



STATE OF UTAH - DEPARTMENT OF ADMINISTRATIVE SERVICES

**Division of Facilities Construction and Management**

**DFCM**

# **STANDARD LOW BID PROJECT**

**April 1, 2010**

## **WASHBURN BLDG. HVAC UPGRADES SNOW COLLEGE RICHFIELD CAMPUS RICHFIELD, UTAH**

DFCM Project Number 09173710

Van Boerum & Frank Assoc., Inc.

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Current copies of the following documents are hereby made part of these contract documents by reference. These documents are available on the DFCM web site at <http://dfcm.utah.gov/StdDocs/index.html> "Reference Documents 1 - 6. Supplemental General Conditions" or are available upon request from DFCM:

**DFCM Supplemental General Conditions dated July 1, 2009 \***

DFCM Supplemental General Conditions dated July 15, 2008

DFCM General Conditions dated May 25, 2005

DFCM Application and Certification for Payment dated May 25, 2005.

**\* NOTE: THE NEW SUPPLEMENTAL GENERAL CONDITIONS EFFECTIVE JULY 1, 2009 DEALING WITH HEALTH INSURANCE AND IMMIGRATION ARE REFERENCED AT THE LINK ABOVE.**

The Agreement and General Conditions dated May 25, 2005 have been updated from versions that were formally adopted and in use prior to this date. The changes made to the General Conditions are identified in a document entitled Revisions to General Conditions that is available on DFCM's web site at <http://dfcm.utah.gov>

# NOTICE TO CONTRACTORS

Sealed bids will be received by the Division of Facilities Construction and Management (DFCM) for:

**WASHBURN BLDG. HVAC UPGRADE**  
**SNOW COLLEGE RICHFIELD CAMPUS – RICHFIELD, UTAH**  
**DFCM PROJECT NO:09173710**

Bids will be in accordance with the Contract Documents that will be available on **Thursday, April 1, 2010**, and distributed in electronic format only on CDs from DFCM, 4110 State Office Building, Salt Lake City, Utah and on the DFCM web page at <http://dfcm.utah.gov>. For questions regarding this project, please contact Craig Wessman, DFCM, at 801-538-3246. No others are to be contacted regarding this bidding process. The construction estimate for this project is \$144,000.

A **mandatory** pre-bid meeting will be held at **10:00 AM on Wednesday, April 14, 2010** at the Washburn Bldg. main lobby, Snow College Richfield campus, 800 West 200 South, Richfield, Utah. All bidders wishing to bid on this project are required to attend this meeting.

Bids will be received until the hour of **2:30 PM on Tuesday, April 27, 2010** at DFCM, 4110 State Office Building, Salt Lake City, Utah 84114. Bids will be opened and read aloud in the DFCM Conference Room, 4110 State Office Building, Salt Lake City, Utah. NOTE: Bids must be received at 4110 State Office Building by the specified time.

A bid bond in the amount of five percent (5%) of the bid amount, made payable to the Division of Facilities Construction and Management on DFCM's bid bond form, shall accompany the bid.

The Division of Facilities Construction and Management reserves the right to reject any or all bids or to waive any formality or technicality in any bid in the interest of DFCM.

DIVISION OF FACILITIES CONSTRUCTION AND MANAGEMENT  
Joanna Reese, Contract Coordinator  
4110 State Office Building, Salt Lake City, Utah 84114

## **PROJECT DESCRIPTION**

This project is the replacement of variable air volume (VAV) boxes which are part of an existing heating, ventilating, and air conditioning (HVAC) ducted system and some re-zoning of the air distribution system. The boxes are to be new boxes with new electronic type direct digital controls (ddc) with the controls connected to the existing automatic control system. Includes new reheat coils with the boxes with controls and repiping as needed for the boxes. There is also a modification to the heating hot water pumps to convert the system to a variable flow type system. There is one alternate with the project which consists of additional replacement of VAV boxes in this building along with additional piping modifications.

The work is to be completed during the summer and ready for the start of Fall Semester. Work may be required to be scheduled around classes during the summer semester and will need to be coordinated with Snow College and the contractor.

**PROJECT SCHEDULE**

**PROJECT NAME: WASHBURN BLDG. HVAC UPGRADES  
SNOW COLLEGE RICHFIELD CAMPUS – RICHFIELD, UTAH  
DFCM PROJECT NO. 09173710**

Event	Day	Date	Time	Place
Bidding Documents Available	Thursday	April 1, 2010	4:00 PM	DFCM 4110 State Office Bldg SLC, UT and the DFCM web site *
<b>Mandatory</b> Pre-bid Site Meeting	Wednesday	April 14, 2010	10:00 AM	Washburn Bldg main lobby, Snow College Richfield, 800 W 200 S, Richfield, UT
Last Day to Submit Questions	Monday	April 19, 2010	4:00 PM	Craig Wessman– DFCM E-mail: cwessman@utah.gov Fax 801-538-3267
Addendum Deadline (exception for bid delays)	Wednesday	April 21, 2010	4:30 PM	DFCM web site *
Prime Contractors Turn In Bid and Bid Bond	Tuesday	April 27, 2010	2:30 PM	DFCM 4110 State Office Bldg SLC, UT
Sub-contractor List Due	Wednesday	April 28, 2010	2:30 PM	DFCM 4110 State Office Bldg SLC, UT Fax 801-538-3677
Substantial Completion Date	Thursday	Aug. 12, 2010		

\* **NOTE: DFCM's web site address is <http://dfcm.utah.gov>**



# BID FORM

NAME OF BIDDER \_\_\_\_\_ DATE \_\_\_\_\_

To the Division of Facilities Construction and Management  
4110 State Office Building  
Salt Lake City, Utah 84114

The undersigned, responsive to the "Notice to Contractors" and in accordance with the "Instructions to Bidders", in compliance with your invitation for bids for the Washburn Bldg. HVAC Upgrade - Snow College – Richfield, Utah – DFCM Project 09094410 and having examined the Contract Documents and the site of the proposed Work and being familiar with all of the conditions surrounding the construction of the proposed Project, including the availability of labor, hereby proposes to furnish all labor, materials and supplies as required for the Work in accordance with the Contract Documents as specified and within the time set forth and at the price stated below. This price is to cover all expenses incurred in performing the Work required under the Contract Documents of which this bid is a part:

I/We acknowledge receipt of the following Addenda: \_\_\_\_\_

For all work shown on the Drawings and described in the Specifications and Contract Documents, I/we agree to perform for the sum of:

**BASE BID:**

\_\_\_\_\_ DOLLARS (\$\_\_\_\_\_)

(In case of discrepancy, written amount shall govern)

**ADDITIVE ALTERNATE #1:** (Replacement of additional VAV boxes indicated on sheet M1.3)

\_\_\_\_\_ DOLLARS (\$\_\_\_\_\_)

(In case of discrepancy, written amount shall govern)

I/We guarantee that the Work will be Substantially Complete by August 12, 2010, should I/we be the successful bidder, and agree to pay liquidated damages in the amount of **\$175.00** per day for each day after expiration of the Contract Time as stated in Article 3 of the Contractor's Agreement.

This bid shall be good for 45 days after bid opening.

Enclosed is a 5% bid bond, as required, in the sum of \_\_\_\_\_

The undersigned Contractor's License Number for Utah is \_\_\_\_\_

Upon receipt of notice of award of this bid, the undersigned agrees to execute the contract within ten (10) days, unless a shorter time is specified in the Contract Documents, and deliver acceptable Performance and Payment bonds in the prescribed form in the amount of 100% of the Contract Sum for faithful performance of the contract.

The Bid Bond attached, in the amount not less than five percent (5%) of the above bid sum, shall become the property of the Division of Facilities Construction and Management as liquidated damages for delay and additional expense caused thereby in the event that the contract is not executed and/or acceptable 100% Performance and Payment bonds are not delivered within the time set forth.

Type of Organization:

\_\_\_\_\_  
(Corporation, Partnership, Individual, etc.)

Any request and information related to Utah Preference Laws:

\_\_\_\_\_

Respectfully submitted,

\_\_\_\_\_  
Name of Bidder

ADDRESS:

\_\_\_\_\_  
\_\_\_\_\_

\_\_\_\_\_  
Authorized Signature

# INSTRUCTIONS TO BIDDERS

## 1. Drawings and Specifications, Other Contract Documents

Drawings and Specifications, as well as other available Contract Documents, may be obtained as stated in the Invitation to Bid.

## 2. Bids

Before submitting a bid, each contractor shall carefully examine the Contract Documents, shall visit the site of the Work; shall fully inform themselves as to all existing conditions and limitations; and shall include in the bid the cost of all items required by the Contract Documents. If the bidder observes that portions of the Contract Documents are at variance with applicable laws, building codes, rules, regulations or contain obvious erroneous or uncoordinated information, the bidder shall promptly notify the DFCM Representative and the necessary changes shall be accomplished by Addendum.

The bid, bearing original signatures, must be typed or handwritten in ink on the Bid Form provided in the procurement documents and submitted in a sealed envelope at the location specified by the Invitation to Bid prior to the deadline for submission of bids.

A bid bond properly signed by a qualified surety, as indicated on the DFCM Bid Bond form provided along with this Instruction to Bidders, in the amount of 5% of the bid, shall accompany the bid submission to DFCM. **THIS BID BOND MUST BE ON THE DFCM BID BOND FORM PROVIDED WITH THIS INSTRUCTION TO BIDDERS IN ORDER TO BE CONSIDERED AN ACCEPTABLE BID** unless only one bid is received by DFCM, or the failure to comply with the bid bond requirements is determined by the Director of DFCM to be nonsubstantial based on the following:

- (a) the bid bond is submitted on a form other than DFCM's required Bid Bond form and the bid bond meets all other requirements including being issued by a surety firm authorized to do business in the State of Utah and be listed in the U.S. Department of the Treasury Circular 570, Companies Holding Certificates of Authority as Acceptable Securities on Federal Bonds and as Acceptable Reinsuring Companies for an amount not less than the amount of the bond to be issued. A co-surety may be utilized to satisfy this requirement; and
- (b) the contractor provides a bid bond properly signed by a qualified surety and on the required DFCM Bid Bond form by the close of business of the next succeeding business day after the DFCM notifies the bidder of the defective bid bond.

## 3. Contract and Bond

The Contractor's Agreement will be in the form found in the specifications. The Contract Time will be as indicated in the bid. The successful bidder, simultaneously with the execution of the Contract Agreement, will be required to furnish a performance bond and a payment bond, both bearing original signatures, upon the forms provided in the procurement documents. The performance and payment bonds shall be for an amount equal to one hundred percent (100%) of the contract sum and secured from a company that meets the requirements specified in the requisite forms. Any bonding requirements for subcontractors will be specified in the Supplementary General Conditions.

**4. Listing of Subcontractors**

Listing of Subcontractors shall be as summarized in the “Instructions and Subcontractor’s List Form”, which are included as part of these Contract Documents. The Subcontractors List shall be delivered to DFCM or faxed to DFCM at 801-538-3677 within 24 hours of the bid opening. Requirements for listing additional subcontractors will be listed in the Contract Documents.

DFCM retains the right to audit or take other steps necessary to confirm compliance with requirements for the listing and changing of subcontractors. Any contractor who is found to not be in compliance with these requirements is subject to a debarment hearing and may be debarred from consideration for award of contracts for a period of up to three years.

**5. Interpretation of Drawings and Specifications**

If any person or entity contemplating submitting a bid is in doubt as to the meaning of any part of the drawings, specifications or other Contract Documents, such person shall submit to the DFCM Project Manager a request for an interpretation thereof. The person or entity submitting the request will be responsible for its prompt delivery. Any interpretation of the proposed documents will be made only by addenda posted on DFCM’s web site at <http://dfcm.utah.gov>. Neither the DFCM nor A/E will be responsible for any other explanations or interpretations of the proposed documents. A/E shall be deemed to refer to the architect or engineer hired by DFCM as the A/E or Consultant for the Project.

**6. Addenda**

Addenda will be posted on DFCM’s web site at <http://dfcm.utah.gov>. Contractors are responsible for obtaining information contained in each addendum from the web site. Addenda issued prior to the submittal deadline shall become part of the bidding process and must be acknowledged on the bid form. Failure to acknowledge addenda may result in disqualification from bidding.

**7. Award of Contract**

The Contract will be awarded as soon as possible to the lowest, responsive and responsible bidder, based on the lowest combination of base bid and acceptable prioritized alternates, provided the bid is reasonable, is in the interests of the State of Utah to accept and after applying the Utah Preference Laws in U.C.A. Title 63, Chapter 56. DFCM reserves the right to waive any technicalities or formalities in any bid or in the bidding. Alternates will be accepted on a prioritized basis with Alternate 1 being highest priority, Alternate 2 having second priority, etc.

**8. DFCM Contractor Performance Rating**

As a contractor completes each DFCM project, DFCM, the architect/engineer and the using agency will evaluate project performance based on the enclosed “DFCM Contractor Performance Rating” form. The ratings issued on this project will not affect this project but may affect the award on future projects.

**9. Licensure**

The Contractor shall comply with and require all of its subcontractors to comply with the license laws as required by the State of Utah.

**10. Permits**

In concurrence with the requirements for permitting in the General Conditions, it is the responsibility of the Contractor to obtain the fugitive dust plan requirements from the Utah Division of Air Quality and the SWPPP requirements from the Utah Department of Environmental Quality and submit the completed forms and pay any permit fee that may be required for this specific project. Failure to obtain the required permit may result in work stoppage and/or fines from the regulating authority that will be the sole responsibility of the Contractor. Any delay to the project as a result of any such failure to obtain the permit or noncompliance with the permit shall not be eligible for any extension in the Contract Time.

**11. Right to Reject Bids**

DFCM reserves the right to reject any or all Bids.

**12. Time is of the Essence**

Time is of the essence in regard to all the requirements of the Contract Documents.

**13. Withdrawal of Bids**

Bids may be withdrawn on written request received from bidder prior to the time fixed for opening. Negligence on the part of the bidder in preparing the bid confers no right for the withdrawal of the bid after it has been opened.

**14. Product Approvals**

Where reference is made to one or more proprietary products in the Contract Documents, but restrictive descriptive materials of one or more manufacturer(s) is referred to in the Contract Documents, the products of other manufacturers will be accepted, provided they equal or exceed the standards set forth in the drawings and specifications and are compatible with the intent and purpose of the design, subject to the written approval of the A/E. Such written approval must occur prior to the deadline established for the last scheduled addenda to be issued. The A/E's written approval will be in an issued addendum. If the descriptive material is not restrictive, the products of other manufacturers specified will be accepted without prior approval provided they are compatible with the intent and purpose of the design as determined by the A/E.

**15. Financial Responsibility of Contractors, Subcontractors and Sub-subcontractors**

Contractors shall respond promptly to any inquiry in writing by DFCM to any concern of financial responsibility of the contractor, subcontractor or sub-subcontractor.

**16. Debarment**

By submitting a bid, the Contractor certifies that neither it nor its principals, including project and site managers, have been, or are under consideration for, debarment or suspension, or any action that would exclude such from participation in a construction contract by any governmental department or agency. If the Contractor cannot certify this statement, attach to the bid a detailed written explanation which must be reviewed and approved by DFCM as part of the requirements for award of the Project.





**Division of Facilities Construction and**

**INSTRUCTIONS AND SUBCONTRACTORS LIST FORM**

The three low bidders, as well as all other bidders that desire to be considered, are required by law to submit to DFCM within 24 hours of bid opening a list of **ALL** first-tier subcontractors, including the subcontractor's name, bid amount and other information required by Building Board Rule and as stated in these Contract Documents, based on the following:

**DOLLAR AMOUNTS FOR LISTING**

**PROJECTS UNDER \$500,000: ALL FIRST-TIER SUBS \$20,000 OR OVER MUST BE LISTED**  
**PROJECTS \$500,000 OR MORE: ALL FIRST-TIER SUBS \$35,000 OR OVER MUST BE LISTED**

- Any additional subcontractors identified in the bid documents shall also be listed.
- The DFCM Director may not consider any bid submitted by a bidder if the bidder fails to submit a subcontractor list meeting the requirements of State law.
- List subcontractors for base bid as well as the impact on the list that the selection of any alternate may have.
- Bidder may not list more than one subcontractor to perform the same work.
- If there are no subcontractors for the job that are required to be reported by State law (either because there are no subcontractors that will be used on the project or because there are no first-tier subcontractors over the dollar amounts referred to above), then you do not need to submit a sublist. If you do not submit a sublist, it will be deemed to be a representation by you that there are no subcontractors on the job that are required to be reported under State law. At any time, DFCM reserves the right to inquire, for security purposes, as to the identification of the subcontractors at any tier that will be on the worksite.

**LICENSURE:**

The subcontractor's name, the type of work, the subcontractor's bid amount, and the subcontractor's license number as issued by DOPL, if such license is required under Utah Law, shall be listed. Bidder shall certify that all subcontractors, required to be licensed, are licensed as required by State law. A subcontractor includes a trade contractor or specialty contractor and does not include suppliers who provide only materials, equipment, or supplies to a contractor or subcontractor.

**'SPECIAL EXCEPTION':**

A bidder may list 'Special Exception' in place of a subcontractor when the bidder intends to obtain a subcontractor to perform the work at a later date because the bidder was unable to obtain a qualified or reasonable bid under the provisions of U.C.A. Section 63A-5-208(4). The bidder shall insert the term 'Special Exception' for that category of work, and shall provide documentation with the subcontractor list describing the bidder's efforts to obtain a bid of a qualified subcontractor at a reasonable cost and why the bidder was unable to obtain a qualified subcontractor bid. The Director must find that the bidder complied in good faith with State law requirements for any 'Special Exception' designation, in order for the bid to be considered. If awarded the contract, the Director shall supervise the bidder's efforts to obtain a qualified subcontractor bid. The amount of the awarded contract may not be adjusted to reflect the actual amount of the subcontractor's bid. Any listing of 'Special Exception' on the sublist form shall also include amount allocated for that work.

**GROUND FOR DISQUALIFICATION:**

The Director may not consider any bid submitted by a bidder if the bidder fails to submit a subcontractor list meeting the requirements of State law. Director may withhold awarding the contract to a particular bidder if one or more of the proposed subcontractors are considered by the Director to be unqualified to do the Work or for

**INSTRUCTIONS AND SUBCONTRACTORS LIST FORM**  
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such other reason in the best interest of the State of Utah. Notwithstanding any other provision in these instructions, if there is a good faith error on the sublist form, at the sole discretion of the Director, the Director may provide notice to the contractor and the contractor shall have 24 hours to submit the correction to the Director. If such correction is submitted timely, then the sublist requirements shall be considered met.

**CHANGES OF SUBCONTRACTORS SPECIFICALLY IDENTIFIED ON SUBLIST FORM:**

Subsequent to twenty-four hours after the bid opening, the contractor may change its listed subcontractors only after receiving written permission from the Director based on complying with all of the following criteria.

- (1) The contractor has established in writing that the change is in the best interest of the State and that the contractor establishes an appropriate reason for the change, which may include, but not is not limited to, the following reasons: the original subcontractor has failed to perform, or is not qualified or capable of performing, and/or the subcontractor has requested in writing to be released.
- (2) The circumstances related to the request for the change do not indicate any bad faith in the original listing of the subcontractors.
- (3) Any requirement set forth by the Director to ensure that the process used to select a new subcontractor does not give rise to bid shopping.
- (4) Any increase in the cost of the subject subcontractor work is borne by the contractor.
- (5) Any decrease in the cost of the subject subcontractor work shall result in a deductive change order being issued for the contract for such decreased amount.
- (6) The Director will give substantial weight to whether the subcontractor has consented in writing to being removed unless the Contractor establishes that the subcontractor is not qualified for the work.

**EXAMPLE:**

Example of a list where there are only four subcontractors:

TYPE OF WORK	SUBCONTRACTOR, "SELF" OR "SPECIAL EXCEPTION"	SUBCONTRACTOR BID AMOUNT	CONTRACTOR LICENSE #
ELECTRICAL	ABCD Electric Inc.	\$350,000.00	123456789000
LANDSCAPING	"Self" *	\$300,000.00	123456789000
CONCRETE (ALTERNATE #1)	XYZ Concrete Inc	\$298,000.00	987654321000
MECHANICAL	"Special Exception" (attach documentation)	Fixed at: \$350,000.00	(TO BE PROVIDED AFTER OBTAINING SUBCONTRACTOR)

\* Bidders may list "self", but it is not required.

**PURSUANT TO STATE LAW - SUBCONTRACTOR BID AMOUNTS CONTAINED IN THIS SUBCONTRACTOR LIST SHALL NOT BE DISCLOSED UNTIL THE CONTRACT HAS BEEN AWARDED.**



SUBCONTRACTORS LIST
FAX TO 801-538-3677

PROJECT TITLE: \_\_\_\_\_

Caution: You must read and comply fully with instructions.

Table with 4 columns: TYPE OF WORK, SUBCONTRACTOR, 'SELF' OR 'SPECIAL EXCEPTION', SUBCONTRACTOR BID AMOUNT, CONT. LICENSE #

We certify that:

- 1. This list includes all subcontractors as required by the instructions, including those related to the base bid as well as any alternates.
2. We have listed 'Self' or 'Special Exception' in accordance with the instructions.
3. All subcontractors are appropriately licensed as required by State law.

FIRM: \_\_\_\_\_

DATE: \_\_\_\_\_

SIGNED BY: \_\_\_\_\_

NOTICE: FAILURE TO SUBMIT THIS FORM, PROPERLY COMPLETED AND SIGNED, AS REQUIRED IN THESE CONTRACT DOCUMENTS, SHALL BE GROUNDS FOR OWNER'S REFUSAL TO ENTER INTO A WRITTEN CONTRACT WITH BIDDER. ACTION MAY BE TAKEN AGAINST BIDDERS BID BOND AS DEEMED APPROPRIATE BY OWNER. ATTACH A SECOND PAGE IF NECESSARY.

**CONTRACTOR'S AGREEMENT**

FOR:

\_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_

THIS CONTRACTOR'S AGREEMENT, made and entered into this \_\_\_\_ day of \_\_\_\_\_, 20\_\_, by and between the DIVISION OF FACILITIES CONSTRUCTION AND MANAGEMENT, hereinafter referred to as "DFCM", and \_\_\_\_\_, incorporated in the State of \_\_\_\_\_ and authorized to do business in the State of Utah, hereinafter referred to as "Contractor", whose address is \_\_\_\_\_.

WITNESSETH: WHEREAS, DFCM intends to have Work performed at \_\_\_\_\_.

WHEREAS, Contractor agrees to perform the Work for the sum stated herein.

NOW, THEREFORE, DFCM and Contractor for the consideration provided in this Contractor's Agreement, agree as follows:

**ARTICLE 1. SCOPE OF WORK.** The Work to be performed shall be in accordance with the Contract Documents prepared by \_\_\_\_\_ and entitled "\_\_\_\_\_."

The DFCM General Conditions ("General Conditions") dated May 25, 2005 and Supplemental General Conditions dated July 15, 2008 and July 1, 2009 ("also referred to as General Conditions") on file at the office of DFCM and available on the DFCM website, are hereby incorporated by reference as part of this Agreement and are included in the specifications for this Project. All terms used in this Contractor's Agreement shall be as defined in the Contract Documents, and in particular, the General Conditions.

The Contractor Agrees to furnish labor, materials and equipment to complete the Work as required in the Contract Documents which are hereby incorporated by reference. It is understood and agreed by the parties hereto that all Work shall be performed as required in the Contract Documents and shall be subject to inspection and approval of DFCM or its authorized representative. The relationship of the Contractor to the DFCM hereunder is that of an independent Contractor.

**ARTICLE 2. CONTRACT SUM.** The DFCM agrees to pay and the Contractor agrees to accept in full performance of this Contractor's Agreement, the sum of \_\_\_\_\_ DOLLARS AND NO CENTS (\$\_\_\_\_\_.00), which is the base bid, and which sum also includes the cost of a 100% Performance Bond and a 100%

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Payment Bond as well as all insurance requirements of the Contractor. Said bonds have already been posted by the Contractor pursuant to State law. The required proof of insurance certificates have been delivered to DFCM in accordance with the General Conditions before the execution of this Contractor's Agreement.

**ARTICLE 3. TIME OF COMPLETION AND DELAY REMEDY.** The Work shall be Substantially Complete by \_\_\_\_\_. Contractor agrees to pay liquidated damages in the amount of \$\_\_\_\_\_ per day for each day after expiration of the Contract Time until the Contractor achieves Substantial Completion in accordance with the Contract Documents, if Contractor's delay makes the damages applicable. The provision for liquidated damages is: (a) to compensate the DFCM for delay only; (b) is provided for herein because actual damages can not be readily ascertained at the time of execution of this Contractor's Agreement; (c) is not a penalty; and (d) shall not prevent the DFCM from maintaining Claims for other non-delay damages, such as costs to complete or remedy defective Work.

No action shall be maintained by the Contractor, including its or Subcontractor or suppliers at any tier, against the DFCM or State of Utah for damages or other claims due to losses attributable to hindrances or delays from any cause whatsoever, including acts and omissions of the DFCM or its officers, employees or agents, except as expressly provided in the General Conditions. The Contractor may receive a written extension of time, signed by the DFCM, in which to complete the Work under this Contractor's Agreement in accordance with the General Conditions.

**ARTICLE 4. CONTRACT DOCUMENTS.** The Contract Documents consist of this Contractor's Agreement, the Conditions of the Contract (DFCM General Conditions, Supplementary and other Conditions), the Drawings, Specifications, Addenda and Modifications. The Contract Documents shall also include the bidding documents, including the Invitation to Bid, Instructions to Bidders/ Proposers and the Bid/Proposal, to the extent not in conflict therewith and other documents and oral presentations that are documented as an attachment to the contract.

All such documents are hereby incorporated by reference herein. Any reference in this Contractor's Agreement to certain provisions of the Contract Documents shall in no way be construed as to lessen the importance or applicability of any other provisions of the Contract Documents.

**ARTICLE 5. PAYMENT.** The DFCM agrees to pay the Contractor from time to time as the Work progresses, but not more than once each month after the date of Notice to Proceed, and only upon Certificate of the A/E for Work performed during the preceding calendar month, ninety-five percent (95%) of the value of the labor performed and ninety-five percent (95%) of the value of materials furnished in place or on the site. The Contractor agrees to furnish to the DFCM invoices for materials purchased and on the site but not installed, for which the Contractor requests payment and agrees to

safeguard and protect such equipment or materials and is responsible for safekeeping thereof and if such be stolen, lost or destroyed, to replace same.

Such evidence of labor performed and materials furnished as the DFCM may reasonably require shall be supplied by the Contractor at the time of request for Certificate of Payment on account. Materials for which payment has been made cannot be removed from the job site without DFCM's written approval. Five percent (5%) of the earned amount shall be retained from each monthly payment. The retainage, including any additional retainage imposed and the release of any retainage, shall be in accordance with UCA 13-8-5 as amended. Contractor shall also comply with the requirements of UCA 13-8-5, including restrictions of retainage regarding subcontractors and the distribution of interest earned on the retention proceeds. The DFCM shall not be responsible for enforcing the Contractor's obligations under State law in fulfilling the retention law requirements with subcontractors at any tier.

**ARTICLE 6. INDEBTEDNESS.** Before final payment is made, the Contractor must submit evidence satisfactory to the DFCM that all payrolls, materials bills, subcontracts at any tier and outstanding indebtedness in connection with the Work have been properly paid. Final Payment will be made after receipt of said evidence, final acceptance of the Work by the DFCM as well as compliance with the applicable provisions of the General Conditions.

Contractor shall respond immediately to any inquiry in writing by DFCM as to any concern of financial responsibility and DFCM reserves the right to request any waivers, releases or bonds from Contractor in regard to any rights of Subcontractors (including suppliers) at any tier or any third parties prior to any payment by DFCM to Contractor.

**ARTICLE 7. ADDITIONAL WORK.** It is understood and agreed by the parties hereto that no money will be paid to the Contractor for additional labor or materials furnished unless a new contract in writing or a Modification hereof in accordance with the General Conditions and the Contract Documents for such additional labor or materials has been executed. The DFCM specifically reserves the right to modify or amend this Contractor's Agreement and the total sum due hereunder either by enlarging or restricting the scope of the Work.

**ARTICLE 8. INSPECTIONS.** The Work shall be inspected for acceptance in accordance with the General Conditions.

**ARTICLE 9. DISPUTES.** Any dispute, PRE or Claim between the parties shall be subject to the provisions of Article 7 of the General Conditions. DFCM reserves all rights to pursue its rights and remedies as provided in the General Conditions.

**ARTICLE 10. TERMINATION, SUSPENSION OR ABANDONMENT.** This Contractor's Agreement may be terminated, suspended or abandoned in accordance with the General Conditions.

**ARTICLE 11. DFCM'S RIGHT TO WITHHOLD CERTAIN AMOUNT AND MAKE USE THEREOF.** The DFCM may withhold from payment to the Contractor such amount as, in DFCM's judgment, may be necessary to pay just claims against the Contractor or Subcontractor at any tier for labor and services rendered and materials furnished in and about the Work. The DFCM may apply such withheld amounts for the payment of such claims in DFCM's discretion. In so doing, the DFCM shall be deemed the agent of Contractor and payment so made by the DFCM shall be considered as payment made under this Contractor's Agreement by the DFCM to the Contractor. DFCM shall not be liable to the Contractor for any such payment made in good faith. Such withholdings and payments may be made without prior approval of the Contractor and may be also be prior to any determination as a result of any dispute, PRE, Claim or litigation.

**ARTICLE 12. INDEMNIFICATION.** The Contractor shall comply with the indemnification provisions of the General Conditions.

**ARTICLE 13. SUCCESSORS AND ASSIGNMENT OF CONTRACT.** The DFCM and Contractor, respectively bind themselves, their partners, successors, assigns and legal representatives to the other party to this Agreement, and to partners, successors, assigns and legal representatives of such other party with respect to all covenants, provisions, rights and responsibilities of this Contractor's Agreement. The Contractor shall not assign this Contractor's Agreement without the prior written consent of the DFCM, nor shall the Contractor assign any moneys due or to become due as well as any rights under this Contractor's Agreement, without prior written consent of the DFCM.

**ARTICLE 14. RELATIONSHIP OF THE PARTIES.** The Contractor accepts the relationship of trust and confidence established by this Contractor's Agreement and covenants with the DFCM to cooperate with the DFCM and A/E and use the Contractor's best skill, efforts and judgment in furthering the interest of the DFCM; to furnish efficient business administration and supervision; to make best efforts to furnish at all times an adequate supply of workers and materials; and to perform the Work in the best and most expeditious and economic manner consistent with the interests of the DFCM.

**ARTICLE 15. AUTHORITY TO EXECUTE AND PERFORM AGREEMENT.** Contractor and DFCM each represent that the execution of this Contractor's Agreement and the performance thereunder is within their respective duly authorized powers.

**ARTICLE 16. ATTORNEY FEES AND COSTS.** Except as otherwise provided in the dispute resolution provisions of the General Conditions, the prevailing party shall be entitled to reasonable attorney fees and costs incurred in any action in the District Court and/or appellate body to enforce this Contractor's Agreement or recover damages or any other action as a result of a breach thereof.



