titles and entries, include the following data in the final report, as applicable:
1. Title page.
 2. Name and address of testing, adjusting, and balancing Agent.
 3. Project name.
 4. Project location.
 5. Architect's name and address.
 6. Engineer's name and address.
 7. Contractor's name and address.
 8. Report date.
 9. Signature of testing, adjusting, and balancing Agent who certifies the report.
 10. Summary of contents, including the following:
 - a. Design versus final performance.
 - b. Notable characteristics of systems.
 - c. Description of system operation sequence if it varies from the Contract Documents.
 11. Nomenclature sheets for each item of equipment.
 12. Data for terminal units, including manufacturer, type size, and fittings.
- E. System Diagrams: Include schematic layouts hydronic distribution systems. Present with single-line diagrams and include the following:
1. Pipe and valve sizes and locations.
 2. Terminal units.
 3. Balancing stations.
- F. Equipment Test Reports: For all equipment tested:
1. Unit Data: Include the following:
 - a. Unit identification.
 - b. Location.
 - c. Make and type.
 - d. Model number and unit size.
 - e. Manufacturer's serial number.
 2. Motor Data: Include the following:
 - a. Make and frame type and size.
 - b. Horsepower and rpm.
 - c. Volts, phase, and hertz.
 - d. Full-load amperage and service factor.
- G. Instrument Calibration Reports: For instrument calibration, include the following:
1. Report Data: Include the following:
 - a. Instrument type and make.
 - b. Serial number.
 - c. Application.
 - d. Dates of use.
 - e. Dates of calibration.

3.14 ADDITIONAL TESTS

- A. Within 120 days of completing testing, adjusting, and balancing, perform additional testing and balancing to verify that balanced conditions are being maintained throughout and to correct unusual conditions.
- B. Seasonal Periods: If initial testing, adjusting, and balancing procedures were not performed during near-peak summer and winter conditions, perform additional inspections, testing, and adjusting during near-peak summer and winter conditions.

END OF SECTION 230594

SECTION 230720 - PIPE INSULATION

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 1 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. This Section includes preformed, rigid and flexible pipe insulation; insulating cements; field-applied jackets; accessories and attachments; and sealing compounds.
- B. Related Sections include the following:
 - 1. Division 7 Section "Firestopping" for firestopping materials and requirements for penetrations through fire and smoke barriers.
 - 2. Division 23 Section "Duct Insulation" for insulation for ducts and plenums.
 - 3. Division 23 Section "Hangers and Supports" for pipe insulation shields and protection saddles.

1.3 SUBMITTALS

- A. Product Data: Identify thermal conductivity, thickness, and jackets (both factory and field applied, if any), for each type of product indicated.
- B. Shop Drawings: Show fabrication and installation details for the following:
 - 1. Application of protective shields, saddles, and inserts at pipe hangers for each type of insulation and hanger.
 - 2. Attachment and covering of heat trace inside insulation.
 - 3. Insulation application at pipe expansion joints for each type of insulation.
 - 4. Insulation application at elbows, fittings, flanges, valves, and specialties for each type of insulation.
 - 5. Removable insulation at piping specialties and equipment connections.
 - 6. Application of field-applied jackets.
- C. Material Test Reports: From a qualified testing agency acceptable to authorities having jurisdiction indicating, interpreting, and certifying test results for compliance of insulation materials, sealers, attachments, cements, and jackets with requirements indicated. Include dates of tests.
- D. Installer Certificates: Signed by the Contractor certifying that installers comply with requirements.

1.4 QUALITY ASSURANCE

- A. Installer Qualifications: Skilled mechanics who have successfully completed an apprenticeship program or another craft training program certified by the U.S. Department of

Labor, Bureau of Apprenticeship and Training.

- B. Fire-Test-Response Characteristics: As determined by testing materials identical to those specified in this Section according to ASTM E 84, by a testing and inspecting agency acceptable to authorities having jurisdiction. Factory label insulation and jacket materials and sealer and cement material containers with appropriate markings of applicable testing and inspecting agency.
 - 1. Insulation Installed Indoors: Flame-spread rating of 25 or less, and smoke-developed rating of 50 or less.
 - 2. Insulation Installed Outdoors: Flame-spread rating of 75 or less, and smoke-developed rating of 150 or less.

1.5 DELIVERY, STORAGE, AND HANDLING

- A. Packaging: Ship insulation materials in containers marked by manufacturer with appropriate ASTM specification designation, type and grade, and maximum use temperature.

1.6 COORDINATION

- A. Coordinate size and location of supports, hangers, and insulation shields specified in Division 23 Section "Hangers and Supports."
- B. Coordinate clearance requirements with piping Installer for insulation application.

1.7 SCHEDULING

- A. Schedule insulation application after testing piping systems and, where required, after installing and testing heat-trace tape. Insulation application may begin on segments of piping that have satisfactory test results.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

- A. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
- B. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - 1. Mineral-Fiber Insulation:
 - a. CertainTeed Manson.
 - b. Knauf FiberGlass GmbH.
 - c. Owens-Corning Fiberglas Corp.
 - d. Schuller International, Inc.
 - e. John Manville.

2.2 INSULATION MATERIALS

- A. Mineral-Fiber Insulation: Glass fibers bonded with a thermosetting resin complying with the following:
 - 1. Preformed Pipe Insulation: Comply with ASTM C 547, Type 1, with factory-applied, all-purpose, vapor-retarder jacket.
 - 2. Blanket Insulation: Comply with ASTM C 553, Type II, without facing.
 - 3. Fire-Resistant Adhesive: Comply with MIL-A-3316C in the following classes and grades:
 - a. Class 1, Grade A for bonding glass cloth and tape to unfaced glass-fiber insulation, for sealing edges of glass-fiber insulation, and for bonding lagging cloth to unfaced glass-fiber insulation.
 - b. Class 2, Grade A for bonding glass-fiber insulation to metal surfaces.
 - 4. Vapor-Retarder Mastics: Fire- and water-resistant, vapor-retarder mastic for indoor applications. Comply with MIL-C-19565C, Type II.
 - 5. Mineral-Fiber Insulating Cements: Comply with ASTM C 195.
 - 6. Expanded or Exfoliated Vermiculite Insulating Cements: Comply with ASTM C 196.
 - 7. Mineral-Fiber, Hydraulic-Setting Insulating and Finishing Cement: Comply with ASTM C 449/C 449M.
- B. Calcium Silicate Insulation: Preformed pipe sections of noncombustible, inorganic, hydrous calcium silicate with a nonasbestos fibrous reinforcement. Comply with ASTM C 533, Type I.
- C. Prefabricated Thermal Insulating Fitting Covers: Comply with ASTM C 450 for dimensions used in preforming insulation to cover valves, elbows, tees, and flanges.

2.3 FIELD-APPLIED JACKETS

- A. General: ASTM C 921, Type 1, unless otherwise indicated.
- B. Aluminum Jacket: Aluminum roll stock, ready for shop or field cutting and forming to indicated sizes. Comply with ASTM B 209, 3003 alloy, H-14 temper.
 - 1. Finish and Thickness: Smooth finish, 0.010 inch thick.
 - 2. Finish and Thickness: Stucco-embossed finish, 0.016 inch thick.
 - 3. Moisture Barrier: 1-mil- thick, heat-bonded polyethylene and kraft paper.
 - 4. Elbows: Preformed, 45- and 90-degree, short- and long-radius elbows; same material, finish, and thickness as jacket.

2.4 VAPOR RETARDERS

- A. Mastics: Materials recommended by insulation material manufacturer that are compatible with insulation materials, jackets, and substrates.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine substrates and conditions for compliance with requirements for installation and other conditions affecting performance of insulation application.

- B. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 PREPARATION

- A. Surface Preparation: Clean and dry pipe and fitting surfaces. Remove materials that will adversely affect insulation application.

3.3 GENERAL APPLICATION REQUIREMENTS

- A. Apply insulation materials, accessories, and finishes according to the manufacturer's written instructions; with smooth, straight, and even surfaces; free of voids throughout the length of piping, including fittings, valves, and specialties.
- B. Refer to schedules at the end of this Section for materials, forms, jackets, and thicknesses required for each piping system.
- C. Use accessories compatible with insulation materials and suitable for the service. Use accessories that do not corrode, soften, or otherwise attack insulation or jacket in either wet or dry state.
- D. Apply insulation with longitudinal seams at top and bottom of horizontal pipe runs.
- E. Apply multiple layers of insulation with longitudinal and end seams staggered.
- F. Do not weld brackets, clips, or other attachment devices to piping, fittings, and specialties.
- G. Seal joints and seams with vapor-retarder mastic on insulation indicated to receive a vapor retarder.
- H. Keep insulation materials dry during application and finishing.
- I. Apply insulation with tight longitudinal seams and end joints. Bond seams and joints with adhesive recommended by the insulation material manufacturer.
- J. Apply insulation with the least number of joints practical.
- K. Apply insulation over fittings, valves, and specialties, with continuous thermal and vapor-retarder integrity, unless otherwise indicated. Refer to special instructions for applying insulation over fittings, valves, and specialties.
- L. Hangers and Anchors: Where vapor retarder is indicated, seal penetrations in insulation at hangers, supports, anchors, and other projections with vapor-retarder mastic.
 1. Apply insulation continuously through hangers and around anchor attachments.
 2. For insulation application where vapor retarders are indicated, extend insulation on anchor legs at least 12 inches from point of attachment to pipe and taper insulation ends. Seal tapered ends with a compound recommended by the insulation material manufacturer to maintain vapor retarder.
 3. Install insert materials and apply insulation to tightly join the insert. Seal insulation to insulation inserts with adhesive or sealing compound recommended by the insulation material manufacturer.
 4. Cover inserts with jacket material matching adjacent pipe insulation. Install shields over jacket, arranged to protect the jacket from tear or puncture by the hanger, support, and

shield.

- M. Insulation Terminations: For insulation application where vapor retarders are indicated, taper insulation ends. Seal tapered ends with a compound recommended by the insulation material manufacturer to maintain vapor retarder.
- N. Apply adhesives and mastics at the manufacturer's recommended coverage rate.
- O. Apply insulation with integral jackets as follows:
 - 1. Pull jacket tight and smooth.
 - 2. Circumferential Joints: Cover with 3-inch- wide strips, of same material as insulation jacket. Secure strips with adhesive and outward clinching staples along both edges of strip and spaced 4 inches o.c.
 - 3. Longitudinal Seams: Overlap jacket seams at least 1-1/2 inches. Apply insulation with longitudinal seams at bottom of pipe. Clean and dry surface to receive self-sealing lap. Staple laps with outward clinching staples along edge at 4 inches o.c.
 - a. Exception: Do not staple longitudinal laps on insulation having a vapor retarder.
 - 4. Vapor-Retarder Mastics: Where vapor retarders are indicated, apply mastic on seams and joints and at ends adjacent to flanges, unions, valves, and fittings.
 - 5. At penetrations in jackets for thermometers and pressure gages, fill and seal voids with vapor-retarder mastic.
- P. Roof Penetrations: Apply insulation for interior applications to a point even with top of roof flashing.
 - 1. Seal penetrations with vapor-retarder mastic.
 - 2. Apply insulation for exterior applications tightly joined to interior insulation ends.
 - 3. Extend metal jacket of exterior insulation outside roof flashing at least 2 inches below top of roof flashing.
 - 4. Seal metal jacket to roof flashing with vapor-retarder mastic.
- Q. Exterior Wall Penetrations: For penetrations of below-grade exterior walls, terminate insulation flush with mechanical sleeve seal. Seal terminations with vapor-retarder mastic.
- R. Interior Fire-Rated Wall and Partition Penetrations: Apply insulation continuously through penetrations of fire-rated walls and partitions.
 - 1. Firestopping and fire-resistive joint sealers are specified in Division 7 Section "Firestopping."
- S. Floor Penetrations: Apply insulation continuously through floor assembly.
 - 1. For insulation with vapor retarders, seal insulation with vapor-retarder mastic where floor supports penetrate vapor retarder.

3.4 MINERAL-FIBER INSULATION APPLICATION

- A. Apply insulation to straight pipes and tubes as follows:
 - 1. Secure each layer of preformed pipe insulation to pipe with wire, tape, or bands without deforming insulation materials.
 - 2. Where vapor retarders are indicated, seal longitudinal seams and end joints with vapor-

retarder mastic. Apply vapor retarder to ends of insulation at intervals of 15 to 20 feet to form a vapor retarder between pipe insulation segments.

3. For insulation with factory-applied jackets, secure laps with outward clinched staples at 6 inches o.c.
 4. For insulation with factory-applied jackets with vapor retarders, do not staple longitudinal tabs but secure tabs with additional adhesive as recommended by the insulation material manufacturer and seal with vapor-retarder mastic.
- B. Apply insulation to flanges as follows:
1. Apply preformed pipe insulation to outer diameter of pipe flange.
 2. Make width of insulation segment the same as overall width of the flange and bolts, plus twice the thickness of the pipe insulation.
 3. Fill voids between inner circumference of flange insulation and outer circumference of adjacent straight pipe segments with mineral-fiber blanket insulation.
 4. Apply canvas jacket material with manufacturer's recommended adhesive, overlapping seams at least 1 inch, and seal joints with vapor-retarder mastic.
- C. Apply insulation to fittings and elbows as follows:
1. Apply premolded insulation sections of the same material as straight segments of pipe insulation when available. Secure according to manufacturer's written instructions.
 2. When premolded insulation elbows and fittings are not available, apply mitered sections of pipe insulation, or glass-fiber blanket insulation, to a thickness equal to adjoining pipe insulation. Secure insulation materials with wire, tape, or bands.
 3. Cover fittings with standard PVC fitting covers.
 4. Cover fittings with heavy PVC fitting covers. Overlap PVC covers on pipe insulation jackets at least 1 inch at each end. Secure fitting covers with manufacturer's attachments and accessories. Seal seams with tape and vapor-retarder mastic.
- D. Apply insulation to valves and specialties as follows:
1. Apply premolded insulation sections of the same material as straight segments of pipe insulation when available. Secure according to manufacturer's written instructions.
 2. When premolded insulation sections are not available, apply glass-fiber blanket insulation to valve body. Arrange insulation to permit access to packing and to allow valve operation without disturbing insulation. For check valves, arrange insulation for access to stainer basket without disturbing insulation.
 3. Apply insulation to flanges as specified for flange insulation application.
 4. Use preformed standard PVC fitting covers for valve sizes where available. Secure fitting covers with manufacturer's attachments and accessories. Seal seams with tape and vapor-retarder mastic.
 5. Use preformed heavy PVC fitting covers for valve sizes where available. Secure fitting covers with manufacturer's attachments and accessories. Seal seams with tape and vapor-retarder mastic.
 6. For larger sizes where PVC fitting covers are not available, seal insulation with canvas jacket and sealing compound recommended by the insulation material manufacturer.

3.5 FIELD-APPLIED JACKET APPLICATION

- A. Apply PVC jacket where indicated, with 1-inch overlap at longitudinal seams and end joints. Seal with manufacturer's recommended adhesive. Color for each piping system shall be selected by the Architect.
- B. Apply metal jacket where indicated, with 2-inch overlap at longitudinal seams and end joints.

Overlap longitudinal seams arranged to shed water. Seal end joints with weatherproof sealant recommended by insulation manufacturer. Secure jacket with stainless-steel bands 12 inches o.c. and at end joints.

3.6 FINISHES

- A. Flexible Elastomeric Thermal Insulation: After adhesive has fully cured, apply two coats of the insulation manufacturer's recommended protective coating.
- B. Color: Final color as selected by Architect. Vary first and second coats to allow visual inspection of the completed Work.

3.7 PIPING SYSTEM APPLICATIONS

- A. Insulation materials and thicknesses are specified in schedules at the end of this Section.
- B. Items Not Insulated: Unless otherwise indicated, do not apply insulation to the following systems, materials, and equipment:
 - 1. Flexible connectors.
 - 2. Vibration-control devices.
 - 3. Below-grade piping, unless otherwise indicated.
 - 4. Chrome-plated pipes and fittings, unless potential for personnel injury.
 - 5. Non-Chilled water air chambers, unions, strainers, check valves, plug valves, and flow regulators.

3.8 INSULATION APPLICATION SCHEDULE, GENERAL

- A. Refer to insulation application schedules for required insulation materials, vapor retarders, and field-applied jackets.
- B. Application schedules identify piping system and indicate pipe size ranges and material, thickness, and jacket requirements.

3.9 INTERIOR INSULATION APPLICATION SCHEDULE

- A. Service: Chilled-water supply and return.
 - 1. Operating Temperature: 35 to 75 deg F.
 - 2. Insulation Material: Mineral Fiber with reinforced all service jacket.
 - 3. Insulation Thickness: See table A.
 - 4. Field-Applied Jacket: PVC, (Chiller Room.) Aluminum jacket on outdoor piping.
 - 5. Vapor Retarder Required: Yes.
 - 6. Finish: None.

Table A

Insulation Thickness:

Insulation thicknesses in Table A are based on insulation having thermal resistivity in the range of 4.0 to 4.6 hr. °F square foot/Btu per inch of thickness on a flat surface at a mean temperature of 75°F.

TABLE 'A' - MINIMUM PIPE INSULATION
INSULATION THICKNESS IN INCHES FOR PIPE SIZES

PIPING SYSTEMS TYPES	TEMPERATURE RANGE °F	RUN OUTS UP TO 2"	1" AND LESS	1 ½" TO 2"	2 ½" TO 4"	5" TO 10"	12" AND LARGER
HEATING SYSTEMS							
COOLING SYSTEMS							
Chilled water	40-55	1"	1"	1½"	1½"	1½"	1½"
*1 Runouts not exceeding 12 feet in length to individual terminal units. *2 For piping exposed to outdoor air, increase thickness by 1/2 inch.							
For the purposes of the following Table A the following fluid temperatures and pressures are to be used unless specified otherwise:							

END OF SECTION 230720

SECTION 232113 - HYDRONIC PIPING

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 1 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. This Section includes piping, special-duty valves, and hydronic specialties chilled-water cooling, systems;

1.3 SUBMITTALS

- A. Product Data: For each type of special-duty valve indicated. Include flow and pressure drop curves based on manufacturer's testing for diverting fittings, calibrated balancing valves, and automatic flow-control valves.
- B. Shop Drawings: Detail fabrication of pipe anchors, hangers, special pipe support assemblies, alignment guides, expansion joints and loops, and their attachment to the building structure. Detail location of anchors, alignment guides, and expansion joints and loops.
- C. Welding Certificates: Copies of certificates for welding procedures and personnel.
- D. Field Test Reports: Written reports of tests specified in Part 3 of this Section. Include the following:
 - 1. Test procedures used.
 - 2. Test results that comply with requirements.
 - 3. Failed test results and corrective action taken to achieve requirements.
- E. Maintenance Data: For hydronic specialties and special-duty valves to include in maintenance manuals specified in Division 1.

1.4 QUALITY ASSURANCE

- A. Welding: Qualify processes and operators according to the ASME Boiler and Pressure Vessel Code: Section IX, "Welding and Brazing Qualifications."
- B. ASME Compliance: Comply with ASME B31.9, "Building Services Piping," for materials, products, and installation. Safety valves and pressure vessels shall bear the appropriate ASME label. Fabricate and stamp air separators and expansion tanks to comply with the ASME Boiler and Pressure Vessel Code, Section VIII, Division 1.

1.5 COORDINATION

- A. Coordinate layout and installation of hydronic piping and suspension system components with other construction, including light fixtures, HVAC equipment, fire-suppression-system components, and partition assemblies.
- B. Coordinate pipe sleeve installations for foundation wall penetrations.
- C. Coordinate piping installation with roof curbs, equipment supports, and roof penetrations. Roof specialties are specified in Division 7 Sections.
- D. Coordinate pipe fitting pressure classes with products specified in related Sections.
- E. Coordinate size and location of concrete bases. Cast anchor-bolt inserts into base. Concrete, reinforcement, and formwork requirements are specified in Division 3 Sections.
- F. Coordinate installation of pipe sleeves for penetrations through exterior walls and floor assemblies. Coordinate with requirements for firestopping specified in Division 7 Section "Through-Penetration Firestop Systems" for fire and smoke wall and floor assemblies.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - 1. Grooved Mechanical-Joint Fittings and Couplings:
 - a. Gruvlok Corporation.
 - b. Victaulic Company of America.
 - 2. Calibrated Balancing Valves:
 - a. Armstrong Pumps, Inc.
 - b. Flow Design, Inc.
 - c. Gerand Engineering Company.
 - d. Griswold Controls.
 - e. ITT Bell & Gossett; ITT Fluid Technology Corp.
 - f. Taco, Inc.
 - 3. Air Vents (automatic):
 - a. Armstrong Machine Works.
 - b. Bell & Gossett ITT; Fluid Handling Div.
 - c. Hoffman Specialty ITT; Fluid Handling Div.
 - d. Spirax Sarco.
 - e. Honeywell-Baukman.
 - 4. Flexible Connectors:
 - a. Amber-Booth
 - b. Mason Industries
 - c. Metraflex Co.

2.2 PIPING MATERIALS

- A. General: Refer to Part 3 "Piping Applications" Article for applications of pipe and fitting materials.

2.3 STEEL PIPE AND FITTINGS

- A. Steel Pipe, NPS 2) and Smaller: ASTM A 53, Type S (seamless) or F, Grade B, Schedule 40, black steel, plain ends.
- B. Steel Pipe, NPS 2-1/2 through NPS 12): ASTM A 53, Type E (electric-resistance welded), Grade B, Schedule 40, black steel, plain ends.
- C. Steel Pipe, NPS 14 through NPS 18): ASTM A 53, Type E (electric-resistance welded) or Type S (seamless), Grade B, Schedule 30, black steel, plain ends.
- D. Steel Pipe, NPS 20: ASTM A 53, Type E (electric-resistance welded) or Type S (seamless), Grade B, Schedule 30, black steel, plain ends.
 - 1. Steel Pipe Nipples: ASTM A 733, made of ASTM A 53, Schedule 40, black steel; seamless for NPS 2) and smaller and electric-resistance welded for NPS 2-1/2) and larger.
- E. Cast-Iron Threaded Fittings: ASME B16.4; Classes 125 and 250.
- F. Malleable-Iron Threaded Fittings: ASME B16.3, Classes 150 and 300.
- G. Malleable-Iron Unions: ASME B16.39; Classes 150, 250, and 300.
- H. Cast-Iron Pipe Flanges and Flanged Fittings: ASME B16.1, Classes 25, 125, and 250; raised ground face, and bolt holes spot faced.
- I. Wrought-Steel Fittings: ASTM A 234/A 234M, wall thickness to match adjoining pipe.
- J. Flanges and fittings below are available in several classes, materials, facings, and end connections. Coordinate with Project requirements.
- K. Wrought Cast- and Forged-Steel Flanges and Flanged Fittings: ASME B16.5, including bolts, nuts, and gaskets of the following material group, end connections, and facings:
 - 1. Material Group: 1.1.
 - 2. End Connections: Butt welding.
 - 3. Facings: Raised face.
- L. Grooved Mechanical-Joint Fittings: ASTM A 536, Grade 65-45-12 ductile iron; ASTM A 47), Grade 32510 malleable iron; ASTM A 53, Type F, E, or S, Grade B fabricated steel; or ASTM A 106, Grade B steel fittings with grooves or shoulders designed to accept grooved end couplings.
- M. Grooved Mechanical-Joint Couplings: Ductile- or malleable-iron housing and synthetic rubber gasket of central cavity pressure-responsive design; with nuts, bolts, locking pin, locking toggle, or lugs to secure grooved pipe and fittings.
- N. Combinations of grooved mechanical-joint couplings and short nipples may also be used. Refer to Victaulic Company of America's technical information.

- O. Spherical, Rubber, Flexible Connectors: Fiber-reinforced rubber body with steel flanges drilled to align with Classes 150 and 300 steel flanges; operating temperatures up to 250 deg F) and pressures up to 150 psig).
- P. Welding Materials: Comply with Section II, Part C, of the ASME Boiler and Pressure Vessel Code for welding materials appropriate for wall thickness and for chemical analysis of pipe being welded.
- Q. Gasket Material: Thickness, material, and type suitable for fluid to be handled; and design temperatures and pressures.

2.4 VALVES

- A. Globe, check, ball, and butterfly valves are specified in Division 23 Section "Valves."
- B. Refer to Part 3 "Valve Applications" Article for applications of each valve.
- C. Calibrated Balancing Valves, NPS 2) and Smaller: Bronze body, ball type, 125-psig) working pressure, 250 deg F) maximum operating temperature, and having threaded ends. Valves shall have calibrated orifice or venturi, connections for portable differential pressure meter with integral seals, and be equipped with a memory stop to retain set position.
- D. Calibrated Balancing Valves, NPS 2-1/2) and Larger: Cast-iron or steel body, ball type, 125-psig) working pressure, 250 deg F) maximum operating temperature, and having flanged or grooved connections. Valves shall have calibrated orifice or venturi, connections for portable differential pressure meter with integral seals, and be equipped with a memory stop to retain set position.

2.5 HYDRONIC SPECIALTIES

- A. Manual Air Vent: Bronze body and nonferrous internal parts; 150-psig) working pressure; 225 deg F) operating temperature; manually operated with screwdriver or thumbscrew; with NPS 1/8) discharge connection and NPS 1/2) inlet connection.
- B. Automatic Air Vent: Designed to vent automatically with float principle; bronze body and nonferrous internal parts; 150-psig) working pressure; 240 deg F) operating temperature; with NPS 1/4) discharge connection and NPS 1/2) inlet connection.
- C. Flexible Connectors: Stainless-steel bellows with woven, flexible, bronze, wire-reinforcing protective jacket; 150-psig) minimum working pressure and 250 deg F) maximum operating temperature. Connectors shall have flanged- or threaded-end connections to match equipment connected and shall be capable of 3/4-inch) misalignment.

PART 3 - EXECUTION

3.1 PIPING APPLICATIONS

- A. Hydronic cooling piping, NPS 2) and Smaller: Aboveground, use Type L) drawn-temper copper tubing with soldered joints or Schedule 40 steel pipe with threaded joints. Belowground or within slabs, use Type K) annealed-temper copper tubing with soldered joints. Use the fewest possible joints belowground and within floor slabs. Provide dielectric unions at junctions of copper & steel piping.

- B. Hydronic cooling and condenser water NPS 2-1/2 to 8": Schedule 40 steel pipe with welded and flanged joints or grooved mechanical-joint couplings.
- C. Condensate Drain Lines: Type L drawn-temper copper tubing with soldered joints.

3.2 VALVE APPLICATIONS

- A. General-Duty Valve Applications: Unless otherwise indicated, use the following valve types:
 - 1. Shutoff Duty: Gate, ball, and butterfly valves.
 - 2. Throttling Duty: Globe, ball, and butterfly valves.
- B. Install shutoff duty valves at each branch connection to supply mains, at supply connection to each piece of equipment, unless only one piece of equipment is connected in the branch line. Install throttling duty valves at each branch connection to return mains, at return connections to each piece of equipment, and elsewhere as indicated.