**PERFORMANCE BOND**

(Title 63, Chapter 56, U. C. A. 1953, as Amended)

That \_\_\_\_\_ hereinafter referred to as the "Principal" and \_\_\_\_\_, a corporation organized and existing under the laws of the State of \_\_\_\_\_, with its principal office in the City of \_\_\_\_\_ and authorized to transact business in this State and U. S. Department of the Treasury Listed (Circular 570, Companies Holding Certificates of Authority as Acceptable Securities on Federal Bonds and as Acceptable Reinsuring Companies); hereinafter referred to as the "Surety," are held and firmly bound unto the State of Utah, hereinafter referred to as the "Obligee," in the amount of \_\_\_\_\_ DOLLARS (\$) \_\_\_\_\_ for the payment whereof, the said Principal and Surety bind themselves and their heirs, administrators, executors, successors and assigns, jointly and severally, firmly by these presents.

**WHEREAS**, the Principal has entered into a certain written Contract with the Obligee, dated the \_\_\_\_\_ day of \_\_\_\_\_, 20\_\_\_\_, to construct \_\_\_\_\_ in the County of \_\_\_\_\_, State of Utah, Project No. \_\_\_\_\_, for the approximate sum of \_\_\_\_\_ Dollars (\$ \_\_\_\_\_), which Contract is hereby incorporated by reference herein.

**NOW, THEREFORE**, the condition of this obligation is such that if the said Principal shall faithfully perform the Contract in accordance with the Contract Documents including, but not limited to, the Plans, Specifications and conditions thereof, the one year performance warranty, and the terms of the Contract as said Contract may be subject to Modifications or changes, then this obligation shall be void; otherwise it shall remain in full force and effect.

No right of action shall accrue on this bond to or for the use of any person or corporation other than the state named herein or the heirs, executors, administrators or successors of the Owner.

The parties agree that the dispute provisions provided in the Contract Documents apply and shall constitute the sole dispute procedures of the parties.

**PROVIDED, HOWEVER**, that this Bond is executed pursuant to the Provisions of Title 63, Chapter 56, Utah Code Annotated, 1953, as amended, and all liabilities on this Bond shall be determined in accordance with said provisions to the same extent as if it were copied at length herein.

**IN WITNESS WHEREOF**, the said Principal and Surety have signed and sealed this instrument this \_\_\_\_\_ day of \_\_\_\_\_, 20\_\_\_\_.

**WITNESS OR ATTESTATION:**

\_\_\_\_\_

**PRINCIPAL:**

\_\_\_\_\_

By: \_\_\_\_\_

(Seal)

Title: \_\_\_\_\_

**WITNESS OR ATTESTATION:**

\_\_\_\_\_

**SURETY:**

\_\_\_\_\_

By: \_\_\_\_\_

Attorney-in-Fact (Seal)

STATE OF \_\_\_\_\_ )  
 ) ss.  
COUNTY OF \_\_\_\_\_ )

On this \_\_\_\_\_ day of \_\_\_\_\_, 20\_\_\_\_, personally appeared before me \_\_\_\_\_, whose identity is personally known to me or proved to me on the basis of satisfactory evidence, and who, being by me duly sworn, did say that he/she is the Attorney in-fact of the above-named Surety Company and that he/she is duly authorized to execute the same and has complied in all respects with the laws of Utah in reference to becoming sole surety upon bonds, undertakings and obligations, and that he/she acknowledged to me that as Attorney-in-fact executed the same.

Subscribed and sworn to before me this \_\_\_\_\_ day of \_\_\_\_\_, 20\_\_\_\_.

My commission expires: \_\_\_\_\_

Resides at: \_\_\_\_\_

\_\_\_\_\_  
NOTARY PUBLIC

**Agency:** \_\_\_\_\_  
**Agent:** \_\_\_\_\_  
**Address:** \_\_\_\_\_  
**Phone:** \_\_\_\_\_

Approved As To Form: May 25, 2005  
By Alan S. Bachman, Asst Attorney General

**PAYMENT BOND**

(Title 63, Chapter 56, U. C. A. 1953, as Amended)

**KNOW ALL PERSONS BY THESE PRESENTS:**

That \_\_\_\_\_ hereinafter referred to as the "Principal," and \_\_\_\_\_, a corporation organized and existing under the laws of the State of \_\_\_\_\_ authorized to do business in this State and U. S. Department of the Treasury Listed (Circular 570, Companies Holding Certificates of Authority as Acceptable Securities on Federal Bonds and as Acceptable Reinsuring Companies); with its principal office in the City of \_\_\_\_\_, hereinafter referred to as the "Surety," are held and firmly bound unto the State of Utah hereinafter referred to as the "Obligee," in the amount of \_\_\_\_\_ Dollars (\$ \_\_\_\_\_) for the payment whereof, the said Principal and Surety bind themselves and their heirs, administrators, executors, successors and assigns, jointly and severally, firmly by these presents.

**WHEREAS**, the Principal has entered into a certain written Contract with the Obligee, dated the \_\_\_\_\_ day of \_\_\_\_\_, 20\_\_\_\_, to construct \_\_\_\_\_ in the County of \_\_\_\_\_, State of Utah, Project No. \_\_\_\_\_ for the approximate sum of \_\_\_\_\_ Dollars (\$ \_\_\_\_\_), which contract is hereby incorporated by reference herein.

**NOW, THEREFORE**, the condition of this obligation is such that if the said Principal shall pay all claimants supplying labor or materials to Principal or Principal's Subcontractors in compliance with the provisions of Title 63, Chapter 56, of Utah Code Annotated, 1953, as amended, and in the prosecution of the Work provided for in said Contract, then, this obligation shall be void; otherwise it shall remain in full force and effect.

That said Surety to this Bond, for value received, hereby stipulates and agrees that no changes, extensions of time, alterations or additions to the terms of the Contract or to the Work to be performed thereunder, or the specifications or drawings accompanying same shall in any way affect its obligation on this Bond, and does hereby waive notice of any such changes, extensions of time, alterations or additions to the terms of the Contract or to the Work or to the specifications or drawings and agrees that they shall become part of the Contract Documents.

**PROVIDED, HOWEVER**, that this Bond is executed pursuant to the provisions of Title 63, Chapter 56, Utah Code Annotated, 1953, as amended, and all liabilities on this Bond shall be determined in accordance with said provisions to the same extent as if it were copied at length herein.

**IN WITNESS WHEREOF**, the said Principal and Surety have signed and sealed this instrument this \_\_\_\_\_ day of \_\_\_\_\_, 20\_\_\_\_.

**WITNESS OR ATTESTATION:**

\_\_\_\_\_

**PRINCIPAL:**

\_\_\_\_\_

By: \_\_\_\_\_ (Seal)

Title: \_\_\_\_\_

**WITNESS OR ATTESTATION:**

\_\_\_\_\_

**SURETY:**

\_\_\_\_\_

By: \_\_\_\_\_ Attorney-in-Fact (Seal)

STATE OF \_\_\_\_\_ )  
 ) ss.  
COUNTY OF \_\_\_\_\_ )

On this \_\_\_\_\_ day of \_\_\_\_\_, 20\_\_\_\_, personally appeared before me \_\_\_\_\_, whose identity is personally known to me or proved to me on the basis of satisfactory evidence, and who, being by me duly sworn, did say that he/she is the Attorney-in-fact of the above-named Surety Company, and that he/she is duly authorized to execute the same and has complied in all respects with the laws of Utah in reference to becoming sole surety upon bonds, undertakings and obligations, and that he/she acknowledged to me that as Attorney-in-fact executed the same.

Subscribed and sworn to before me this \_\_\_\_\_ day of \_\_\_\_\_, 20\_\_\_\_.

My commission expires: \_\_\_\_\_  
Resides at: \_\_\_\_\_

NOTARY PUBLIC

**Agency:** \_\_\_\_\_  
**Agent:** \_\_\_\_\_  
**Address:** \_\_\_\_\_  
**Phone:** \_\_\_\_\_

Approved As To Form: May 25, 2005  
By Alan S. Bachman, Asst Attorney General



CERTIFICATE OF SUBSTANTIAL COMPLETION

PROJECT \_\_\_\_\_ PROJECT NO: \_\_\_\_\_

AGENCY/INSTITUTION \_\_\_\_\_

AREA ACCEPTED \_\_\_\_\_

The Work performed under the subject Contract has been reviewed on this date and found to be Substantially Completed as defined in the General Conditions; including that the construction is sufficiently completed in accordance with the Contract Documents, as modified by any change orders agreed to by the parties, so that the State of Utah can occupy the Project or specified area of the Project for the use for which it is intended.

The DFCM - (Owner) accepts the Project or specified area of the Project as Substantially Complete and will assume full possession of the Project or specified area of the Project at \_\_\_\_\_ (time) on \_\_\_\_\_ (date).

The DFCM accepts the Project for occupancy and agrees to assume full responsibility for maintenance and operation, including utilities and insurance, of the Project subject to the itemized responsibilities and/or exceptions noted below:

\_\_\_\_\_

The Owner acknowledges receipt of the following closeout and transition materials:

- As-built Drawings
- O & M Manuals
- Warranty Documents
- Completion of Training Requirements

A list of items to be completed or corrected (Punch List) is attached hereto. The failure to include an item on it does not alter the responsibility of the Contractor to complete all the Work in accordance with the Contract Documents, including authorized changes thereof. The amount of \_\_\_\_\_(Twice the value of the punch list work) shall be retained to assure the completion of the punch list work.

The Contractor shall complete or correct the Work on the list of (Punch List) items appended hereto within \_\_\_\_\_ calendar days from the above date of issuance of this Certificate. The amount withheld pending completion of the list of items noted and agreed to shall be: \$\_\_\_\_\_. If the list of items is not completed within the time allotted the Owner has the right to be compensated for the delays and/or complete the work with the help of independent contractor at the expense of the retained project funds. If the retained project funds are insufficient to cover the delay/completion damages, the Owner shall be promptly reimbursed for the balance of the funds needed to compensate the Owner.

\_\_\_\_\_ by: \_\_\_\_\_  
CONTRACTOR (include name of firm) (Signature) DATE

\_\_\_\_\_ by: \_\_\_\_\_  
A/E (include name of firm) (Signature) DATE

\_\_\_\_\_ by: \_\_\_\_\_  
USING INSTITUTION OR AGENCY (Signature) DATE

\_\_\_\_\_ by: \_\_\_\_\_  
DFCM (Owner) (Signature) DATE

**General Contractor Performance Rating Form**

Project Name:		DFCM Project#	
Contractor:  (ABC Construction, John Doe, 111-111-1111)	A/E:  (ABC Architects, Jane Doe, 222-222-2222)	Original Contract Amount:	Final Contract Amount:
DFCM Project Manager:		Contract Date:	
Completion Date:		Date of Rating:	

Rating Guideline	QUALITY OF PRODUCT OR SERVICES	COST CONTROL	TIMELINESS OF PERFORMANCE	BUSINESS RELATIONS
<b>5-Exceptional</b>	Contractor has demonstrated an exceptional performance level in any of the above four categories that justifies adding a point to the score. Contractor performance clearly exceeds the performance levels described as "Very Good"			
<b>4-Very Good</b>	Contractor is in compliance with contract requirements and/or delivers quality product/service.	Contractor is effective in managing costs and submits current, accurate, and complete billings	Contractor is effective in meeting milestones and delivery schedule	Response to inquiries, technical/service/administrative issues is effective
<b>3-Satisfactory</b>	Minor inefficiencies/errors have been identified	Contractor is usually effective in managing cost	Contractor is usually effective in meeting milestones and delivery schedules	Response to inquires technical/service/administrative issues is somewhat effective
<b>2-Marginal</b>	Major problems have been encountered	Contractor is having major difficulty managing cost effectively	Contractor is having major difficulty meeting milestones and delivery schedule	Response to inquiries, technical/service/administrative issues is marginally effective
<b>1-Unsatisfactory</b>	Contractor is not in compliance and is jeopardizing achievement of contract objectives	Contractor is unable to manage costs effectively	Contractor delays are jeopardizing performance of contract objectives	Response to inquiries, technical/service/administrative issues is not effective

<b>1. Rate Contractors quality of workmanship, management of sub contractor performance, project cleanliness, organization and safety requirement.</b>	<b>Score</b>
<u>Agency Comments:</u>	
<u>A &amp; E Comments:</u>	
<u>DFCM Project Manager Comments:</u>	

<b>2. Rate Contractor administration of project costs, change orders and financial management of the project budget.</b>	<b>Score</b>
<u>Agency Comments:</u>	
<u>A &amp; E Comments:</u>	
<u>DFCM Project Manager Comments:</u>	

<b>3. Rate Contractor's performance and adherence to Project Schedule, delay procedures and requirements of substantial completion, inspection and punch-list performance.</b>	<b>Score</b>
<u>Agency Comments:</u>	
<u>A &amp; E Comments:</u>	
<u>DFCM Project Manager Comments:</u>	

<b>4. Evaluate performance of contractor management team including project manager, engineer and superintendent also include in the rating team's ability to work well with owner, user agency and consultants.</b>	<b>Score</b>
<u>Agency Comments:</u>	
<u>A &amp; E Comments:</u>	
<u>DFCM Project Manager Comments:</u>	

5. Rate success of Contractor's management plan, completion of the plans mitigation of project risks and performance of value engineering concepts.	Score
<u>Agency Comments:</u>	
<u>A &amp; E Comments:</u>	
<u>DFCM Project Manager Comments:</u>	

<b>Signed by:</b>	<b>Date:</b>	<b>Mean Score</b>
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**Additional Comments:**

**SNOW COLLEGE – RICHFIELD  
HVAC Upgrades – Washburn Building  
DFCM Project # 09173710**

**February 2010**

**PREPARED BY:  
Steve Shepherd, PE**



**330 South 300 East  
Salt Lake City, UT 84111  
Phone: (801) 530-3148  
Fax: (801) 530-3150**

## **SPECIFICATION INDEX**

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230150	Temporary Use of Equipment and Systems
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230519	Meters and Gages
230523	General Piping Valves for HVAC Piping
230529	Hangers and Supports
230550	Operations and Maintenance Manuals
230553	Identification for Piping & Equipment
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233713	Diffusers, Registers, and Grilles
234010	Air Terminals

## SECTION 23 0100 - MECHANICAL REQUIREMENTS

### PART 1 - GENERAL

#### 1.1 GENERAL CONDITIONS

- A. The General Conditions of the Contract, with the amendments, supplements, forms and requirements in Division 1, and herewith made a part of this Division.
- B. All sections of Division 22 & 23 shall comply with the Mechanical General Requirements. The standards established in this section as to quality of materials and equipment, the type and quality of workmanship, mode of operations, safety rules, code requirements, etc., shall apply to all sections of this Division as though they were repeated in each Division.

#### 1.2 SCOPE OF WORK

- A. The project described herein is the Snow College HVAC Upgrades. This work shall include all labor, materials, equipment, fixtures, and devices for the entire mechanical work and a complete operating and tested installation as required for this project.

#### 1.3 CODES & ORDINANCES

- A. All work shall be executed in accordance with all underwriters, public utilities, local and state rules and regulations applicable to the trade affected. Should any change in the plans and Specifications be required to comply with these regulations, the Contractor shall notify the Architect before the time of submitting his bid. After entering into contract, the Contractor will be held to complete all work necessary to meet these requirements without extra expense to the Owner. Where work required by drawings or specifications is above the standard required, it shall be done as shown or specified.

- B. Applicable codes:

Latest Edition  
International Building code- 2006 Edition  
International Mechanical Code- 2006 Edition  
International Plumbing Code- 2006 Edition  
International Fire Code- 2006 Edition

#### 1.4 INDUSTRY STANDARDS

- A. All work shall comply with the following standards.
  - 1. Associated Air Balance council (AABC)
  - 2. Air Conditioning and Refrigeration Institute (ARI)
  - 3. Air Diffusion council (ADC)
  - 4. Air Movement and Control Association (AMCA)
  - 5. American Gas Association (AGA)
  - 6. American National Standards Institute (ANSI)
  - 7. American Society of Heating, Refrigeration, and Air Conditioning Engineers (ASHRAE)
  - 8. American Society of Mechanical Engineers (ASME)
  - 9. American Society of Testing Materials (ASTM)

10. American Water Works Association (AWWA)
11. ETL Testing Laboratories (ETL)
12. Institute of Electrical and Electronic Engineers (IEEE)
13. Hydronics Institute (HI)
14. Manufacturers Standardization Society of the Valve and Fitting Industry (MSS)
15. National Fire Protection Association (NFPA)
16. National Electrical Code (NEC)
17. National Electrical Manufacturers Association (NEMA)
18. National Electrical Safety code (NESC)
19. Utah safety Standard (OSHA), Utah State Industrial Council.
20. Sheet Metal and Air Conditioning Contractor=s National Association (SMACNA)
21. Underwriters Laboratories (UL)
22. Tubular Exchanger Manufacturers Association, Inc. (TEMA)
23. Heat Exchanger Institute (HEI)
24. Hydraulic Institute (HI)
25. Thermal Insulation Manufacturer=s Association (TIMA)
26. Scientific Apparatus Makers Association (SAMA)

B. Compliance Verification:

1. All items required by code or specified to conform to the ASME code shall be stamped with the ASME seal.
2. Form U-1, the manufacturer=s data report for pressure vessels, is to be included in the Operation and Maintenance Manuals. National Board Register (NBR) numbers shall be provided where required by code.
3. Manufactured equipment which is represented by a UL classification and/or listing, shall bear the UL or equivalent ETL label.

1.5 UTILITIES & FEES

- A. All fees for permits required by this work will be paid by this division. The contractor shall obtain the necessary permits to perform this work. Unless noted otherwise, all systems furnished and or installed by this Contractor, shall be complete with all utilities, components, commodities and accessories required for a fully functioning system. This Contractor shall furnish cleaners and water treatment additives.

1.6 SUBMITTALS AND SHOP DRAWINGS

- A. Submittals: As soon as possible after the contract is awarded, but in no case more than 45 calendar days thereafter, the Contractor shall submit to the Architect six (6) copies of the descriptive literature covering products and materials to be used in the installation of mechanical systems for this project. The review of the submitted data will require a minimum of 14 days. The first day starts after the day they are received in the engineers office to which the project is being constructed from. If the Contractors schedule requires return of submitted literature in less than the allotted time, the Contractor shall accelerate his submittal delivery date. The Contractor shall resubmit all items requiring re-review within 14 days of returned submittals. Refer to each specification section for items requiring submittal review. Written approval of the Owner's Representative shall be obtained before installing any such equipment or materials for the project. The submittals shall be prepared in an orderly manner, contained in a 3-ring loose-leaf binder with index and identification tabs each item or group of items and for each specification section. All items shall be submitted at one time except automatic temperature control drawings and seismic restraint drawings which may be submitted separately within 120 days of the contract award date. Partial submittals will not be reviewed until the complete submittal is received.

Submitted literature shall bear the Contractor's stamp, indicating that he has checked all equipment being submitted; that each item will fit into the available space with the accesses shown on the drawings; and, further, that each item conforms to the capacity and quality standards given in the contract documents.

Submitted literature shall clearly indicate performance, quality, and utility requirements; shall show dimension and size of connection points; and shall include derating factors that were applied for each item of equipment to provide capacity at job site elevation. Temperature control submittals shall include piping and wiring diagrams, sequence of operation and equipment. Equipment must fit into the available space with allowance for operation, maintenance, etc. Factory piped and wired equipment shall include shop drawings for all internal wiring and piping furnished with the unit.

Submitted literature shall clearly show all required field install wiring, piping, and accessory installations required by the Contractor to provide a complete operating system.

Review by the Owner's Representative is for general conformance of the submitted equipment to the project specification. In no way does such review relieve this Contractor of his obligation to furnish equipment and materials that comply in detail to the specification nor does it relieve the Contractor of his obligation to determine actual field dimensions and conditions that may affect his work. Regardless of any items overlooked by the submittal review, the requirements of the contract drawings and specifications must be followed and are not waived or superseded in any way by the review.

By description, catalog number, and manufacturer's names, standards of quality have been established by the Architect and the Engineer for certain manufactured equipment items and specialties that are to be furnished by this Division. Alternate products and equipment may be proposed for use only if specifically named in the specifications or if given written prior approval in published addenda. Design equipment is the equipment listed on the drawings or if not listed on the drawings is the equipment first named in the specifications.

If the Engineer is required to do additional design work to incorporate changes caused by submitting equipment or products, different than the design equipment specified, as defined above, the contractor shall reimburse the engineer for additional time and expenses at the engineer's current, recognized, hourly rates.

## 1.7 DRAWINGS AND MEASUREMENTS

- A. Construction Drawings: The contract document drawings show the general design, arrangements, and extent of the system. In certain cases, the drawings may include details that show more nearly exact locations and arrangements; however, the locations, as shown diagrammatically, are to be regarded as general.

It shall be the work of this Section to make such slight alterations as may be necessary to make adjustable parts fit to fixed parts, leaving all complete and in proper shape when done. All dimensions given on the drawings shall be verified as related to this work and with the Architect's office before work is started.

This Section shall carefully study building sections, space, clearances, etc., and then provide offsets in piping or ductwork as required to accommodate the building structure without additional cost to the Owner. In any case and at any time during the construction process, a change in location required by obstacles or the installation of other trades not shown on the mechanical plans shall be made without charge.

The drawings shall not be scaled for roughing in measurements nor shall they be used as shop

drawings. Where drawings are required for these purposes or where drawings must be made from field measurements, the Contractor shall take the necessary measurements and prepare the drawings. Shop drawings of the various subcontractors shall be coordinated to eliminate all interferences and to provide sufficient space for the installation of all equipment, piping, ductwork, etc.

The drawings and specifications have been prepared to supplement each other and they shall be interpreted as an integral unit with items shown on one and not the other being furnished and installed as though shown and called out on both.

- B. Coordination Drawings: The contractor shall provide coordination drawings for mechanical rooms, fan rooms, equipment rooms, and congested areas to eliminate conflicts with equipment, piping, or work of other trades. The drawings shall be a minimum scale of 1/4 inch= 1 foot and of such detail as may be required by the Engineer to fully illustrate the work. These drawings shall include all piping, conduit, valves, equipment, and ductwork.

Sheet-metal shop drawings will be required for all ductwork in the entire building. These drawings will show all ductwork in the entire building and shall be coordinated with architectural, structural and electrical portions of the project. The contractor shall specifically obtain copies of the structural shop drawings and shall coordinate the ductwork shop drawings with approved structural members. These drawings shall be submitted to the engineer for review prior to any fabrication. The contractor is responsible for all modifications necessary to accommodate duct installation within the structural, architectural and electrical restrictions. These drawings, once reviewed by the engineer, will be made available to all mechanical, electrical, and fire sprinkler subcontractors to coordinate installation of their work.

## 1.8 CONTRACTOR'S USE OF BUILDING EQUIPMENT

- A. The Contractor may use equipment such as electric motors, fans, heat exchangers, filters, etc., with the written permission of the Owner. As each piece of equipment is used (such as electric motors and fans), maintenance procedures approved by the manufacturer are to be followed. A careful record is to be kept of the length of the time the equipment is used, maintenance procedures followed, and any difficulty encountered. The record is to be submitted to the Owner upon acceptance. All fan belts and filter media (such as bearings) shall be carefully inspected just prior to acceptance. Any excessive wear noted shall require replacement. New filter media shall be installed in air handlers at the time systems are turned over to the owner.

## 1.9 EXISTING CONDITIONS

- A. The Contractor shall carefully examine all existing conditions that might affect the mechanical system and shall compare these conditions with all drawings and specifications for work included under this contract. He shall, at such time, ascertain and check all conditions that may affect his work. No allowance shall subsequently be made in his behalf for an extra expense incurred as a result of his failure or neglect to make such examination. This Contractor shall include in his bid proposal all necessary allowances to repair or replace any item that will remain or will be removed, and any item that will be damaged or destroyed by new construction.
- B. The Contractor shall remove all abandoned piping, etc., required by new construction and cap or plug openings. No capping, etc., shall be exposed in occupied areas. All openings of items removed shall be sealed to match adjacent surfaces.
- C. The Contractor shall verify the exact location of all existing services, utilities, piping, etc., and make connections to existing systems as required or as shown on the drawings. The exact location of each utility line, together with size and elevation, shall be established before any on-

site lines are installed. Should elevation or size of existing main utility lines make connections to them impossible as shown on drawings, then notification of such shall immediately be given to the Owners Representative for a decision.

#### 1.10 EQUIPMENT CAPACITIES

- A. Capacities shown for equipment in the specifications and on the drawings are the minimum acceptable. No equipment shall be considered as an alternate that has capacities or performance less than that of design equipment.
- B. All equipment shall give the specified capacity and performance at the job-site elevation. Manufacturers' standard ratings shall be adjusted accordingly. All capacities and performances listed on drawings or in specifications are for job-site conditions.

#### 1.11 SEISMIC REQUIREMENTS FOR EQUIPMENT

- A. All equipment shall be furnished structurally adequate to withstand seismic forces as outlined in the International Building Code. Refer to section Mechanical Vibration Controls and Seismic Restraints. Equipment bases shall be designed for direct attachment of seismic snubbers and/or seismic anchors. Provide seismic bracing on VAV boxes, diffusers, ductwork and piping.

#### 1.12 COOPERATION WITH OTHER TRADES

- A. The Contractor shall refer to other drawings and parts of this specification that cover work of other trades that is carried on in conjunction with the mechanical work such that all work can proceed without interference resulting from lack of coordination.
- B. The Contractor shall properly size and locate all openings, chases, sleeves, equipment bases, and accesses. He shall provide accurate wiring diagrams to the Electrical Contractor for all equipment furnished under this Division.
- C. The ceiling cavity must be carefully reviewed and coordinated with all trades. In the event of conflict, the installation of the mechanical equipment and piping shall be in the following order: plumbing, waste, and soil lines; supply, return, and exhaust ductwork; water piping; medical gases; fire protection piping; and pneumatic control piping.
- D. The mechanical Contractor shall insure that the installation of all piping, ducts and equipment is in compliance with Articles 110-16 and 384-4 of the National Electrical Code relative to proper clearances in front of and over all electrical panels and equipment. No piping or ductwork will be allowed to run over electrical panel.

#### 1.13 RESPONSIBILITY OF CONTRACTOR

- A. The Contractor is responsible for the installation of a satisfactory piece of work in accordance with the true intent of the drawings and specifications. He shall provide, as a part of his work and without expense, all incidental items required even though these items are not particularly specified or indicated. The installation shall be made so that its several component parts will function together as a workable system and shall be left with all equipment properly adjusted and in working order. The Contractor shall familiarize the Owner's Representative with maintenance and lubrication instructions as prepared by the Contractor and shall explain and fully instruct him relative to operating, servicing, and maintenance of them.

If a conflict arises between the drawings and the specifications the most stringent procedure/action shall be followed. A clarification to the engineer will help to determine the course of action to be taken.

#### 1.14 PIPE AND DUCT OPENINGS AND EQUIPMENT RECESSES

- A. Pipe and duct chases, openings, and equipment recesses shall be provided by others only if shown on architectural or structural drawings. All openings for the mechanical work, except where plans and specifications indicate otherwise, shall be provided as work of this Division. Include openings information with coordination drawings.
- B. Whether chases, recesses, and openings are provided as work of this Division or by others, this Contractor shall supervise their construction and be responsible for the correct size and location even though detailed and dimensioned on the drawings. This Contractor shall pay for all necessary cutting, repairing, and finishing if any are left out or incorrectly made. All necessary openings thru existing walls, ceilings, floors, roofs, etc. shall be provided by this Contractor unless indicated otherwise by the drawing and/or specifications.

#### 1.15 UNFIT OR DAMAGED WORK

- A. Any part of this installation that fails, is unfit, or becomes damaged during construction, shall be replaced or otherwise made good. The cost of such remedy shall be the responsibility of this Division.

#### 1.16 WORKMANSHIP

- A. Workmanship shall be the best quality of its kind for the respective industries, trades, crafts, and practices, and shall be acceptable in every respect to the Owner's representative. Nothing contained herein shall relieve the Contractor from making good and perfect work in all details in construction.

#### 1.17 SAFETY REGULATION

- A. The Contractor shall comply with all local, Federal, and OSHA safety requirements in performance with this work. (See General Conditions). This Contractor shall be required to provide equipment, supervision, construction, procedures, and all other necessary items to assure safety to life and property.

#### 1.18 ELECTRICAL SERVICES

- A. All equipment control wiring and all automatic temperature control wiring including all necessary contacts, relays, and interlocks, whether low or line voltage, except power wiring, shall be furnished and installed as work of this Division unless shown to be furnished by Division 26. All such wiring shall be in conduit as required by electrical codes. Wiring in the mechanical rooms, fans rooms and inaccessible ceilings and walls shall be installed in conduit as well. Installation of any and all wiring done under Division 21, 22 and 23 shall be in accordance with the requirements of Division 26, Electrical.

All equipment that requires an electrical connection shall be furnished so that it will operate properly and deliver full capacity on the electrical service available.

Refer to the electrical control equipment and wiring shown on the diagrams. Any changes or additions required by specific equipment furnished shall be the complete responsibility of the Contractor furnishing the equipment.

The Mechanical Contractor must coordinate with the Electrical Contractor to insure that all required components of control work are included and fully understood. No additional cost shall accrue to the Owner as a result of lack of such coordination.

#### 1.19 WORK, MATERIALS, AND QUALITY OF EQUIPMENT

- A. Unless otherwise specified, all materials shall be new and of the best quality of their respective kinds and all labor shall be done in a most thorough and workmanlike manner.
- B. Products or equipment of any of the manufacturers cited herein or any of the products approved by the Addenda may be used. However, where lists of products are cited herein, the one first listed in the design equipment used in drawings and schedules to establish size, quality, function, and capacity standards. If other than design equipment is used, it shall be carefully checked for access to equipment, electrical and control requirements, valving, and piping. Should changes or additions occur in piping, valving, electrical work, etc., or if the work of other Contractors would be revised by the alternate equipment, the cost of all changes shall be borne as work of this Division.

The Execution portions of the specifications specify what products and materials may be used. Any products listed in the Product section of the specification that are not listed in the Execution portion of the specification may not be used without written approval by the Engineer.

- C. The access to equipment shown on the drawings is the minimum acceptable space requirements. No equipment that reduces or restricts accessibility to this or any other equipment will be considered.
- D. All major items of equipment are specified in the equipment schedules on the drawings or in these specifications and shall be furnished complete with all accessories normally supplied with the catalog item listed and all other accessories necessary for a complete and satisfactory installation.
- E. All welders shall be certified in accordance with Section IX of the ASME Boiler and Pressure Vessel Code, latest Edition.

#### 1.20 PROTECTION AGAINST WEATHER AND STORING OF MATERIALS

- A. All equipment and materials shall be properly stored and protected against moisture, dust, and wind. Coverings or other protection shall be used on all items that may be damaged or rusted or may have performance impaired by adverse weather or moisture conditions. Damage or defect developing before acceptance of the work shall be made good at the Contractor's expense.
- B. All open duct and pipe openings shall be adequately covered at all times.

#### 1.21 INSTALLATION CHECK

- A. An experienced, competent, and authorized representative of the manufacturer or supplier of each item of equipment indicated in the equipment schedule and the seismic supplier shall visit the site of the work and inspect, check, adjust if necessary, and approve the equipment installation. In each case, the equipment supplier's representative shall be present when the equipment is placed in operation. The equipment supplier's representative shall revisit the job

site as often as necessary until all trouble is corrected and the equipment installation and operation is satisfactory to the Engineer.