3.3 PIPING INSTALLATIONS

- A. Refer to Division 23 Section "Basic Mechanical Materials and Methods" for basic piping installation requirements.
- B. Install groups of pipes parallel to each other, spaced to permit applying insulation and servicing of valves.
- C. Install drains, consisting of a tee fitting, NPS 3/4) ball valve, and short NPS 3/4) threaded nipple with cap, at low points in piping system mains and elsewhere as required for system drainage.
- D. Install piping at a uniform grade of 0.2 percent upward in direction of flow.
- E. Reduce pipe sizes using eccentric reducer fitting installed with level side up.
- F. Unless otherwise indicated, install branch connections to mains using tee fittings in main pipe, with the takeoff coming out the bottom of the main pipe. For up-feed risers, install the takeoff coming out the top of the main pipe.
- G. Install strainers on supply side of each control valve, pressure-reducing valve, solenoid valve, in-line pump, and elsewhere as indicated. Install NPS 3/4) nipple and ball valve in blowdown connection of strainers NPS 2) and larger. Match size of strainer blowoff connection for strainers smaller than NPS 2).
- H. Anchor piping for proper direction of expansion and contraction.
- I. Install unions in pipes 2-inch NPS and smaller, adjacent to each valve, at final connections of each piece of equipment, at each coil on all sides of automatic valves where valves do not have union connections, elsewhere as indicated and wherever necessary to prevent undue difficulty in making repairs or replacement. Unions are not required at flanged connections.
- J. Install flanges on valves, apparatus, and equipment having 2-1/2-inch NPS and larger connections.
- K. Install flexible connectors at inlet and discharge connections to pumps (except in-line pumps) and other vibration-producing equipment.

- L. Install dielectric coupling and nipple fittings to connect piping materials of dissimilar metals.
- M. No piping shall be run above any electrical panels, electrical equipment, or access clearances for electrical panels or equipment. No piping shall be run through any electrical rooms.
- N. Provide valving for complete drainage of system.
- O. All piping systems shall be installed so that they can be easily drained by means of drainage of low points of all piping without disconnecting pipe. If not specifically indicated on the drawings, the frequency of draining shall determine whether drain caps, plugs, cocks, or valves are to be used.

All installed pipe lines shall be straight, free from dents, scars, and burrs, with ends reamed smooth, and shall remain straight against strains tending to cause distortion during system operation. The Contractor shall make proper allowance for pipe line expansion and contraction so that no unsightly distortion, noise, damage, or improper operation results therefrom.

Piping shall run only parallel or at right angles to the walls or axes of the building and shall be neatly organized. The Contractor shall study the architectural, structural, mechanical, electrical, and other drawings to eliminate conflict of piping with other structure lighting or other services. Unless specified otherwise, no piping shall be exposed in a finished room, except in shop or storage areas. All changes in direction shall be made with fittings.

No piping shall be run above any electrical panels, electrical equipment or access clearances for electrical for electrical panels or equipment. No piping shall be allowed to run through any electrical rooms.

All piping shall be clean and free from acids and loose dirt when installed and shall be kept clean during the completion of the installation.

Plugs of rags, wools, cottons, waste, or similar materials may not be used in plugging. All piping shall be so arranged to not interfere with removal of other equipment or devices; and to not block access to manholes, access openings, etc. Piping shall be arranged to facilitate equipment maintenance. Flanges or unions, as applicable for the type of piping specified, shall be provided in the piping at connections to all items of equipment. Piping shall be placed and installed so that there will be no interference with the installation of the air-conditioning equipment, ducts, etc. All piping shall be so installed to insure noiseless circulation. All valves and specialties shall be so placed to permit easy operation and access, and all valves shall be regulated and packed, and the glands shall be adjusted at the completion of the work and before final acceptance. All piping shall be erected to insure proper draining. Cooling and heating piping mains may be run level, with traps avoided where possible. No bushings, short nipples, or street-type fittings shall be used.

Drain valves shall be installed at all low points in all piping systems to allow for complete drainage of piping systems.

When insulated pipes are supported by a roller hanger they shall be protected from damage by suitable pipe covering protection saddles. Saddles shall support pipe on roller and shall be packed with insulation.

3.4 HANGERS AND SUPPORTS

- A. Hanger, support, and anchor devices are specified in Division 23 Section "Hangers and Supports." Comply with requirements below for maximum spacing of supports.
- B. Install the following pipe attachments:
 - 1. Adjustable steel clevis hangers for individual horizontal piping less than 20 feet) long.
 - 2. Adjustable roller hangers and spring hangers for individual horizontal piping 20 feet) or longer.
 - 3. Pipe Roller: MSS SP-58, Type 44 for multiple horizontal piping 20 feet) or longer, supported on a trapeze.
 - 4. Spring hangers to support vertical runs.
 - 5. On plastic pipe, install pads or cushions on bearing surfaces to prevent hanger from scratching pipe.
- C. Install hangers for steel piping with the following minimum rod sizes and maximum spacing:

<u>Pipe Size</u>	<u>Rod Diameter</u>	<u>Maximum Spacing</u>
1 1/4 in. and smaller	1/2 in.	6 ft
1-1/2 in. and 2 in.	1/2 in.	9 ft.
2-1/2 in. and 2 in.	5/8 in.	10 ft.
4 in. and 6 in.	3/4 in.	10 ft.
8 in. and 10 in.	7/8 in.	10 ft.
12 in. and 14 in	1 in.	10 ft.
16 in. through 24 in.	(2)-1in	10 ft.

In addition to the spacing listed, an additional hanger shall be provided 1 foot 0 inches from each pipe drop, rise or turn.

- D. Support vertical runs at each floor.
Support vertical runs at roof, at each floor, and at 10-foot (3-m) intervals between floors.

3.5 PIPE JOINT CONSTRUCTION

- A. Refer to Division 23 Section "Basic Mechanical Materials and Methods" for joint construction requirements for soldered and brazed joints in copper tubing; threaded, welded, and flanged joints in steel piping; and solvent-welded joints for PVC and CPVC piping.

3.6 HYDRONIC SPECIALTIES INSTALLATION

- A. Install manual air vents at high points in piping, at heat-transfer coils, and elsewhere as required for system air venting.
- B. Automatic air vents may cause damage to ceilings and other finished surfaces. Air vents aid in system filling. Air removal after initial startup is accomplished by air separator or boiler dip-tube. Manual air vents may be a better solution.

3.7 FIELD QUALITY CONTROL

- A. Prepare hydronic piping according to ASME B31.9 and as follows:
 - 1. Leave joints, including welds, uninsulated and exposed for examination during test.
 - 2. Provide temporary restraints for expansion joints that cannot sustain reactions due to test pressure. If temporary restraints are impractical, isolate expansion joints from testing.
 - 3. Flush system with clean water. Clean strainers.
 - 4. Isolate equipment from piping. If a valve is used to isolate equipment, its closure shall be capable of sealing against test pressure without damage to valve. Install blinds in flanged joints to isolate equipment.
 - 5. Install safety valve, set at a pressure no more than one-third higher than test pressure, to protect against damage by expanding liquid or other source of overpressure during test.
- B. Perform the following tests on hydronic piping:
 - 1. Use ambient temperature water as a testing medium unless there is risk of damage due to freezing. Another liquid that is safe for workers and compatible with piping may be used.
 - 2. While filling system, use vents installed at high points of system to release trapped air. Use drains installed at low points for complete draining of liquid.
 - 3. Check expansion tanks to determine that they are not air bound and that system is full of water.
 - 4. Subject piping system to hydrostatic test pressure that is not less than 1.5 times the design pressure. Test pressure shall not exceed maximum pressure for any vessel, pump, valve, or other component in system under test. Verify that stress due to pressure at bottom of vertical runs does not exceed either 90 percent of specified minimum yield strength or 1.7 times "SE" value in Appendix A of ASME B31.9, "Building Services Piping."
 - 5. After hydrostatic test pressure has been applied for at least 10 minutes, examine piping, joints, and connections for leakage. Eliminate leaks by tightening, repairing, or replacing components, and repeat hydrostatic test until there are no leaks.
 - 6. Prepare written report of testing.

3.8 ADJUSTING

- A. Mark calibrated nameplates of pump discharge valves after hydronic system balancing has been completed, to permanently indicate final balanced position.
- B. Perform these adjustments before operating the system:
 - 1. Open valves to fully open position. Close coil bypass valves.
 - 2. Set automatic fill valves for required system pressure.
 - 3. Check air vents at high points of system and determine if all are installed and operating freely (automatic type), or bleed air completely (manual type).
 - 4. Set temperature controls so all coils are calling for full flow.
 - 5. Check operation of automatic bypass valves.
 - 6. Check and set operating temperatures of boilers, chillers, and cooling towers to design requirements.
 - 7. Lubricate motors and bearings.

3.9 CLEANING

- A. Flush hydronic piping systems with clean water. Remove and clean or replace strainer screens. After cleaning and flushing hydronic piping systems, but before balancing, remove disposable fine-mesh strainers in pump suction diffusers.

3.10 COMMISSIONING

- A. Fill system and perform initial chemical treatment.
- B. Check expansion tanks to determine that they are not air bound and that system is completely full of water.
- C. Perform these steps before operating the system:
 - 1. Open valves to fully open position. Close coil bypass valves.
 - 2. Check pump for proper direction of rotation.
 - 3. Set automatic fill valves for required system pressure.
 - 4. Check air vents at high points of systems and determine if all are installed and operating freely (automatic type) or bleed air completely (manual type).
 - 5. Set temperature controls so all coils are calling for full flow.
 - 6. Check operation of automatic bypass valves.
 - 7. Check and set operating temperatures of boilers, chillers, and cooling towers to design requirements.
 - 8. Lubricate motors and bearings.

END OF SECTION 232113

SECTION 232500 - CHEMICAL WATER TREATMENT

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division I Specification Sections, apply to this Section.

1.2 SUMMARY

- A. This Section includes water-treatment systems for the following:
 - 1. Chilled-water systems.
 - 2. Test Glycol percent in the system before any work is started. Then refill the system after new chiller is installed to the same percentage(30 percent minimum).
 - 3. Open Condenser System, Clean and refill.

1.3 SYSTEM DESCRIPTION

- 1. Performance: Water treatment sized and equipped to treat raw water available at Project site to sustain the following water characteristics:
 - 1) Hardness: less than 200ppm as CaCO_3
 - 2) Sodium Nitrite: 800 —1000 ppm as NaNO_2
 - 3) Conductivity (μmhos): 3000 to 4000 $\mu\text{mhos}/\text{cm}$
 - 4) Silica: 60 ppm or less.
 - 5) pH: 9.5 or above.

Water characteristics will change with location and type of treatment - usually the treatment parameters will be left to the water treatment supplier based on the type of treatment specified.

- 2. Closed Circulating Water Systems:
 - 1) Chemicals:
 - a) Liquid Alkaline Cleaner
 - b) Non-Chromate, Borate-Nitrite corrosion inhibitor
 - 2) Service: The contractor shall provide initial and continuing field service to fulfill the requirements and objectives of the General Water Treatment Specifications.

A. Closed Loop Glycol Add to system:

Glycol: The glycol provided shall be inhibited propylene glycol as manufactured by Huntsman or Dow Chemical. Trade name shall be Huntsman Jeffcool P-150 or Dowfrost HD. The water quality in the preheat glycol water system shall meet the recommendations of the glycol manufacturer so as to reduce sludging. Test Glycol percent in the system before any work is started. Then refill the system after new chiller is installed to the same percentage.

1.4 QUALITY ASSURANCE

- A. Supplier Qualifications: A recognized chemical water treatment supplier with warehousing facilities in the Project's vicinity and that is or employs an experienced consultant, available at reasonable times during the course of the Work to consult with Contractor, Architect, and Owner about water treatment.
- B. Chemical Standards: Meet state and local pollution-control regulations.
- C. Comply with NFPA 70 for components and installation.
- D. Listing and Labeling: Provide products specified in this Section that are listed and labeled.
 - 1. The Terms "Listed" and "Labeled": As defined in the National Electrical Code, Article 100.
 - 2. Listing and Labeling Agency Qualifications: A "Nationally Recognized Testing Laboratory" (NRTL) as defined in OSHA Regulation 1910.7.

1.5 MAINTENANCE

- A. Service Period: Provide chemicals and service program for period of one year from startup date of equipment, including the following:
 - 1. Initial water analysis and recommendations.
 - 2. Startup assistance.
 - 3. Training of operating personnel.
 - 4. Periodic field service and consultation.
 - 5. Customer report charts and log sheets.
 - 6. Laboratory technical assistance.

1.6 SUBMITTALS

- A. General: Submit each item in this Article according to the Conditions of the Contract and Division 1 Specification Sections.
- B. Product data for each type of product specified. Include manufacturer's technical product data, rated capacities of selected equipment clearly indicated, water-pressure drops, weights (shipping, installed, and operating), furnished specialties, accessories, and installation and startup instructions.
- C. Shop drawings from manufacturer detailing equipment assemblies and indicating dimensions, weights, loadings, required clearances, method of field assembly, components, and location and size of each field connection.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

1. Chemical Water Treatment Products:

1) Powers

2.2 CHEMICALS

- A. Furnish chemicals recommended by water treatment system manufacturer for treating water to seals, and accessories.
- B. System Cleaner: Liquid alkaline compound with emulsifying agents and detergents to remove grease and petroleum products.
- C. Biocide: Chlorine release agents or microbiocides.
- D. Closed System (Water) Chemicals: Sequestering agent to reduce deposits and adjust pH, corrosion inhibitors, and conductivity enhancers.

PART 3 - EXECUTION

3.1 CONNECTIONS

- A. Piping installation requirements are specified in other Division 23 Sections. The Drawings indicate the general arrangement of piping, fittings, and specialties. The following are specific connection requirements:
 - 1. Install piping adjacent to equipment to allow servicing and maintenance.

3.2 FIELD QUALITY CONTROL

- 1. Testing Agency: A qualified independent testing agency employed and paid by Owner will perform field quality-control testing.
- 2. Testing Agency: Provide the services of a qualified independent testing agency to perform field quality-control testing.

3.3 CLEANING

- A. After completing system installation, including outlet fittings and devices, inspect exposed finish. Remove burrs, dirt, and construction debris; repair damaged finishes, including chips, scratches, and abrasions.
- B. Ensure that system is operational, filled, started, and vented prior to cleaning. Place terminal control valves in OPEN position during cleaning. Use water meter to record capacity in each system.
- C. Add cleaning chemicals as recommended by manufacturer.
 - 1. Chilled-Water System: Circulate for 48 hours, then drain. Refill with clean water, circulate for 24 hours, then drain. Refill with clean water and repeat until system cleaner is removed.