- B. Each equipment supplier's representative shall furnish to the Owner, through the Engineer, a written report certifying that the equipment (1) has been properly installed and lubricated; (2) is in accurate alignment; (3) is free from any undue stress imposed by connecting piping or anchor bolts; and, (4) has been operated under full load conditions and that it operated satisfactorily.
- C. All costs for this work shall be included in the prices quoted by equipment suppliers.

#### 1.22 EQUIPMENT LUBRICATION

- A. The Contractor shall properly lubricate all pieces of equipment before turning the building over to the Owner. A linen tag shall be attached to each piece of equipment, showing the date of lubrication and the lubricant used. No equipment shall be started until it is properly lubricated.
- B. Necessary time shall be spent with the Owner's Representative to thoroughly familiarize him with all necessary lubrications and maintenance that will be required of him.
- C. Detergent oil as used for automotive purposes shall not be used for this work.

#### 1.23 CUTTING AND PATCHING

- A. No cutting or drilling in structural members shall be done without written approval of the Architect. The work shall be carefully laid out in advance, and cutting, channeling, chasing, or drilling of floors, walls, partitions, ceilings, or other surfaces necessary for the mechanical work shall be carefully done. Any damage to building, piping, or equipment shall be repaired by professional plasterers, masons, concrete workers, etc., and all such work shall be paid for as work of this Division.
- B. When concrete, grading, etc., is disturbed, it shall be restored to original condition as described in the applicable Division of this Specification.

#### 1.24 ACCESS

- A. Provide access doors in walls, ceilings and floors by this division unless otherwise noted. For access to mechanical equipment such as valves, dampers, VAV boxes, fans, controls, etc. Refer to Division 8 for door specifications. All access doors shall be 24" x 24" unless otherwise indicated or required. Coordinate location of doors with the Architect prior to installation.
- B. Valves: Valve must be installed in locations where access is readily available. If access is compromised, as judged by the Mechanical Engineer, these valves shall be relocated where directed at the Contractors expense.
- C. Equipment: Equipment must be installed in locations and orientations so that access to all components requiring service or maintenance will not be compromised. If access is compromised, as judged by the Mechanical Engineer, the contractor shall modify the installation as directed by the Engineer at the Contractors expense.
- D. It is the responsibility of this division to install terminal boxes, valves and all other equipment and devices so they can be accessed. If any equipment or devices are installed so they cannot be accessed on a ladder a catwalk and ladder system shall be installed above the ceiling to access and service this equipment.

#### 1.25 CLEANING AND PAINTING

A. **Cleaning:** After all tests and adjustments have been made and all systems pronounced satisfactory for permanent operation, this Contractor shall clean all exposed piping, ductwork, insulated members, fixture, and equipment installed under this Section and leave them ready for painting. He shall refinish any damaged finish and leave everything in proper working order. The Contractor shall remove all stains or grease marks on walls, floors, glass, hardware, fixtures, or elsewhere, caused by his workman or for which he is responsible. He shall remove all stickers on plumbing fixtures, do all required patching up and repair all work of others damaged by this division of the work, and leave the premises in a clean and orderly condition.

B. **Painting:** Painting of exposed pipe, insulated pipe, ducts, or equipment is work of Division 9, Painting.

Mechanical Contractor: All equipment which is to be furnished in factory prefinished conditions by the mechanical Contractor shall be left without mark, scratch, or impairment to finish upon completion of job. Any necessary refinishing to match original shall be done. Do not paint over nameplates, serial numbers, or other identifying marks.

C. **Removal of Debris, Etc:** Upon completion of this division of the work, remove all surplus material and rubbish resulting from this work, and leave the premises in a clean and orderly condition.

#### 1.26 CONTRACT COMPLETION

A. **Incomplete and Unacceptable Work:** If additional site visits or design work is required by the Engineer or Architect because of the use of incomplete or unacceptable work by the Contractor, then the Contractor shall reimburse the Engineer and Architect for all additional time and expenses involved.

B. **Maintenance Instructions:** The Contractor shall furnish the Owner complete printed and illustrated operating and maintenance instructions covering all units of mechanical equipment, together with parts lists.

C. **Instructions To Owner's Representatives:** In addition to any detailed instructions called for, the mechanical Contractor must provide, without expense to the Owner, competent instructors to train the Owner's representatives who will be in charge of the apparatus and equipment, in the care, adjustment, and operation of all parts on the heating, air conditioning, ventilating, plumbing, fire protection, and automatic temperature control equipment. Instruction dates shall be scheduled at time of final inspection. A written report specifying times, dates, and name of personnel instructed shall be forwarded to the Architect. A minimum of four 8-hour instruction periods shall be provided. The instruction periods will be broken down to shorter periods when requested by the Owner. The total instruction hours shall not reduced. The ATC Contractor shall provide 4 hours of instructions. The remaining hours shall be divided between the mechanical and sheet metal Contractor.

D. **Guarantee:** By the acceptance of any contract award for the work herein described or shown on the drawings, the Contractor assumes the full responsibility imposed by the guarantee as set forth herein and in the General Conditions, and should protect himself through proper guarantees from equipment and special equipment Contractors and from subcontractors as their interests may appear.

The guarantee so assumed by the Contractor and as work of this Section is as follows:

That the entire mechanical system, including plumbing, heating, and air-conditioning system shall

be quiet in operation.

That the circulation of water shall be complete and even.

That all pipes, conduit, and connections shall be perfectly free from foreign matter and pockets and that all other obstructions to the free passage of air, water, liquid, sewage, and vent shall be removed.

That he shall make promptly and free of charge, upon notice from the Owner, any necessary repairs due to defective workmanship or materials that may occur during a period of one year from date of Substantial Completion.

That all specialties, mechanical, and patent devices incorporated in these systems shall be adjusted in a manner that each shall develop its maximum efficiency in the operation of the system; i.e., diffusers shall deliver the designed amount of air shown on drawings, thermostats shall operate to the specified limits, etc.

All equipment and the complete mechanical, ductwork, piping and plumbing systems shall be guaranteed for a period of one year from the date of the Architect's Certificate of Substantial Completion, this includes all mechanical, ductwork, piping and plumbing equipment and products and is not limited to boiler, chillers, coils, fans, filters etc. Any equipment supplier not willing to comply with this guarantee period shall not submit a bid price for this project. The Contractor shall be responsible for a 100-percent guarantee for the system and all items of equipment for this period. If the contractor needs to provide temporary heating or cooling to the building and or needs to insure systems are installed properly and or to meet the project schedule the guaranteed of all systems and equipment shall be as indicated above, on year from the date of the Architect's Certificate of Substantial Completion.

All filters used during construction shall be replaced just before equipment is turned over to the Owner, and all required equipment and parts shall be oiled. Any worn parts shall also be replaced.

If any systems or equipment is used for temporary heating or cooling the systems shall be protected so they remain clean. I.e. if the ductwork systems are used temporary filters and a filter holder (not duct-taped to ducts or grilles) shall be installed to insure the systems and the equipment remain clean.

#### 1.27 TEST RUN

- A. The Mechanical Contractor shall operate the mechanical system for a minimum of 30 days to prove the operation of the system.

#### 1.28 EQUIPMENT STARTUP AND CHECKOUT:

- A. Each major piece of equipment shall be started and checked out by an authorized representative of the equipment manufacturer. A certificate indicating the equipment is operating to the satisfaction of the manufacturer shall be provided and shall be included in the commissioning report.
- B. This contractor shall coordinate commissioning procedures and activities with the commissioning agent.

## 1.29 DEMOLITION

General: Demolish and remove existing construction only to the extent required by new construction and as indicated. Use methods required to complete the Work within limitations of governing regulations and as follows:

Proceed with demolition systematically, from higher to lower level. Complete selective demolition operations above each floor or tier before disturbing supporting members on the next lower level.

Neatly cut openings and holes plumb, square, and true to dimensions required. Use cutting methods least likely to damage construction to remain or adjoining construction. Use hand tools or small power tools designed for sawing or grinding, not hammering and chopping, to minimize disturbance of adjacent surfaces. Temporarily cover openings to remain.

Cut or drill from the exposed or finished side into concealed surfaces to avoid marring existing finished surfaces.

Do not use cutting torches until work area is cleared of flammable materials. At concealed spaces, such as duct and pipe interiors, verify condition and contents of hidden space before starting flame-cutting operations. Maintain portable fire-suppression devices during flame-cutting operations.

Maintain adequate ventilation when using cutting torches.

Remove decayed, vermin-infested, or otherwise dangerous or unsuitable materials and promptly dispose of off-site.

Remove structural framing members and lower to ground by method suitable to avoid free fall and to prevent ground impact or dust generation.

Locate selective demolition equipment and remove debris and materials so as not to impose excessive loads on supporting walls, floors, or framing.

Dispose of demolished items and materials promptly.

Return elements of construction and surfaces that are to remain to condition existing before selective demolition operations began.

Existing Facilities: Comply with building manager's requirements for using and protecting elevators, stairs, walkways, loading docks, building entries, and other building facilities during selective demolition operations.

Concrete: Demolish in sections. Cut concrete full depth at junctures with construction to remain and at regular intervals, using power-driven saw, then remove concrete between saw cuts.

Masonry: Demolish in small sections. Cut masonry at junctures with construction to remain, using power-driven saw, and then remove masonry between saw cuts.

Concrete Slabs-on-Grade: Saw-cut perimeter of area to be demolished, then break up and remove.

END OF SECTION 23 0100

## **SECTION 230150 – TEMPORARY USE OF EQUIPMENT AND SYSTEMS**

### **PART 1 - GENERAL**

#### **1.1 SUMMARY**

- A. This section includes requirements for temporary use of equipment and systems and any other items that are used during the construction of the project.

#### **1.2 EQUIPMENT OR SYSTEMS NEEDED TO OPERATE BEFORE CONTRACT COMPLETION**

- A. If the contractor needs to provide temporary heating or cooling to the building and or needs to insure systems are installed properly for start up and or to meet the project schedule the guaranteed of all systems and equipment shall be for one year from the date of the Architect's Certificate of Substantial Completion.

All equipment and the complete mechanical, ductwork, piping and plumbing systems shall be guaranteed for a period of one year from the date of the Architect's Certificate of Substantial Completion, this includes all mechanical, ductwork, piping and plumbing equipment and products and is not limited to boiler, chillers, coils, fans, filters etc. Any contractor or equipment supplier who is not willing to comply with this guarantee period shall not submit a bid price for this project. The Contractor shall be responsible for a 100-percent guarantee for the systems and all items of equipment for this period.

All filters used during construction shall be replaced just before equipment is turned over to the Owner, and all required equipment and parts shall be oiled. Any worn parts shall also be replaced.

If any systems or equipment is used for temporary heating or cooling the systems shall be protected so they remain clean. I.e. if the ductwork systems are used temporary filters and a filter holder (not duct-taped to ducts or grilles) shall be installed to insure the systems and the equipment remain clean. All return air openings shall be protected with a metal filter frame and filters.

#### **1.3 TEMPORARY EQUIPMENT OR SYSTEM SUBMITTALS**

- A. If it is determined by the project or contractor that equipment or systems are needed to operate to provide heating, cooling or other needed services this division shall submit a document indicating what measures will be taken to insure the safe and proper operation of the equipment, systems and personal associated with the operation, this document shall be submitted to the engineer for approval. This plan shall show connections of equipment, utility hookups (if required) staging areas etc.

#### **1.4 QUALITY ASSURANCE**

- A. Electric Service: Comply with NECA, NEMA, and UL standards and regulations for temporary electric service. Install service to comply with NFPA 70.

- B. Tests and Inspections: Arrange for authorities having jurisdiction to test and inspect each temporary utility before use. Obtain required certifications and permits.
- C. Accessible Temporary Egress: Comply with applicable provisions in the U.S. Architectural & Transportation Barriers Compliance Board's ADA-ABA Accessibility Guidelines.
- D. SMACNA: The latest standard from SSMACNA shall apply.

## 1.5 PROJECT CONDITIONS

- A. Temporary Use of equipment or systems: Engage installer of each permanent service to assume responsibility for operation, maintenance, and protection of each permanent service during its use until the facility has been accepted by the owner regardless of previously assigned responsibilities.

## PART 2 - PRODUCTS

### 2.1 EQUIPMENT

- A. Fire Extinguishers: Portable, UL rated; with class and extinguishing agent as required by locations and classes of fire exposures.
- B. HVAC Equipment: Unless Owner authorizes use of permanent HVAC system, provide vented, self-contained, liquid-propane-gas or fuel-oil heaters and cooling units if required with individual space thermostatic control.
  - 1. Use of gasoline-burning space heaters, open-flame heaters, or salamander-type heating units is prohibited.
  - 2. Heating Units: Listed and labeled for type of fuel being consumed, by a testing agency acceptable to authorities having jurisdiction, and marked for intended use.
  - 3. Permanent HVAC System: If Owner authorizes use of permanent HVAC system for temporary use during construction, provide filters with MERV of **8** at each return air opening in system and remove at end of construction. These filters are to be installed in a filter housing frame and are not to be duct taped. Clean HVAC system as required in Division 01 Section "Closeout Procedures."

## PART 3 - EXECUTION

### 3.1 INSTALLATION, GENERAL

- A. Locate equipment where they will serve Project adequately and result in minimum interference with performance of the Work. Relocate and modify equipment and systems as required by progress of the Work.
  - 1. Locate equipment to limit site disturbance as specified in Division 01 Section "Summary."

### 3.2 TEMPORARY UTILITY INSTALLATION

- A. General: Install temporary service or connect to existing service.

1. Arrange with utility company, Owner, and existing users for time when service can be interrupted, if necessary, to make connections for temporary services.
- B. Water Service: Install water service and distribution piping in sizes and pressures adequate for construction.
- C. Heating and Cooling: Provide temporary heating and cooling required by construction activities for curing or drying of completed installations or for protecting installed construction from adverse effects of low temperatures or high humidity. Select equipment that will not have a harmful effect on completed installations or elements being installed.
- D. Ventilation and Humidity Control: Provide temporary ventilation required by construction activities for curing or drying of completed installations or for protecting installed construction from adverse effects of high humidity. Select equipment that will not have a harmful effect on completed installations or elements being installed. Coordinate ventilation requirements to produce ambient condition required and minimize energy consumption.

### 3.3 OPERATION, TERMINATION, AND REMOVAL

- A. Maintenance: Maintain equipment and systems in good operating condition until removal.
  1. Maintain operation of temporary enclosures, heating, cooling, humidity control, ventilation, and similar equipment and systems on a 24-hour basis where required to achieve indicated results and to avoid possibility of damage.
- B. Termination and Removal: Remove each temporary facility or equipment when need for its service has ended, when it has been replaced by authorized use of a permanent facility, or no later than Substantial Completion. Complete or, if necessary, restore permanent construction that may have been delayed because of interference with temporary facility. Repair damaged Work, clean exposed surfaces, and replace construction that cannot be satisfactorily repaired.
  1. Materials equipment that constitute temporary equipment are property of Contractor.
  2. At Substantial Completion, repair, renovate, and clean permanent equipment and systems used during construction period. Comply with final cleaning requirements specified in Division 01 Section "Closeout Procedures."

### 3.4 EQUIPMENT STARTUP AND CHECKOUT:

- A. Each major piece of equipment shall be started and checked out by an authorized representative of the equipment manufacturer at substantial completion. A certificate indicating the equipment is operating to the satisfaction of the manufacturer shall be provided and shall be included in the commissioning report.

END OF SECTION 230150

## SECTION 230500 - COMMON WORK RESULTS FOR HVAC

### PART 1 - GENERAL

#### 1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

#### 1.2 SUMMARY

- A. This Section includes the following:
  - 1. Piping materials and installation instructions common to most piping systems.
  - 2. Transition fittings.
  - 3. Dielectric fittings.
  - 4. Mechanical sleeve seals.
  - 5. Sleeves.
  - 6. Escutcheons.
  - 7. Grout.
  - 8. Equipment installation requirements common to equipment sections.
  - 9. Painting and finishing.
  - 10. Concrete bases.
  - 11. Supports and anchorages.
  - 12. Link-Seal

#### 1.3 DEFINITIONS

- A. Finished Spaces: Spaces other than mechanical and electrical equipment rooms, furred spaces, pipe and duct chases, unheated spaces immediately below roof, spaces above ceilings, unexcavated spaces, crawlspaces, and tunnels.
- B. Exposed, Interior Installations: Exposed to view indoors. Examples include finished occupied spaces and mechanical equipment rooms.
- C. Exposed, Exterior Installations: Exposed to view outdoors or subject to outdoor ambient temperatures and weather conditions. Examples include rooftop locations.
- D. Concealed, Interior Installations: Concealed from view and protected from physical contact by building occupants. Examples include above ceilings and chases.
- E. Concealed, Exterior Installations: Concealed from view and protected from weather conditions and physical contact by building occupants but subject to outdoor ambient temperatures. Examples include installations within unheated shelters.
- F. The following are industry abbreviations for plastic materials:
  - 1. CPVC: Chlorinated polyvinyl chloride plastic.
  - 2. PVC: Polyvinyl chloride plastic.
- G. The following are industry abbreviations for rubber materials:

1. EPDM: Ethylene-propylene-diene terpolymer rubber.
2. NBR: Acrylonitrile-butadiene rubber.

#### 1.4 SUBMITTALS

A. Product Data: For the following:

1. Transition fittings.
2. Dielectric fittings.
3. Mechanical sleeve seals.
4. Escutcheons.

B. Welding certificates.

#### 1.5 QUALITY ASSURANCE

A. Steel Support Welding: Qualify processes and operators according to AWS D1.1, "Structural Welding Code--Steel."

B. Steel Pipe Welding: Qualify processes and operators according to ASME Boiler and Pressure Vessel Code: Section IX, "Welding and Brazing Qualifications."

1. Comply with provisions in ASME B31 Series, "Code for Pressure Piping."
2. Certify that each welder has passed AWS qualification tests for welding processes involved and that certification is current.

C. Electrical Characteristics for HVAC Equipment: Equipment of higher electrical characteristics may be furnished provided such proposed equipment is approved in writing and connecting electrical services, circuit breakers, and conduit sizes are appropriately modified. If minimum energy ratings or efficiencies are specified, equipment shall comply with requirements.

#### 1.6 DELIVERY, STORAGE, AND HANDLING

A. Deliver pipes and tubes with factory-applied end caps. Maintain end caps through shipping, storage, and handling to prevent pipe end damage and to prevent entrance of dirt, debris, and moisture.

B. Store plastic pipes protected from direct sunlight. Support to prevent sagging and bending.

#### 1.7 COORDINATION

A. Arrange for pipe spaces, chases, slots, and openings in building structure during progress of construction, to allow for HVAC installations.

B. Coordinate installation of required supporting devices and set sleeves in poured-in-place concrete and other structural components as they are constructed.

C. Coordinate requirements for access panels and doors for HVAC items requiring access that are concealed behind finished surfaces. Access panels and doors are specified in Division 08 Section "Access Doors and Frames."

## PART 2 - PRODUCTS

### 2.1 MANUFACTURERS

- A. In other Part 2 articles where subparagraph titles below introduce lists, the following requirements apply for product selection:
  - 1. Manufacturers: Subject to compliance with requirements, provide products by the manufacturers specified.

### 2.2 PIPE, TUBE, AND FITTINGS

- A. Refer to individual Division 23 piping Sections for pipe, tube, and fitting materials and joining methods.
- B. Pipe Threads: ASME B1.20.1 for factory-threaded pipe and pipe fittings.

### 2.3 JOINING MATERIALS

- A. Refer to individual Division 23 piping Sections for special joining materials not listed below.
- B. Pipe-Flange Gasket Materials: Suitable for chemical and thermal conditions of piping system contents.
  - 1. ASME B16.21, nonmetallic, flat, asbestos-free, 1/8-inch (3.2-mm) maximum thickness unless thickness or specific material is indicated.
    - a. Full-Face Type: For flat-face, Class 125, cast-iron and cast-bronze flanges.
    - b. Narrow-Face Type: For raised-face, Class 250, cast-iron and steel flanges.
  - 2. AWWA C110, rubber, flat face, 1/8 inch (3.2 mm) thick, unless otherwise indicated; and full-face or ring type, unless otherwise indicated.
- C. Flange Bolts and Nuts: ASME B18.2.1, carbon steel, unless otherwise indicated.
- D. Solder Filler Metals: ASTM B 32, lead-free alloys. Include water-flushable flux according to ASTM B 813.
- E. Brazing Filler Metals: AWS A5.8, BCuP Series, copper-phosphorus alloys for general-duty brazing, unless otherwise indicated; and AWS A5.8, BAg1, silver alloy for refrigerant piping, unless otherwise indicated.
- F. Welding Filler Metals: Comply with AWS D10.12 for welding materials appropriate for wall thickness and chemical analysis of steel pipe being welded.

### 2.4 TRANSITION FITTINGS

- A. Plastic-to-Metal Transition Fittings: CPVC and PVC one-piece fitting with manufacturer's Schedule 80 equivalent dimensions; one end with threaded brass insert, and one solvent-cement-joint end.

1. Manufacturers:

- a. Eslon Thermoplastics.

B. Plastic-to-Metal Transition Adaptors: One-piece fitting with manufacturer's SDR 11 equivalent dimensions; one end with threaded brass insert, and one solvent-cement-joint end.

1. Manufacturers:

- a. Thompson Plastics, Inc.

## 2.5 DIELECTRIC FITTINGS

A. General: Assembly or fitting with insulating material isolating joined dissimilar metals, to prevent galvanic action and stop corrosion.

B. Description: Combination of copper alloy and ferrous; threaded, solder, plain, and weld-neck end types and matching piping system materials.

C. Insulating Material: Suitable for system fluid, pressure, and temperature.

D. Dielectric Unions: Factory-fabricated, union assembly, for 250-psig minimum working pressure at 180 deg F.

E. Dielectric Flanges: Factory-fabricated, companion-flange assembly, for 150- or 300-psig minimum working pressure as required to suit system pressures.

F. Dielectric-Flange Insulation Kits: Field-assembled, companion-flange assembly, full-face or ring type. Components include neoprene or phenolic gasket, phenolic or polyethylene bolt sleeves, phenolic washers, and steel backing washers.

1. Provide separate companion flanges and steel bolts and nuts for 150- or 300-psig minimum working pressure as required to suit system pressures.

G. Dielectric Couplings: Galvanized-steel coupling with inert and noncorrosive, thermoplastic lining; threaded ends; and 300-psig minimum working pressure at 225 deg F.

H. Dielectric Nipples: Electroplated steel nipple with inert and noncorrosive, thermoplastic lining; plain, threaded, or grooved ends; and 300-psig minimum working pressure at 225 deg F.

1. Manufacturers:

- a. Capitol Manufacturing Co.  
b. Central Plastics Company.  
c. Watts Industries, Inc.; Water Products Div

## 2.6 MECHANICAL SLEEVE SEALS

A. Description: Modular sealing element unit, designed for field assembly, to fill annular space between pipe and sleeve.

1. Manufacturers:
  - a. Advance Products & Systems, Inc.
  - b. Calpico, Inc.
  - c. Metraflex Co.
  - d. Pipeline Seal and Insulator, Inc.
2. Sealing Elements: EPDM interlocking links shaped to fit surface of pipe. Include type and number required for pipe material and size of pipe.
3. Pressure Plates: Stainless steel. Include two for each sealing element.
4. Connecting Bolts and Nuts: Stainless steel of length required to secure pressure plates to sealing elements. Include one for each sealing element.

## 2.7 SLEEVES

- A. Galvanized-Steel Sheet: 0.0239-inch (0.6-mm) minimum thickness; round tube closed with welded longitudinal joint.
- B. Steel Pipe: ASTM A 53, Type E, Grade B, Schedule 40, galvanized, plain ends.
- C. Cast Iron: Cast or fabricated "wall pipe" equivalent to ductile-iron pressure pipe, with plain ends and integral waterstop, unless otherwise indicated.
- D. Stack Sleeve Fittings: Manufactured, cast-iron sleeve with integral clamping flange. Include clamping ring and bolts and nuts for membrane flashing.
  1. Underdeck Clamp: Clamping ring with set screws.
- E. Molded PVC: Permanent, with nailing flange for attaching to wooden forms.
- F. PVC Pipe: ASTM D 1785, Schedule 40.

## 2.8 ESCUTCHEONS

- A. Description: Manufactured wall and ceiling escutcheons and floor plates, with an ID to closely fit around pipe, tube, and insulation of insulated piping and an OD that completely covers opening.
- B. One-Piece, Deep-Pattern Type: Deep-drawn, box-shaped brass with polished chrome-plated finish.
- C. One-Piece, Cast-Brass Type: With set screw.
  1. Finish: Polished chrome-plated and rough brass.
- D. One-Piece, Stamped-Steel Type: With set screw or spring clips and chrome-plated finish.
- E. Split-Plate, Stamped-Steel Type: With concealed hinge, set screw or spring clips, and chrome-plated finish.

## 2.9 GROUT

- A. Description: ASTM C 1107, Grade B, nonshrink and nonmetallic, dry hydraulic-cement grout.
  - 1. Characteristics: Post-hardening, volume-adjusting, nonstaining, noncorrosive, nongaseous, and recommended for interior and exterior applications.
  - 2. Design Mix: 5000-psi, 28-day compressive strength.
  - 3. Packaging: Premixed and factory packaged.

## 2.10 LINK-SEAL MODULAR SEAL PRESSURE PLATES

- A. Link-Seal® modular seal pressure plates shall be molded of glass reinforced Nylon Polymer with the following properties:
  - 1. Izod Impact - Notched = 2.05ft-lb/in. per ASTM D-256
  - 2. Flexural Strength @ Yield = 30,750 psi per ASTM D-790
  - 3. Flexural Modulus = 1,124,000 psi per ASTM D-790
  - 4. Elongation Break = 11.07% per ASTM D-638
  - 5. Specific Gravity = 1.38 per ASTM D-792
- B. Models LS200-275-300-315 shall incorporate the most current Link-Seal® Modular Seal design modifications and shall include an integrally molded compression assist boss on the top (bolt entry side) of the pressure plate, which permits increased compressive loading of the rubber sealing element. Models 315-325-340-360-400-410-425-475-500-525-575-600 shall incorporate an integral recess known as a “Hex Nut Interlock” designed to accommodate commercially available fasteners to insure proper thread engagement for the class and service of metal hardware. All pressure plates shall have a permanent identification of the manufacturer’s name molded into it.
- C. For fire service, pressure plates shall be steel with 2-part Zinc Dichromate Coating.
- D. Link-Seal® Modular Seal Hardware: All fasteners shall be sized according to latest Link-Seal® modular seal technical data. Bolts, flange hex nuts shall be:
  - 1. 316 Stainless Steel per ASTM F593-95, with a 85,000 psi average tensile strength.

## PART 3 - EXECUTION

### 3.1 PIPING SYSTEMS - COMMON REQUIREMENTS

- A. Install piping according to the following requirements and Division 23 Sections specifying piping systems.
- B. Drawing plans, schematics, and diagrams indicate general location and arrangement of piping systems. Indicated locations and arrangements were used to size pipe and calculate friction loss, expansion, pump sizing, and other design considerations. Install piping as indicated unless deviations to layout are approved on Coordination Drawings.
- C. Install piping in concealed locations, unless otherwise indicated and except in equipment rooms and service areas.

- D. Install piping indicated to be exposed and piping in equipment rooms and service areas at right angles or parallel to building walls. Diagonal runs are prohibited unless specifically indicated otherwise.
- E. Install piping above accessible ceilings to allow sufficient space for ceiling panel removal.
- F. Install piping to permit valve servicing.
- G. Install piping at indicated slopes.
- H. Install piping free of sags and bends.
- I. Install fittings for changes in direction and branch connections.
- J. Install piping to allow application of insulation.
- K. Select system components with pressure rating equal to or greater than system operating pressure.
- L. Install escutcheons for penetrations of walls, ceilings, and floors according to the following:
  - 1. New Piping:
    - a. Piping with Fitting or Sleeve Protruding from Wall: One-piece, deep-pattern type.
    - b. Chrome-Plated Piping: One-piece, cast-brass type with polished chrome-plated finish.
    - c. Insulated Piping: One-piece, stamped-steel type with spring clips.
    - d. Bare Piping at Wall and Floor Penetrations in Finished Spaces: One-piece, cast-brass type with polished chrome-plated finish.
    - e. Bare Piping at Wall and Floor Penetrations in Finished Spaces: One-piece, stamped-steel type.
    - f. Bare Piping at Ceiling Penetrations in Finished Spaces: One-piece or split-casting, cast-brass type with polished chrome-plated finish.
    - g. Bare Piping at Ceiling Penetrations in Finished Spaces: One-piece, stamped-steel type or split-plate, stamped-steel type with concealed hinge and set screw.
- M. Install sleeves for pipes passing through concrete and masonry walls and concrete floor and roof slabs.
- N. Install sleeves for pipes passing through concrete and masonry walls, gypsum-board partitions, and concrete floor and roof slabs.
  - 1. Cut sleeves to length for mounting flush with both surfaces.
    - a. Exception: Extend sleeves installed in floors of mechanical equipment areas or other wet areas 2 inches above finished floor level. Extend cast-iron sleeve fittings below floor slab as required to secure clamping ring if ring is specified.
  - 2. Install sleeves in new walls and slabs as new walls and slabs are constructed.
  - 3. Install sleeves that are large enough to provide 1/4-inch annular clear space between sleeve and pipe or pipe insulation. Use the following sleeve materials:
    - a. PVC Steel Pipe Sleeves: For pipes smaller than NPS 6.
    - b. Steel Sheet Sleeves: For pipes NPS 6 and larger, penetrating gypsum-board partitions.

- c. Stack Sleeve Fittings: For pipes penetrating floors with membrane waterproofing. Secure flashing between clamping flanges. Install section of cast-iron soil pipe to extend sleeve to 2 inches above finished floor level. Refer to Division 07 Section "Sheet Metal Flashing and Trim" for flashing.
    - 1) Seal space outside of sleeve fittings with grout.
  - 4. Except for underground wall penetrations, seal annular space between sleeve and pipe or pipe insulation, using joint sealants appropriate for size, depth, and location of joint. Refer to Division 07 Section "Joint Sealants" for materials and installation.
  - O. Aboveground, Exterior-Wall Pipe Penetrations: Seal penetrations using sleeves and mechanical sleeve seals. Select sleeve size to allow for 1-inch annular clear space between pipe and sleeve for installing mechanical sleeve seals.
    - 1. Install steel pipe for sleeves smaller than 6 inches in diameter.
    - 2. Install cast-iron "wall pipes" for sleeves 6 inches and larger in diameter.
    - 3. Mechanical Sleeve Seal Installation: Select type and number of sealing elements required for pipe material and size. Position pipe in center of sleeve. Assemble mechanical sleeve seals and install in annular space between pipe and sleeve. Tighten bolts against pressure plates that cause sealing elements to expand and make watertight seal.
  - P. Underground, Exterior-Wall Pipe Penetrations: Install cast-iron "wall pipes" for sleeves. Seal pipe penetrations using mechanical sleeve seals. Select sleeve size to allow for 1-inch annular clear space between pipe and sleeve for installing mechanical sleeve seals.
    - 1. Mechanical Sleeve Seal Installation: Select type and number of sealing elements required for pipe material and size. Position pipe in center of sleeve. Assemble mechanical sleeve seals and install in annular space between pipe and sleeve. Tighten bolts against pressure plates that cause sealing elements to expand and make watertight seal.
  - Q. Fire-Barrier Penetrations: Maintain indicated fire rating of walls, partitions, ceilings, and floors at pipe penetrations. Seal pipe penetrations with firestop materials. Refer to Division 07 Section "Penetration Firestopping" for materials.
  - R. Verify final equipment locations for roughing-in.
  - S. Refer to equipment specifications in other Sections of these Specifications for roughing-in requirements.
- 3.2 PIPING JOINT CONSTRUCTION
- A. Join pipe and fittings according to the following requirements and Division 23 Sections specifying piping systems.
  - B. Ream ends of pipes and tubes and remove burrs. Bevel plain ends of steel pipe.
  - C. Remove scale, slag, dirt, and debris from inside and outside of pipe and fittings before assembly.