2. Condenser water system: Circulate for 24 hours, then drain. Repeat until system cleaner is removed. Connect the existing tower treatment lines to the new tower spray system.

3.4 COMMISSIONING

- A. Startup Services: Provide the services of a factory-authorized service representative to provide startup service and to demonstrate and train Owner's maintenance personnel as specified below.
- B. Test and adjust controls and safeties. Replace damaged and malfunctioning controls and equipment.
- C. Startup Procedures: During boiler system startup, operate boiler water treatment system (after charging with specified chemicals) to maintain required steady-state characteristics of feedwater.

3.5 DEMONSTRATION

- A. Provide services of supplier's technical representative for half a day to instruct Owner's personnel in operation, maintenance, and testing procedures of boiler water treatment system.
- B. Train Owner's maintenance personnel on procedures and schedules related to startup and shutdown, troubleshooting, servicing, and preventive maintenance.
- C. Review data in the operation and maintenance manuals. Refer to Division I Section "Contract Closeout."
- D. Schedule training with Owner, through the Architect, with at least 7 days' advance notice.

END OF SECTION 232500

SECTION 236416 - SCROLL COMPRESSOR, PACKAGED WATER-COOLED CHILLER

PART 1 - GENERAL

1.1 SUMMARY

- A. Section includes design, performance criteria, refrigerants, controls, and installation requirements for water-cooled scroll compressor packaged chillers.

1.2 REFERENCES

- A. Comply with applicable Standards/Codes of ARI 550/590-98, ANSI/ASHRAE 15, ASME Section VIII, NEC, and OSHA as adopted by the State.
- B. Equipment shall meet efficiency standards of ASHRAE Standard 90.1.

1.3 SUBMITTALS

- A. Submit shop drawings and product data in accordance with contract specifications.
- B. Submittals shall include the following:
 - 1. Dimensioned plan and elevation view drawings, required clearances, and location of all field connections.
 - 2. Summary of all auxiliary utility requirements such as: electricity, water, etc. Summary shall indicate quality and quantity of each required utility.
 - 3. Single-line schematic drawing of the power field hookup requirements, indicating all items that are furnished.
 - 4. Schematic diagram of control system indicating points for field connection. Diagram shall fully delineate field and factory wiring.
 - 5. Installation manual.

1.4 QUALITY ASSURANCE

- A. Qualifications: Equipment manufacturer must specialize in the manufacture of the products specified and have five years experience with similar equipment and the refrigerant offered.
- B. Regulatory Requirements: Comply with the codes and standards specified.
- C. Chiller manufacturer's facility must be ISO registered.

1.5 DELIVERY AND HANDLING

- A. Chillers shall be delivered to the job site completely assembled and charged with refrigerant and oil by the manufacturer.

- B. Comply with the manufacturer's instructions for rigging and handling equipment.

1.6 WARRANTY

- A. The equipment manufacturer's warranty shall be for a period of one year from date of equipment start-up or 18 months from shipment, whichever occurs first. The warranty shall cover defective material and workmanship within the above period, including loss of refrigerant. Optional extended warranty coverage pricing (parts & labor for entire unit, not just compressors) shall be presented for consideration by owner prior to shipment & start-up.

PART 2 - PRODUCTS

2.1 ACCEPTABLE MANUFACTURERS

- A. McQuay International (basis of design)
- B. Approved Equal: Carrier, Trane or York providing all scheduled performance criteria and specification items that follow are met.

2.2 UNIT DESCRIPTION

- A. Provide and install as shown on the plans factory assembled, factory charged, and factory run tested water-cooled scroll compressor packaged chillers in the quantity specified. Each chiller shall consist of multiple hermetic scroll compressors, multi-circuit brazed plate or shell-and-tube evaporator, shell-and-tube water-cooled condensers, control system and all components necessary for controlled unit operation. Refrigerant shall be R-410A.

2.3 DESIGN REQUIREMENTS

- A. General: Provide a complete scroll packaged chiller as specified herein and as shown on the drawings. The unit shall be in accordance with the standards referenced in section 1.02 and any local codes in effect. Electrical characteristics shall be 208/3/60.

PHYSICAL DATA			
Length (ins)	149.4	Shipping weight (lb)	4327.0
Width (ins)	35.0	Operating weight (lb)	4507.0
Height (ins)	65.5	Refrigerant	R410a
		Refrigerant charge (lb)	160.0

- B. Performance: Refer to the schedule of performance shown below and on the drawings. Performance shall be in accordance with applicable ARI Standard.

DESIGN PERFORMANCE										
Capacity (tons)	Input Power (kW)	Performance (EER)	Flow (gpm)	IPLV	Evaporator			Condenser		
					P.D. (ftHd)	T in (°F)	T out (°F)	P.D. (ftHd)	T in (°F)	T out (°F)
81.0	59.7	16.3	145.8	19.5	6.2	55.0	41.0	4.4	80.0	93.0

PART LOAD PERFORMANCE AT ARI STANDARD CONDITIONS				
P#	%load request	Capacity (tons)	Total unit input power (kW)	Performance (EER)
1	100	88.0	66.4	15.9
2	75	66.0	44.2	17.9
3	50	44.0	25.4	20.8
4	25	22.0	12.8	20.7

- C. Acoustics: Sound pressure & sound power levels for the unit shall not exceed the following specified levels. The manufacturer shall provide the necessary sound treatment to meet these levels if required. Sound data shall be provided to the bidding contractors with the equipment manufacturer's price quotation for submission to & review by the engineer prior to award of contract to a specific manufacturer by the contractor. Sound test shall be in accordance with ARI Standard 575.

SOUND DATA								
Sound pressure (at 1 meter) – octave band at center frequency (Without sound insulation)								
63Hz	125Hz	250Hz	500Hz	1000Hz	2000Hz	4000Hz	8000Hz	Overall
49	53	64	75	78	77	73	62	82
Sound power – octave band at center frequency (Without sound insulation)								
63Hz	125Hz	250Hz	500Hz	1000Hz	2000Hz	4000Hz	8000Hz	Overall
57	61	72	83	86	85	82	70	90

Sound data rated in accordance with ARI Standard-575. Octave band readings are flat dB, overall is 'A' weighted.

- D. Electrical: Characteristics for electrical power connections are shown below. Any costs that result from the use of a chiller other than the manufacturer used as the basis of design shall be the responsibility of the mechanical contractor.

UNIT ELECTRICAL DATA (ETL / Canadian ETL Listed and Labeled) ***	
Volts	208
	Single Point ⁺
[with overload]	
MCA	348 [255]
Field Wire Gauge	500 [250]
Field Wire Qty	3 [3]
Conduit Qty	1 [1]
Conduit Nom Size	3.00 [2]
Rec Fuse Size	400
Max Fuse Size	400 [300]
Terminal Amps for Standard Power Block**	380 [380]
Connector Wire Range for Standard Power Block**	(1) 500 - #4
Terminal Amps for Optional Disconnect Switch**	400

Connector Wire Range for Optional Disconnect Switch**	(2) 500- 3/0
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COMPRESSOR ELECTRICAL DATA						
Type / Quantity	Scroll/4					
	Comp 1	Comp 2	Comp 3	Comp 4	Comp 5	Comp 6
RLA	73.9	89.1	73.9	89.1	N/A	N/A
LRA						
Across the Line	505.0	544.0	505.0	544.0	N/A	N/A

2.4 CHILLER COMPONENTS

- A. Compressors: The compressors shall be sealed hermetic scroll type with crankcase oil heater and suction strainer. The compressor motor shall be refrigerant gas cooled, high torque, hermetic induction type, two-pole, with inherent thermal protection on all three phases and shall be mounted on RIS vibration isolator pads. Each compressor shall have an individual across-the-line starter.
- B. Evaporator: The evaporator heat exchanger shall be direct expansion type with stainless steel plates brazed together. It shall be insulated with 3/4 inch (19mm) closed cell polyurethane insulation and have 653 psi (4500 kPa) water side working pressure. Alternate construction with shell & tube heat exchanger is acceptable and must be fully insulated at the factory with 3/4 inch (19mm) closed cell polyurethane insulation prior to shipment. Water-side working pressure must be a minimum of 150 psi (1033kPa).
- C. Condenser: Horizontal shell and finned tube type with steel shell and integral finned copper tubes rolled into steel tube sheets. The chiller shall be equipped with intermediate tube supports. Construct condenser in accordance with the requirements of ASME Section VIII Unfired Pressure Vessel Code and ANSI B9.1 Safety Code. It shall be designed for 232 psi (1599 kPa) water side working pressure and 450 psig (3104 kPa) refrigerant side pressure and be provided with ASME, ANSI B9.1 pressure relief valves.
- D. Refrigerant Circuit: Each refrigerant circuit shall include a liquid line shutoff valve, replaceable core or sealed filter-drier, sight glass with moisture indicator, liquid line solenoid valve, thermal expansion valve, and insulated suction line.
- E. Control Panel: The control panel shall contain a microprocessor controller providing operating and equipment protection controls plus motor starting equipment, factory wired, operationally tested, and ready for operation. Standard components shall include a control transformer with primary and secondary fusing, microprocessor transformers with integral fusing, compressor contactors, circuit breakers, single-point wiring arrangement and switches for each circuit pumpdown and unit control power. The control panel shall have a hinged tool-locked door.
- F. The control system shall stage the compressors based on the leaving water temperature. Equipment protection devices controlled by the microprocessor include motor protection, high pressure, loss of refrigerant, loss of water flow, freeze protection, and low refrigerant pressure. Controls shall include auto/stop switch, chilled water setpoint adjustment, anti-recycle timer, and digital display with water temperature and setpoint, operating temperatures and pressures, and diagnostic messages. The following features and functions shall be included:

1. The LCD-type display shall have a minimum of 20 characters with all messages in plain English. Coded messages are not acceptable.
2. Critical parameters shall have their own section of control and shall be password protected.
3. Resetting chilled water temperature by a remote 4-20mA DC signal.
4. A soft load function to prevent the system from operating at full load during the chilled water pulldown period.
5. An electronic time clock to allow programming of a yearly schedule accommodating weekends and holidays.
6. Auto restart after a power failure, not requiring external battery backup or auxiliary power for maintaining program memory.
7. Shutdowns shall be date and time stamped with system temperatures and pressures recorded. A minimum of six previous occurrences shall be kept in a revolving memory.
8. Start-to-start and stop-to-start timers to provide minimum compressor off-time with maximum motor protection.
9. Capability of communication with a PC or remote monitoring through a twisted pair RS-232 interface.
10. Lead/lag manually or automatically by compressor number of starts.
11. Continuous diagnostic checks of unit to provide a pre-alarm signal in advance of a shutdown allowing time for remedial action to be taken.
12. The controller shall contain the following features as a minimum:
13. Equipment Protection
14. The unit shall be protected in two ways: (1) by alarms that shut the unit down and require manual reset to restore unit operation and (2) by limit alarms that reduce unit operation in response to some out-of-limit condition. Shut down alarms shall activate an alarm signal.
 - a. Shutdown Alarms
 - 1) No evaporator water flow
 - 2) Low evaporator pressure
 - 3) High condenser pressure
 - 4) Motor protection system
 - 5) Phase voltage protection (Optional)
 - 6) Outside ambient temperature
 - 7) Evaporator freeze protection
 - 8) Sensor failures
 - b. Limit Alarms
 - 1) Condenser pressure stage down, unloads unit at high discharge pressures
 - 2) Low ambient lockout, shuts off unit at low ambient temperatures
 - 3) Low evaporator pressure hold, holds stage #1 until pressure rises
 - 4) Low evaporator pressure unload, shuts off one compressor
 - c. Unit Enable Selection
 - 1) Enables unit operation from local keypad, digital input, or BAS
 - d. Unit Mode Selection
 - 1) Selects cooling, ice, glycol, or test operation mode
 - e. Analog Inputs
 - 1) Reset of leaving water temperature, 4-20 mA

f. Digital Inputs

- 1) Unit off switch
- 2) Remote start/stop
- 3) Flow switch
- 4) Ice mode, converts operation and setpoints for ice production
- 5) Motor protection

g. Digital Outputs

- 1) Shutdown alarm; field wired, activates on an alarm condition, off when alarm is cleared
- 2) Evaporator pump; field wired, starts pump when unit is set to start

h. Optional Building Automation System (BAS) Interface

The unit shall be supplied with a factory-provided, field installed accessory BAS communication module that shall be installed and commissioned by the BAS/ATC contractor.

Factory mounted DDC controller(s) shall support operation on a BACnet®, Modbus® or LONMARKS ® network via one of the data link / physical layers listed below as specified by the successful Building Automation System (BAS) supplier.

- BACnet MS/TP master (Clause 9)
- BACnet IP, (Annex J)
- BACnet ISO 8802-3, (Ethernet)
- LONMARKS FTT-10A. The unit controller shall be LONMARKS® certified.

The information communicated between the BAS and the factory mounted unit controllers shall include the reading and writing of data to allow unit monitoring, control and alarm notification as specified in the unit sequence of operation and the unit points list.

For chillers communicating over a LONMARK network, the corresponding LONMARK eXternal Interface File (XIF) shall be provided with the chiller submittal data.

All communication from the chiller unit controller as specified in the points list shall be via standard BACnet objects. Proprietary BACnet objects shall not be allowed. BACnet communications shall conform to the BACnet protocol (ANSI/ASHRAE135-2001). A BACnet Protocol Implementation Conformance Statement (PICS) shall be provided along with the unit submittal.

G. The following options are to be included:

- a. Control output signal from chiller microprocessor controller to start chilled water & condenser water pumps.
- b. Hot gas bypass on all refrigerant circuits.
- c. Liquid line & HGBP shut-off valves.
- d. Chilled water flow switch to be field mounted in the chilled water line and field wired to terminals in the control panel.
- e. Main power disconnect switch for single point power connection with individual compressor circuit breaker protection switches.
- f. Compressor supplementary overloads
- g. Shipping skid

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install in strict accordance with manufacturer's requirements, shop drawings, and Contract Documents.
- B. Adjust and level chiller in alignment on supports.
- C. Coordinate electrical installation with electrical contractor.
- D. Coordinate controls with control contractor.
- E. Provide all appurtenances required to ensure a fully operational and functional chiller.