- D. Soldered Joints: Apply ASTM B 813, water-flushable flux, unless otherwise indicated, to tube end. Construct joints according to ASTM B 828 or CDA's "Copper Tube Handbook," using lead-free solder alloy complying with ASTM B 32.
- E. Brazed Joints: Construct joints according to AWS's "Brazing Handbook," "Pipe and Tube" Chapter, using copper-phosphorus brazing filler metal complying with AWS A5.8.
- F. Threaded Joints: Thread pipe with tapered pipe threads according to ASME B1.20.1. Cut threads full and clean using sharp dies. Ream threaded pipe ends to remove burrs and restore full ID. Join pipe fittings and valves as follows:
  - 1. Apply appropriate tape or thread compound to external pipe threads unless dry seal threading is specified.
  - 2. Damaged Threads: Do not use pipe or pipe fittings with threads that are corroded or damaged. Do not use pipe sections that have cracked or open welds.
- G. Welded Joints: Construct joints according to AWS D10.12, using qualified processes and welding operators according to Part 1 "Quality Assurance" Article.
- H. Flanged Joints: Select appropriate gasket material, size, type, and thickness for service application. Install gasket concentrically positioned. Use suitable lubricants on bolt threads.

### 3.3 PIPING CONNECTIONS

- A. Make connections according to the following, unless otherwise indicated:
  - 1. Install unions, in piping NPS 2 and smaller, adjacent to each valve and at final connection to each piece of equipment.
  - 2. Install flanges, in piping NPS 2-1/2 and larger, adjacent to flanged valves and at final connection to each piece of equipment.
  - 3. Dry Piping Systems: Install dielectric unions and flanges to connect piping materials of dissimilar metals.
  - 4. Wet Piping Systems: Install dielectric coupling and nipple fittings to connect piping materials of dissimilar metals.

### 3.4 EQUIPMENT INSTALLATION - COMMON REQUIREMENTS

- A. Install equipment to allow maximum possible headroom unless specific mounting heights are not indicated.
- B. Install equipment level and plumb, parallel and perpendicular to other building systems and components in exposed interior spaces, unless otherwise indicated.
- C. Install HVAC equipment to facilitate service, maintenance, and repair or replacement of components. Connect equipment for ease of disconnecting, with minimum interference to other installations. Extend grease fittings to accessible locations.
- D. Install equipment to allow right of way for piping installed at required slope.

### 3.5 PAINTING

- A. Painting of HVAC systems, equipment, and components is specified in Division 09 Sections "Interior Painting" and "Exterior Painting."
- B. Damage and Touchup: Repair marred and damaged factory-painted finishes with materials and procedures to match original factory finish.

### 3.6 CONCRETE BASES

- A. Concrete Bases: Anchor equipment to concrete base according to equipment manufacturer's written instructions and according to seismic codes at Project.
  - 1. Construct concrete bases of dimensions indicated, but not less than 4 inches larger in both directions than supported unit.
  - 2. Install dowel rods to connect concrete base to concrete floor. Unless otherwise indicated, install dowel rods on 18-inch centers around the full perimeter of the base.
  - 3. Install epoxy-coated anchor bolts for supported equipment that extend through concrete base, and anchor into structural concrete floor.
  - 4. Place and secure anchorage devices. Use supported equipment manufacturer's setting drawings, templates, diagrams, instructions, and directions furnished with items to be embedded.
  - 5. Install anchor bolts to elevations required for proper attachment to supported equipment.
  - 6. Install anchor bolts according to anchor-bolt manufacturer's written instructions.
  - 7. Use 3000-psi, 28-day compressive-strength concrete.

### 3.7 ERECTION OF METAL SUPPORTS AND ANCHORAGES

- A. Refer to Division 5 Section "Metal Fabrications" for structural steel.
- B. Cut, fit, and place miscellaneous metal supports accurately in location, alignment, and elevation to support and anchor HVAC materials and equipment.
- C. Field Welding: Comply with AWS D1.1.

### 3.8 GROUTING

- A. Mix and install grout for HVAC equipment base bearing surfaces, pump and other equipment base plates, and anchors.
- B. Clean surfaces that will come into contact with grout.
- C. Provide forms as required for placement of grout.
- D. Avoid air entrapment during placement of grout.
- E. Place grout, completely filling equipment bases.
- F. Place grout on concrete bases and provide smooth bearing surface for equipment.
- G. Place grout around anchors.

H. Cure placed grout.

3.9 LINK SEAL

A. Provide Link Seal at all piping penetrations from the outside.

END OF SECTION 230500

## SECTION 230519 - METERS AND GAGES

### PART 1 - GENERAL

#### 1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

#### 1.2 SUMMARY

- A. Section Includes:
  - 1. Thermometers.
  - 2. Gages.
  - 3. Test plugs.

#### 1.3 DEFINITIONS

- A. CR: Chlorosulfonated polyethylene synthetic rubber.
- B. EPDM: Ethylene-propylene-diene terpolymer rubber.

#### 1.4 SUBMITTALS

- A. Product Data: For each type of product indicated; include performance curves.

### PART 2 - PRODUCTS

#### 2.1 METAL-CASE, LIQUID-IN-GLASS THERMOMETERS

- A. Manufacturers: Subject to compliance with requirements, are limited to, the following:
  - 1. Palmer - Wahl Instruments Inc.
  - 2. Trerice, H. O. Co.
  - 3. Weiss Instruments, Inc.
  - 4. Weksler Instruments Operating Unit; Dresser Industries; Instrument Div.
- B. Case: Die-cast aluminum or brass, 9 inches long.
- C. Tube: Red or blue reading, organic-liquid filled, with magnifying lens.
- D. Tube Background: Satin-faced, nonreflective aluminum with permanently etched scale markings.
- E. Window: Glass.

- F. Connector: Adjustable type, 180 degrees in vertical plane, 360 degrees in horizontal plane, with locking device.
- G. Stem: Copper-plated steel, aluminum, or brass for thermowell installation and of length to suit installation.
- H. Accuracy: Plus or minus 1 percent of range or plus or minus 1 scale division to maximum of 1.5 percent of range.

## 2.2 THERMOWELLS

- A. Manufacturers: Subject to compliance with requirements, are limited to, the following:
  - 1. AMETEK, Inc.; U.S. Gauge Div.
  - 2. Ashcroft Commercial Instrument Operations; Dresser Industries; Instrument Div.
  - 3. Ernst Gage Co.
  - 4. Marsh Bellofram.
  - 5. Miljoco Corp.
  - 6. NANMAC Corporation.
  - 7. Noshok, Inc.
  - 8. Palmer - Wahl Instruments Inc.
  - 9. REO TEMP Instrument Corporation.
  - 10. Tel-Tru Manufacturing Company.
  - 11. Trerice, H. O. Co.
  - 12. Weiss Instruments, Inc.
  - 13. Weksler Instruments Operating Unit; Dresser Industries; Instrument Div.
  - 14. WIKA Instrument Corporation.
  - 15. Winters Instruments.
- B. Manufacturers: Same as manufacturer of thermometer being used.
- C. Description: Pressure-tight, socket-type metal fitting made for insertion into piping and of type, diameter, and length required to hold thermometer.

## 2.3 PRESSURE GAGES

- A. Manufacturers: Subject to compliance with requirements, are limited to, the following:
  - 1. AMETEK, Inc.; U.S. Gauge Div.
  - 2. Ashcroft Commercial Instrument Operations; Dresser Industries; Instrument Div.
  - 3. Ernst Gage Co.
  - 4. Eugene Ernst Products Co.
  - 5. KOBOLD Instruments, Inc.
  - 6. Marsh Bellofram.
  - 7. Miljoco Corp.
  - 8. Noshok, Inc.
  - 9. Palmer - Wahl Instruments Inc.
  - 10. REO TEMP Instrument Corporation.
  - 11. Trerice, H. O. Co.
  - 12. Weiss Instruments, Inc.
  - 13. Weksler Instruments Operating Unit; Dresser Industries; Instrument Div.
  - 14. WIKA Instrument Corporation.
  - 15. Winters Instruments.

- B. Direct-Mounting, Dial-Type Pressure Gages: Indicating-dial type complying with ASME B40.100.
1. Case: Liquid-filled type, drawn steel or cast aluminum, 4-1/2-inch diameter.
  2. Pressure-Element Assembly: Bourdon tube, unless otherwise indicated.
  3. Pressure Connection: Brass, NPS 1/4, bottom-outlet type unless back-outlet type is indicated.
  4. Movement: Mechanical, with link to pressure element and connection to pointer.
  5. Dial: Satin-faced, nonreflective aluminum with permanently etched scale markings.
  6. Pointer: Red or other dark-color metal.
  7. Window: Glass.
  8. Ring: Stainless steel.
  9. Accuracy: Grade A, plus or minus 1 percent of middle half scale.
  10. Vacuum-Pressure Range: 30-in. Hg of vacuum to 15 psig of pressure.
  11. Range for Fluids under Pressure: Two times operating pressure.
- C. Pressure-Gage Fittings:
1. Valves: NPS 1/4 brass or stainless-steel needle type.
  2. Syphons: NPS 1/4 coil of brass tubing with threaded ends.
  3. Snubbers: ASME B40.5, NPS 1/4 brass bushing with corrosion-resistant, porous-metal disc of material suitable for system fluid and working pressure.

## 2.4 TEST PLUGS

- A. Manufacturers: Subject to compliance with requirements, [are limited to, the following:
1. Flow Design, Inc.
  2. MG Piping Products Co.
  3. National Meter, Inc.
  4. Peterson Equipment Co., Inc.
  5. Sisco Manufacturing Co.
  6. Trerice, H. O. Co.
  7. Twin City Hose.
  8. Watts Industries, Inc.; Water Products Div.
- B. Description: Corrosion-resistant brass or stainless-steel body with core inserts and gasketed and threaded cap, with extended stem for units to be installed in insulated piping.
- C. Minimum Pressure and Temperature Rating: 500 psig at 200 deg F.
- D. Core Inserts: One or two self-sealing rubber valves.
1. Insert material for air, water, oil, or gas service at 20 to 200 deg F shall be CR.
  2. Insert material for air or water service at minus 30 to plus 275 deg F shall be EPDM.
- E. Test Kit: Furnish one test kit(s) containing one pressure gage and adaptor, one thermometer(s), and carrying case. Pressure gage, adapter probes, and thermometer sensing elements shall be of diameter to fit test plugs and of length to project into piping.
1. Pressure Gage: Small bourdon-tube insertion type with 2- to 3-inch- diameter dial and probe. Dial range shall be 0 to 200 psig.
  2. Low-Range Thermometer: Small bimetallic insertion type with 1- to 2-inch- diameter dial and tapered-end sensing element. Dial ranges shall be 25 to 125 deg F.

3. High-Range Thermometer: Small bimetallic insertion type with 1- to 2-inch- diameter dial and tapered-end sensing element. Dial ranges shall be 0 to 220 deg F.
4. Carrying case shall have formed instrument padding.

### PART 3 - EXECUTION

#### 3.1 THERMOMETER APPLICATIONS

- A. Install liquid-in-glass thermometers in the following locations:
  1. Inlet and outlet of each hydronic zone.
- B. Provide the following temperature ranges for thermometers:
  1. Heating Hot Water: 30 to 240 deg F, with 2-degree scale divisions.

#### 3.2 GAGE APPLICATIONS

- A. Install dry-case-type pressure gages for discharge of each pressure-reducing valve.
- B. Install liquid-filled-case-type pressure gages at chilled- and condenser-water inlets and outlets of chillers.
- C. Install liquid-filled-case-type pressure gages at suction and discharge of each pump.

#### 3.3 INSTALLATIONS

- A. Install thermowells with socket extending one-third of diameter of pipe and in vertical position in piping tees where thermometers are indicated.
- B. Install direct-mounting pressure gages in piping tees with pressure gage located on pipe at most readable position.
- C. Install needle-valve and snubber fitting in piping for each pressure gage for fluids (except steam).
- D. Install needle-valve and syphon fitting in piping for each pressure gage for steam.
- E. Install test plugs in tees in piping.
- F. Install flow indicators, in accessible positions for easy viewing, in piping systems.
- G. Mount meters on wall if accessible; if not, provide brackets to support meters.

#### 3.4 CONNECTIONS

- A. Install meters and gages adjacent to machines and equipment to allow service and maintenance for meters, gages, machines, and equipment.

END OF SECTION 230519

## **SECTION 230523 – GENERAL PIPING VALVES FOR HVAC PIPING**

### **PART 1 - GENERAL**

#### **1.1 RELATED DOCUMENTS**

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 1 Specification Sections, apply to this Section.

#### **1.2 SUMMARY**

- A. This Section includes general duty valves common to several mechanical piping systems.
- B. Related Sections: The following Sections contain requirements that relate to this Section:
  - 1. Special purpose valves are specified in Division 23 Sections.
  - 2. Valve tags and charts are specified in Division 23 Section "Identification for HVAC piping and equipment."

#### **1.3 SUBMITTALS**

- A. General: Submit each item in this Article according to the Conditions of the Contract and Division 1 Specification Sections.
- B. Product Data for each valve type. Include body material, valve design, pressure and temperature classification, end connection details, seating materials, trim material and arrangement, dimensions and required clearances, and installation instructions. Include list indicating valve and its application.
- C. Maintenance data for valves to include in the operation and maintenance manual specified in Division 1. Include detailed manufacturer's instructions on adjusting, servicing, disassembling, and repairing.

#### **1.4 QUALITY ASSURANCE**

- A. Single-Source Responsibility: Comply with the requirements specified in Division 1 Section "Materials and Equipment," under "Source Limitations" Paragraph.
- B. ASME Compliance: Comply with ASME B31.9 for building services piping and ASME B31.1 for power piping.
- C. MSS Compliance: Comply with the various MSS Standard Practice documents referenced.

#### **1.5 DELIVERY, STORAGE, AND HANDLING**

- A. Prepare valves for shipping as follows:
  - 1. Protect internal parts against rust and corrosion.
  - 2. Protect threads, flange faces, grooves, and weld ends.
  - 3. Set globe and gate valves closed to prevent rattling.

4. Set ball and plug valves open to minimize exposure of functional surfaces.
  5. Set butterfly valves closed or slightly open.
  6. Block check valves in either closed or open position.
- B. Use the following precautions during storage:
1. Maintain valve end protection.
  2. Store indoors and maintain valve temperature higher than ambient dew-point temperature. If outdoor storage is necessary, store valves off the ground in watertight enclosures.
- C. Use a sling to handle large valves. Rig to avoid damage to exposed parts. Do not use handwheels and stems as lifting or rigging points.

## PART 2 - PRODUCTS

### 2.1 MANUFACTURERS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
1. Center Line
  2. Conbraco Industries, Inc., Apollo Division
  3. Cla-Val Company
  4. Grinnell Corporation
  5. Hammond Valve Corporation
  6. Keystone Valve USA, Inc.
  7. Metraflex Company
  8. Milwaukee Valve Company, Inc.
  9. NIBCO, Inc.
  10. Stockham Valves & Fittings, Inc.
  11. Val-Matic Valve & Mfg. Corporation
  12. Victaulic Company of America
  13. Bray

### 2.2 BASIC, COMMON FEATURES

- A. Design: Rising stem or rising outside screw and yoke stems, except as specified below.
1. Nonrising stem valves may be used only where headroom prevents full extension of rising stems.
- B. Pressure and Temperature Ratings: As indicated in the "Application Schedule" of Part 3 of this Section and as required to suit system pressures and temperatures.
- C. Sizes: Same size as upstream pipe, unless otherwise indicated.
- D. Operators: Use specified operators and handwheels, except provide the following special operator features:
1. Handwheels: For valves other than quarter turn.
  2. Lever Handles: For quarter-turn valves 6 inches and smaller, except for plug valves, which shall have square heads. Furnish Owner with 1 wrench for every 10 plug valves.
  3. Chain-Wheel Operators: For valves 4 inches and larger, installed 120 inches or higher above finished floor elevation.

4. Gear-Drive Operators: For quarter-turn valves 8 inches and larger.
- E. Extended Stems: Where insulation is indicated or specified, provide extended stems arranged to receive insulation.
- F. Bypass and Drain Connections: Comply with MSS SP-45 bypass and drain connections.
- G. Threads: ASME B1.20.1.
- H. Flanges: ASME B16.1 for cast iron, ASME B16.5 for steel, and ASME B16.24 for bronze valves.
- I. Solder Joint: ASME B16.18.
  1. Caution: Where soldered end connections are used, use solder having a melting point below 840 deg F for gate, globe, and check valves; below 421 deg F for ball valves.

### 2.3 GATE VALVES

- A. No gate valves will be used on this project.

### 2.4 BALL VALVES, HOT

- A. Ball Valves, 4 Inches and Smaller: MSS SP-110, 600-psi CWP, ASTM B 584 ,B 61 or B 62 bronze body (containing no more than 15% zinc), 2-piece construction; chrome-plated, full port, brass ball; blowout proof; silicon-bronze or silicon-brass stem; teflon seats and seals; threaded or soldered end connections, valves for HVAC,
  1. Operator: Vinyl-covered steel lever handle for sizes 2-1/2" and smaller.
  2. Operator: Lever operators with lock for sizes 3" and larger.
  3. Valves shall be equipped with 2" extended handles of non-thermal conductive material. Also provide a protective sleeve that allows operation of the valve without breaking the vapor seal or disturbing the insulation. Supply with memory stops, which are fully adjustable after insulation is applied.
  4. Memory Stop: For operator handles.

### 2.5 GLOBE VALVES

- A. Globe Valves, 2-1/2 Inches and Smaller: MSS SP-80; Class 150, 300-psi CWP; ASTM B 62 cast-bronze body and screwed bonnet, rubber, bronze, or teflon disc, silicon bronze-alloy stem, teflon-impregnated packing with bronze packing nut, threaded or soldered end connections; and with aluminum or malleable-iron handwheel.
- B. Globe Valves, 3 Inches and Larger: MSS SP-85, Class 125, 200-psi CWP, ASTM A 126 cast-iron body and bolted bonnet with bronze fittings, renewable bronze seat and disc, brass-alloy stem, outside screw and yoke, teflon-impregnated packing with cast-iron follower, flanged end connections; and with cast-iron handwheel.

### 2.6 BUTTERFLY VALVES

- A. Butterfly Valves: MSS SP-67 200/250 CWP, ASTM A536 Ductile Iron, full lug body, 2 inch extended neck, 316 stainless steel or aluminum-bronze disc, slide through one piece 400 series stainless steel stem design with geometric connection to disc no taper pins, molded-in EPDM seat liner. Valves must be suitable for bi-directional dead end service at valves dead and rated

pressure service with out the need for downstream flanges. The disk can be made of stainless steel for chilled water valves.

Operator for sizes 2-1/2" to 6": Lever handle with latch lock.

Operator for sizes 8" to 24": Weather-proof Handwheel gear operator.

Operator for 8" and larger, 120 " or higher above floor: Cain-wheel operator assembly.

B. Butterfly Valves for high pressure applications:

Valves shall meet the requirements of MSS SP-68, High Pressure Butterfly Valves with Offset Design. Unless otherwise indicated, full lug type valves suitable for bi-directional end of line service at full rated pressure, without the need of a downstream flange. ANSI Class 150 or 300, Carbon Steel Body, Stainless Steel Disc, Stainless Steel or Duplex Steel Stem, PTFE Seats, PTFE or Graphite Seals. Permanently lubricated bearings of 316 Stainless Steel with Graphite. 2 1/2" to 6" shall have lever lock operator, 8" and larger shall have gear operators or Pneumatic/Electric Actuators.

NIBCO Figure Number LCS6822 (Class 150)

NIBCO Figure Number LCS7822 (Class 300)

## 2.7 CHECK VALVES

A. Swing Check Valves, 2-1/2 Inches and Smaller: MSS SP-80; Class 150, 300-psi CWP; horizontal swing, Y-pattern, ASTM B 62 cast-bronze body and bonnet cap, rotating bronze disc with rubber seat or composition seat, threaded or soldered end connections:

B. Swing Check Valves, 3 Inches and Larger: MSS SP-71 Type 1, Class 125, 200-psi CWP, ASTM A 126 cast-iron body and bolted bonnet cap, horizontal-swing bronze disc, flanged or grooved end connections.

1. On sumpump discharge use swing check valve with external spring or lever and weight.

C. Wafer Check Valves: Class 125, 200-psi CWP, ASTM A 126 cast-iron body, bronze disc/plates, stainless-steel pins and springs, Buna N seals, installed between flanges.

1. On grooved piping systems use grooved by grooved check valve in lieu of flanged or wafer with grooved flange adapters.

D. Lift Check Valves: Class 125, ASTM B 62 bronze body and cap (main components), horizontal or vertical pattern, lift-type, bronze disc or Buna N rubber disc with stainless-steel holder threaded or soldered end connections.

## 2.8 DRAIN VALVES

A. Full port bronze ball valves with 3/4" hose thread outlet and hose cap and chain.

## PART 3 - EXECUTION

### 3.1 EXAMINATION

A. Examine piping system for compliance with requirements for installation tolerances and other conditions affecting performance of valves. Do not proceed with installation until unsatisfactory conditions have been corrected.

- B. Examine valve interior for cleanliness, freedom from foreign matter, and corrosion. Remove special packing materials, such as blocks, used to prevent disc movement during shipping and handling.
- C. Operate valves from fully open to fully closed positions. Examine guides and seats made accessible by such operation.
- D. Examine threads on valve and mating pipe for form and cleanliness.
- E. Examine mating flange faces for conditions that might cause leakage. Check bolting for proper size, length, and material. Check gasket material for proper size, material composition suitable for service, and freedom from defects and damage.
- F. Do not attempt to repair defective valves; replace with new valves.

### 3.2 INSTALLATION

- A. Install valves as indicated, according to manufacturer's written instructions.
- B. Piping installation requirements are specified in other Division 23 Sections. Drawings indicate the general arrangement of piping, fittings, and specialties.
- C. Install valves with unions or flanges at each piece of equipment arranged to allow servicing, maintenance, and equipment removal without system shutdown.
- D. Locate valves for easy access and provide separate support where necessary.
- E. Install valves in horizontal piping with stem at or above the center of the pipe.
- F. Install valves in a position to allow full stem movement.
- G. Installation of Check Valves: Install for proper direction of flow as follows:
  - 1. Swing Check Valves: Horizontal position with hinge pin level.
  - 2. Wafer Check Valves: Horizontal or vertical position, between flanges.
  - 3. Lift Check Valve: With stem upright and plumb.

Note – Install all checks a minimum of 5 pipe diameters downstream of pump discharge or elbow to avoid flow turbulence. Flow straighteners may be needed in extreme cases.

### 3.3 SOLDERED CONNECTIONS

- A. Cut tube square and to exact lengths.
- B. Clean end of tube to depth of valve socket with steel wool, sand cloth, or a steel wire brush to a bright finish. Clean valve socket.
- C. Apply proper soldering flux in an even coat to inside of valve socket and outside of tube.
- D. Open gate and globe valves to fully open position.
- E. Remove the cap and disc holder of swing check valves having composition discs.
- F. Insert tube into valve socket, making sure the end rests against the shoulder inside valve. Rotate tube or valve slightly to ensure even distribution of the flux.

- G. Apply heat evenly to outside of valve around joint until solder melts on contact. Feed solder until it completely fills the joint around tube. Avoid hot spots or overheating valve. Once the solder starts cooling, remove excess amounts around the joint with a cloth or brush.

### 3.4 THREADED CONNECTIONS

- A. Note the internal length of threads in valve ends and proximity of valve internal seat or wall to determine how far pipe should be threaded into valve.
- B. Align threads at point of assembly.
- C. Apply appropriate tape or thread compound to the external pipe threads, except where dry seal threading is specified.
- D. Assemble joint, wrench tight. Wrench on valve shall be on the valve end into which the pipe is being threaded.

### 3.5 FLANGED CONNECTIONS

- A. Align flange surfaces parallel.
- B. Assemble joints by sequencing bolt tightening to make initial contact of flanges and gaskets as flat and parallel as possible. Use suitable lubricants on bolt threads. Tighten bolts gradually and uniformly with a torque wrench.

### 3.6 VALVE END SELECTION

- A. Select valves with the following ends or types of pipe/tube connections:
  - 1. Copper Tube Size, 2-1/2 Inches and Smaller: Steel Pipe Sizes, 2-1/2 Inches and Smaller: Threaded or grooved end.
  - 2. Steel Pipe Sizes, 3 Inches and Larger: Grooved end or flanged.

### 3.7 APPLICATION

- A. General Application: Use gate, ball, and butterfly valves for shutoff duty; globe, ball, and butterfly for throttling duty. Refer to piping system Specification Sections for specific valve applications and arrangements.

### 3.8 ADJUSTING

- A. Adjust or replace packing after piping systems have been tested and put into service, but before final adjusting and balancing. Replace valves if leak persists.

END OF SECTION 230523

## **SECTION 230529 - HANGERS AND SUPPORTS**

### **PART 1 - GENERAL**

#### **1.1 RELATED DOCUMENTS**

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 1 Specification Sections, apply to this Section.

#### **1.2 SUMMARY**

- A. This Section includes the following hangers and supports for HVAC system piping and equipment:
  - 1. Steel pipe hangers and supports.
  - 2. Trapeze pipe hangers.
  - 3. Metal framing systems.
- B. Related Sections include the following:
  - 1. Division 05 Section "Metal Fabrications" for structural-steel shapes and plates for trapeze hangers for pipe and equipment supports.
  - 2. Division 21 Section "Water-Based Fire-Suppression Systems" for pipe hangers for fire-protection piping.
  - 3. Division 23 Section "Expansion Fittings and Loops for HVAC Piping" for pipe guides and anchors.
  - 4. Division 23 Section "Vibration and Seismic Controls for HVAC Piping and Equipment" for vibration isolation devices.
  - 5. Division 23 Section(s) "Metal Ducts" for duct hangers and supports.

#### **1.3 DEFINITIONS**

- A. MSS: Manufacturers Standardization Society for The Valve and Fittings Industry Inc.
- B. Terminology: As defined in MSS SP-90, "Guidelines on Terminology for Pipe Hangers and Supports."

#### **1.4 PERFORMANCE REQUIREMENTS**

- A. Design supports for multiple pipes, including pipe stands, capable of supporting combined weight of supported systems, system contents, and test water.
- B. Design equipment supports capable of supporting combined operating weight of supported equipment and connected systems and components.
- C. Design seismic-restraint hangers and supports for piping and equipment and obtain approval from authorities having jurisdiction.

## 1.5 SUBMITTALS

- A. Product Data: For the following:
  - 1. Steel pipe hangers and supports.
  - 2. Mechanical Anchors: ICC-ES Evaluation Reports validating 'Cracked Concrete' testing per A.C. 193 must be provided for anchors resisting seismic loads and/or supporting life-safety systems including fire sprinkler systems.
- B. Shop Drawings: Signed and sealed by a qualified professional engineer. Show fabrication and installation details and include calculations for the following:
  - 1. Trapeze pipe hangers. Include Product Data for components.
  - 2. Metal framing systems. Include Product Data for components.
- C. Welding certificates.

## 1.6 QUALITY ASSURANCE

- A. Welding: Qualify procedures and personnel according to AWS D1.4, "Structural Welding Code--Reinforcing Steel." ASME Boiler and Pressure Vessel Code: Section IX.
- B. Welding: Qualify procedures and personnel according to the following:
  - 1. AWS D1.1, "Structural Welding Code--Steel."
  - 2. AWS D1.2, "Structural Welding Code--Aluminum."
  - 3. AWS D1.3, "Structural Welding Code--Sheet Steel."
  - 4. AWS D1.4, "Structural Welding Code--Reinforcing Steel."
  - 5. ASME Boiler and Pressure Vessel Code: Section IX.

## PART 2 - PRODUCTS

### 2.1 MANUFACTURERS

- A. In other Part 2 articles where titles below introduce lists, the following requirements apply to product selection:
  - 1. Manufacturers: Subject to compliance with requirements, provide products by one of the manufacturers specified.

### 2.2 STEEL PIPE HANGERS AND SUPPORTS

- A. Description: MSS SP-58, Types 1 through 58, factory-fabricated components. Refer to Part 3 "Hanger and Support Applications" Article for where to use specific hanger and support types.
- B. Manufacturers:
  - 1. AAA Technology & Specialties Co., Inc.
  - 2. Bergen-Power Pipe Supports.
  - 3. B-Line Systems, Inc.; a division of Cooper Industries.
  - 4. Carpenter & Paterson, Inc.

5. Empire Industries, Inc.
6. ERICO/Michigan Hanger Co.
7. Globe Pipe Hanger Products, Inc.
8. Grinnell Corp.
9. GS Metals Corp.
10. National Pipe Hanger Corporation.
11. PHD Manufacturing, Inc.
12. PHS Industries, Inc.
13. Piping Technology & Products, Inc.
14. Tolco Inc.
15. Simpson Strong-Tie Co.

- C. Galvanized, Metallic Coatings: Pregalvanized or hot dipped.
- D. Nonmetallic Coatings: Plastic coating, jacket, or liner.
- E. Padded Hangers: Hanger with fiberglass or other pipe insulation pad or cushion for support of bearing surface of piping.

### 2.3 TRAPEZE PIPE HANGERS

- A. Description: MSS SP-69, Type 59, shop- or field-fabricated pipe-support assembly made from structural-steel shapes with MSS SP-58 hanger rods, nuts, saddles, and U-bolts.

### 2.4 METAL FRAMING SYSTEMS

- A. Description: MFMA-3, shop- or field-fabricated pipe-support assembly made of steel channels and other components.
- B. Manufacturers:
1. B-Line Systems, Inc.; a division of Cooper Industries.
  2. ERICO/Michigan Hanger Co.; ERISTRUT Div.
  3. GS Metals Corp.
  4. Power-Strut Div.; Tyco International, Ltd.
  5. Thomas & Betts Corporation.
  6. Tolco Inc.
  7. Unistrut Corp.; Tyco International, Ltd.

- C. Coatings: Manufacturer's standard finish, unless bare metal surfaces are indicated.
- D. Nonmetallic Coatings: Plastic coating, jacket, or liner.

### 2.5 MISCELLANEOUS MATERIALS

- A. Structural Steel: ASTM A 36/A 36M, steel plates, shapes, and bars; black and galvanized.