3.2 START-UP SERVICE

- A. Start-up and owner training must be performed by a factory employed & certified service technician. Start-up by a local independent service technician that is employed by a contractor or rep firm is not acceptable.
- B. Ensure proper charge of refrigerant and oil.
- C. Conduct all necessary field testing and logging of chiller operating conditions. Instruct the owner's representative(s) in the proper operation and maintenance of the chiller immediately after start-up is completed. Provide a written report of chiller start-up with operating parameters as logged during start-up.

END OF SECTION

SECTION 236417 - MODULAR CHILLER (Alternate Chiller Selection)

PART 1 – GENERAL

1.1 SUMMARY

A. Includes but is not limited to:

1. The chiller is to be supplied with a BMS interface card: BacNet or Lon.
2. Furnishing and installing power wiring, disconnect switches, circuit breakers, and power wiring to starters.
3. Furnishing and install interconnecting control wiring between chiller control console, remote control items, including flow switches, and control wiring external to unit for control system, and installation of control components.

1.2 SUBMITTALS

A. Shop Drawings:

1. Show components, assembly, equipment piping connections, specialties, accessories, electrical requirements, and wiring diagrams.
2. Show plan and section through equipment and exact location of chillers.

B. Quality Assurance/Control

1. Report of factory test.
2. Certification that installation meets Manufacturer's requirements.

1.3 SCOPE

A. The requirements of the General Conditions, Supplementary Conditions, Division 1, and Drawings apply to all Work herein.

B. Provide Microprocessor controlled, multiple-scroll compressor, water-cooled, modular liquid chillers of the scheduled capacities as shown and indicated on the Drawings, including but not limited to:

1. Chiller modules
2. Electrical power and control connections
3. Chilled water connections
4. Charge of refrigerant and oil
5. Factory Certified start-up

1.4 QUALITY ASSURANCE

A. Products shall be Designed, Tested, Rated and Certified in accordance with, and installed in compliance with applicable sections of the following Standards and Codes:

1. ANSI/ASHRAE Standard 15 – Safety Code for Mechanical Refrigeration
2. ASHRAE 90.1– Energy Efficiency compliance.
3. ANSI/NFPA Standard 70 – National Electrical Code (N.E.C.)

4. ASME Boiler & Pressure Vessel Code, Section VIII, Division 1
 5. ASHRAE 34 – Number Designation and Safety Classification of Refrigerants
 6. ARI Standard 550/590 – Positive Displacement Compressors and Water Cooled Rotary Screw Water-Chilling Packages
 7. Conform to UL code 1995 for construction of chillers and provide ETL/cETL listing label
 8. Manufactured in facility registered to ISO 9001
 9. OSHA - Occupational Safety and Health Act
- B. Factory Test: Chiller shall be pressure-tested, evacuated and fully charged.
- C. Chiller manufacturer shall have a factory trained and supported service organization that is within a 50 mile radius of the site.
- D. Warranty: Manufacturer shall Warrant all equipment and material of its manufacture against defects in workmanship and material for a period of one year from date of initial start-up or eighteen (18) months from date of shipment, whichever occurs first.

1.5 DELIVERY AND HANDLING

- A. Module unit shall be delivered to job site fully assembled, and charged with refrigerant and oil by the Manufacturer.
- B. Unit shall be stored and handled per Manufacturer's instructions.
- C. Unit and its accessories shall be protected from the weather and dirt exposure during shipment.
- D. During shipment, a covering shall be provided over vulnerable components. Nozzles and open ends shall be properly covered.

PART 2 - PRODUCTS

2.1 MODULAR WATER-COOLED CHILLERS

- A. System Description
1. Modular chillers shall incorporate hermetic scroll, semi-hermetic reciprocating or screw compressors with crankcase heaters and service valves. Each module shall consist of dual refrigerant circuits, condenser, evaporator, and thermal expansion valve. Each circuit shall be constructed to be independent of other circuits from a refrigeration and electrical standpoint. The chiller system must be able to produce chilled water even in the event of a failure of one or more refrigerant circuits. Approved manufactures Arctic Chill, TSI and Trane
- B. General
1. Chiller Modules shall bear ETL or UL listing. Chiller efficiency shall meet or exceed ASHRAE 90.1 or California Title 24 requirements.
 2. Modules shall ship wired and charged with refrigerant. All modules shall be factory run tested prior to shipment.
 3. Compressors, heat exchangers, piping and controls shall be mounted on a heavy gauge steel frame. Electrical controls, contactors, and relays for each module shall be mounted within that module.
- C. Chilled and Condenser Water Mains: Each module shall include minimum 6" carbon steel supply and return mains for both chilled and condenser water. Each connection shall be flanged and

rated for 285 psig. Manual isolation/shut-off valves shall be provided on both chilled water and condenser water circuits. 3/8" close cell foam rubber insulation shall be provided on chilled water main.

- D. Evaporators and condensers: Each evaporator and condenser shall be shell and tube; designed, tested, and stamped in accordance with ASME code for 300 psig water side working pressure and 400 psig refrigerant side working pressure. Both the condenser and evaporator heat exchanger shall be mounted below the compressor, to eliminate the effect of migration of refrigerant to the cold evaporator with consequent liquid slugging on start-up. The evaporator shall be insulated with 3/8" closed cell foam rubber with (used to be 3/4" with a K factor of 0.26 it can't be the same K factor?) K factor of 0.26. Insulation on the chilled water header connection flanges shall be applied in the field by the installer, after the modules are bolted together on site.
- E. Compressor: Each refrigeration circuit shall contain one scroll compressor independently circuited and mounted to the module with rubber-in-shear isolators. Each system also includes high discharge pressure and low suction pressure manual reset safety cut-outs.
- F. Central Control System.
 - 1. Staging of the compressors shall be performed by a microprocessor based control system. The controller must be programmed to duty-cycle the compressors based on run time, and staged based on leaving chilled water temperature.
 - 2. The unit controller shall monitor and report the following on each refrigeration system:
 - a. Control of leaving chilled water temperature
 - b. Compressor sequencing
 - c. Compressor anti-short cycle
 - d. Low temperature freeze protection
 - e. High pressure control switch
 - f. Low pressure control switch
 - g. Alarms for high/low water temperature
 - 3. The Master Controller shall monitor and report the following system parameters:
 - a. Chilled Water Entering and Leaving Temperature
 - b. Condenser Water Entering and Leaving Temperature
 - c. Chilled Water and Condenser Water Flow Status
- G. Electrical
 - 1. Each module shall be manufactured with its own control electrical panel mounted to the unit frame and contained within the unit dimensions. Unit status indicators such as compressor power on, and alarm indicators are to be mounted in full view on the front of each module. All individual power panels shall be equipped with a lockable door latch mechanism per module.
 - 2. Control system shall be powered by separate 120V/1Ph/60Hz supply.
 - 3. The power distribution system for each module shall contain:
 - a. Main power distribution terminal
 - b. Compressor motor contractors
 - c. Motor overload protection per compressor
 - d. Individual compressor motor fusing or breakers
 - 4. Each individual module shall be equipped with a local manual "ON" / "OFF" compressor switch to allow service or repair to individual modules without interrupting service of the entire chiller. The use of individual power supply to each module shall allow the unit to produce chilled water while any one module is shut down for repair or service.

H. Condenser Water Strainer.

1. A strainer shall be installed on the condenser inlet of the chiller bank. Strainer shall be provided with minimum 60-mesh/234-micron filter element, conical in shape and vertical in orientation. Pressure construction of the strainer housing, flanges, nipples, and screens shall be of type 304. Strainers shall be provided with gauge ports on the inlet and outlet side of screen and with debris flush port integral to the operation of the strainer. Strainer housing shall be rated for minimum 125 psi.
2. Each Strainer shall be equipped with a Pressure Differential Alarm (PDA) and Automatic Timer Flush functions. The PDA is constructed of a fiberglass NEMA 4X enclosure, consisting of a pressure differential switch gauge, flashing, and audible alarm signals. The controller shall be capable of remote monitoring via two additional auxiliary contacts. The PDA shall monitor continuously the inlet and outlet system pressure. An audible alarm and a visual flashing alarm shall engage when the system pressure exceeds set point. The automatic flush valve shall be constructed of stainless steel motorized ball valve and 2-position actuator.

I. Evaporator Water Strainer.

1. A strainer shall be installed on the condenser inlet of the chiller bank. Strainer shall be provided with minimum 60-mesh/234-micron filter element.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install flow switches on chilled water system and on condenser water system as shown on Drawings.
- B. Install butterfly valve at chiller in condensing water pipe leaving chiller.

3.2 FIELD QUALITY CONTROL

- A. Manufacturer's Field Service:
 1. Manufacturer shall provide following service with no additional cost to Owner:
 - a. Three days minimum service of factory-trained representative who shall:
 - 1) Supervise leak testing and charge with refrigerant.
 - 2) Supervise adjusting of units and controls.
 - 3) Place units in service.
 - 4) Require deficiencies to be corrected.
 2. At completion of Project, Chiller Manufacturer's factory representative shall provide one day of training to Owner. Owner will schedule training with seven days minimum notice to Chiller Manufacturer.

END OF SECTION 236417

SECTION 236500 - COOLING TOWERS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. Closed-circuit, induced-draft, combined-flow cooling towers.

1.3 DEFINITIONS

- A. BMS: Building management system.
- B. FRP: Fiber-reinforced polyester.

1.4 PERFORMANCE REQUIREMENTS

- A. Delegated Design: Design cooling tower support structure and seismic restraints, including comprehensive engineering analysis by a qualified professional engineer, using performance requirements and design criteria indicated.
- B. Seismic Performance: Cooling towers shall withstand the effects of earthquake motions determined according to SEI/ASCE 7.
 - 1. The term "withstand" means "the unit will remain in place without separation of any parts from the device when subjected to the seismic forces specified and the unit will be fully operational after the seismic event."

1.5 SUBMITTALS

- A. Product Data: For each type of product indicated. Include rated capacities, pressure drop, fan performance data, rating curves with selected points indicated, furnished specialties, and accessories.
 - 1. Maximum flow rate.
 - 2. Minimum flow rate.
 - 3. Drift loss as percent of design flow rate.
 - 4. Volume of water in suspension for purposes of sizing a remote storage tank.
 - 5. Sound power levels in eight octave bands for operation with fans off, fans at minimum, and design speed.
 - 6. Performance curves for the following:

- a. Varying entering-water temperatures from design to minimum.
 - b. Varying ambient wet-bulb temperatures from design to minimum.
 - c. Varying water flow rates from design to minimum.
 - d. Varying fan operation (off, minimum, and design speed).
7. Fan airflow, brake horsepower, and drive losses.
 8. Pump flow rate, head, brake horsepower, and efficiency.
 9. Motor amperage, efficiency, and power factor at 100, 75, 50, and 25 percent of nameplate horsepower.
 10. Electrical power requirements for each cooling tower component requiring power.
- B. Shop Drawings: Complete set of manufacturer's prints of cooling tower assemblies, control panels, sections and elevations, and unit isolation. Include the following:
1. Assembled unit dimensions.
 2. Weight and load distribution.
 3. Required clearances for maintenance and operation.
 4. Sizes and locations of piping and wiring connections.
 5. Wiring Diagrams: For power, signal, and control wiring.
- C. Delegated-Design Submittal: For cooling tower support structure indicated to comply with performance requirements and design criteria, including analysis data signed and sealed by the qualified professional engineer responsible for their preparation.
1. Detail fabrication and assembly of support structure.
 2. Vibration Isolation Base Details: Detail fabrication including anchorages and attachments to structure and to supported equipment. Include adjustable motor bases, rails, and frames for equipment mounting.
 3. Design Calculations: Calculate requirements for selecting vibration isolators and seismic restraints and for designing vibration isolation bases.
- D. Coordination Drawings: Floor plans, drawn to scale, on which the following items are shown and coordinated with each other, using input from Installers of the items involved:
1. Structural supports.
 2. Piping roughing-in requirements.
 3. Wiring roughing-in requirements, including spaces reserved for electrical equipment.
 4. Access requirements, including working clearances for mechanical controls and electrical equipment, and tube pull and service clearances.
- E. Certificates: For certification required in "Quality Assurance" Article.
- F. Seismic Qualification Certificates: For cooling towers, accessories, and components, from manufacturers.
1. Basis for Certification: Indicate whether withstand certification is based on actual test of assembled components or on calculation.
 2. Dimensioned Outline Drawings of Equipment Unit: Identify center of gravity and locate and describe mounting and anchorage provisions.
 3. Detailed description of equipment anchorage devices on which the certification is based and their installation requirements.
- G. Source quality-control reports.
- H. Field quality-control reports.

- I. Startup service reports.
- J. Operation and Maintenance Data: For each cooling tower to include in emergency, operation, and maintenance manuals.
- K. Warranty: Sample of special warranty.

1.6 QUALITY ASSURANCE

- A. Testing Agency Qualifications: Certified by CTI.
- B. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.
- C. ASHRAE/IESNA 90.1 for energy efficiency.
- D. ASME Compliance: Fabricate and label heat-exchanger coils to comply with ASME Boiler and Pressure Vessel Code: Section VIII, Division 1.
- E. CTI Certification: Cooling tower thermal performance according to CTI STD 201, "Certification Standard for Commercial Water-Cooling Towers Thermal Performance."
- F. FMG approval and listing in the latest edition of FMG's "Approval Guide."

1.7 COORDINATION

- A. Coordinate sizes and locations of concrete bases with actual equipment provided.
- B. Coordinate sizes, locations, and anchoring attachments of structural-steel support structures.
- C. Coordinate sizes and locations of roof curbs, equipment supports, and roof penetrations with actual equipment provided.

1.8 WARRANTY

- A. Special Warranty: Manufacturer's standard form in which manufacturer agrees to repair or replace the following components of cooling towers that fail in materials or workmanship within specified warranty period:
 - 1. Fan assembly including fan, drive, and motor.
 - 2. All components of cooling tower.
 - 3. Warranty Period: Five years from date of Substantial Completion.

PART 2 - PRODUCTS

2.1 CLOSED-CIRCUIT, INDUCED-DRAFT, COUNTER LOW CLOSED CIRCUIT COOLER

- A. Products: Subject to compliance with requirements, provide the following:
 - 1. Baltimore Aircoil Company; Model FXV.

2. Marley Cooling Technologies, an SPX Corporation; Model MH.
 3. EVAPCO
- B. Fabricate cooling tower mounting base with reinforcement strong enough to resist cooling tower movement during a seismic event when cooling tower is anchored to field support structure.
- C. Cooling tower designed to resist wind load of 30 lbf/sq. ft..
- D. Casing and Frame:
1. Casing and Frame Material: Galvanized steel, ASTM A 653/A 653M, G235 coating.
 2. Fasteners: Galvanized steel.
 3. Joints and Seams: Sealed watertight.
 4. Welded Connections: Continuous and watertight.
- E. Collection Basin:
1. Material: Galvanized Steel, ASTM A 653/A 653M, G235 coating.
 2. Strainer: Removable stainless-steel strainer with openings smaller than nozzle orifices.
 3. Overflow and drain connections.
 4. Makeup water connection.
 5. Basin Sweeper Distribution Piping and Nozzles:
 - a. Pipe Material: PVC.
 - b. Nozzle Material: Plastic.
 - c. Configure piping and nozzles to minimize sediment from collecting in the collection basin.
- F. Electric/Electronic, Collection Basin Water-Level Controller with Solenoid Valve:
1. Enclosure: NEMA 250, Type 4.
 2. Sensor: Solid-state controls with multiple electrode probes and relays factory wired to a terminal strip to provide control of water makeup valve, low- and high-level alarms, and output for shutoff of pump on low level.
 3. Electrode Probes: Stainless steel.
 4. Water Stilling Chamber: PVC pipe.
 5. Solenoid Valve: Slow closing with stainless-steel body, controlled and powered through level controller in response to water-level set point.
 6. Electrical Connection Requirements: 120 V, single phase, 60 Hz.
- G. Electric Basin Heater:
1. Stainless-Steel Electric Immersion Heaters: Installed in a threaded coupling on the side of the collection basin.
 2. Heater Control Panel: Mounted on the side of each cooling tower cell.
 3. Enclosure: NEMA 250, Type 4.
 4. Magnetic contactors controlled by a temperature sensor/controller to maintain collection basin water-temperature set point. Water-level probe shall monitor cooling tower water level and de-energize the heater when the water reaches low-level set point.
 5. Control-circuit transformer with primary and secondary side fuses.
 6. Terminal blocks with numbered and color-coded wiring to match wiring diagram.
 7. Single-point, field-power connection to a circuit breaker and heater branch circuiting complying with NFPA 70.
 8. Factory Wiring Method: Metal raceway for factory-installed wiring outside of enclosures, except make connections to each electric basin heater with liquidtight conduit.

- H. Gravity Water Distribution Basin: Nonpressurized design with head of water level in basin adequate to overcome spray nozzle losses and designed to evenly distribute water over fill throughout the flow range indicated.
 - 1. Material: Galvanized steel.
 - 2. Location: Over each bank of fill with easily replaceable plastic spray nozzles mounted in bottom of basin.
 - 3. Joints and Seams: Sealed watertight.
 - 4. Partitioning Dams: Same material as basin to distribute water over the fill to minimize icing while operating throughout the flow range indicated.
 - 5. Removable Panels: Same material as basin to completely cover top of basin. Secure panels to basin with removable stainless-steel hardware.
 - 6. Valves: Manufacturer's standard valve installed at each inlet connection and arranged to balance or shut off flow to each gravity water distribution basin.

- I. Pressurized Water Distribution Piping: Main header and lateral branch piping designed for even distribution over heat-exchanger coil or fill throughout the flow range without the need for balancing valves and for connecting individual, removable, nonclogging spray nozzles.
 - 1. Pipe Material: PVC.
 - 2. Spray Nozzle Material: Polypropylene.
 - 3. Piping Supports: Corrosion-resistant hangers and supports to resist movement during operation and shipment.

- J. Recirculating Piping: PVC, with connections for separately provided, remote spray pump.

- K. Spray Pump: Close-coupled, end-suction, single-stage, bronze-fitted centrifugal pump; with suction strainer and flow balancing valve, and mechanical seal suitable for outdoor service.
 - 1. General Requirements for Spray Pump Motor: Comply with NEMA designation and temperature-rating requirements specified in Division 23 Section "Common Motor Requirements for HVAC Equipment" and not indicated below.
 - 2. Motor Enclosure: Totally enclosed fan cooled (TEFC) with epoxy or polyurethane finish.
 - 3. Energy Efficiency: Comply with ASHRAE/IESNA 90.1.
 - 4. Service Factor: 1.15.

- L. Fill:
 - 1. Materials: PVC, with maximum flame-spread index of 5 according to ASTM E 84.
 - 2. Minimum Thickness: 20 mils, before forming.
 - 3. Fabrication: Fill-type sheets fabricated, formed, and bonded together after forming into removable assemblies that are factory installed by manufacturer.
 - 4. Fill Material Operating Temperature: Suitable for entering-water temperatures up through 120 deg F.

- M. Heat-Exchanger Coils:
 - 1. Tube and Tube Sheet Materials: Copper tube with stainless-steel sheet Stainless-steel tube and sheet.
 - 2. Heat-Exchanger Arrangement: Serpentine tubes with removable cover plate on inlet and outlet headers; and sloped for complete drainage of fluid by gravity.
 - 3. ASME Compliance: Designed, manufactured, and tested according to ASME Boiler and Pressure Vessel Code: Section VIII, Division 1 and bearing ASME "U" stamp; and sloped for complete drainage of fluid by gravity.

4. Field Piping Connections: Vent, supply, and return suitable for mating to ASME B16.5, Class 150 flange.
- N. Drift Eliminator:
1. Material: FRP or PVC; with maximum flame-spread index of 5 according to ASTM E 84.
 2. UV Treatment: Inhibitors to protect against damage caused by UV radiation.
 3. Configuration: Multipass, designed and tested to reduce water carryover to achieve performance indicated.
 4. Fill Drift Eliminators: Separate and removable from fill.
 5. Heat-Exchanger Coil Drift Eliminators: Located on discharge side and removable.
- O. Air-Intake Louvers:
1. Material: Matching casing.
 2. UV Treatment: Inhibitors to protect against damage caused by UV radiation.
 3. Louver Blades: Arranged to uniformly direct air into cooling tower, to minimize air resistance, and to prevent water from splashing out of tower during all modes of operation including operation with fans off.
 4. Location: Separate from fill.
- P. Removable Air-Intake Screens: Galvanized-steel wire mesh.
- Q. Axial Fan: Balanced at the factory after assembly.
1. Blade Material: Aluminum.
 2. Hub Material: Aluminum.
 3. Blade Pitch: Field adjustable.
 4. Protective Enclosure: Removable, galvanized-steel, wire-mesh screens complying with OSHA regulations.
 5. Fan Shaft Bearings: Self-aligning ball or roller bearings with moisture-proof seals and premium, moisture-resistant grease suitable for temperatures between minus 20 and plus 300 deg F. Bearings designed for an L-10 life of 50,000 hours.
 6. Bearings Grease Fittings: Extended lubrication lines to an easily accessible location.
- R. Gear Drive: Right angle, reduced speed, and designed for cooling tower applications according to CTI STD 111. Motor and gear drive shall be aligned before shipment.
1. Gear Drive and Coupling Service Factor: 2.0 based on motor nameplate horsepower.
 2. Housing: Cast iron, with epoxy or polyurethane finish, beveled high-strength steel gears continuously bathed in oil, and with lubrication to other internal parts at all operating speeds.
 3. Mounting: Directly mounted to fan hub and connected to motor so motor shaft is in horizontal position.
 4. Operation: Able to operate both forward and in reverse.
 5. Drive-to-Motor Connection: Close coupled to motor using a flexible coupling.
 6. Drive Shaft Material: Stainless steel, and fitted with flexible couplings on both ends. Provide exposed shaft and couplings with guards according to OSHA regulations.
 7. Extend oil fill, drain, and vent to outside of cooling tower casing using galvanized-steel piping. Provide installation with oil-level sight glass.
- S. Fan Motor:

1. General Requirements for Fan Motors: Comply with NEMA designation and temperature-rating requirements specified in Division 23 Section "Common Motor Requirements for HVAC Equipment" and not indicated below.
 2. Motor Enclosure: Totally enclosed air over (TEAO) Totally enclosed fan cooled (TEFC) with epoxy or polyurethane finish.
 3. Energy Efficiency: Comply with ASHRAE/IESNA 90.1 NEMA Premium Efficient.
 4. Service Factor: 1.15.
 5. Insulation: Class F.
 6. Variable-Speed Motors: Inverter-duty rated per NEMA MG-1, Section IV, "Performance Standard Applying to All Machines," Part 31, "Definite-Purpose, Inverter-Fed, Polyphase Motors."
 7. Motor Location: Mounted outside of cooling tower casing and cooling tower discharge airstream.
 8. Severe-duty rating with the following features:
 - a. Rotor and stator protected with corrosion-inhibiting epoxy resin.
 - b. Double-shielded, vacuum-degassed bearings lubricated with premium, moisture-resistant grease suitable for temperatures between minus 20 and plus 300 deg F
 - c. Internal heater automatically energized when motor is de-energized.
 9. Motor Base: Adjustable, or other suitable provision for adjusting belt tension.
- T. Vibration Switch: For each fan drive.
1. Enclosure: NEMA 250, Type 4X.
 2. Vibration Detection: Sensor with a field-adjustable, acceleration-sensitivity set point in a range of 0 to 1 g and frequency range of 0 to 3000 cycles per minute. Cooling tower manufacturer shall recommend switch set point for proper operation and protection.
 3. Provide switch for field connection to a BMS and hardwired connection to fan motor electrical circuit.
 4. Switch shall, on sensing excessive vibration, signal an alarm through the BMS and shut down the fan.
- U. Gear-Drive, Oil-Level Switch: Low-oil-level warning switch for connection to a BMS.
1. Switch shall, on reaching a low-oil-level set point recommended by cooling tower manufacturer, signal an alarm through the BMS.
- V. Controls: Comply with requirements in Division 23 Section "Instrumentation and Control for HVAC."
- W. Personnel Access Components:
1. Doors: Large enough for personnel to access cooling tower internal components from both cooling tower end walls. Doors shall be operable from both sides of the door.
 2. External Ladders with Safety Cages: Aluminum, galvanized- or stainless-steel, fixed ladders with ladder extensions to access external platforms and top of cooling tower from adjacent grade without the need for portable ladders. Comply with 29 CFR 1910.27.

2.2 SOURCE QUALITY CONTROL

- A. Verification of Performance: Test and certify cooling tower performance according to CTI STD 201, "Certification Standard for Commercial Water-Cooling Towers Thermal Performance."

- B. Factory pressure test heat exchangers after fabrication and prove to be free of leaks.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Before cooling tower installation, examine roughing-in for tower support, anchor-bolt sizes and locations, piping, and electrical connections to verify actual locations, sizes, and other conditions affecting tower performance, maintenance, and operation.
 - 1. Cooling tower locations indicated on Drawings are approximate. Determine exact locations before roughing-in for piping and electrical connections.
- B. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 INSTALLATION

- A. Equipment Mounting: Install cooling tower on concrete bases using restrained spring isolators. Comply with requirements in Division 03 Section "Miscellaneous Cast-in-Place Concrete." Comply with requirements for vibration isolation devices specified in Division 23 Section "Vibration and Seismic Controls for HVAC Piping and Equipment."
 - 1. Minimum Deflection: 1/2 inch 1 inch 2 inches 3 inches.
 - 2. Provide galvanized-steel plate to equally distribute weight over elastomeric pad.
 - 3. Install dowel rods to connect concrete base to concrete floor. Unless otherwise indicated, install dowel rods on 18-inch centers around the full perimeter of concrete base.
 - 4. For supported equipment, install epoxy-coated anchor bolts that extend through concrete base and anchor into structural concrete floor.
 - 5. Place and secure anchorage devices. Use setting drawings, templates, diagrams, instructions, and directions furnished with items to be embedded.
- B. Install anchor bolts to elevations required for proper attachment to supported equipment.
- C. Maintain manufacturer's recommended clearances for service and maintenance.
- D. Loose Components: Install electrical components, devices, and accessories that are not factory mounted.

3.3 CONNECTIONS

- A. Piping installation requirements are specified in other Division 23 Sections. Drawings indicate general arrangement of piping, fittings, and specialties.
- B. Install piping adjacent to cooling towers to allow service and maintenance.
- C. Install flexible pipe connectors at pipe connections of cooling towers mounted on vibration isolators.
- D. Provide drain piping with valve at cooling tower drain connections and at low points in piping.

- E. Connect cooling tower overflows and drains, and piping drains to sanitary sewage system.
- F. Domestic Water Piping: Comply with applicable requirements in Division 22 Section "Domestic Water Piping." Connect to water-level control with shutoff valve and union, flange, or mechanical coupling at each connection.
- G. Supply and Return Piping: Comply with applicable requirements in Division 23 Section "Hydronic Piping." Connect to entering cooling tower connections with shutoff valve, balancing valve, thermometer, plugged tee with pressure gage, flow meter, and drain connection with valve. Connect to leaving cooling tower connection with shutoff valve. Make connections to cooling tower with a union, flange, or mechanical coupling.