## PART 3 - EXECUTION

### 3.1 HANGER AND SUPPORT APPLICATIONS

- A. Specific hanger and support requirements are specified in Sections specifying piping systems and equipment.
- B. Comply with MSS SP-69 for pipe hanger selections and applications that are not specified in piping system Sections.
- C. Use hangers and supports with galvanized, metallic coatings for piping and equipment that will not have field-applied finish.
- D. Use nonmetallic coatings on attachments for electrolytic protection where attachments are in direct contact with copper tubing.
- E. Use padded hangers for piping that is subject to scratching.
- F. Horizontal-Piping Hangers and Supports: Unless otherwise indicated and except as specified in piping system Sections, install the following types:
  - 1. Adjustable, Steel Clevis Hangers (MSS Type 1): For suspension of noninsulated or insulated stationary pipes, NPS 1/2 to NPS 30.
  - 2. Yoke-Type Pipe Clamps (MSS Type 2): For suspension of 120 to 450 deg F pipes, NPS 4 to NPS 16, requiring up to 4 inches of insulation.
  - 3. Carbon- or Alloy-Steel, Double-Bolt Pipe Clamps (MSS Type 3): For suspension of pipes, NPS 3/4 to NPS 24, requiring clamp flexibility and up to 4 inches of insulation.
  - 4. Steel Pipe Clamps (MSS Type 4): For suspension of cold and hot pipes, NPS 1/2 to NPS 24, if little or no insulation is required.
  - 5. Pipe Hangers (MSS Type 5): For suspension of pipes, NPS 1/2 to NPS 4, to allow off-center closure for hanger installation before pipe erection.
  - 6. Adjustable, Swivel Split- or Solid-Ring Hangers (MSS Type 6): For suspension of noninsulated stationary pipes, NPS 3/4 to NPS 8.
  - 7. Adjustable, Steel Band Hangers (MSS Type 7): For suspension of noninsulated stationary pipes, NPS 1/2 to NPS 8.
  - 8. Adjustable Band Hangers (MSS Type 9): For suspension of noninsulated stationary pipes, NPS 1/2 to NPS 8.
  - 9. Adjustable, Swivel-Ring Band Hangers (MSS Type 10): For suspension of noninsulated stationary pipes, NPS 1/2 to NPS 2.
  - 10. Split Pipe-Ring with or without Turnbuckle-Adjustment Hangers (MSS Type 11): For suspension of noninsulated stationary pipes, NPS 3/8 to NPS 8.
  - 11. Extension Hinged or 2-Bolt Split Pipe Clamps (MSS Type 12): For suspension of noninsulated stationary pipes, NPS 3/8 to NPS 3.
  - 12. U-Bolts (MSS Type 24): For support of heavy pipes, NPS 1/2 to NPS 30.
  - 13. Clips (MSS Type 26): For support of insulated pipes not subject to expansion or contraction.
  - 14. Pipe Saddle Supports (MSS Type 36): For support of pipes, NPS 4 to NPS 36, with steel pipe base stanchion support and cast-iron floor flange.
  - 15. Pipe Stanchion Saddles (MSS Type 37): For support of pipes, NPS 4 to NPS 36, with steel pipe base stanchion support and cast-iron floor flange and with U-bolt to retain pipe.
  - 16. Adjustable, Pipe Saddle Supports (MSS Type 38): For stanchion-type support for pipes, NPS 2-1/2 to NPS 36, if vertical adjustment is required, with steel pipe base stanchion support and cast-iron floor flange.
  - 17. Single Pipe Rolls (MSS Type 41): For suspension of pipes, NPS 1 to NPS 30, from 2 rods if longitudinal movement caused by expansion and contraction might occur.
  - 18. Adjustable Roller Hangers (MSS Type 43): For suspension of pipes, NPS 2-1/2 to NPS 20, from single rod if horizontal movement caused by expansion and contraction might occur.

19. Complete Pipe Rolls (MSS Type 44): For support of pipes, NPS 2 to NPS 42, if longitudinal movement caused by expansion and contraction might occur but vertical adjustment is not necessary.
  20. Pipe Roll and Plate Units (MSS Type 45): For support of pipes, NPS 2 to NPS 24, if small horizontal movement caused by expansion and contraction might occur and vertical adjustment is not necessary.
  21. Adjustable Pipe Roll and Base Units (MSS Type 46): For support of pipes, NPS 2 to NPS 30, if vertical and lateral adjustment during installation might be required in addition to expansion and contraction.
- G. Vertical-Piping Clamps: Unless otherwise indicated and except as specified in piping system Sections, install the following types:
1. Extension Pipe or Riser Clamps (MSS Type 8): For support of pipe risers, NPS 3/4 to NPS 20.
  2. Carbon- or Alloy-Steel Riser Clamps (MSS Type 42): For support of pipe risers, NPS 3/4 to NPS 20, if longer ends are required for riser clamps.
- H. Hanger-Rod Attachments: Unless otherwise indicated and except as specified in piping system Sections, install the following types:
1. Steel Turnbuckles (MSS Type 13): For adjustment up to 6 inches for heavy loads.
  2. Steel Clevises (MSS Type 14): For 120 to 450 deg F piping installations.
  3. Swivel Turnbuckles (MSS Type 15): For use with MSS Type 11, split pipe rings.
  4. Malleable-Iron Sockets (MSS Type 16): For attaching hanger rods to various types of building attachments.
  5. Steel Weldless Eye Nuts (MSS Type 17): For 120 to 450 deg F piping installations.
- I. Building Attachments: Unless otherwise indicated and except as specified in piping system Sections, install the following types:
1. Steel or Malleable Concrete Inserts (MSS Type 18 or Simpson Blue Banger Concrete insert with UL & FM approvals): For upper attachment to suspend pipe hangers from concrete ceiling.
  2. Top-Beam C-Clamps (MSS Type 19): For use under roof installations with bar-joist construction to attach to top flange of structural shape.
  3. Side-Beam or Channel Clamps (MSS Type 20): For attaching to bottom flange of beams, channels, or angles.
  4. Center-Beam Clamps (MSS Type 21): For attaching to center of bottom flange of beams.
  5. Welded Beam Attachments (MSS Type 22): For attaching to bottom of beams if loads are considerable and rod sizes are large.
  6. C-Clamps (MSS Type 23): For structural shapes.
  7. Top-Beam Clamps (MSS Type 25): For top of beams if hanger rod is required tangent to flange edge.
  8. Side-Beam Clamps (MSS Type 27): For bottom of steel I-beams.
  9. Steel-Beam Clamps with Eye Nuts (MSS Type 28): For attaching to bottom of steel I-beams for heavy loads.
  10. Linked-Steel Clamps with Eye Nuts (MSS Type 29): For attaching to bottom of steel I-beams for heavy loads, with link extensions.
  11. Malleable Beam Clamps with Extension Pieces (MSS Type 30): For attaching to structural steel.
  12. Welded-Steel Brackets: For support of pipes from below, or for suspending from above by using clip and rod. Use one of the following for indicated loads:
    - a. Light (MSS Type 31): 750 lb.
    - b. Medium (MSS Type 32): 1500 lb.

- c. Heavy (MSS Type 33): 3000 lb.
  - 13. Side-Beam Brackets (MSS Type 34): For sides of steel or wooden beams.
  - 14. Plate Lugs (MSS Type 57): For attaching to steel beams if flexibility at beam is required.
  - 15. Horizontal Travelers (MSS Type 58): For supporting piping systems subject to linear horizontal movement where headroom is limited.
- J. Spring Hangers and Supports: Unless otherwise indicated and except as specified in piping system Sections, install the following types:
- 1. Restraint-Control Devices (MSS Type 47): Where indicated to control piping movement.
  - 2. Spring Cushions (MSS Type 48): For light loads if vertical movement does not exceed 1-1/4 inches.
  - 3. Spring-Cushion Roll Hangers (MSS Type 49): For equipping Type 41 roll hanger with springs.
  - 4. Spring Sway Braces (MSS Type 50): To retard sway, shock, vibration, or thermal expansion in piping systems.
  - 5. Variable-Spring Hangers (MSS Type 51): Preset to indicated load and limit variability factor to 25 percent to absorb expansion and contraction of piping system from hanger.
  - 6. Variable-Spring Base Supports (MSS Type 52): Preset to indicated load and limit variability factor to 25 percent to absorb expansion and contraction of piping system from base support.
  - 7. Variable-Spring Trapeze Hangers (MSS Type 53): Preset to indicated load and limit variability factor to 25 percent to absorb expansion and contraction of piping system from trapeze support.
  - 8. Constant Supports: For critical piping stress and if necessary to avoid transfer of stress from one support to another support, critical terminal, or connected equipment. Include auxiliary stops for erection, hydrostatic test, and load-adjustment capability. These supports include the following types:
    - a. Horizontal (MSS Type 54): Mounted horizontally.
    - b. Vertical (MSS Type 55): Mounted vertically.
    - c. Trapeze (MSS Type 56): Two vertical-type supports and one trapeze member.
- K. Comply with MSS SP-69 for trapeze pipe hanger selections and applications that are not specified in piping system Sections.
- L. Comply with MFMA-102 for metal framing system selections and applications that are not specified in piping system Sections.
- M. Use mechanical-expansion anchors or screw instead of building attachments where required in concrete construction. For anchors resisting seismic loads and/or supporting life-safety systems including fire sprinkler systems, anchors shall have been tested for 'Cracked Concrete' per A.C. 193 and shall have a valid ICC-ES Evaluation Report
- ### 3.2 HANGER AND SUPPORT INSTALLATION
- A. Steel Pipe Hanger Installation: Comply with MSS SP-69 and MSS SP-89. Install hangers, supports, clamps, and attachments as required to properly support piping from building structure.
  - B. Trapeze Pipe Hanger Installation: Comply with MSS SP-69 and MSS SP-89. Arrange for grouping of parallel runs of horizontal piping and support together on field-fabricated trapeze pipe hangers.

1. Pipes of Various Sizes: Support together and space trapezes for smallest pipe size or install intermediate supports for smaller diameter pipes as specified above for individual pipe hangers.
  2. Field fabricate from ASTM A 36/A 36M, steel shapes selected for loads being supported. Weld steel according to AWS D1.1.
- C. Metal Framing System Installation: Arrange for grouping of parallel runs of piping and support together on field-assembled metal framing systems.
- D. Install hangers and supports complete with necessary inserts, bolts, rods, nuts, washers, and other accessories.
- E. Install hangers and supports to allow controlled thermal and seismic movement of piping systems, to permit freedom of movement between pipe anchors, and to facilitate action of expansion joints, expansion loops, expansion bends, and similar units.
- F. Install lateral bracing with pipe hangers and supports to prevent swaying. For applications where seismic bracing is required, 'Cracked Concrete' expansion anchors or concrete screws tested per A.C. 193 must be provided for seismic bracing anchorage where post-installed anchors are required.
- G. Install building attachments within concrete slabs or attach to structural steel. Install additional attachments at concentrated loads, including valves, flanges, and strainers, NPS 2-1/2 and larger and at changes in direction of piping. Install concrete inserts before concrete is placed; fasten inserts to forms and install reinforcing bars through openings at top of inserts.
- H. Load Distribution: Install hangers and supports so piping live and dead loads and stresses from movement will not be transmitted to connected equipment.
- I. Pipe Slopes: Install hangers and supports to provide indicated pipe slopes and so maximum pipe deflections allowed by ASME B31.1 (for power piping) and ASME B31.9 (for building services piping) are not exceeded.
- J. Insulated Piping: Comply with the following:
1. Attach clamps and spacers to piping.
    - a. Piping Operating above Ambient Air Temperature: Clamp may project through insulation.
    - b. Piping Operating below Ambient Air Temperature: Use thermal-hanger shield insert with clamp sized to match OD of insert.
    - c. Do not exceed pipe stress limits according to ASME B31.1 for power piping and ASME B31.9 for building services piping.
  2. Install MSS SP-58, Type 39, protection saddles if insulation without vapor barrier is indicated. Fill interior voids with insulation that matches adjoining insulation.
  3. Install MSS SP-58, Type 40, protective shields on cold piping with vapor barrier. Shields shall span an arc of 180 degrees.
    - a. Option: Thermal-hanger shield inserts may be used. Include steel weight-distribution plate for pipe NPS 4 and larger if pipe is installed on rollers.
  4. Shield Dimensions for Pipe: Not less than the following:
    - a. NPS 1/4 to NPS 3-1/2: 12 inches long and 0.048 inch thick.

- b. NPS 4: 12 inches long and 0.06 inch thick.
  - c. NPS 5 and NPS 6: 18 inches long and 0.06 inch thick.
  - d. NPS 8 to NPS 14: 24 inches long and 0.075 inch thick.
  - e. NPS 16 to NPS 24: 24 inches long and 0.105 inch thick.
5. Pipes NPS 8 and Larger: Include wood inserts.
  6. Insert Material: Length at least as long as protective shield.

### 3.3 METAL FABRICATIONS

- A. Cut, drill, and fit miscellaneous metal fabrications for trapeze pipe hangers.
- B. Fit exposed connections together to form hairline joints. Field weld connections that cannot be shop welded because of shipping size limitations.
- C. Field Welding: Comply with AWS D1.1 procedures for shielded metal arc welding, appearance and quality of welds, and methods used in correcting welding work, and with the following:
  1. Use materials and methods that minimize distortion and develop strength and corrosion resistance of base metals.
  2. Obtain fusion without undercut or overlap.
  3. Remove welding flux immediately.
  4. Finish welds at exposed connections so no roughness shows after finishing and contours of welded surfaces match adjacent contours.

### 3.4 ADJUSTING

- A. Hanger Adjustments: Adjust hangers to distribute loads equally on attachments and to achieve indicated slope of pipe.
- B. Trim excess length of continuous-thread hanger and support rods to 1-1/2 inches.

### 3.5 PAINTING

- A. Touch Up: Clean field welds and abraded areas of shop paint. Paint exposed areas immediately after erecting hangers and supports. Use same materials as used for shop painting. Comply with SSPC-PA 1 requirements for touching up field-painted surfaces.
  1. Apply paint by brush or spray to provide minimum dry film thickness of 2.0 mils.
- B. Touch Up: Cleaning and touchup painting of field welds, bolted connections, and abraded areas of shop paint on miscellaneous metal are specified in Division 09 painting Sections.
- C. Galvanized Surfaces: Clean welds, bolted connections, and abraded areas and apply galvanizing-repair paint to comply with ASTM A 780.

END OF SECTION 230529

## SECTION 23 0550 - OPERATIONS & MAINTENANCE MANUALS

### PART 1- GENERAL

#### 1.1 RELATED DOCUMENTS

- A. All pertinent sections of Division 23 Mechanical General Requirements, are part of the work of this Section. Division 1 is part of this and all other sections of these specifications.
  - 1. Testing and Balancing is specified in section 230594.
  - 2. Training and Instructions to Owner's Representative is specified in section 230100.

#### 1.2 SCOPE OF WORK

- A. Submission of Operating and Maintenance Manuals complete with Balancing reports. (Coordinate with Division 1).
- B. Coordination of work required for system commissioning.
- C. Provide a hard copy and an electronic copy of the O and M manual fully searchable in PDF format.

#### 1.3 SUBMITTALS

- A. Submit product data in accordance with Division 1 and Section 230100. Submit the following:
- B. Sample of O and M manual outline.

### PART 2 - PRODUCTS

#### 2.1 O & M MANUALS

- A. The operating and maintenance manuals shall be as follows:
  - 1. Binders shall be red buckram with easy-view metal for size 8-1/2 x 11-inch sheets, with capacity expandable from 2 inches to 3-1/2 inches as required for the project. Construction shall be rivet-through with library corners. No. 12 backbone and lining shall be the same material as the cover. The front cover and backbone shall be foil-stamped in white as follows: (coordinate with Section 1730)

OPERATING AND MAINTENANCE  
MANUAL  
FOR THE

(INSERT PROJECT NAME)

(INSERT PROJECT COMPLETION YEAR)

VOLUME No. ( )

VAN BOERUM & FRANK ASSOCIATES, INC.  
MECHANICAL ENGINEER

(INSERT ARCHITECT)

Binders shall be a manufactured by Hiller Bookbinding.

PART 3- EXECUTION

3.1 OPERATING AND MAINTENANCE MANUALS:

- A. Work under this section shall be performed in concert with the contractor performing the system testing and balancing. Six (6) copies of the manuals shall be furnished to the Architect for distribution to the owner.
- B. The "Start-Up and Operation" section is one of the most important in the manual. Information in this section shall be complete and accurately written and shall be verified with the actual equipment on the job, such as switches, starters, relays, automatic controls, etc. A step-by-step start-up procedure shall be described.
- C. The manuals shall include water-balancing reports, system commissioning procedures, start-up tests and reports, equipment and system performance test reports, warranties, and certificates of training given to the owner's representatives.
- D. An index sheet typed on AICO Gold-Line indexes shall be provided in the front of the binder. The manual shall be include the following:

SYSTEM DESCRIPTIONS

START-UP PROCEDURE AND OPERATION OF SYSTEM

MAINTENANCE AND LUBRICATION TABLE

OPERATION AND MAINTENANCE BULLETINS

AUTOMATIC TEMPERATURE CONTROL DESCRIPTION OF OPERATION, INTERLOCK AND CONTROL DIAGRAMS, AND CONTROL PANELS.

AIR AND WATER SYSTEM BALANCING REPORTS

EQUIPMENT WARRANTIES AND TRAINING CERTIFICATES

SYSTEM COMMISSIONING REPORTS

EQUIPMENT START-UP CERTIFICATES

END OF SECTION 23 0550

## **SECTION 230553 – IDENTIFICATION FOR PIPING & EQUIPMENT**

### **PART 1 - GENERAL**

#### **1.1 RELATED DOCUMENTS**

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 1 Specification Sections, apply to this Section.

#### **1.2 SUMMARY**

- A. This Section includes mechanical identification materials and devices.
- B. Provide red lettering on the ceiling tiles of the locations of all fire dampers, smoke dampers and fire /smoke dampers. Size of lettering and verbiage is to conform to IBC and NFPA standards.

#### **1.3 SUBMITTALS**

- A. Product Data: For identification materials and devices.
- B. Samples: Of color, lettering style, and graphic representation required for each identification material and device.

#### **1.4 QUALITY ASSURANCE**

- A. Comply with ASME A13.1, "Scheme for the Identification of Piping Systems" for lettering size, length of color field, colors, and viewing angles of identification devices.

#### **1.5 SEQUENCING AND SCHEDULING**

- A. Coordinate installation of identifying devices with completion of covering and painting of surfaces where devices are to be applied.
- B. Install identifying devices before installing acoustical ceilings and similar concealment.

### **PART 2 - PRODUCTS**

#### **2.1 IDENTIFYING DEVICES AND LABELS**

- A. General: Products specified are for applications referenced in other Division 22 & 23 Sections. If more than single type is specified for listed applications, selection is Installer's option.
- B. Equipment Nameplates: Metal permanently fastened to equipment with data engraved or stamped.
  - 1. Data: Manufacturer, product name, model number, serial number, capacity, operating

- and power characteristics, labels of tested compliances, and essential data.
2. Location: Accessible and visible.
- C. Stencils: Standard stencils, prepared with letter sizes conforming to recommendations of ASME A13.1. Minimum letter height is 1-1/4 inches for ducts, and 3/4 inch for access door signs and similar operational instructions.
1. Stencil Paint: Exterior, oil-based, alkyd gloss black enamel, unless otherwise indicated. Paint may be in pressurized spray-can form.
  2. Identification Paint: Exterior, oil-based, alkyd enamel in colors according to ASME A13.1, unless otherwise indicated.
- D. Snap-On Plastic Pipe Markers: Manufacturer's standard preprinted, semirigid, snap-on type. Include color-coding according to ASME A13.1, unless otherwise indicated.
- E. Pipes with OD, Including Insulation, Less Than 6 Inches: Full-band pipe markers, extending 360 degrees around pipe at each location.
- F. Pipes with OD, Including Insulation, 6 Inches and Larger: Either full-band or strip-type pipe markers, at least 3 times letter height and of length required for label.
- G. Lettering: Manufacturer's standard preprinted captions as selected by Engineer.
- H. Lettering: Use piping system terms indicated and abbreviate only as necessary for each application length.
1. Arrows: Either integrally with piping system service lettering, to accommodate both directions, or as separate unit, on each pipe marker to indicate direction of flow.
- I. Plastic Duct Markers: Manufacturer's standard laminated plastic, in the following color codes:
1. Green: Cold-air supply.
  2. Yellow: Hot-air supply.
  3. Blue: Exhaust, outside, return, and mixed air.
  4. Hazardous Material Exhausts: Use colors and designs recommended by ASME A13.1.
  5. Terminology: Include direction of airflow; duct service such as supply, return, and exhaust; duct origin, duct destination, and design flow.
- J. Plastic Tape: Manufacturer's standard color-coded, pressure-sensitive, self-adhesive, vinyl tape, at least 3 mils thick.
1. Width: 1-1/2 inches on pipes with OD, including insulation, less than 6 inches; 2-1/2 inches for larger pipes.
  2. Color: Comply with ASME A13.1, unless otherwise indicated.
- K. Valve Tags: Stamped or engraved with 1/4-inch letters for piping system abbreviation and 1/2-inch sequenced numbers. Include 5/32-inch hole for fastener.
1. Material: 0.032-inch- thick, polished brass..
  2. Size: 1-1/2-inches diameter, unless otherwise required.
  3. Indicate valve service and normal position on valve. Example Cold water, N.O.
- L. Valve Tag Fasteners: Brass, wire-link or beaded chain; or brass S-hooks.
- M. Valve Tag Fasteners: Brass, wire-link chain; beaded chain; or S-hooks.

- N. Access Panel Markers: 1/16-inch- thick, engraved plastic-laminate markers, with abbreviated terms and numbers corresponding to concealed valve. Provide 1/8-inch center hole for attachment.
- O. Plastic Equipment Markers: Manufacturer's standard laminated plastic, in the following color codes:
  - 1. Green: Cooling equipment and components.
  - 2. Yellow: Heating equipment and components.
  - 3. Brown: Energy reclamation equipment and components.
  - 4. Blue: Equipment and components that do not meet criteria above.
  - 5. Hazardous Equipment: Use colors and designs recommended by ASME A13.1.
  - 6. Terminology: Match schedules as closely as possible. Include the following:
    - a. Name and plan number.
    - b. Equipment service.
    - c. Design capacity.
    - d. Other design parameters such as pressure drop, entering and leaving conditions, and speed.
  - 7. Size: 2-1/2 by 4 inches for control devices, dampers, and valves; 4-1/2 by 6 inches for equipment.
- P. Lettering and Graphics: Coordinate names, abbreviations, and other designations used in mechanical identification with corresponding designations indicated. Use numbers, letters, and terms indicated for proper identification, operation, and maintenance of mechanical systems and equipment.
  - 1. Multiple Systems: Identify individual system number and service if multiple systems of same name are indicated.

## PART 3 - EXECUTION

### 3.1 LABELING AND IDENTIFYING PIPING SYSTEMS

- A. Install pipe markers on each system. Include arrows showing normal direction of flow.
- B. Marker Type: Stenciled markers with painted, color-coded bands complying with ASME A13.1.
- C. Marker Type: Plastic markers, with application systems. Install on pipe insulation segment where required for hot, noninsulated pipes.
- D. Fasten markers on pipes and insulated pipes by one of following methods:
  - 1. Snap-on application of pretensioned, semirigid plastic pipe marker.
  - 2. Adhesive lap joint in pipe marker overlap.
  - 3. Laminated or bonded application of pipe marker to pipe or insulation.
  - 4. Taped to pipe or insulation with color-coded plastic adhesive tape, not less than 3/4 inch wide, lapped a minimum of 1-1/2 inches at both ends of pipe marker, and covering full circumference of pipe.
  - 5. Taped to pipe or insulation with color-coded plastic adhesive tape, not less than 1-1/2 inches wide, lapped a minimum of 3 inches at both ends of pipe marker, and covering full circumference of pipe.

- E. Locate pipe markers and color bands where piping is exposed in finished spaces; machine rooms; accessible maintenance spaces such as shafts, tunnels, and plenums; and exterior nonconcealed locations according to the following:
  - 1. Near each valve and control device.
  - 2. Near each branch connection, excluding short takeoffs for fixtures and terminal units. Mark each pipe at branch, where flow pattern is not obvious.
  - 3. Near penetrations through walls, floors, ceilings, or nonaccessible enclosures.
  - 4. At access doors, manholes, and similar access points that permit view of concealed piping.
  - 5. Near major equipment items and other points of origination and termination.
  - 6. Spaced at a maximum of 50-foot intervals along each run. Reduce intervals to 25 feet in areas of congested piping and equipment.
  - 7. On piping above removable acoustical ceilings, except omit intermediately spaced markers.

### 3.2 VALVE TAGS

- A. Install on valves and control devices in piping systems, except check valves, valves within factory-fabricated equipment units, plumbing fixture supply stops, shutoff valves, faucets, convenience and lawn-watering hose connections, and HVAC terminal devices and similar roughing-in connections of end-use fixtures and units. Indicate service and normal position of all tagged valve and control devices. List tagged valves in valve schedule.
- B. Tag Material: Brass.

### 3.3 EQUIPMENT SIGNS AND MARKERS

- A. Install engraved plastic-laminate signs or equipment markers on or near each major item of mechanical equipment.
- B. Optional Sign Types: Stenciled signs may be provided instead of engraved plastic, at Installer's option, where lettering larger than 1-inch high is needed for proper identification because of distance from normal location of required identification.
  - 1. Lettering Size: Minimum 1/4 inch for name of units if viewing distance is less than 24 inches, 1/2 inch for viewing distances up to 72 inches, and proportionately larger lettering for greater viewing distances. Include secondary lettering two-thirds to three-fourths the size of principal lettering.
  - 2. Terms on Signs: Distinguish between multiple units, indicate operational requirements, indicate safety and emergency precautions, warn of hazards and improper operations, and identify units.
- C. Duct Systems: Identify air supply, return, exhaust, intake, and relief ducts with duct markers; or provide stenciled signs and arrows showing service and direction of flow.
  - 1. Location: Locate signs near points where ducts enter into concealed spaces and at maximum intervals of 50 feet in each space where ducts are exposed or concealed by removable ceiling system.

### 3.4 ADJUSTING AND CLEANING

- A. Relocate mechanical identification materials and devices that have become visually blocked by work of this or other Divisions.

- B. Clean faces of identification devices and glass frames of valve charts.

END OF SECTION 230553

## **SECTION 230594 - GENERAL TESTING, ADJUSTING, BALANCING AND COMMISSIONING**

### **PART 1 - GENERAL**

#### **1.1 RELATED DOCUMENTS**

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 1 Specification Sections, apply to this Section.

#### **1.2 SUMMARY**

- A. This Section includes testing, adjusting, and balancing HVAC systems to produce design objectives, including the following:
  - 1. Balancing airflow and water flow within distribution systems, including submains, branches, and terminals, to indicated quantities according to specified tolerances.
  - 2. Adjusting total HVAC systems to provide indicated quantities.
  - 3. Measuring electrical performance of HVAC equipment.
  - 4. Setting quantitative performance of HVAC equipment.
  - 5. Verifying that automatic control devices are functioning properly.
  - 6. Measuring sound and vibration.
  - 7. Reporting results of the activities and procedures specified in this Section.

#### **1.3 DEFINITIONS**

- A. Adjust: To regulate fluid flow rate and air patterns at the terminal equipment, such as to reduce fan speed or adjust a damper.
- B. Balance: To proportion flows within the distribution system, including submains, branches, and terminals, according to design quantities.
- C. Draft: A current of air, when referring to localized effect caused by one or more factors of high air velocity, low ambient temperature, or direction of airflow, whereby more heat is withdrawn from a person's skin than is normally dissipated.
- D. Procedure: An approach to and execution of a sequence of work operations to yield repeatable results.
- E. Report Forms: Test data sheets for recording test data in logical order.
- F. Static Head: The pressure due to the weight of the fluid above the point of measurement. In a closed system, static head is equal on both sides of the pump.
- G. Suction Head: The height of fluid surface above the centerline of the pump on the suction side.
- H. System Effect: A phenomenon that can create undesired or unpredicted conditions that cause reduced capacities in all or part of a system.
- I. System Effect Factors: Allowances used to calculate a reduction of the performance ratings of a fan when installed under conditions different from those presented when the fan was performance tested.

- J. Terminal: A point where the controlled medium, such as fluid or energy, enters or leaves the distribution system.
- K. Test: A procedure to determine quantitative performance of a system or equipment.
- L. Testing, Adjusting, and Balancing Agent: The entity responsible for performing and reporting the testing, adjusting, and balancing procedures.
- M. AABC: Associated Air Balance Council.
- N. AMCA: Air Movement and Control Association.
- O. NEBB: National Environmental Balancing Bureau.
- P. SMACNA: Sheet Metal and Air Conditioning Contractors' National Association.

#### 1.4 SUBMITTALS

- A. Contract Documents Examination Report: Within 90 days from the Contractor's Notice to Proceed, submit 2 copies of the Contract Documents review report as specified in Part 3 of this Section.
- B. Strategies and Procedures Plan: Within 120 days from the Contractor's Notice to Proceed, submit 2 copies of the testing, adjusting, and balancing strategies and step-by-step procedures as specified in Part 3 "Preparation" Article below. Include a complete set of report forms intended for use on this Project.
- C. Certified Testing, Adjusting, and Balancing Reports: Submit 2 copies of reports prepared, as specified in this Section, on approved forms certified by the testing, adjusting, and balancing Agent.
- D. Sample Report Forms: Submit 2 sets of sample testing, adjusting, and balancing report forms.
- E. Warranty: Submit 2 copies of special warranty specified in the "Warranty" Article below.

#### 1.5 QUALITY ASSURANCE

- A. Agent Qualifications: Engage a testing, adjusting, and balancing agent certified by either AABC or NEBB. Balancing may only be performed by the following:
  - 1. Bonneville Test & Balance.
  - 2. BTC Service.
  - 3. Certified Test & Balance.
  - 4. RS Analysis.
  - 5. Test & Balance Inc.
  - 6. Payson Sheetmetal.
- B. Testing, Adjusting, and Balancing Conference: Meet with the Owner's and the Architect's representatives on approval of the testing, adjusting, and balancing strategies and procedures plan to develop a mutual understanding of the details. Ensure the participation of testing, adjusting, and balancing team members, equipment manufacturers' authorized service representatives, HVAC controls Installer, and other support personnel. Provide 14 days' advance notice of scheduled meeting time and location.
  - 1. Agenda Items: Include at least the following:

- a. Submittal distribution requirements.
  - b. Contract Documents examination report.
  - c. Testing, adjusting, and balancing plan.
  - d. Work schedule and Project site access requirements.
  - e. Coordination and cooperation of trades and subcontractors.
  - f. Coordination of documentation and communication flow.
- C. Certification of Testing, Adjusting, and Balancing Reports: Certify the testing, adjusting, and balancing field data reports. This certification includes the following:
1. Review field data reports to validate accuracy of data and to prepare certified testing, adjusting, and balancing reports.
  2. Certify that the testing, adjusting, and balancing team complied with the approved testing, adjusting, and balancing plan and the procedures specified and referenced in this Specification.
- D. Testing, Adjusting, and Balancing Reports: Use standard forms from AABC's "National Standards for Testing, Adjusting, and Balancing" or frame NEBB's "Procedural Standards for Testing, Adjusting, and Balancing of Environmental Systems."
- E. Instrumentation Type, Quantity, and Accuracy: As described in NEBB's "Procedural Standards for Testing, Adjusting, and Balancing of Environmental Systems," Section II, "Required Instrumentation for NEBB Certification."
- F. Instrumentation Calibration: Calibrate instruments at least every 6 months or more frequently if required by the instrument manufacturer.

## 1.6 PROJECT CONDITIONS

- A. Partial Owner Occupancy: The Owner may occupy completed areas of the building before Substantial Completion. Cooperate with the Owner during testing, adjusting, and balancing operations to minimize conflicts with the Owner's operations.

## 1.7 COORDINATION

- A. Coordinate the efforts of factory-authorized service representatives for systems and equipment, HVAC controls installers, and other mechanics to operate HVAC systems and equipment to support and assist testing, adjusting, and balancing activities.
- B. Notice: Provide 7 days' advance notice for each test. Include scheduled test dates and times.
- C. Perform testing, adjusting, and balancing after leakage and pressure tests on air and water distribution systems have been satisfactorily completed.

## 1.8 WARRANTY

- A. General Warranty: The national project performance guarantee specified in this Article shall not deprive the Owner of other rights the Owner may have under other provisions of the Contract Documents and shall be in addition to, and run concurrent with, other warranties made by the Contractor under requirements of the Contract Documents.
- B. National Project Performance Guarantee: Provide a guarantee on AABC or NEBB forms stating that AABC or NEBB will assist in completing the requirements of the Contract Documents if the

testing, adjusting, and balancing Agent fails to comply with the Contract Documents. Guarantee includes the following provisions:

1. The certified Agent has tested and balanced systems according to the Contract Documents.
2. Systems are balanced to optimum performance capabilities within design and installation limits.

## PART 2 - PRODUCTS (Not Applicable)

## PART 3 - EXECUTION

### 3.1 EXAMINATION

- A. Examine Contract Documents to become familiar with project requirements and to discover conditions in systems' designs that may preclude proper testing, adjusting, and balancing of systems and equipment.
  1. Contract Documents are defined in the General and Supplementary Conditions of the Contract.
  2. Verify that balancing devices, such as test ports, gage cocks, thermometer wells, flow-control devices, balancing valves and fittings, and manual volume dampers, are required by the Contract Documents. Verify that quantities and locations of these balancing devices are accessible and appropriate for effective balancing and for efficient system and equipment operation.
- B. Examine approved submittal data of HVAC systems and equipment.
- C. Examine project record documents described in Division 1 Section "Project Record Documents."
- D. Examine equipment performance data, including fan and pump curves. Relate performance data to project conditions and requirements, including system effects that can create undesired or unpredicted conditions that cause reduced capacities in all or part of a system. Calculate system effect factors to reduce the performance ratings of HVAC equipment when installed under conditions different from those presented when the equipment was performance tested at the factory. To calculate system effects for air systems, use tables and charts found in AMCA 201, "Fans and Systems," Sections 7 through 10; or in SMACNA's "HVAC Systems--Duct Design," Sections 5 and 6. Compare this data with the design data and installed conditions.
- E. Examine system and equipment installations to verify that they are complete and that testing, cleaning, adjusting, and commissioning specified in individual Specification Sections have been performed.
- F. Examine system and equipment test reports.
- G. Examine HVAC system and equipment installations to verify that indicated balancing devices, such as test ports, gage cocks, thermometer wells, flow-control devices, balancing valves and fittings, and manual volume dampers, are properly installed, and their locations are accessible and appropriate for effective balancing and for efficient system and equipment operation.
- H. Examine systems for functional deficiencies that cannot be corrected by adjusting and balancing.

- I. Examine air-handling equipment to ensure clean filters have been installed, bearings are greased, belts are aligned and tight, and equipment with functioning controls is ready for operation.
- J. Examine terminal units, such as variable-air-volume boxes and mixing boxes, to verify that they are accessible and their controls are connected and functioning.
- K. Examine plenum ceilings, utilized for supply air, to verify that they are airtight. Verify that pipe penetrations and other holes are sealed.
- L. Examine strainers for clean screens and proper perforations.
- M. Examine 3-way valves for proper installation for their intended function of diverting or mixing fluid flows.
- N. Examine heat-transfer coils for correct piping connections and for clean and straight fins.
- O. Examine open-piping-system pumps to ensure absence of entrained air in the suction piping.
- P. Examine equipment for installation and for properly operating safety interlocks and controls.
- Q. Examine automatic temperature system components to verify the following:
  - 1. Dampers, valves, and other controlled devices operate by the intended controller.
  - 2. Dampers and valves are in the position indicated by the controller.
  - 3. Integrity of valves and dampers for free and full operation and for tightness of fully closed and fully open positions. This includes dampers in multizone units, mixing boxes, and variable-air-volume terminals.
  - 4. Automatic modulating and shutoff valves, including 2-way valves and 3-way mixing and diverting valves, are properly connected.
  - 5. Thermostats and humidistats are located to avoid adverse effects of sunlight, drafts, and cold walls.
  - 6. Sensors are located to sense only the intended conditions.
  - 7. Sequence of operation for control modes is according to the Contract Documents.
  - 8. Controller set points are set at design values. Observe and record system reactions to changes in conditions. Record default set points if different from design values.
  - 9. Interlocked systems are operating.
  - 10. Changeover from heating to cooling mode occurs according to design values.
- R. Report deficiencies discovered before and during performance of testing, adjusting, and balancing procedures.

### 3.2 PREPARATION

- A. Prepare a testing, adjusting, and balancing plan that includes strategies and step-by-step procedures.
- B. Complete system readiness checks and prepare system readiness reports. Verify the following:
  - 1. Permanent electrical power wiring is complete.
  - 2. Hydronic systems are filled, clean, and free of air.
  - 3. Automatic temperature-control systems are operational.
  - 4. Equipment and duct access doors are securely closed.
  - 5. Balance, smoke, and fire dampers are open.
  - 6. Isolating and balancing valves are open and control valves are operational.

7. Ceilings are installed in critical areas where air-pattern adjustments are required and access to balancing devices is provided.
8. Windows and doors can be closed so design conditions for system operations can be met.

### 3.3 GENERAL TESTING AND BALANCING PROCEDURES

- A. Perform testing and balancing procedures on each system according to the procedures contained in AABC or NEBB national standards and this Section.
- B. Cut insulation, ducts, pipes, and equipment cabinets for installation of test probes to the minimum extent necessary to allow adequate performance of procedures. After testing and balancing, close probe holes and patch insulation with new materials identical to those removed. Restore vapor barrier and finish according to the insulation Specifications for this Project.
- C. Mark equipment settings with paint or other suitable, permanent identification material, including damper-control positions, valve indicators, fan-speed-control levers, and similar controls and devices, to show final settings.

### 3.4 FUNDAMENTAL AIR SYSTEMS' BALANCING PROCEDURES

- A. Prepare test reports for both fans and outlets. Obtain manufacturer's outlet factors and recommended testing procedures. Crosscheck the summation of required outlet volumes with required fan volumes.
- B. Prepare schematic diagrams of systems' "as-built" duct layouts.
- C. For variable-air-volume systems, develop a plan to simulate diversity.
- D. Determine the best locations in main and branch ducts for accurate duct airflow measurements.
- E. Check the airflow patterns from the outside-air louvers and dampers and the return- and exhaust-air dampers, through the supply-fan discharge and mixing dampers.
- F. Locate start-stop and disconnect switches, electrical interlocks, and motor starters.
- G. Verify that motor starters are equipped with properly sized thermal protection.
- H. Check dampers for proper position to achieve desired airflow path.
- I. Check for airflow blockages.
- J. Check condensate drains for proper connections and functioning.
- K. Check for proper sealing of air-handling unit components.

### 3.5 CONSTANT-VOLUME AIR SYSTEMS' BALANCING PROCEDURES

- A. The procedures in this Article apply to constant-volume supply-, return-, and exhaust-air systems. Additional procedures are required for variable-air-volume, multizone, dual-duct, induction-unit supply-air systems and process exhaust-air systems. These additional procedures are specified in other articles in this Section.

- B. Adjust fans to deliver total design airflows within the maximum allowable rpm listed by the fan manufacturer.
  - 1. Measure fan static pressures to determine actual static pressure as follows:
    - a. Measure outlet static pressure as far downstream from the fan as practicable and upstream from restrictions in ducts such as elbows and transitions.
    - b. Measure static pressure directly at the fan outlet or through the flexible connection.
    - c. Measure inlet static pressure of single-inlet fans in the inlet duct as near the fan as possible, upstream from flexible connection and downstream from duct restrictions.
    - d. Measure inlet static pressure of double-inlet fans through the wall of the plenum that houses the fan.
  - 2. Measure static pressure across each air-handling unit component.
    - a. Simulate dirty filter operation and record the point at which maintenance personnel must change filters.
  - 3. Measure static pressures entering and leaving other devices such as sound traps, heat recovery equipment, and air washers under final balanced conditions.
  - 4. Compare design data with installed conditions to determine variations in design static pressures versus actual static pressures. Compare actual system effect factors with calculated system effect factors to identify where variations occur. Recommend corrective action to align design and actual conditions.
  - 5. Adjust fan speed higher or lower than design to achieve design conditions. Make required adjustments to pulley sizes, motor sizes, and electrical connections to accommodate fan-speed changes.
  - 6. Do not make fan-speed adjustments that result in motor overload. Consult equipment manufacturers about fan-speed safety factors. Modulate dampers and measure fan-motor amperage to ensure no overload will occur. Measure amperage in full cooling, full heating, and economizer modes to determine the maximum required brake horsepower.
- C. Adjust volume dampers for main duct, submain ducts, and major branch ducts to design airflows within specified tolerances.
  - 1. Measure static pressure at a point downstream from the balancing damper and adjust volume dampers until the proper static pressure is achieved.
    - a. Where sufficient space in submains and branch ducts is unavailable for Pitot-tube traverse measurements, measure airflow at terminal outlets and inlets and calculate the total airflow for that zone.
  - 2. Remeasure each submain and branch duct after all have been adjusted. Continue to adjust submains and branch ducts to design airflows within specified tolerances.
- D. Measure terminal outlets and inlets without making adjustments.
  - 1. Measure terminal outlets using a direct-reading hood or the outlet manufacturer's written instructions and calculating factors.
- E. Adjust terminal outlets and inlets for each space to design airflows within specified tolerances of design values. Make adjustments using volume dampers rather than extractors and the dampers at the air terminals.
  - 1. Adjust each outlet in the same room or space to within specified tolerances of design quantities without generating noise levels above the limitations prescribed by the Contract Documents.

2. Adjust patterns of adjustable outlets for proper distribution without drafts.

### 3.6 VARIABLE-AIR-VOLUME SYSTEMS' ADDITIONAL PROCEDURES

- A. Compensating for Diversity: When the total airflow of all terminal units is more than the fan design airflow volume, place a selected number of terminal units at a maximum set-point airflow condition until the total airflow of the terminal units equals the design airflow of the fan. Select the reduced airflow terminal units so they are distributed evenly among the branch ducts.
- B. Pressure-Independent, Variable-Air-Volume Systems: After the fan systems have been adjusted, adjust the variable-air-volume systems as follows:
  1. Set outside-air dampers at minimum, and return- and exhaust-air dampers at a position that simulates full-cooling load.
  2. Select the terminal unit that is most critical to the supply-fan airflow and static pressure. Measure static pressure. Adjust system static pressure so the entering static pressure for the critical terminal unit is not less than the sum of the terminal unit manufacturer's recommended minimum inlet static pressure plus the static pressure needed to overcome terminal-unit discharge duct losses.
  3. Measure total system airflow. Adjust to within 10 percent of design airflow.
  4. Set terminal units at maximum airflow and adjust controller or regulator to deliver the designed maximum airflow. Use the terminal unit manufacturer's written instructions to make this adjustment. When total airflow is correct, balance the air outlets downstream from terminal units as described for constant-volume air systems.
  5. Set terminal units at minimum airflow and adjust controller or regulator to deliver the designed minimum airflow. Check air outlets for a proportional reduction in airflow as described for constant-volume air systems.
    - a. If air outlets are out of balance at minimum airflow, report the condition but leave the outlets balanced for maximum airflow.
  6. Remeasure the return airflow to the fan while operating at maximum return airflow and minimum outside airflow. Adjust the fan and balance the return-air ducts and inlets as described for constant-volume air systems.
  7. Measure static pressure at the most critical terminal unit and adjust the static-pressure controller at the main supply-air sensing station to ensure adequate static pressure is maintained at the most critical unit.
  8. Record the final fan performance data.
- C. Pressure-Dependent, Variable-Air-Volume Systems without Diversity: After the fan systems have been adjusted, adjust the variable-air-volume systems as follows:
  1. Balance systems similar to constant-volume air systems.
  2. Set terminal units and supply fan at full-airflow condition.
  3. Adjust inlet dampers of each terminal unit to design airflow and verify operation of the static-pressure controller. When total airflow is correct, balance the air outlets downstream from terminal units as described for constant-volume air systems.
  4. Readjust fan airflow for final maximum readings.
  5. Measure operating static pressure at the sensor that controls the supply fan, if one is installed, and verify operation of the static-pressure controller.
  6. Set supply fan at minimum airflow if minimum airflow is indicated. Measure static pressure to verify that it is being maintained by the controller.
  7. Set terminal units at minimum airflow and adjust controller or regulator to deliver the designed minimum airflow. Check air outlets for a proportional reduction in airflow as described for constant-volume air systems.

- a. If air outlets are out of balance at minimum airflow, report the condition but leave the outlets balanced for maximum airflow.
  8. Measure the return airflow to the fan while operating at maximum return airflow and minimum outside airflow. Adjust the fan and balance the return-air ducts and inlets as described for constant-volume air systems.
- D. Pressure-Dependent, Variable-Air-Volume Systems with Diversity: After the fan systems have been adjusted, adjust the variable-air-volume systems as follows:
1. Set system at maximum design airflow by setting the required number of terminal units at minimum airflow. Select the reduced airflow terminal units so they are distributed evenly among the branch ducts.
  2. Adjust supply fan to maximum design airflow with the variable-airflow controller set at maximum airflow.
  3. Set terminal units being tested at full-airflow condition.
  4. Adjust terminal units starting at the supply-fan end of the system and continuing progressively to the end of the system. Adjust inlet dampers of each terminal unit to design airflow. When total airflow is correct, balance the air outlets downstream from terminal units as described for constant-volume air systems.
  5. Adjust terminal units for minimum airflow.
  6. Measure static pressure at the sensor.
  7. Measure the return airflow to the fan while operating at maximum return airflow and minimum outside airflow. Adjust the fan and balance the return-air ducts and inlets as described for constant-volume air systems.

### 3.7 FUNDAMENTAL PROCEDURES FOR HYDRONIC SYSTEMS

- A. Prepare test reports with pertinent design data and number in sequence starting at pump to end of system. Check the sum of branch-circuit flows against approved pump flow rate. Correct variations that exceed plus or minus 5 percent.
- B. Prepare schematic diagrams of systems' "as-built" piping layouts.
- C. Prepare hydronic systems for testing and balancing according to the following, in addition to the general preparation procedures specified above:
  1. Open all manual valves for maximum flow.
  2. Check expansion tank liquid level.
  3. Check makeup-water-station pressure gage for adequate pressure for highest vent.
  4. Check flow-control valves for specified sequence of operation and set at design flow.
  5. Set differential-pressure control valves at the specified differential pressure. Do not set at fully closed position when pump is positive-displacement type, unless several terminal valves are kept open.
  6. Set system controls so automatic valves are wide open to heat exchangers.
  7. Check pump-motor load. If motor is overloaded, throttle main flow-balancing device so motor nameplate rating is not exceeded.
  8. Check air vents for a forceful liquid flow exiting from vents when manually operated.

### 3.8 HYDRONIC SYSTEMS' BALANCING PROCEDURES

- A. Determine water flow at pumps. Use the following procedures, except for positive-displacement pumps:

1. Verify impeller size by operating the pump with the discharge valve closed. Verify with the pump manufacturer that this will not damage pump. Read pressure differential across the pump. Convert pressure to head and correct for differences in gage heights. Note the point on the manufacturer's pump curve at zero flow and confirm that the pump has the intended impeller size.
  2. Check system resistance. With all valves open, read pressure differential across the pump and mark the pump manufacturer's head-capacity curve. Adjust pump discharge valve until design water flow is achieved.
  3. Verify pump-motor brake horsepower. Calculate the intended brake horsepower for the system based on the pump manufacturer's performance data. Compare calculated brake horsepower with nameplate data on the pump motor. Report conditions where actual amperage exceeds motor nameplate amperage.
  4. Report flow rates that are not within plus or minus 5 percent of design.
- B. Set calibrated balancing valves, if installed, at calculated presettings.
- C. Measure flow at all stations and adjust, where necessary, to obtain first balance.
1. System components that have Cv rating or an accurately cataloged flow-pressure-drop relationship may be used as a flow-indicating device.
- D. Measure flow at main balancing station and set main balancing device to achieve flow that is 5 percent greater than design flow.
- E. Adjust balancing stations to within specified tolerances of design flow rate as follows:
1. Determine the balancing station with the highest percentage over design flow.
  2. Adjust each station in turn, beginning with the station with the highest percentage over design flow and proceeding to the station with the lowest percentage over design flow.
  3. Record settings and mark balancing devices.
- F. Measure pump flow rate and make final measurements of pump amperage, voltage, rpm, pump heads, and systems' pressures and temperatures, including outdoor-air temperature.
- G. Measure the differential-pressure control valve settings existing at the conclusions of balancing.

### 3.9 HEAT-TRANSFER COILS

- A. Water Coils: Measure the following data for each coil:
1. Entering- and leaving-water temperatures.
  2. Water flow rate.
  3. Water pressure drop.
  4. Dry-bulb temperatures of entering and leaving air.
  5. Wet-bulb temperatures of entering and leaving air for cooling coils designed for more than 5000 cfm.
  6. Airflow.
  7. Air pressure drop.
- B. Reheat and Fan Coils: Measure the following data for each coil:
1. Entering water temperature.
  2. Entering air temperature.
  3. Leaving air temperature.
  4. Air Flow

### 3.10 TEMPERATURE TESTING

- A. During testing, adjusting, and balancing, report need for adjustment in temperature regulation within the automatic temperature-control system.
- B. Measure indoor wet- and dry-bulb temperatures every other hour for a period of 2 successive 8-hour days, in each separately controlled zone, to prove correctness of final temperature settings. Measure when the building or zone is occupied.
- C. Measure outside-air, wet- and dry-bulb temperatures.

### 3.11 TEMPERATURE-CONTROL VERIFICATION

- A. Verify that controllers are calibrated and commissioned.
- B. Check transmitter and controller locations and note conditions that would adversely affect control functions.
- C. Record controller settings and note variances between set points and actual measurements.
- D. Verify operation of limiting controllers (i.e., high- and low-temperature controllers).
- E. Verify free travel and proper operation of control devices such as damper and valve operators.
- F. Verify sequence of operation of control devices. Note air pressures and device positions and correlate with airflow and water-flow measurements. Note the speed of response to input changes.
- G. Confirm interaction of electrically operated switch transducers.
- H. Confirm interaction of interlock and lockout systems.
- I. Verify main control supply-air pressure and observe compressor and dryer operations.
- J. Record voltages of power supply and controller output. Determine if the system operates on a grounded or nongrounded power supply.
- K. Note operation of electric actuators using spring return for proper fail-safe operations.

### 3.12 TOLERANCES

- A. Set HVAC system airflow and water flow rates within the following tolerances:
  - 1. Supply, Return, and Exhaust Fans: Plus 5 to minus 10 percent.
  - 2. Air Outlets and Inlets: 0 to minus 10 percent.
  - 3. Heating-Water Flow Rate: 0 to minus 10 percent.

### 3.13 REPORTING

- A. Initial Construction-Phase Report: Based on examination of the Contract Documents as specified in "Examination" Article above, prepare a report on the adequacy of design for systems' balancing devices. Recommend changes and additions to systems' balancing devices to facilitate proper performance measuring and balancing. Recommend changes and additions to

HVAC systems and general construction to allow access for performance measuring and balancing devices.

- B. Status Reports: As Work progresses, prepare reports to describe completed procedures, procedures in progress, and scheduled procedures. Include a list of deficiencies and problems found in systems being tested and balanced. Prepare a separate report for each system and each building floor for systems serving multiple floors.

### 3.14 FINAL REPORT

- A. General: Typewritten, or computer printout in letter-quality font, on standard bond paper, in 3-ring binder, tabulated and divided into sections by tested and balanced systems.
- B. Include a certification sheet in front of binder signed and sealed by the certified testing and balancing engineer.
  - 1. Include a list of the instruments used for procedures, along with proof of calibration.
- C. Final Report Contents: In addition to the certified field report data, include the following:
  - 1. Pump curves.
  - 2. Fan curves.
  - 3. Manufacturers' test data.
  - 4. Field test reports prepared by system and equipment installers.
  - 5. Other information relative to equipment performance, but do not include approved Shop Drawings and Product Data.
- D. General Report Data: In addition to the form titles and entries, include the following data in the final report, as applicable:
  - 1. Title page.
  - 2. Name and address of testing, adjusting, and balancing Agent.
  - 3. Project name.
  - 4. Project location.
  - 5. Architect's name and address.
  - 6. Engineer's name and address.
  - 7. Contractor's name and address.
  - 8. Report date.
  - 9. Signature of testing, adjusting, and balancing Agent who certifies the report.
  - 10. Summary of contents, including the following:
    - a. Design versus final performance.
    - b. Notable characteristics of systems.
    - c. Description of system operation sequence if it varies from the Contract Documents.
  - 11. Nomenclature sheets for each item of equipment.
  - 12. Data for terminal units, including manufacturer, type size, and fittings.
  - 13. Notes to explain why certain final data in the body of reports vary from design values.
  - 14. Test conditions for fans and pump performance forms, including the following:
    - a. Settings for outside-, return-, and exhaust-air dampers.
    - b. Conditions of filters.
    - c. Cooling coil, wet- and dry-bulb conditions.
    - d. Fan drive settings, including settings and percentage of maximum pitch diameter.
    - e. Settings for supply-air, static-pressure controller.
    - f. Other system operating conditions that affect performance.

- E. System Diagrams: Include schematic layouts of air and hydronic distribution systems. Present with single-line diagrams and include the following:
1. Quantities of outside, supply, return, and exhaust airflows.
  2. Water and steam flow rates.
  3. Duct, outlet, and inlet sizes.
  4. Pipe and valve sizes and locations.
  5. Terminal units.
  6. Balancing stations.
- F. Equipment Test Reports: For all equipment tested:
1. Unit Data: Include the following:
    - a. Unit identification.
    - b. Location.
    - c. Make and type.
    - d. Model number and unit size.
    - e. Manufacturer's serial number.
  2. Motor Data: Include the following:
    - a. Make and frame type and size.
    - b. Horsepower and rpm.
    - c. Volts, phase, and hertz.
    - d. Full-load amperage and service factor.
  3. Test Data: Include design and actual values for the following: (all elements of the system that were tested, including air and water flows, static pressures, pump hoods, inlet and outlet static pressures, inlet, outlet pressure type of coils, ravs, circuits face areas, inlet, outer wet bulb, dry bulb temperatures, duct sizes tested, inlet and outlet flows temperatures and pressures and all other pertinent data. The report to be organized per each item tested.)
    - a. Total rate in cfm, gpm and lbs/hr.
    - b. Total system static pressure in inches wg.
    - c. Fan rpm.
    - d. Discharge static pressure in inches wg.
    - e. Filter static-pressure differential in inches wg.
    - f. Preheat coil static-pressure differential in inches wg.
    - g. Cooling coil static-pressure differential in inches wg.
    - h. Heating coil static-pressure differential in inches wg.
    - i. Outside airflow in cfm.
    - j. Return airflow in cfm.
    - k. Outside-air damper position.
    - l. Return-air damper position.
- G. Instrument Calibration Reports: For instrument calibration, include the following:
1. Report Data: Include the following:
    - a. Instrument type and make.
    - b. Serial number.
    - c. Application.
    - d. Dates of use.
    - e. Dates of calibration.

3.15 ADDITIONAL TESTS

- A. Within 120 days of completing testing, adjusting, and balancing, perform additional testing and balancing to verify that balanced conditions are being maintained throughout and to correct unusual conditions.
- B. Seasonal Periods: If initial testing, adjusting, and balancing procedures were not performed during near-peak summer and winter conditions, perform additional inspections, testing, and adjusting during near-peak summer and winter conditions.

END OF SECTION 230594

## **SECTION 230713 - DUCT INSULATION**

### **PART 1 - GENERAL**

#### **1.1 RELATED DOCUMENTS**

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

#### **1.2 SUMMARY**

- A. Section includes insulating the following duct services:
  - 1. Indoor, concealed supply and outdoor air.
  - 2. Indoor, exposed supply and outdoor air.
  - 3. Indoor, concealed return located in unconditioned space.
  - 4. Indoor, exposed return located in unconditioned space.

#### **1.3 SUBMITTALS**

- A. Product Data: For each type of product indicated. Include thermal conductivity, water-vapor permeance thickness, and jackets (both factory- and field-applied if any).

#### **1.4 QUALITY ASSURANCE**

- A. Installer Qualifications: Skilled mechanics who have successfully completed an apprenticeship program or another craft training program certified by the Department of Labor, Bureau of Apprenticeship and Training.
- B. Surface-Burning Characteristics: For insulation and related materials, as determined by testing identical products according to ASTM E 84, by a testing agency acceptable to authorities having jurisdiction. Factory label insulation and jacket materials and adhesive, mastic, tapes, and cement material containers, with appropriate markings of applicable testing agency.
  - 1. Insulation Installed Indoors: Flame-spread index of 25 or less, and smoke-developed index of 50 or less.

#### **1.5 DELIVERY, STORAGE, AND HANDLING**

- A. Packaging: Insulation material containers shall be marked by manufacturer with appropriate ASTM standard designation, type and grade, and maximum use temperature.

#### **1.6 COORDINATION**

- A. Coordinate sizes and locations of supports, hangers, and insulation shields specified in Division 23 Section "Hangers and Supports for HVAC Piping and Equipment."

- B. Coordinate clearance requirements with duct Installer for duct insulation application. Before preparing ductwork Shop Drawings, establish and maintain clearance requirements for installation of insulation and field-applied jackets and finishes and for space required for maintenance.

## 1.7 SCHEDULING

- A. Complete installation and concealment of plastic materials as rapidly as possible in each area of construction.

## PART 2 - PRODUCTS

### 2.1 INSULATION MATERIALS

- A. Comply with requirements in "Duct Insulation Schedule, General," "Indoor Duct and Plenum Insulation Schedule," and "Aboveground, Outdoor Duct and Plenum Insulation Schedule" articles for where insulating materials shall be applied.
- B. Products shall not contain asbestos, lead, mercury, or mercury compounds.
- C. Products that come in contact with stainless steel shall have a leachable chloride content of less than 50 ppm when tested according to ASTM C 871.
- D. Insulation materials for use on austenitic stainless steel shall be qualified as acceptable according to ASTM C 795.
- E. Foam insulation materials shall not use CFC or HCFC blowing agents in the manufacturing process.
- F. Flexible Elastomeric Insulation: Closed-cell, sponge- or expanded-rubber materials. Comply with ASTM C 534, Type II for sheet materials.
  - 1. Products: Subject to compliance with requirements, provide one of the following:
    - a. Aeroflex USA, Inc.; Aerocel.
    - b. Armacell LLC; AP Armaflex.
    - c. K-Flex USA; Insul-Sheet, K-Flex Gray Duct Liner, and K-FLEX LS.
- G. Mineral-Fiber Blanket Insulation: Mineral or glass fibers bonded with a thermosetting resin. Comply with ASTM C 553, Type II and ASTM C 1290, Type III with factory-applied FSK jacket. Factory-applied jacket requirements are specified in "Factory-Applied Jackets" Article.
  - 1. Products: Subject to compliance with requirements, provide one of the following:
    - a. CertainTeed Corp.; SoftTouch Duct Wrap.
    - b. Johns Manville; Microlite.
    - c. Knauf Insulation; Friendly Feel Duct Wrap.
    - d. Manson Insulation Inc.; Alley Wrap.
    - e. Owens Corning; SOFTR All-Service Duct Wrap.
- H. Mineral-Fiber Board Insulation: Mineral or glass fibers bonded with a thermosetting resin. Comply with ASTM C 612, Type IA or Type IB. For duct and plenum applications, provide

insulation with factory-applied FSK jacket. Factory-applied jacket requirements are specified in "Factory-Applied Jackets" Article.

1. Products: Subject to compliance with requirements, provide one of the following:
  - a. CertainTeed Corp.; Commercial Board.
  - b. Fibrex Insulations Inc.; FBX.
  - c. Johns Manville; 800 Series Spin-Glas.
  - d. Knauf Insulation; Insulation Board.
  - e. Manson Insulation Inc.; AK Board.
  - f. Owens Corning; Fiberglas 700 Series.

## 2.2 FIRE-RATED INSULATION SYSTEMS

- A. Fire-Rated Board: Structural-grade, press-molded, xonolite calcium silicate, fireproofing board suitable for operating temperatures up to 1700 deg F. Comply with ASTM C 656, Type II, Grade 6. Tested and certified to provide a 2-hour fire rating by an NRTL acceptable to authorities having jurisdiction.
  1. Products: Subject to compliance with requirements, provide one of the following:
    - a. Johns Manville; Super Firetemp M.
- B. Fire-Rated Blanket: High-temperature, flexible, blanket insulation with FSK jacket that is tested and certified to provide a 2-hour fire rating by an NRTL acceptable to authorities having jurisdiction.
  1. Products: Subject to compliance with requirements, provide one of the following:
    - a. CertainTeed Corp.; FlameChek.
    - b. Johns Manville; Firetemp Wrap.
    - c. Nelson Fire Stop Products; Nelson FSB Flameshield Blanket.
    - d. Thermal Ceramics; FireMaster Duct Wrap.
    - e. 3M; Fire Barrier Wrap Products.
    - f. Unifrax Corporation; FyreWrap.

## 2.3 ADHESIVES

- A. Materials shall be compatible with insulation materials, jackets, and substrates and for bonding insulation to itself and to surfaces to be insulated unless otherwise indicated.
- B. Flexible Elastomeric Adhesive: Comply with MIL-A-24179A, Type II, Class I.
  1. Products: Subject to compliance with requirements, provide one of the following:
    - a. Aeroflex USA, Inc.; AeroSeal.
    - b. Armacell LLC; Armaflex 520 Adhesive.
    - c. Foster Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; 85-75.
    - d. K-Flex USA; R-373 Contact Adhesive.
  2. For indoor applications, use adhesive that has a VOC content of 50 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).

3. Use adhesive that complies with the testing and product requirements of the California Department of Health Services' "Standard Practice for the Testing of Volatile Organic Emissions from Various Sources Using Small-Scale Environmental Chambers," including 2004 Addenda.

C. Mineral-Fiber Adhesive: Comply with MIL-A-3316C, Class 2, Grade A.

1. Products: Subject to compliance with requirements, provide one of the following:
  - a. Childers Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; CP-127.
  - b. Eagle Bridges - Marathon Industries; 225.
  - c. Foster Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; 85-60/85-70.
  - d. Mon-Eco Industries, Inc.; 22-25.
2. For indoor applications, use adhesive that has a VOC content of 80 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).
3. Use adhesive that complies with the testing and product requirements of the California Department of Health Services' "Standard Practice for the Testing of Volatile Organic Emissions from Various Sources Using Small-Scale Environmental Chambers," including 2004 Addenda.