3.4 FIELD QUALITY CONTROL

- A. Manufacturer's Field Service: Engage a factory-authorized service representative to perform field tests and inspections.
- B. Tests and Inspections: Comply with ASME PTC 23, "ASME Performance Test Codes - Code on Atmospheric Water Cooling Equipment."
- C. Cooling towers will be considered defective if they do not pass tests and inspections.
- D. Prepare test and inspection reports.

3.5 STARTUP SERVICE

- A. Engage a factory-authorized service representative to perform startup service.
- B. Inspect field-assembled components, equipment installation, and piping and electrical connections for proper assemblies, installations, and connections.
- C. Obtain performance data from manufacturer.
 - 1. Complete installation and startup checks according to manufacturer's written instructions and perform the following:
 - a. Clean entire unit including basins.
 - b. Verify that accessories are properly installed.
 - c. Verify clearances for airflow and for cooling tower servicing.
 - d. Check for vibration isolation and structural support.
 - e. Lubricate bearings.
 - f. Verify fan rotation for correct direction and for vibration or binding and correct problems.
 - g. Verify proper oil level in gear-drive housing. Fill with oil to proper level.
 - h. Operate variable-speed fans through entire operating range and check for harmonic vibration imbalance. Set motor controller to skip speeds resulting in abnormal vibration.
 - i. Check vibration switch setting. Verify operation.
 - j. Verify water level in tower basin. Fill to proper startup level. Check makeup water-level control and valve.
 - k. Verify operation of basin heater and control.
 - l. Verify that cooling tower air discharge is not recirculating air into tower or HVAC air intakes. Recommend corrective action.

- m. Replace defective and malfunctioning units.
- D. Start cooling tower and associated water pumps. Follow manufacturer's written starting procedures.
- E. Prepare a written startup report that records the results of tests and inspections.

3.6 ADJUSTING

- A. Set and balance water flow to each tower inlet.
- B. Adjust water-level control for proper operating level.

3.7 DEMONSTRATION

- A. Engage a factory-authorized service representative to train Owner's maintenance personnel to adjust, operate, and maintain cooling towers. This is to include a Field performance test to verify capacity at several load steps and avoid and fan harmonics throughout the rand of the VFD.

END OF SECTION 236500

ELECTRICAL SPECIFICATION INDEX

260500	COMMON WORK RESULTS FOR ELECTRICAL
260519	LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS
260526	GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS
260529	HANGERS AND SUPPORTS FOR ELECTRICAL SYSTEMS
260533	RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS
260553	IDENTIFICATION FOR ELECTRICAL SYSTEMS
262813	FUSES
262816	ENCLOSED SWITCHES AND CIRCUIT BREAKERS

SECTION 260500 - COMMON WORK RESULTS FOR ELECTRICAL

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. Electrical equipment coordination and installation.
 - 2. Common electrical installation requirements.

1.3 COORDINATION

- A. Visit the site and field confirm existing conditions and equipment. Existing switch, fuses, junction box, conduit and conductors are to be reused so far as their condition is safe and reliable as new equipment would be. Additional conduit and conductors may be required as indicated on the drawings.
- B. Coordinate arrangement, mounting, and support of electrical equipment:
 - 1. To allow maximum possible headroom unless specific mounting heights that reduce headroom are indicated.
 - 2. To provide for ease of disconnecting the equipment with minimum interference to other installations.
 - 3. To allow right of way for piping and conduit installed at required slope.
 - 4. So connecting raceways, cables, wireways, cable trays, and busways will be clear of obstructions and of the working and access space of other equipment.
- C. Coordinate installation of required supporting devices and other structural components as they are constructed. Coordinate with the mechanical contractor for any supports that will be attached to any mechanical equipment.

PART 2 - PRODUCTS (Not Used)

PART 3 - EXECUTION

3.1 COMMON REQUIREMENTS FOR ELECTRICAL INSTALLATION

- A. Comply with NECA 1.
- B. Measure indicated mounting heights to bottom of unit for suspended items and to center of unit for wall-mounting items.

- C. Headroom Maintenance: If mounting heights or other location criteria are not indicated, arrange and install components and equipment to provide maximum possible headroom consistent with these requirements.
- D. Equipment: Install to facilitate service, maintenance, and repair or replacement of components of both electrical equipment and other nearby installations. Connect in such a way as to facilitate future disconnecting with minimum interference with other items in the vicinity.
- E. Right of Way: Give to piping systems installed at a required slope.

END OF SECTION 260500

SECTION 260519 - LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. This Section includes the following:
 - 1. Building wires rated 600 V and less.
 - 2. Connectors, splices, and terminations rated 600 V and less.

1.3 QUALITY ASSURANCE

- A. Comply with NFPA 70.

PART 2 - PRODUCTS

2.1 CONDUCTORS AND CABLES

- A. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - 1. Alcan Products Corporation; Alcan Cable Division.
 - 2. American Insulated Wire Corp.; a Leviton Company.
 - 3. General Cable Corporation.
 - 4. Senator Wire & Cable Company.
 - 5. Southwire Company.
- B. Copper Conductors: Comply with NEMA WC 70.
- C. Conductor Insulation: Comply with NEMA WC 70 for Types THHN/THWN-2.

2.2 CONNECTORS AND SPLICES

- A. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - 1. AFC Cable Systems, Inc.
 - 2. Hubbell Power Systems, Inc.
 - 3. O-Z/Gedney; EGS Electrical Group LLC.
 - 4. 3M; Electrical Products Division.
 - 5. Tyco Electronics Corp.

- B. Description: Factory-fabricated connectors and splices of size, ampacity rating, material, type, and class for application and service indicated.

PART 3 - EXECUTION

3.1 CONDUCTOR MATERIAL APPLICATIONS

- A. Feeders: Copper. Solid for No. 10 AWG and smaller; stranded for No. 8 AWG and larger.
- B. Branch Circuits: Copper. Solid for No. 10 AWG and smaller; stranded for No. 8 AWG and larger.

3.2 CONDUCTOR INSULATION APPLICATIONS AND WIRING METHODS

- A. Feeders and Branch Circuits: Type THHN/THWN-2, single conductors in raceway.

3.3 INSTALLATION OF CONDUCTORS

- A. Use manufacturer-approved pulling compound or lubricant where necessary; compound used must not deteriorate conductor or insulation. Do not exceed manufacturer's recommended maximum pulling tensions and sidewall pressure values.
- B. Use pulling means, including fish tape, cable, rope, and basket-weave wire/cable grips, that will not damage cables or raceway.
- C. Identify and color-code conductors and cables according to Division 26 Section "Identification for Electrical Systems."

3.4 CONNECTIONS

- A. Tighten electrical connectors and terminals according to manufacturer's published torque-tightening values. If manufacturer's torque values are not indicated, use those specified in UL 486A and UL 486B.
- B. Make splices and taps that are compatible with conductor material and that possess equivalent or better mechanical strength and insulation ratings than unspliced conductors.

3.5 FIELD QUALITY CONTROL

- A. Perform tests and inspections and prepare test reports.
- B. Tests and Inspections:
 - 1. Infrared Scanning: After Substantial Completion, but not more than 60 days after Final Acceptance, perform an infrared scan of each splice in conductors. Remove box and equipment covers so splices are accessible to portable scanner.

- a. Follow-up Infrared Scanning: Perform an additional follow-up infrared scan of each splice 11 months after date of Substantial Completion.
 - b. Instrument: Use an infrared scanning device designed to measure temperature or to detect significant deviations from normal values. Provide calibration record for device.
 - c. Record of Infrared Scanning: Prepare a certified report that identifies splices checked and that describes scanning results. Include notation of deficiencies detected, remedial action taken, and observations after remedial action.
- C. Test Reports: Prepare a written report to record the following:
1. Test procedures used.
 2. Test results that comply with requirements.
 3. Test results that do not comply with requirements and corrective action taken to achieve compliance with requirements.
- D. Remove and replace malfunctioning units and retest as specified above.

END OF SECTION 260519

SECTION 260526 - GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 QUALITY ASSURANCE

- A. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.
- B. Comply with UL 467 for grounding and bonding materials and equipment.

PART 2 - PRODUCTS

2.1 CONDUCTORS

- A. Insulated Conductors: Copper wire or cable insulated for 600 V unless otherwise required by applicable Code or authorities having jurisdiction.
- B. Bare Copper Conductors:
 - 1. Stranded Conductors: ASTM B 8.

2.2 CONNECTORS

- A. Listed and labeled by an NRTL acceptable to authorities having jurisdiction for applications in which used and for specific types, sizes, and combinations of conductors and other items connected.
- B. Bolted Connectors for Conductors and Pipes: Copper or copper alloy, pressure type with at least two bolts.
 - 1. Pipe Connectors: Clamp type, sized for pipe.
- C. Bus-bar Connectors: Mechanical type, cast silicon bronze, solderless compression-type wire terminals, and long-barrel, two-bolt connection to ground bus bar.

PART 3 - EXECUTION

3.1 APPLICATIONS

- A. Conductor Terminations and Connections:

1. Pipe and Equipment Grounding Conductor Terminations: Bolted connectors.
2. Equipment and Equipment Grounding Conductor Terminations: Mechanical Type.

3.2 EQUIPMENT GROUNDING

- A. Install insulated equipment grounding conductors with all feeders and branch circuits.

3.3 INSTALLATION

- A. Equipment Grounding Conductors: Install in conduit with ungrounded phase conductors. Route along shortest and straightest paths possible unless otherwise indicated or required by Code. Avoid obstructing access or placing conductors where they may be subjected to strain, impact, or damage.

3.4 LABELING

- A. Comply with requirements in Division 26 Section "Identification for Electrical Systems" Article for instruction signs. The label or its text shall be green.

END OF SECTION 260526

SECTION 260529 - HANGERS AND SUPPORTS FOR ELECTRICAL SYSTEMS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. This Section includes the following:
 - 1. Hangers and supports for electrical equipment and systems.
- B. Related Sections include the following:
 - 1. Division 26 Section "Vibration And Seismic Controls For Electrical Systems" for products and installation requirements necessary for compliance with seismic criteria.

1.3 DEFINITIONS

- A. EMT: Electrical metallic tubing.
- B. IMC: Intermediate metal conduit.
- C. RMC: Rigid metal conduit.

1.4 PERFORMANCE REQUIREMENTS

- A. Design equipment supports capable of supporting combined operating weight of supported equipment and connected systems and components.
- B. Rated Strength: Adequate in tension, shear, and pullout force to resist maximum loads calculated or imposed for this Project, with a minimum structural safety factor of five times the applied force.

1.5 QUALITY ASSURANCE

- A. Welding: Qualify procedures and personnel according to AWS D1.1/D1.1M, "Structural Welding Code - Steel."
- B. Comply with NFPA 70.

PART 2 - PRODUCTS

2.1 SUPPORT, ANCHORAGE, AND ATTACHMENT COMPONENTS

- A. Steel Slotted Support Systems: Comply with MFMA-4, factory-fabricated components for field assembly.
 - 1. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Allied Tube & Conduit.
 - b. Cooper B-Line, Inc.; a division of Cooper Industries.
 - c. ERICO International Corporation.
 - d. Thomas & Betts Corporation.
 - e. Unistrut; Tyco International, Ltd.
 - 2. Metallic Coatings: Hot-dip galvanized after fabrication and applied according to MFMA-4.
 - 3. Painted Coatings: Manufacturer's standard painted coating applied according to MFMA-4.
 - 4. Channel Dimensions: Selected for applicable load criteria.
- B. Raceway Supports: As described in NECA 1 and NECA 101.
- C. Conduit Support Devices: Steel and malleable-iron hangers, clamps, and associated fittings, designed for types and sizes of raceway or cable to be supported.
- D. Mounting, Anchoring, and Attachment Components: Items for fastening electrical items or their supports to building surfaces include the following:
 - 1. Mechanical-Expansion Anchors: Insert-wedge-type, zinc-coated steel, for use in hardened portland cement concrete with tension, shear, and pullout capacities appropriate for supported loads and building materials in which used.
 - a. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - 1) Cooper B-Line, Inc.; a division of Cooper Industries.
 - 2) Hilti Inc.
 - 3) ITW Ramset/Red Head; a division of Illinois Tool Works, Inc.
 - 4) MKT Fastening, LLC.
 - 2. Clamps for Attachment to Steel Structural Elements: MSS SP-58, type suitable for attached structural element.

2.2 FABRICATED METAL EQUIPMENT SUPPORT ASSEMBLIES

- A. Description: Welded or bolted, structural-steel shapes, shop or field fabricated to fit dimensions of supported equipment.
- B. Materials: Steel.

PART 3 - EXECUTION

3.1 APPLICATION

- A. Comply with NECA 1 and NECA 101 for application of hangers and supports for electrical equipment and systems except if requirements in this Section are stricter.
- B. Maximum Support Spacing and Minimum Hanger Rod Size for Raceway: Space supports for EMT, IMC, and RMC as required by NFPA 70. Minimum rod size shall be 1/4 inch (6 mm) in diameter.
- C. Multiple Raceways: Install trapeze-type supports fabricated with steel slotted support system, sized for the conduits and components to be installed.
 - 1. Secure raceways and cables to these supports with two-bolt conduit clamps.
- D. Spring-steel clamps designed for supporting single conduits without bolts may be used for 1-1/2-inch (38-mm) and smaller raceways serving branch circuits and communication systems above suspended ceilings and for fastening raceways to trapeze supports.

3.2 SUPPORT INSTALLATION

- A. Comply with NECA 1 and NECA 101 for installation requirements except as specified in this Article.
- B. Raceway Support Methods: In addition to methods described in NECA 1, RMC may be supported by openings through structure members, as permitted in NFPA 70.
- C. Strength of Support Assemblies: Where not indicated, select sizes of components so strength will be adequate to carry present and future static loads within specified loading limits. Minimum static design load used for strength determination shall be weight of supported components plus 200 lb (90 kg).
- D. Drill holes for expansion anchors in concrete at locations and to depths that avoid reinforcing bars.