D. FSK Jacket Adhesive: Comply with MIL-A-3316C, Class 2, Grade A for bonding insulation jacket lap seams and joints.

1. Products: Subject to compliance with requirements, provide one of the following:
  - a. Childers Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; CP-82.
  - b. Eagle Bridges - Marathon Industries; 225.
  - c. Foster Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; 85-50.
  - d. Mon-Eco Industries, Inc.; 22-25.
2. For indoor applications, use adhesive that has a VOC content of 50 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).
3. Use adhesive that complies with the testing and product requirements of the California Department of Health Services' "Standard Practice for the Testing of Volatile Organic Emissions from Various Sources Using Small-Scale Environmental Chambers," including 2004 Addenda.

2.4 MASTICS

A. Materials shall be compatible with insulation materials, jackets, and substrates; comply with MIL-PRF-19565C, Type II.

1. For indoor applications, use mastics that have a VOC content of 50 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).

B. Vapor-Barrier Mastic: Water based; suitable for indoor use on below ambient services.

1. Products: Subject to compliance with requirements, provide one of the following:

- a. Foster Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; 30-80/30-90.
  - b. Vimasco Corporation; 749.
2. Water-Vapor Permeance: ASTM E 96/E 96M, Procedure B, 0.013 perm at 43-mil dry film thickness.
  3. Service Temperature Range: Minus 20 to plus 180 deg F.
  4. Solids Content: ASTM D 1644, 58 percent by volume and 70 percent by weight.
  5. Color: White.
- C. Breather Mastic: Water based; suitable for indoor and outdoor use on above ambient services.
1. Products: Subject to compliance with requirements, provide one of the following:
    - a. Childers Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; CP-10.
    - b. Eagle Bridges - Marathon Industries; 550.
    - c. Foster Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; 46-50.
    - d. Mon-Eco Industries, Inc.; 55-50.
    - e. Vimasco Corporation; WC-1/WC-5.
  2. Water-Vapor Permeance: ASTM F 1249, 1.8 perms at 0.0625-inch dry film thickness.
  3. Service Temperature Range: Minus 20 to plus 180 deg F.
  4. Solids Content: 60 percent by volume and 66 percent by weight.
  5. Color: White.

## 2.5 LAGGING ADHESIVES

- A. Description: Comply with MIL-A-3316C, Class I, Grade A and shall be compatible with insulation materials, jackets, and substrates.
1. For indoor applications, use lagging adhesives that have a VOC content of 50 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).
  2. Products: Subject to compliance with requirements, provide one of the following:
    - a. Childers Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; CP-50 AHV2.
    - b. Foster Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; 30-36.
    - c. Vimasco Corporation; 713 and 714.
  3. Fire-resistant, water-based lagging adhesive and coating for use indoors to adhere fire-resistant lagging cloths over duct insulation.
  4. Service Temperature Range: 0 to plus 180 deg F.
  5. Color: White.

## 2.6 SEALANTS

- A. FSK and Metal Jacket Flashing Sealants:
1. Products: Subject to compliance with requirements, provide one of the following:

- a. Childers Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; CP-76.
  - b. Eagle Bridges - Marathon Industries; 405.
  - c. Foster Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; 95-44.
  - d. Mon-Eco Industries, Inc.; 44-05.
2. Materials shall be compatible with insulation materials, jackets, and substrates.
  3. Fire- and water-resistant, flexible, elastomeric sealant.
  4. Service Temperature Range: Minus 40 to plus 250 deg F.
  5. Color: Aluminum.
  6. For indoor applications, use sealants that have a VOC content of 420 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).
  7. Use sealants that comply with the testing and product requirements of the California Department of Health Services' "Standard Practice for the Testing of Volatile Organic Emissions from Various Sources Using Small-Scale Environmental Chambers," including 2004 Addenda.

## 2.7 FACTORY-APPLIED JACKETS

- A. Insulation system schedules indicate factory-applied jackets on various applications. When factory-applied jackets are indicated, comply with the following:
  1. FSK Jacket: Aluminum-foil, fiberglass-reinforced scrim with kraft-paper backing; complying with ASTM C 1136, Type II.

## 2.8 FIELD-APPLIED JACKETS

- A. Field-applied jackets shall comply with ASTM C 921, Type I, unless otherwise indicated.
- B. FSK Jacket: Aluminum-foil-face, fiberglass-reinforced scrim with kraft-paper backing.
  1. Color: Color as selected by Architect.
- C. Metal Jacket:
  1. Products: Subject to compliance with requirements, provide one of the following:
    - a. Childers Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; Metal Jacketing Systems.
    - b. ITW Insulation Systems; Aluminum and Stainless Steel Jacketing.
    - c. RPR Products, Inc.; Insul-Mate.
  2. Aluminum Jacket: Comply with ASTM B 209, Alloy 3003, 3005, 3105, or 5005, Temper H-14.
    - a. Sheet and roll stock ready for shop or field sizing.
    - b. Finish and thickness are indicated in field-applied jacket schedules.
    - c. Moisture Barrier Applications: 3-mil- thick, heat-bonded polyethylene and kraft paper.

## 2.9 TAPES

- A. FSK Tape: Foil-face, vapor-retarder tape matching factory-applied jacket with acrylic adhesive; complying with ASTM C 1136.
1. Products: Subject to compliance with requirements, provide one of the following:
    - a. ABI, Ideal Tape Division; 491 AWF FSK.
    - b. Avery Dennison Corporation, Specialty Tapes Division; Fasson 0827.
    - c. Compac Corporation; 110 and 111.
    - d. Venture Tape; 1525 CW NT, 1528 CW, and 1528 CW/SQ.
  2. Width: 3 inches.
  3. Thickness: 6.5 mils.
  4. Adhesion: 90 ounces force/inch in width.
  5. Elongation: 2 percent.
  6. Tensile Strength: 40 lbf/inch in width.
  7. FSK Tape Disks and Squares: Precut disks or squares of FSK tape.
- B. Aluminum-Foil Tape: Vapor-retarder tape with acrylic adhesive.
1. Products: Subject to compliance with requirements, provide one of the following:
    - a. ABI, Ideal Tape Division; 488 AWF.
    - b. Avery Dennison Corporation, Specialty Tapes Division; Fasson 0800.
    - c. Compac Corporation; 120.
    - d. Venture Tape; 3520 CW.
  2. Width: 2 inches.
  3. Thickness: 3.7 mils.
  4. Adhesion: 100 ounces force/inch in width.
  5. Elongation: 5 percent.
  6. Tensile Strength: 34 lbf/inch in width.

## 2.10 SECUREMENTS

- A. Bands:
1. Products: Subject to compliance with requirements provide one of the following:
    - a. ITW Insulation Systems; Gerrard Strapping and Seals.
    - b. RPR Products, Inc.; Insul-Mate Strapping, Seals, and Springs.
  2. Aluminum: ASTM B 209 Alloy 3003, 3005, 3105, or 5005; Temper H-14, 0.020 inch thick, 3/4 inch wide with wing seal or closed seal.
  3. Springs: Twin spring set constructed of stainless steel with ends flat and slotted to accept metal bands. Spring size determined by manufacturer for application.
- B. Insulation Pins and Hangers:
1. Capacitor-Discharge-Weld Pins: Copper- or zinc-coated steel pin, fully annealed for capacitor-discharge welding, 0.135-inch-diameter shank, length to suit depth of insulation indicated.
    - a. Products: Subject to compliance with requirements, provide one of the following:

- 1) AGM Industries, Inc.; CWP-1.
  - 2) GEMCO; CD.
  - 3) Midwest Fasteners, Inc.; CD.
  - 4) Nelson Stud Welding; TPA, TPC, and TPS.
2. Cupped-Head, Capacitor-Discharge-Weld Pins: Copper- or zinc-coated steel pin, fully annealed for capacitor-discharge welding, 0.135-inch- diameter shank, length to suit depth of insulation indicated with integral 1-1/2-inch galvanized carbon-steel washer.
- a. Products: Subject to compliance with requirements, provide one of the following:
    - 1) AGM Industries, Inc.; CHP-1.
    - 2) GEMCO; Cupped Head Weld Pin.
    - 3) Midwest Fasteners, Inc.; Cupped Head.
    - 4) Nelson Stud Welding; CHP.
3. Metal, Adhesively Attached, Perforated-Base Insulation Hangers: Baseplate welded to projecting spindle that is capable of holding insulation, of thickness indicated, securely in position indicated when self-locking washer is in place. Comply with the following requirements:
- a. Products: Subject to compliance with requirements, provide one of the following:
    - 1) AGM Industries, Inc.; Tactoo Perforated Base Insul-Hangers.
    - 2) GEMCO; Perforated Base.
    - 3) Midwest Fasteners, Inc.; Spindle.
  - b. Baseplate: Perforated, galvanized carbon-steel sheet, 0.030 inch thick by 2 inches square.
  - c. Spindle: Copper- or zinc-coated, low-carbon steel, fully annealed, 0.106-inch-diameter shank, length to suit depth of insulation indicated.
  - d. Adhesive: Recommended by hanger manufacturer. Product with demonstrated capability to bond insulation hanger securely to substrates indicated without damaging insulation, hangers, and substrates.
4. Nonmetal, Adhesively Attached, Perforated-Base Insulation Hangers: Baseplate fastened to projecting spindle that is capable of holding insulation, of thickness indicated, securely in position indicated when self-locking washer is in place. Comply with the following requirements:
- a. Products: Subject to compliance with requirements, provide one of the following:
    - 1) GEMCO; Nylon Hangers.
    - 2) Midwest Fasteners, Inc.; Nylon Insulation Hangers.
  - b. Baseplate: Perforated, nylon sheet, 0.030 inch thick by 1-1/2 inches in diameter.
  - c. Spindle: Nylon, 0.106-inch diameter shank, length to suit depth of insulation indicated, up to 2-1/2 inches.
  - d. Adhesive: Recommended by hanger manufacturer. Product with demonstrated capability to bond insulation hanger securely to substrates indicated without damaging insulation, hangers, and substrates.
5. Self-Sticking-Base Insulation Hangers: Baseplate welded to projecting spindle that is capable of holding insulation, of thickness indicated, securely in position indicated when self-locking washer is in place. Comply with the following requirements:

- a. Products: Subject to compliance with requirements, provide one of the following:
  - 1) AGM Industries, Inc.; Tactoo Self-Adhering Insul-Hangers.
  - 2) GEMCO; Peel & Press.
  - 3) Midwest Fasteners, Inc.; Self Stick.
- b. Baseplate: Galvanized carbon-steel sheet, 0.030 inch thick by 2 inches square.
- c. Spindle: Copper- or zinc-coated, low-carbon steel, fully annealed, 0.106-inch-diameter shank, length to suit depth of insulation indicated.
- d. Adhesive-backed base with a peel-off protective cover.

### PART 3 - EXECUTION

#### 3.1 EXAMINATION

- A. Examine substrates and conditions for compliance with requirements for installation tolerances and other conditions affecting performance of insulation application.
  - 1. Verify that systems to be insulated have been tested and are free of defects.
  - 2. Verify that surfaces to be insulated are clean and dry.
- B. Proceed with installation only after unsatisfactory conditions have been corrected.

#### 3.2 PREPARATION

- A. Surface Preparation: Clean and dry surfaces to receive insulation. Remove materials that will adversely affect insulation application.

#### 3.3 GENERAL INSTALLATION REQUIREMENTS

- A. Install insulation materials, accessories, and finishes with smooth, straight, and even surfaces; free of voids throughout the length of ducts and fittings.
- B. Install insulation materials, vapor barriers or retarders, jackets, and thicknesses required for each item of duct system as specified in insulation system schedules.
- C. Install accessories compatible with insulation materials and suitable for the service. Install accessories that do not corrode, soften, or otherwise attack insulation or jacket in either wet or dry state.
- D. Install insulation with longitudinal seams at top and bottom of horizontal runs.
- E. Install multiple layers of insulation with longitudinal and end seams staggered.
- F. Keep insulation materials dry during application and finishing.
- G. Install insulation with tight longitudinal seams and end joints. Bond seams and joints with adhesive recommended by insulation material manufacturer.
- H. Install insulation with least number of joints practical.

- I. Where vapor barrier is indicated, seal joints, seams, and penetrations in insulation at hangers, supports, anchors, and other projections with vapor-barrier mastic.
  - 1. Install insulation continuously through hangers and around anchor attachments.
  - 2. For insulation application where vapor barriers are indicated, extend insulation on anchor legs from point of attachment to supported item to point of attachment to structure. Taper and seal ends at attachment to structure with vapor-barrier mastic.
  - 3. Install insert materials and install insulation to tightly join the insert. Seal insulation to insulation inserts with adhesive or sealing compound recommended by insulation material manufacturer.
- J. Apply adhesives, mastics, and sealants at manufacturer's recommended coverage rate and wet and dry film thicknesses.
- K. Install insulation with factory-applied jackets as follows:
  - 1. Draw jacket tight and smooth.
  - 2. Cover circumferential joints with 3-inch- wide strips, of same material as insulation jacket. Secure strips with adhesive and outward clinching staples along both edges of strip, spaced 4 inches o.c.
  - 3. Overlap jacket longitudinal seams at least 1-1/2 inches. Clean and dry surface to receive self-sealing lap. Staple laps with outward clinching staples along edge at 2 inches o.c.
    - a. For below ambient services, apply vapor-barrier mastic over staples.
  - 4. Cover joints and seams with tape, according to insulation material manufacturer's written instructions, to maintain vapor seal.
  - 5. Where vapor barriers are indicated, apply vapor-barrier mastic on seams and joints and at ends adjacent to duct flanges and fittings.
- L. Cut insulation in a manner to avoid compressing insulation more than 75 percent of its nominal thickness.
- M. Finish installation with systems at operating conditions. Repair joint separations and cracking due to thermal movement.
- N. Repair damaged insulation facings by applying same facing material over damaged areas. Extend patches at least 4 inches beyond damaged areas. Adhere, staple, and seal patches similar to butt joints.

### 3.4 PENETRATIONS

- A. Insulation Installation at Roof Penetrations: Install insulation continuously through roof penetrations.
  - 1. Seal penetrations with flashing sealant.
  - 2. For applications requiring only indoor insulation, terminate insulation above roof surface and seal with joint sealant. For applications requiring indoor and outdoor insulation, install insulation for outdoor applications tightly joined to indoor insulation ends. Seal joint with joint sealant.
  - 3. Extend jacket of outdoor insulation outside roof flashing at least 2 inches below top of roof flashing.
  - 4. Seal jacket to roof flashing with flashing sealant.

- B. Insulation Installation at Aboveground Exterior Wall Penetrations: Install insulation continuously through wall penetrations.
  - 1. Seal penetrations with flashing sealant.
  - 2. For applications requiring only indoor insulation, terminate insulation inside wall surface and seal with joint sealant. For applications requiring indoor and outdoor insulation, install insulation for outdoor applications tightly joined to indoor insulation ends. Seal joint with joint sealant.
  - 3. Extend jacket of outdoor insulation outside wall flashing and overlap wall flashing at least 2 inches.
  - 4. Seal jacket to wall flashing with flashing sealant.
- C. Insulation Installation at Interior Wall and Partition Penetrations (That Are Not Fire Rated): Install insulation continuously through walls and partitions.
- D. Insulation Installation at Fire-Rated Wall and Partition Penetrations: Terminate insulation at fire damper sleeves for fire-rated wall and partition penetrations. Externally insulate damper sleeves to match adjacent insulation and overlap duct insulation at least 2 inches.
  - 1. Comply with requirements in Division 07 Section "Penetration Firestopping" firestopping and fire-resistive joint sealers.
- E. Insulation Installation at Floor Penetrations:
  - 1. Duct: For penetrations through fire-rated assemblies, terminate insulation at fire damper sleeves and externally insulate damper sleeve beyond floor to match adjacent duct insulation. Overlap damper sleeve and duct insulation at least 2 inches.
  - 2. Seal penetrations through fire-rated assemblies. Comply with requirements in Division 07 Section "Penetration Firestopping."

### 3.5 INSTALLATION OF FLEXIBLE ELASTOMERIC INSULATION

- A. Seal longitudinal seams and end joints with manufacturers recommended adhesive to eliminate openings in insulation that allow passage of air to surface being insulated.

### 3.6 INSTALLATION OF MINERAL-FIBER INSULATION

- A. Blanket Insulation Installation on Ducts and Plenums: Secure with adhesive and insulation pins.
  - 1. Apply adhesives according to manufacturer's recommended coverage rates per unit area, for 100 percent coverage of duct and plenum surfaces.
  - 2. Apply adhesive to entire circumference of ducts and to all surfaces of fittings and transitions.
  - 3. Install either capacitor-discharge-weld pins and speed washers or cupped-head, capacitor-discharge-weld pins on sides and bottom of horizontal ducts and sides of vertical ducts as follows:
    - a. On duct sides with dimensions 18 inches and smaller, place pins along longitudinal centerline of duct. Space 3 inches maximum from insulation end joints, and 16 inches o.c.
    - b. On duct sides with dimensions larger than 18 inches, place pins 16 inches o.c. each way, and 3 inches maximum from insulation joints. Install additional pins to hold insulation tightly against surface at cross bracing.

- c. Pins may be omitted from top surface of horizontal, rectangular ducts and plenums.
    - d. Do not overcompress insulation during installation.
    - e. Impale insulation over pins and attach speed washers.
    - f. Cut excess portion of pins extending beyond speed washers or bend parallel with insulation surface. Cover exposed pins and washers with tape matching insulation facing.
  4. For ducts and plenums with surface temperatures below ambient, install a continuous unbroken vapor barrier. Create a facing lap for longitudinal seams and end joints with insulation by removing 2 inches from one edge and one end of insulation segment. Secure laps to adjacent insulation section with 1/2-inch outward-clinching staples, 1 inch o.c. Install vapor barrier consisting of factory- or field-applied jacket, adhesive, vapor-barrier mastic, and sealant at joints, seams, and protrusions.
    - a. Repair punctures, tears, and penetrations with tape or mastic to maintain vapor-barrier seal.
  5. Overlap unfaced blankets a minimum of 2 inches on longitudinal seams and end joints. At end joints, secure with steel bands spaced a maximum of 18 inches o.c.
  6. Install insulation on rectangular duct elbows and transitions with a full insulation section for each surface. Install insulation on round and flat-oval duct elbows with individually mitered gores cut to fit the elbow.
  7. Insulate duct stiffeners, hangers, and flanges that protrude beyond insulation surface with 6-inch- wide strips of same material used to insulate duct. Secure on alternating sides of stiffener, hanger, and flange with pins spaced 6 inches o.c.
- B. Board Insulation Installation on Ducts and Plenums: Secure with adhesive and insulation pins.
  1. Apply adhesives according to manufacturer's recommended coverage rates per unit area, for 50 percent coverage of duct and plenum surfaces.
  2. Apply adhesive to entire circumference of ducts and to all surfaces of fittings and transitions.
  3. Install either capacitor-discharge-weld pins and speed washers or cupped-head, capacitor-discharge-weld pins on sides and bottom of horizontal ducts and sides of vertical ducts as follows:
    - a. On duct sides with dimensions 18 inches and smaller, place pins along longitudinal centerline of duct. Space 3 inches maximum from insulation end joints, and 16 inches o.c.
    - b. On duct sides with dimensions larger than 18 inches, space pins 16 inches o.c. each way, and 3 inches maximum from insulation joints. Install additional pins to hold insulation tightly against surface at cross bracing.
    - c. Pins may be omitted from top surface of horizontal, rectangular ducts and plenums.
    - d. Do not overcompress insulation during installation.
    - e. Cut excess portion of pins extending beyond speed washers or bend parallel with insulation surface. Cover exposed pins and washers with tape matching insulation facing.
  4. For ducts and plenums with surface temperatures below ambient, install a continuous unbroken vapor barrier. Create a facing lap for longitudinal seams and end joints with insulation by removing 2 inches from one edge and one end of insulation segment. Secure laps to adjacent insulation section with 1/2-inch outward-clinching staples, 1 inch o.c. Install vapor barrier consisting of factory- or field-applied jacket, adhesive, vapor-barrier mastic, and sealant at joints, seams, and protrusions.

- a. Repair punctures, tears, and penetrations with tape or mastic to maintain vapor-barrier seal.
  - b. Install vapor stops for ductwork and plenums operating below 50 deg F at 18-foot intervals. Vapor stops shall consist of vapor-barrier mastic applied in a Z-shaped pattern over insulation face, along butt end of insulation, and over the surface. Cover insulation face and surface to be insulated a width equal to two times the insulation thickness, but not less than 3 inches.
5. Install insulation on rectangular duct elbows and transitions with a full insulation section for each surface. Groove and score insulation to fit as closely as possible to outside and inside radius of elbows. Install insulation on round and flat-oval duct elbows with individually mitered gores cut to fit the elbow.
  6. Insulate duct stiffeners, hangers, and flanges that protrude beyond insulation surface with 6-inch- wide strips of same material used to insulate duct. Secure on alternating sides of stiffener, hanger, and flange with pins spaced 6 inches o.c.

### 3.7 FIELD-APPLIED JACKET INSTALLATION

- A. Where glass-cloth jackets are indicated, install directly over bare insulation or insulation with factory-applied jackets.
  1. Draw jacket smooth and tight to surface with 2-inch overlap at seams and joints.
  2. Embed glass cloth between two 0.062-inch- thick coats of lagging adhesive.
  3. Completely encapsulate insulation with coating, leaving no exposed insulation.
- B. Where FSK jackets are indicated, install as follows:
  1. Draw jacket material smooth and tight.
  2. Install lap or joint strips with same material as jacket.
  3. Secure jacket to insulation with manufacturer's recommended adhesive.
  4. Install jacket with 1-1/2-inch laps at longitudinal seams and 3-inch- wide joint strips at end joints.
  5. Seal openings, punctures, and breaks in vapor-retarder jackets and exposed insulation with vapor-barrier mastic.
- C. Where PVC jackets are indicated, install with 1-inch overlap at longitudinal seams and end joints; for horizontal applications, install with longitudinal seams along top and bottom of tanks and vessels. Seal with manufacturer's recommended adhesive.
  1. Apply two continuous beads of adhesive to seams and joints, one bead under lap and the finish bead along seam and joint edge.
- D. Where metal jackets are indicated, install with 2-inch overlap at longitudinal seams and end joints. Overlap longitudinal seams arranged to shed water. Seal end joints with weatherproof sealant recommended by insulation manufacturer. Secure jacket with stainless-steel bands 12 inches o.c. and at end joints.

### 3.8 FIRE-RATED INSULATION SYSTEM INSTALLATION

- A. Where fire-rated insulation system is indicated, secure system to ducts and duct hangers and supports to maintain a continuous fire rating.
- B. Insulate duct access panels and doors to achieve same fire rating as duct.

- C. Install firestopping at penetrations through fire-rated assemblies. Fire-stop systems are specified in Division 07 Section "Penetration Firestopping."

### 3.9 FINISHES

- A. Insulation with ASJ, Glass-Cloth, or Other Paintable Jacket Material: Paint jacket with paint system identified below and as specified in Division 09 painting Sections.
  - 1. Flat Acrylic Finish: two finish coats over a primer that is compatible with jacket material and finish coat paint. Add fungicidal agent to render fabric mildew proof.
    - a. Finish Coat Material: Interior, flat, latex-emulsion size.
- B. Flexible Elastomeric Thermal Insulation: After adhesive has fully cured, apply two coats of insulation manufacturer's recommended protective coating.
- C. Color: Final color as selected by Architect. Vary first and second coats to allow visual inspection of the completed Work.
- D. Do not field paint aluminum or stainless-steel jackets.

### 3.10 FIELD QUALITY CONTROL

- A. Testing Agency: Engage a qualified testing agency to perform tests and inspections.
- B. Perform tests and inspections.
- C. Tests and Inspections:
  - 1. Inspect ductwork, randomly selected by Architect, by removing field-applied jacket and insulation in layers in reverse order of their installation. Extent of inspection shall be limited to one location(s) for each duct system defined in the "Duct Insulation Schedule, General" Article.
- D. All insulation applications will be considered defective Work if sample inspection reveals noncompliance with requirements.

### 3.11 DUCT INSULATION SCHEDULE, GENERAL

- A. Plenums and Ducts Requiring Insulation:
  - 1. Indoor, concealed supply and outdoor air.
  - 2. Indoor, exposed supply and outdoor air.
  - 3. Indoor, concealed return located in unconditioned space.
  - 4. Indoor, exposed return located in unconditioned space.
- B. Items Not Insulated:
  - 1. Fibrous-glass ducts.
  - 2. Metal ducts with duct liner of sufficient thickness to comply with energy code and ASHRAE/IESNA 90.1.
  - 3. Factory-insulated flexible ducts.
  - 4. Factory-insulated plenums and casings.

5. Flexible connectors.
6. Vibration-control devices.
7. Factory-insulated access panels and doors.

### 3.12 INDOOR DUCT AND PLENUM INSULATION SCHEDULE

- A. Concealed, round, rectangular and flat-oval, supply, return and outdoor air duct insulation shall be one of the following:
  1. Flexible Elastomeric: 1 inch thick.
  2. Mineral-Fiber Blanket: 2 inches thick and 1.5-lb/cu. ft. Nominal density.
- B. Concealed, supply, return outdoor air plenum insulation shall be one of the following:
  1. Flexible Elastomeric: 1 inch thick.
  2. Mineral-Fiber Blanket: 2 inches thick and 1.5-lb/cu. ft. nominal density.
- C. Exposed, round, rectangular and flat-oval, supply, return outdoor air duct insulation shall be one of the following:
  1. Flexible Elastomeric: 1 inch thick.
  2. Mineral-Fiber Blanket: 2 inches thick and 1.5-lb/cu. ft. nominal density.
  3. Mineral-Fiber Board: 2 inches thick and 3-lb/cu. ft. nominal density.
- D. Exposed, supply, return-air plenum insulation shall be one of the following:
  1. Flexible Elastomeric: 1 inch thick.
  2. Mineral-Fiber Blanket: 2 inches thick and 1.5-lb/cu. ft. nominal density.
  3. Mineral-Fiber Board: 2 inches and 2-lb/cu. ft. nominal density.

END OF SECTION 230713

## **SECTION 230720 - PIPE INSULATION**

### **PART 1 - GENERAL**

#### **1.1 RELATED DOCUMENTS**

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 1 Specification Sections, apply to this Section.

#### **1.2 SUMMARY**

- A. This Section includes preformed, rigid and flexible pipe insulation; insulating cements; field-applied jackets; accessories and attachments; and sealing compounds.
- B. Related Sections include the following:
  - 1. Division 7 Section "Firestopping" for firestopping materials and requirements for penetrations through fire and smoke barriers.
  - 2. Division 23 Section "Duct Insulation" for insulation for ducts and plenums.
  - 3. Division 23 Section "Hangers and Supports" for pipe insulation shields and protection saddles.

#### **1.3 SUBMITTALS**

- A. Product Data: Identify thermal conductivity, thickness, and jackets (both factory and field applied, if any), for each type of product indicated.
- B. Shop Drawings: Show fabrication and installation details for the following:
  - 1. Application of protective shields, saddles, and inserts at pipe hangers for each type of insulation and hanger.
  - 2. Attachment and covering of heat trace inside insulation.
  - 3. Insulation application at pipe expansion joints for each type of insulation.
  - 4. Insulation application at elbows, fittings, flanges, valves, and specialties for each type of insulation.
  - 5. Removable insulation at piping specialties and equipment connections.
  - 6. Application of field-applied jackets.
- C. Material Test Reports: From a qualified testing agency acceptable to authorities having jurisdiction indicating, interpreting, and certifying test results for compliance of insulation materials, sealers, attachments, cements, and jackets with requirements indicated. Include dates of tests.
- D. Installer Certificates: Signed by the Contractor certifying that installers comply with requirements.

#### **1.4 QUALITY ASSURANCE**

- A. Installer Qualifications: Skilled mechanics who have successfully completed an apprenticeship program or another craft training program certified by the U.S. Department of Labor, Bureau of Apprenticeship and Training.

- B. Fire-Test-Response Characteristics: As determined by testing materials identical to those specified in this Section according to ASTM E 84, by a testing and inspecting agency acceptable to authorities having jurisdiction. Factory label insulation and jacket materials and sealer and cement material containers with appropriate markings of applicable testing and inspecting agency.
  - 1. Insulation Installed Indoors: Flame-spread rating of 25 or less, and smoke-developed rating of 50 or less.
  - 2. Insulation Installed Outdoors: Flame-spread rating of 75 or less, and smoke-developed rating of 150 or less.

#### 1.5 DELIVERY, STORAGE, AND HANDLING

- A. Packaging: Ship insulation materials in containers marked by manufacturer with appropriate ASTM specification designation, type and grade, and maximum use temperature.

#### 1.6 COORDINATION

- A. Coordinate size and location of supports, hangers, and insulation shields specified in Division 23 Section "Hangers and Supports."
- B. Coordinate clearance requirements with piping Installer for insulation application.

#### 1.7 SCHEDULING

- A. Schedule insulation application after testing piping systems and, where required, after installing and testing heat-trace tape. Insulation application may begin on segments of piping that have satisfactory test results.

### PART 2 - PRODUCTS

#### 2.1 MANUFACTURERS

- A. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
- B. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
  - 1. Mineral-Fiber Insulation:
    - a. CertainTeed Manson.
    - b. Knauf FiberGlass GmbH.
    - c. Owens-Corning Fiberglas Corp.
    - d. Schuller International, Inc.
    - e. John Manville.
  - 2. Flexible Elastomeric Thermal Insulation:
    - a. Armstrong World Industries, Inc.

- b. Rubatex Corp.
- 3. Calcium Silicate Insulation:
  - a. Owens-Corning Fiberglas Corp.
  - b. Pabco.
  - c. Schuller International, Inc.
  - d. John Manville.

## 2.2 INSULATION MATERIALS

- A. Mineral-Fiber Insulation: Glass fibers bonded with a thermosetting resin complying with the following:
  - 1. Preformed Pipe Insulation: Comply with ASTM C 547, Type 1, with factory-applied, all-purpose, vapor-retarder jacket.
  - 2. Blanket Insulation: Comply with ASTM C 553, Type II, without facing.
  - 3. Fire-Resistant Adhesive: Comply with MIL-A-3316C in the following classes and grades:
    - a. Class 1, Grade A for bonding glass cloth and tape to unfaced glass-fiber insulation, for sealing edges of glass-fiber insulation, and for bonding lagging cloth to unfaced glass-fiber insulation.
    - b. Class 2, Grade A for bonding glass-fiber insulation to metal surfaces.
  - 4. Vapor-Retarder Mastics: Fire- and water-resistant, vapor-retarder mastic for indoor applications. Comply with MIL-C-19565C, Type II.
  - 5. Mineral-Fiber Insulating Cements: Comply with ASTM C 195.
  - 6. Expanded or Exfoliated Vermiculite Insulating Cements: Comply with ASTM C 196.
  - 7. Mineral-Fiber, Hydraulic-Setting Insulating and Finishing Cement: Comply with ASTM C 449/C 449M.
- B. Calcium Silicate Insulation: Preformed pipe sections of noncombustible, inorganic, hydrous calcium silicate with a nonasbestos fibrous reinforcement. Comply with ASTM C 533, Type I.
- C. Prefabricated Thermal Insulating Fitting Covers: Comply with ASTM C 450 for dimensions used in preforming insulation to cover valves, elbows, tees, and flanges.