3.3 INSTALLATION OF FABRICATED METAL SUPPORTS

- A. Cut, fit, and place miscellaneous metal supports accurately in location, alignment, and elevation to support and anchor electrical materials and equipment.
- B. Field Welding: Comply with AWS D1.1/D1.1M.

3.4 PAINTING

- A. Touchup: Clean field welds and abraded areas of shop paint. Paint exposed areas immediately after erecting hangers and supports. Use same materials as used for shop painting. Comply with SSPC-PA 1 requirements for touching up field-painted surfaces.

1. Apply paint by brush or spray to provide minimum dry film thickness of 2.0 mils (0.05 mm).
- B. Galvanized Surfaces: Clean welds, bolted connections, and abraded areas and apply galvanizing-repair paint to comply with ASTM A 780.

END OF SECTION 260529

SECTION 260533 - RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. This Section includes raceways, fittings, boxes, enclosures, and cabinets for electrical wiring.

1.3 DEFINITIONS

- A. EMT: Electrical metallic tubing.
- B. ENT: Electrical nonmetallic tubing.
- C. IMC: Intermediate metal conduit.
- D. LFMC: Liquidtight flexible metal conduit.
- E. LFNC: Liquidtight flexible nonmetallic conduit.
- F. RNC: Rigid nonmetallic conduit.

1.4 QUALITY ASSURANCE

- A. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, Article 100, by a testing agency acceptable to authorities having jurisdiction, and marked for intended use.
- B. Comply with NFPA 70.

PART 2 - PRODUCTS

2.1 METAL CONDUIT AND TUBING

- A. Rigid Steel Conduit: ANSI C80.1.
- B. LFMC: Flexible steel conduit with PVC jacket.
- C. Fittings for Conduit (Including all Types and Flexible and Liquidtight): NEMA FB 1; listed for type and size raceway with which used, and for application and environment in which installed.
 - 1. Conduit Fittings for Hazardous (Classified) Locations: Comply with UL 886.

- D. Joint Compound for Rigid Steel Conduit: Listed for use in cable connector assemblies, and compounded for use to lubricate and protect threaded raceway joints from corrosion and enhance their conductivity.

2.2 NONMETALLIC CONDUIT AND TUBING

- A. RNC: NEMA TC 2, Type EPC-40-PVC, unless otherwise indicated.
- B. Fittings for ENT and RNC: NEMA TC 3; match to conduit or tubing type and material.

2.3 METAL WIREWAYS

- A. Not allowed.

2.4 NONMETALLIC WIREWAYS

- A. Not allowed.

2.5 SURFACE RACEWAYS

- A. Not allowed

2.6 BOXES, ENCLOSURES, AND CABINETS

- A. Small Sheet Metal Pull and Junction Boxes: NEMA OS 1, NEMA Type 3R.

PART 3 - EXECUTION

3.1 RACEWAY APPLICATION

- A. Outdoors: Apply raceway products as specified below, unless otherwise indicated:
 - 1. Exposed Conduit: Rigid steel conduit.
 - 2. Underground Conduit: RNC, Type EPC-40-PVC, direct buried.
 - 3. Connection to Vibrating Equipment (Including Transformers and Hydraulic, Pneumatic, Electric Solenoid, or Motor-Driven Equipment): LFMC.
 - 4. Boxes and Enclosures, Aboveground: NEMA 250, Type 3R.
- B. Minimum Raceway Size: 3/4-inch (21-mm) trade size.
- C. Raceway Fittings: Compatible with raceways and suitable for use and location.
 - 1. Rigid and Intermediate Steel Conduit: Use threaded rigid steel conduit fittings, unless otherwise indicated.

3.2 INSTALLATION

- A. Comply with NECA 1 for installation requirements applicable to products specified in Part 2 except where requirements on Drawings or in this Article are stricter.
- B. Keep raceways at least 6 inches (150 mm) away from parallel runs of flues and steam or hot-water pipes. Install horizontal raceway runs above water and steam piping.
- C. Complete raceway installation before starting conductor installation.
- D. Support raceways as specified in Division 26 Section "Hangers and Supports for Electrical Systems."
- E. Arrange stub-ups so curved portions of bends are not visible above the finished slab.
- F. Install no more than the equivalent of four 90-degree bends in any conduit run except for communications conduits, for which fewer bends are allowed.
- G. Raceways Embedded in Slabs:
 - 1. Run conduit larger than 1-inch (27-mm) trade size, parallel or at right angles to main reinforcement. Where at right angles to reinforcement, place conduit close to slab support.
 - 2. Arrange raceways to cross building expansion joints at right angles with expansion fittings.
 - 3. Change from RNC (Type EPC-40-PVC) to rigid steel conduit before rising above grade.
- H. Threaded Conduit Joints, Exposed to Wet, Damp, Corrosive, or Outdoor Conditions: Apply listed compound to threads of raceway and fittings before making up joints. Follow compound manufacturer's written instructions.
- I. Raceway Terminations at Locations Subject to Moisture or Vibration: Use insulating bushings to protect conductors, including conductors smaller than No. 4 AWG.
- J. Install pull wires in empty raceways. Use polypropylene or monofilament plastic line with not less than 200-lb (90-kg) tensile strength. Leave at least 12 inches (300 mm) of slack at each end of pull wire.
- K. Install raceway sealing fittings at suitable, approved, and accessible locations and fill them with listed sealing compound. For concealed raceways, install each fitting in a flush steel box with a blank cover plate having a finish similar to that of adjacent plates or surfaces. Install raceway sealing fittings at the following points:
 - 1. Where required by NFPA 70.
- L. Flexible Conduit Connections: Use maximum of 48 inches (1830 mm) of flexible conduit for equipment subject to vibration, noise transmission, or movement; and for transformers and motors.
 - 1. Use LFMC in damp or wet locations

3.3 INSTALLATION OF UNDERGROUND CONDUIT

A. Direct-Buried Conduit:

1. Excavate trench bottom to provide firm and uniform support for conduit. Prepare trench bottom as specified in Division 31 Section "Earth Moving" for pipe less than 6 inches (150 mm) in nominal diameter.
2. Install backfill as specified in Division 31 Section "Earth Moving."
3. After installing conduit, backfill and compact. Start at tie-in point, and work toward end of conduit run, leaving conduit at end of run free to move with expansion and contraction as temperature changes during this process. Firmly hand tamp backfill around conduit to provide maximum supporting strength. After placing controlled backfill to within 12 inches (300 mm) of finished grade, make final conduit connection at end of run and complete backfilling with normal compaction as specified in Division 31 Section "Earth Moving."
4. Install manufactured rigid steel conduit elbows for stub-ups at equipment.
 - a. For stub-ups at equipment mounted on outdoor concrete bases, extend steel conduit horizontally a minimum of 60 inches (1500 mm) from edge of equipment pad or foundation. Install insulated grounding bushings on terminations at equipment.
5. Warning Tape: Bury warning tape above direct-buried conduits approximately 12 inches (300 mm) below grade along the centerline of conduit.

3.4 PROTECTION

- #### A. Provide final protection and maintain conditions that ensure coatings, finishes, and cabinets are without damage or deterioration at time of Substantial Completion.
1. Repair damage to galvanized finishes with zinc-rich paint recommended by manufacturer.
 2. Repair damage to PVC or paint finishes with matching touchup coating recommended by manufacturer.

END OF SECTION 260533

SECTION 260553 - IDENTIFICATION FOR ELECTRICAL SYSTEMS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. Identification for conductors.

1.3 SUBMITTALS

- A. Product Data: For each electrical identification product indicated.

1.4 QUALITY ASSURANCE

- A. Comply with ANSI A13.1 and IEEE C2.
- B. Comply with NFPA 70.
- C. Comply with 29 CFR 1910.144 and 29 CFR 1910.145.
- D. Comply with ANSI Z535.4 for safety signs and labels.

1.5 COORDINATION

- A. Coordinate identification names, abbreviations, colors, and other features with requirements in other Sections requiring identification applications, Drawings, Shop Drawings, manufacturer's wiring diagrams, and the Operation and Maintenance Manual; and with those required by codes, standards, and 29 CFR 1910.145. Use consistent designations throughout Project.

PART 2 - PRODUCTS

2.1 CONDUCTOR IDENTIFICATION MATERIALS

- A. Color-Coding Conductor Tape: Colored, self-adhesive vinyl tape not less than 3 mils (0.08 mm) thick by 1 to 2 inches (25 to 50 mm) wide.
- B. Marker Tapes: Vinyl or vinyl-cloth, self-adhesive wraparound type, with circuit identification legend machine printed by thermal transfer or equivalent process.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Verify identity of each item before installing identification products.
- B. Location: Install identification materials and devices at locations for most convenient viewing without interference with operation and maintenance of equipment.
- C. Apply identification devices to surfaces that require finish after completing finish work.
- D. Self-Adhesive Identification Products: Clean surfaces before application, using materials and methods recommended by manufacturer of identification device.
- E. Attach signs and plastic labels that are not self-adhesive type with mechanical fasteners appropriate to the location and substrate.
- F. Painted Identification: Comply with requirements in Division 09 painting Sections for surface preparation and paint application.

3.2 IDENTIFICATION SCHEDULE

- A. Power-Circuit Conductor Identification, 600 V or Less: For conductors in vaults, pull and junction boxes, manholes, and handholes, use color-coding conductor tape to identify the phase.
 - 1. Color-Coding for Phase Identification, 600 V or Less: Use colors listed below for ungrounded conductors.
 - a. Color shall be factory applied or field applied for sizes larger than No. 8 AWG, if authorities having jurisdiction permit.
 - b. Colors for 208/120-V Circuits:
 - 1) Phase A: Black.
 - 2) Phase B: Red.
 - 3) Phase C: Blue.
 - c. Colors for 480/277-V Circuits:
 - 1) Phase A: Brown.
 - 2) Phase B: Orange.
 - 3) Phase C: Yellow.
 - d. Field-Applied, Color-Coding Conductor Tape: Apply in half-lapped turns for a minimum distance of 6 inches (150 mm) from terminal points and in boxes where splices or taps are made. Apply last two turns of tape with no tension to prevent possible unwinding. Locate bands to avoid obscuring factory cable markings.

END OF SECTION 260553

SECTION 262813 - FUSES

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. Cartridge fuses rated 600-V ac and less for use in enclosed switches.

1.3 QUALITY ASSURANCE

- A. Source Limitations: Obtain fuses, for use within a specific product or circuit, from single source from single manufacturer.
- B. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.
- C. Comply with NEMA FU 1 for cartridge fuses.
- D. Comply with NFPA 70.

1.4 COORDINATION

- A. Coordinate fuse ratings with utilization equipment nameplate limitations of maximum fuse size and with system short-circuit current levels.

PART 2 - PRODUCTS

2.1 CARTRIDGE FUSES

- A. Characteristics: NEMA FU 1, nonrenewable cartridge fuses with voltage ratings consistent with circuit voltages.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine fuses before installation. Reject fuses that are moisture damaged or physically damaged.

- B. Examine holders to receive fuses for compliance with installation tolerances and other conditions affecting performance, such as rejection features.
- C. Examine utilization equipment nameplates and installation instructions. Install fuses of sizes and with characteristics appropriate for each piece of equipment.
- D. Evaluate ambient temperatures to determine if fuse rating adjustment factors must be applied to fuse ratings.
- E. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 FUSE APPLICATIONS

- A. Cartridge Fuses:
 - 1. Feeders: Class RK5, time delay.

3.3 INSTALLATION

- A. Install fuses in fusible devices. Arrange fuses so rating information is readable without removing fuse.

3.4 EXISTING CONDITIONS

- A. Recondition the exiting fuse connections to "like new" condition or replace the fuses.

END OF SECTION 262813

SECTION 262816 - ENCLOSED SWITCHES AND CIRCUIT BREAKERS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and other Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. Fusible switches.

1.3 QUALITY ASSURANCE

- A. Field confirm existing conditions.
- B. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.
- C. Comply with NFPA 70.

PART 2 - PRODUCTS

2.1 FUSIBLE SWITCHES

- A. Type HD, Heavy Duty, Single Throw, 600-V ac, 1200 A and Smaller: UL 98 and NEMA KS 1, horsepower rated, with clips or bolt pads to accommodate specified fuses, lockable handle with capability to accept three padlocks, and interlocked with cover in closed position.
- B. Accessories:
 - 1. Lugs: Mechanical type, suitable for number, size, and conductor material.

PART 3 - EXECUTION

3.1 EXISTING CONDITIONS

- A. Enclosed switch is existing to remain.
- B. Perform manufacturer's recommended maintenance on the existing equipment.
- C. Clean and refurbish the existing conductor and fuse connections to "like new" condition.

- D. Perform the Field Quality Control and Adjusting listed in Part 3, Paragraphs 3.2 and 3.3 on the existing switch.

3.2 FIELD QUALITY CONTROL

- A. Perform tests and inspections.

- B. Tests and Inspections:

- 1. Perform the following infrared scan tests and inspections and prepare reports:

- a. Initial Infrared Scanning: After Substantial Completion, but not more than 60 days after Final Acceptance, perform an infrared scan of each enclosed switch and circuit breaker. Remove front panels so joints and connections are accessible to portable scanner.
 - b. Follow-up Infrared Scanning: Perform an additional follow-up infrared scan of each enclosed switch and circuit breaker 11 months after date of Substantial Completion.
 - c. Instruments and Equipment: Use an infrared scanning device designed to measure temperature or to detect significant deviations from normal values. Provide calibration record for device.

- 2. Test and adjust controls, remote monitoring, and safeties. Replace damaged and malfunctioning controls and equipment.

- C. Enclosed switch will be considered defective if they do not pass tests and inspections and shall be replaced with a new switch.

- D. Prepare test and inspection reports, including a certified report that identifies enclosed switches and circuit breakers and that describes scanning results. Include notation of deficiencies detected, remedial action taken, and observations after remedial action.

3.3 ADJUSTING

- A. Adjust moving parts and operable components to function smoothly, and lubricate as recommended by manufacturer.

END OF SECTION 262816