## 2.3 FIELD-APPLIED JACKETS

- A. General: ASTM C 921, Type 1, unless otherwise indicated.
- B. Aluminum Jacket: Aluminum roll stock, ready for shop or field cutting and forming to indicated sizes. Comply with ASTM B 209, 3003 alloy, H-14 temper.
  - 1. Finish and Thickness: Smooth finish, 0.010 inch thick.
  - 2. Finish and Thickness: Stucco-embossed finish, 0.016 inch thick.
  - 3. Moisture Barrier: 1-mil- thick, heat-bonded polyethylene and kraft paper.
  - 4. Elbows: Preformed, 45- and 90-degree, short- and long-radius elbows; same material, finish, and thickness as jacket.

## 2.4 VAPOR RETARDERS

- A. Mastics: Materials recommended by insulation material manufacturer that are compatible

with insulation materials, jackets, and substrates.

### PART 3 - EXECUTION

#### 3.1 EXAMINATION

- A. Examine substrates and conditions for compliance with requirements for installation and other conditions affecting performance of insulation application.
- B. Proceed with installation only after unsatisfactory conditions have been corrected.

#### 3.2 PREPARATION

- A. Surface Preparation: Clean and dry pipe and fitting surfaces. Remove materials that will adversely affect insulation application.

#### 3.3 GENERAL APPLICATION REQUIREMENTS

- A. Apply insulation materials, accessories, and finishes according to the manufacturer's written instructions; with smooth, straight, and even surfaces; free of voids throughout the length of piping, including fittings, valves, and specialties.
- B. Refer to schedules at the end of this Section for materials, forms, jackets, and thicknesses required for each piping system.
- C. Use accessories compatible with insulation materials and suitable for the service. Use accessories that do not corrode, soften, or otherwise attack insulation or jacket in either wet or dry state.
- D. Apply insulation with longitudinal seams at top and bottom of horizontal pipe runs.
- E. Apply multiple layers of insulation with longitudinal and end seams staggered.
- F. Do not weld brackets, clips, or other attachment devices to piping, fittings, and specialties.
- G. Seal joints and seams with vapor-retarder mastic on insulation indicated to receive a vapor retarder.
- H. Keep insulation materials dry during application and finishing.
- I. Apply insulation with tight longitudinal seams and end joints. Bond seams and joints with adhesive recommended by the insulation material manufacturer.
- J. Apply insulation with the least number of joints practical.
- K. Apply insulation over fittings, valves, and specialties, with continuous thermal and vapor-retarder integrity, unless otherwise indicated. Refer to special instructions for applying insulation over fittings, valves, and specialties.
- L. Hangers and Anchors: Where vapor retarder is indicated, seal penetrations in insulation at hangers, supports, anchors, and other projections with vapor-retarder mastic.

1. Apply insulation continuously through hangers and around anchor attachments.
  2. For insulation application where vapor retarders are indicated, extend insulation on anchor legs at least 12 inches from point of attachment to pipe and taper insulation ends. Seal tapered ends with a compound recommended by the insulation material manufacturer to maintain vapor retarder.
  3. Install insert materials and apply insulation to tightly join the insert. Seal insulation to insulation inserts with adhesive or sealing compound recommended by the insulation material manufacturer.
  4. Cover inserts with jacket material matching adjacent pipe insulation. Install shields over jacket, arranged to protect the jacket from tear or puncture by the hanger, support, and shield.
- M. Insulation Terminations: For insulation application where vapor retarders are indicated, taper insulation ends. Seal tapered ends with a compound recommended by the insulation material manufacturer to maintain vapor retarder.
- N. Apply adhesives and mastics at the manufacturer's recommended coverage rate.
- O. Apply insulation with integral jackets as follows:
1. Pull jacket tight and smooth.
  2. Circumferential Joints: Cover with 3-inch- wide strips, of same material as insulation jacket. Secure strips with adhesive and outward clinching staples along both edges of strip and spaced 4 inches o.c.
  3. Longitudinal Seams: Overlap jacket seams at least 1-1/2 inches. Apply insulation with longitudinal seams at bottom of pipe. Clean and dry surface to receive self-sealing lap. Staple laps with outward clinching staples along edge at 4 inches o.c.
    - a. Exception: Do not staple longitudinal laps on insulation having a vapor retarder.
  4. Vapor-Retarder Mastics: Where vapor retarders are indicated, apply mastic on seams and joints and at ends adjacent to flanges, unions, valves, and fittings.
  5. At penetrations in jackets for thermometers and pressure gages, fill and seal voids with vapor-retarder mastic.
- P. Roof Penetrations: Apply insulation for interior applications to a point even with top of roof flashing.
1. Seal penetrations with vapor-retarder mastic.
  2. Apply insulation for exterior applications tightly joined to interior insulation ends.
  3. Extend metal jacket of exterior insulation outside roof flashing at least 2 inches below top of roof flashing.
  4. Seal metal jacket to roof flashing with vapor-retarder mastic.
- Q. Exterior Wall Penetrations: For penetrations of below-grade exterior walls, terminate insulation flush with mechanical sleeve seal. Seal terminations with vapor-retarder mastic.
- R. Interior Fire-Rated Wall and Partition Penetrations: Apply insulation continuously through penetrations of fire-rated walls and partitions.
1. Firestopping and fire-resistive joint sealers are specified in Division 7 Section "Firestopping."
- S. Floor Penetrations: Apply insulation continuously through floor assembly.
1. For insulation with vapor retarders, seal insulation with vapor-retarder mastic where floor

supports penetrate vapor retarder.

### 3.4 MINERAL-FIBER INSULATION APPLICATION

#### A. Apply insulation to straight pipes and tubes as follows:

1. Secure each layer of preformed pipe insulation to pipe with wire, tape, or bands without deforming insulation materials.
2. Where vapor retarders are indicated, seal longitudinal seams and end joints with vapor-retarder mastic. Apply vapor retarder to ends of insulation at intervals of 15 to 20 feet to form a vapor retarder between pipe insulation segments.
3. For insulation with factory-applied jackets, secure laps with outward clinched staples at 6 inches o.c.
4. For insulation with factory-applied jackets with vapor retarders, do not staple longitudinal tabs but secure tabs with additional adhesive as recommended by the insulation material manufacturer and seal with vapor-retarder mastic.

#### B. Apply insulation to flanges as follows:

1. Apply preformed pipe insulation to outer diameter of pipe flange.
2. Make width of insulation segment the same as overall width of the flange and bolts, plus twice the thickness of the pipe insulation.
3. Fill voids between inner circumference of flange insulation and outer circumference of adjacent straight pipe segments with mineral-fiber blanket insulation.
4. Apply canvas jacket material with manufacturer's recommended adhesive, overlapping seams at least 1 inch, and seal joints with vapor-retarder mastic.

#### C. Apply insulation to fittings and elbows as follows:

1. Apply premolded insulation sections of the same material as straight segments of pipe insulation when available. Secure according to manufacturer's written instructions.
2. When premolded insulation elbows and fittings are not available, apply mitered sections of pipe insulation, or glass-fiber blanket insulation, to a thickness equal to adjoining pipe insulation. Secure insulation materials with wire, tape, or bands.
3. Cover fittings with standard PVC fitting covers.
4. Cover fittings with heavy PVC fitting covers. Overlap PVC covers on pipe insulation jackets at least 1 inch at each end. Secure fitting covers with manufacturer's attachments and accessories. Seal seams with tape and vapor-retarder mastic.

#### D. Apply insulation to valves and specialties as follows:

1. Apply premolded insulation sections of the same material as straight segments of pipe insulation when available. Secure according to manufacturer's written instructions.
2. When premolded insulation sections are not available, apply glass-fiber blanket insulation to valve body. Arrange insulation to permit access to packing and to allow valve operation without disturbing insulation. For check valves, arrange insulation for access to stainer basket without disturbing insulation.
3. Apply insulation to flanges as specified for flange insulation application.
4. Use preformed standard PVC fitting covers for valve sizes where available. Secure fitting covers with manufacturer's attachments and accessories. Seal seams with tape and vapor-retarder mastic.
5. Use preformed heavy PVC fitting covers for valve sizes where available. Secure fitting covers with manufacturer's attachments and accessories. Seal seams with tape and vapor-retarder mastic.
6. For larger sizes where PVC fitting covers are not available, seal insulation with canvas

jacket and sealing compound recommended by the insulation material manufacturer.

### 3.5 FLEXIBLE ELASTOMERIC THERMAL INSULATION APPLICATION

- A. Apply insulation to straight pipes and tubes as follows:
  - 1. Follow manufacturer's written instructions for applying insulation.
  - 2. Seal longitudinal seams and end joints with manufacturer's recommended adhesive. Cement to avoid openings in insulation that will allow passage of air to the pipe surface.
- B. Apply insulation to flanges as follows:
  - 1. Apply pipe insulation to outer diameter of pipe flange.
  - 2. Make width of insulation segment the same as overall width of the flange and bolts, plus twice the thickness of the pipe insulation.
  - 3. Fill voids between inner circumference of flange insulation and outer circumference of adjacent straight pipe segments with cut sections of sheet insulation of the same thickness as pipe insulation.
  - 4. Secure insulation to flanges and seal seams with manufacturer's recommended adhesive. Cement to avoid openings in insulation that will allow passage of air to the pipe surface.
- C. Apply insulation to fittings and elbows as follows:
  - 1. Apply metered sections of pipe insulation.
  - 2. Secure insulation materials and seal seams with manufacturer's recommended adhesive. Cement to avoid openings in insulation that will allow passage of air to the pipe surface.
- D. Apply insulation to valves and specialties as follows:
  - 1. Apply preformed valve covers manufactured of the same material as pipe insulation and attached according to the manufacturer's written instructions.
  - 2. Apply cut segments of pipe and sheet insulation to valve body. Arrange insulation to permit access to packing and to allow valve operation without disturbing insulation. For check valves, fabricate removable sections of insulation arranged to allow access to strainer basket.
  - 3. Apply insulation to flanges as specified for flange insulation application.
  - 4. Secure insulation to valves and specialties and seal seams with manufacturer's recommended adhesive. Cement to avoid openings in insulation that will allow passage of air to the pipe surface.

### 3.6 FIELD-APPLIED JACKET APPLICATION

- A. Apply PVC jacket where indicated, with 1-inch overlap at longitudinal seams and end joints. Seal with manufacturer's recommended adhesive. Color for each piping system shall be selected by the Architect.
- B. Apply metal jacket where indicated, with 2-inch overlap at longitudinal seams and end joints. Overlap longitudinal seams arranged to shed water. Seal end joints with weatherproof sealant recommended by insulation manufacturer. Secure jacket with stainless-steel bands 12 inches o.c. and at end joints.

### 3.7 FINISHES

- A. Flexible Elastomeric Thermal Insulation: After adhesive has fully cured, apply two coats of the insulation manufacturer's recommended protective coating.
- B. Color: Final color as selected by Architect. Vary first and second coats to allow visual inspection of the completed Work.

### 3.8 PIPING SYSTEM APPLICATIONS

- A. Insulation materials and thicknesses are specified in schedules at the end of this Section.
- B. Items Not Insulated: Unless otherwise indicated, do not apply insulation to the following systems, materials, and equipment:
  - 1. Flexible connectors.
  - 2. Vibration-control devices.
  - 3. Below-grade piping, unless otherwise indicated.
  - 4. Chrome-plated pipes and fittings, unless potential for personnel injury.
  - 5. Non-Chilled water air chambers, unions, strainers, check valves, plug valves, and flow regulators.

### 3.9 INSULATION APPLICATION SCHEDULE, GENERAL

- A. Refer to insulation application schedules for required insulation materials, vapor retarders, and field-applied jackets.
- B. Application schedules identify piping system and indicate pipe size ranges and material, thickness, and jacket requirements.

### 3.10 INTERIOR INSULATION APPLICATION SCHEDULE

- A. Service: Heating hot-water supply and return.
  - 1. Operating Temperature: 100 to 200 deg F.
  - 2. Insulation Material: Mineral Fiber with reinforced all service jacket
  - 3. Insulation Thickness: See table A.
  - 4. Field-Applied Jacket: PVC (Mechanical Rooms and where exposed)
  - 5. Vapor Retarder Required: No.
  - 6. Finish: None.

Table A

Insulation Thickness:

Insulation thicknesses in Table A are based on insulation having thermal resistivity in the range of 4.0 to 4.6 hr. °F square foot/Btu per inch of thickness on a flat surface at a mean temperature of 75°F.

TABLE 'A' - MINIMUM PIPE INSULATION  
 INSULATION THICKNESS IN INCHES FOR PIPE SIZES

PIPING SYSTEMS TYPES	TEMPERATURE RANGE °F	RUN OUTS UP TO 2"	1" AND LESS	1 ½" TO 2"	2 ½" TO 4"	5" TO 10"	12" AND LARGER
<b>HEATING SYSTEMS</b>							
Low pressure/temp.	201-250	1½"	1½"	2"	2"	2"	2"
Low temperature	120-200	1½"	1½"	2"	2"	2"	2"
*1 Runouts not exceeding 12 inches in length to individual terminal units.							
*2 For piping exposed to outdoor air, increase thickness by 1/2 inch.							
For the purposes of the following Table A the following fluid temperatures and pressures are to be used unless specified otherwise:							

END OF SECTION 230720

## **SECTION 230900 – BUILDING AUTOMATION SYSTEM**

### **PART 1 - GENERAL**

#### **1.1 RELATED DOCUMENTS**

- A. All work of this Division shall be coordinated and provided by Mechanical Control Service Inc., the campus BMS contractor.
- B. The work of this Division shall be scheduled, coordinated, and interfaced with the associated work of other trades. Reference the Division 15 Sections for details.
- C. The work of this Division shall be as required by the Specifications, Point Schedules and Drawings.
- D. If the BMS Contractor believes there are conflicts or missing information in the project documents, the Contractor shall promptly request clarification and instruction from the design team.

#### **1.2 BMS DESCRIPTION**

- A. The Building Management System (BMS) shall be a complete system designed for use with the enterprise IT systems. This functionality shall extend into the equipment rooms. Devices residing on the automation network located in equipment rooms and similar shall be fully IT compatible devices that mount and communicate directly on the IT infrastructure in the facility. Contractor shall be responsible for coordination with the owner's IT staff to ensure that the FMS will perform in the owner's environment without disruption to any of the other activities taking place on that LAN.
- B. All points of user interface shall be on standard PCs that do not require the purchase of any special software from the BMS manufacturer for use as a building operations terminal. The primary point of interface on these PCs will be a standard Web Browser.
- C. Where necessary and as dictated elsewhere in these Specifications, Servers shall be used for the purpose of providing a location for extensive archiving of system configuration data, and historical data such as trend data and operator transactions. All data stored will be through the use of a standard data base platform: Microsoft Data Engine (MSDE) or Microsoft SQL Server as dictated elsewhere in this specification. The VAMC currently has a server. No additional hardware/software shall be required as part of this project.
- D. The work of the single BMS Contractor shall be as defined individually and collectively in all Sections of the specifications together with the associated Point Sheets and Drawings and the associated interfacing work as referenced in the related documents.
- E. The BMS work shall consist of the provision of all labor, materials, tools, equipment, software, software licenses, software configurations and database entries, interfaces, wiring, tubing, installation, labeling, engineering, calibration, documentation, samples, submittals, testing, commissioning, training services, permits and licenses, transportation, shipping, handling, administration, supervision, management, insurance, temporary protection, cleaning, cutting and patching, warranties, services, and items, even though these may not be specifically mentioned in these Division documents which are required for the complete, fully functional and commissioned BMS.

- F. Provide a complete, neat and workmanlike installation. Use only manufacturer employees who are skilled, experienced, trained, and familiar with the specific equipment, software, standards and configurations to be provided for this Project.
- G. Manage and coordinate the BMS work in a timely manner in consideration of the Project schedules. Coordinate with the associated work of other trades so as to not impede or delay the work of associated trades.
- H. The BMS as provided shall incorporate, at minimum, the following integrated features, functions and services:
  - 1. Operator information, alarm management and control functions.
  - 2. Enterprise-level information and control access.
  - 3. Information management including monitoring, transmission, archiving, retrieval, and reporting functions.
  - 4. Diagnostic monitoring and reporting of BMS functions.
  - 5. Offsite monitoring and management access.
  - 6. Energy management
  - 7. Standard applications for terminal HVAC systems.

### 1.3 QUALITY ASSURANCE

#### A. General

- 1. The BMS Contractor shall have a branch facility within a 100-mile radius of the job site supplying complete maintenance and support services on a 24 hour, 7-day-a-week basis.
- 2. As evidence and assurance of the contractor's ability to support the Owner's system with service and parts, the contractor must have been in the BMS business for at least the last ten (10) years.
- 3. The Building Management System shall match the current Johnson Controls Extended Architecture system, furnished and installed by Mechanical Control Service Inc.. No other manufacturers or installers will be considered.

#### B. Workplace Safety And Hazardous Materials

- 1. Provide a safety program in compliance with the Contract Documents.
- 2. The FMS Contractor shall have a corporately certified comprehensive Safety Certification Manual and a designated Safety Supervisor for the Project.
- 3. The Contractor and its employees and sub-trades comply with federal, state and local safety regulations.
- 4. The Contractor shall ensure that all subcontractors and employees have written safety programs in place that covers their scope of work, and that their employees receive the training required by the OSHA have jurisdiction for at least each topic listed in the Safety Certification Manual.
- 5. Hazards created by the Contractor or its subcontractors shall be eliminated before any further work proceeds.
- 6. Hazards observed but not created by the Contractor or its subcontractors shall be reported to either the General Contractor or the Owner within the same day. The Contractor shall be required to avoid the hazard area until the hazard has been eliminated.
- 7. The Contractor shall sign and date a safety certification form prior to any work being performed, stating that the Contractors' company is in full compliance with the Project safety requirements.

8. The Contractor’s safety program shall include written policy and arrangements for the handling, storage and management of all hazardous materials to be used in the work in compliance with the requirements of the AHJ at the Project site.
9. The Contractor’s employees and subcontractor’s staff shall have received training as applicable in the use of hazardous materials and shall govern their actions accordingly.

C. Quality Management Program

1. Designate a competent and experienced employee to provide BMS Project Management. The designated Project Manger shall be empowered to make technical, scheduling and related decisions on behalf of the BMS Contractor. At minimum, the Project Manager shall:
  - a. Manage the scheduling of the work to ensure that adequate materials, labor and other resources are available as needed.
  - b. Manage the financial aspects of the BMS Contract.
  - c. Coordinate as necessary with other trades.
  - d. Be responsible for the work and actions of the BMS workforce on site.

1.4 WORK BY OTHERS

- A. The demarcation of work and responsibilities between the BMS Contractor and other related trades shall be as outlined in the BMS RESPONSIBILITY MATRIX

BMS RESPONSIBILITY MATRIX				
WORK	FURNISH	INSTALL	Low Volt. Wiring	Line Volt Wiring
BMS low voltage and communication wiring	BMS	BMS	BMS	N/A
VAV box nodes	BMS	Div 23	BMS	Div 26
BMS conduits and raceway	BMS	BMS	BMS	BMS
Power wiring for BMS controls and control panels not shown on Electrical Drawings	BMS	BMS	BMS	Div 26

1.5 SUBMITTALS

A. Shop Drawings, Product Data, and Samples

1. The BMS contractor shall submit a list of all shop drawings with submittals dates within 30 days of contract award.
2. Submittals shall be in defined packages. Each package shall be complete and shall only reference itself and previously submitted packages. The packages shall be as approved by the Architect and Engineer for Contract compliance.
3. Allow 15 working days for the review of each package by the Architect and Engineer in the scheduling of the total BMS work.
4. Equipment and systems requiring approval of local authorities must comply with such regulations and be approved. Filing shall be at the expense of the BMS Contractor where filing is necessary. Provide a copy of all related correspondence and permits to the Owner.

5. Prepare an index of all submittals and shop drawings for the installation. Index shall include a shop drawing identification number, Contract Documents reference and item description.
6. The BMS Contractor shall correct any errors or omissions noted in the first review.
7. At a minimum, submit the following:
  - a. BMS network architecture diagrams including all nodes and interconnections.
  - b. Systems schematics, sequences and flow diagrams.
  - c. Points schedule for each point in the BMS, including: Point Type, Object Name, Expanded ID, Display Units, Controller type, and Address.
  - d. Samples of Graphic Display screen types and associated menus.
  - e. Detailed Bill of Material list for each system or application, identifying quantities, part numbers, descriptions, and optional features.
  - f. Control Damper Schedule including a separate line for each damper provided under this section and a column for each of the damper attributes, including: Code Number, Fail Position, Damper Type, Damper Operator, Duct Size, Damper Size, Mounting, and Actuator Type.
  - g. Control Valve Schedules including a separate line for each valve provided under this section and a column for each of the valve attributes: Code Number, Configuration, Fail Position, Pipe Size, Valve Size, Body Configuration, Close off Pressure, Capacity, Valve CV, Design Pressure, and Actuator Type.
  - h. Room Schedule including a separate line for each VAV box and/or terminal unit indicating location and address
  - i. Details of all BMS interfaces and connections to the work of other trades.
  - j. Product data sheets or marked catalog pages including part number, photo and description for all products including software.

## 1.6 RECORD DOCUMENTATION

### A. Operation and Maintenance Manuals

1. Three (3) copies of the Operation and Maintenance Manuals shall be provided to the Owner's Representative upon completion of the project. The entire Operation and Maintenance Manual shall be furnished on Compact Disc media, and include the following for the BMS provided:
  - a. Table of contents.
  - b. As-built system record drawings. Computer Aided Drawings (CAD) record drawings shall represent the as-built condition of the system and incorporate all information supplied with the approved submittal.
  - c. Manufacturers product data sheets or catalog pages for all products including software.
  - d. System Operator's manuals.
  - e. Archive copy of all site-specific databases and sequences.
  - f. BMS network diagrams.
  - g. Interfaces to all third-party products and work by other trades.
2. The Operation and Maintenance Manual CD shall be self-contained, and include all necessary software required to access the product data sheets. A logically organized table of contents shall provide dynamic links to view and print all product data sheets. Viewer software shall provide the ability to display, zoom, and search all documents.

- B. On-Line documentation: After completion of all tests and adjustments the contractor shall provide a copy of all as-built information and product data to be installed on a customer designated computer workstation or server

## 1.7 WARRANTY

### A. Standard Material and Labor Warranty:

1. Provide a one-year labor and material warranty on the BMS.
2. If within twelve (12) months from the date of acceptance of product, upon written notice from the owner, it is found to be defective in operation, workmanship or materials, it shall be replaced, repaired or adjusted at the option of the BMS Contractor at the cost of the BMS Contractor.
3. Maintain an adequate supply of materials within 100 miles of the Project site such that replacement of key parts and labor support, including programming. Warranty work shall be done during BMS Contractor's normal business hours.

## PART 2 – PRODUCTS

### 2.1 LARGE GENERAL DESCRIPTION

- A. The Building Management System (BMS) shall use an open architecture and fully support a multi-vendor environment. To accomplish this effectively, the BMS shall support open communication protocol standards and integrate a wide variety of third-party devices and applications. The system shall be designed for use on the Internet, or intranets using off the shelf, industry standard technology compatible with other owner provided networks.
- B. The Building Management System shall consist of the following:
  1. Field Equipment Controller(s)
  2. Input/Output Module(s)
- C. The system shall be modular in nature, and shall permit expansion of both capacity and functionality through the addition of sensors, actuators, controllers and operator devices, while re-using existing controls equipment.
- D. System architectural design shall eliminate dependence upon any single device for alarm reporting and control execution. The failure of any single component or network connection shall not interrupt the execution of control strategies at other operational devices.
- E. Acceptable Manufacturers
  1. Johnson Controls, Metasys Extended Architecture, furnished and installed by Mechanical Control Service Inc. No other manufacturers will be considered or accepted.

### 2.2 BMS ARCHITECTURE

#### A. Automation Network

1. The automation network shall be based on a PC industry standard of Ethernet TCP/IP. Where used, LAN controller cards shall be standard "off the shelf" products available through normal PC vendor channels.
2. The BMS shall network multiple user interface clients, automation engines, system controllers and application-specific controllers through the existing campus server.
3. The automation network shall be capable of operating at a communication speed of 100 Mbps, with full peer-to-peer network communication.

4. Network Automation Engines (NAE) shall reside on the automation network.
5. The automation network will be compatible with other enterprise-wide networks. Where indicated, the automation network shall be connected to the enterprise network and share resources with it by way of standard networking devices and practices.

B. Control Network

1. Network Automation Engines shall provide supervisory control over the control network and shall support all three (3) of the following communication protocols:
  - a. BACnet Standard MS/TP Bus Protocol ASHRAE SSPC-135, Clause 9.
  - b. LonWorks enabled devices using the Free Topology Transceiver (FTT-10a).
  - c. The Johnson Controls N2 Field Bus.
2. Control networks shall provide either "Peer-to-Peer," Master-Slave, or Supervised Token Passing communications, and shall operate at a minimum communication speed of 9600 baud.
3. DDC Controllers shall reside on the control network.
4. Control network communication protocol shall be BACnet Standard MS/TP Bus Protocol ASHRAE SSPC-135.
5. A BACnet Protocol Implementation Conformance Statement shall be provided for each controller device (master or slave) that will communicate on the BACnet MS/TP Bus.
6. The Conformance Statements shall be submitted 10 day prior to bidding.

C. Integration

1. BACnet Protocol Integration - BACnet
  - a. The neutral protocol used between systems will be BACnet over Ethernet and comply with the ASHRAE BACnet standard 135-2003.
  - b. A complete Protocol Implementation Conformance Statement (PICS) shall be provided for all BACnet system devices.
  - c. The ability to command, share point object data, change of state (COS) data and schedules between the host and BACnet systems shall be provided.

2.3 USER INTERFACE

A. Dedicated Web Based User Interface

1. Where indicated on plans the BMS Contractor shall provide and install a personal computer for command entry, information management, network alarm management, and database management functions. All real-time control functions, including scheduling, history collection and alarming, shall be resident in the BMS Network Automation Engines to facilitate greater fault tolerance and reliability. All computers including local operator workstations are existing. No additional hardware/software will be required as part of this project.

B. Distributed Web Based User Interface

1. All features and functions of the dedicated user interface previously defined in this document shall be available on any computer connected directly or via a wide area or virtual private network (WAN/VPN) to the automation network and conforming to the following specifications.
2. The software shall run on the Microsoft Internet Explorer (6.0 or higher) browser.

### C. User Interface Application Components

#### 1. Operator Interface

- a. An integrated browser based client application shall be used as the user operator interface program.
- b. All Inputs, Outputs, Setpoints, and all other parameters as defined within Part 3, shown on the design drawings, or required as part of the system software, shall be displayed for operator viewing and modification from the operator interface software.
- c. The user interface software shall provide help menus and instructions for each operation and/or application.
- d. All controller software operating parameters shall be displayed for the operator to view/modify from the user interface. These include: setpoints, alarm limits, time delays, PID tuning constants, run-times, point statistics, schedules, and so forth.
- e. The Operator Interface shall incorporate comprehensive support for functions including, but not necessarily limited to, the following:
  - ◇ User access for selective information retrieval and control command execution
  - ◇ Monitoring and reporting
  - ◇ Alarm, non-normal, and return to normal condition annunciation
  - ◇ Selective operator override and other control actions
  - ◇ Information archiving, manipulation, formatting, display and reporting
  - ◇ FMS internal performance supervision and diagnostics
  - ◇ On-line access to user HELP menus
  - ◇ On-line access to current FMS as-built records and documentation
  - ◇ Means for the controlled re-programming, re-configuration of FMS operation and for the manipulation of FMS database information in compliance with the prevailing codes, approvals and regulations for individual FMS applications.
- f. The operation of the control system shall be independent of the user interface, which shall be used for operator communications only. Systems that rely on an operator workstation to provide supervisory control over controller execution of the sequences of operations or system communications shall not be acceptable.

#### 2. Navigation Trees

- a. The system will have the capability to display multiple navigation trees that will aid the operator in navigating throughout all systems and points connected. At minimum provide a tree that identifies all systems on the networks.
- b. Provide the ability for the operator to add custom trees. The operator will be able to define any logical grouping of systems or points and arrange them on the tree in any order. It shall be possible to nest groups within other groups. Provide at minimum 5 levels of nesting.
- c. The navigation trees shall be “dockable” to other displays in the user interface such as graphics. This means that the trees will appear as part of the display, but can be detached and then minimized to the Windows task bar or closed altogether. A simple keystroke will reattach the navigation to the primary display of the user interface.

#### 3. Alarms

- a. Alarms shall be routed directly from Network Automation Engines to PCs and servers. It shall be possible for specific alarms from specific points to be routed to specific PCs and servers. The alarm management portion of the user interface shall, at the minimum, provide the following functions:

- ◇ Log date and time of alarm occurrence.
  - ◇ Generate a “Pop-Up” window, with audible alarm, informing a user that an alarm has been received.
  - ◇ Allow a user, with the appropriate security level, to acknowledge, temporarily silence, or discard an alarm.
  - ◇ Provide an audit trail on hard drive for alarms by recording user acknowledgment, deletion, or disabling of an alarm. The audit trail shall include the name of the user, the alarm, the action taken on the alarm, and a time/date stamp.
  - ◇ Provide the ability to direct alarms to an e-mail address or alphanumeric pager. This must be provided in addition to the pop up window described above. Systems that use e-mail and pagers as the exclusive means of annunciating alarms are not acceptable.
  - ◇ Any attribute of any object in the system may be designated to report an alarm.
- b. The FMS shall annunciate diagnostic alarms indicating system failures and non-normal operating conditions
- c. The FMS shall annunciate application alarms at minimum, as required by Part 3.
4. Reports and Summaries
- a. Reports and Summaries shall be generated and directed to the user interface displays, with subsequent assignment to printers, or disk. As a minimum, the system shall provide the following reports:
- ◇ All points in the BMS
  - ◇ All points in each BMS application
  - ◇ All points in a specific controller
  - ◇ All points in a user-defined group of points
  - ◇ All points currently in alarm
  - ◇ All points locked out
  - ◇ All BMS schedules
  - ◇ All user defined and adjustable variables, schedules, interlocks and the like.
- b. Summaries and Reports shall be accessible via standard UI functions and not dependent upon custom programming or user defined HTML pages.
- c. Selection of a single menu item, tool bar item, or tool bar button shall print any displayed report or summary on the system printer for use as a building management and diagnostics tool.
- d. The system shall allow for the creation of custom reports and queries via a standard web services XML interface and commercial off-the-shelf software such as Microsoft Access, Microsoft Excel, or Crystal Reports.
5. Schedules
- a. A graphical display for time-of-day scheduling and override scheduling of building operations shall be provided. At a minimum, the following functions shall be provided:
- ◇ Weekly schedules
  - ◇ Exception Schedules
  - ◇ Monthly calendars.

- b. Weekly schedules shall be provided for each group of equipment with a specific time use schedule.
  - c. It shall be possible to define one or more exception schedules for each schedule including references to calendars
  - d. Monthly calendars shall be provided that allow for simplified scheduling of holidays and special days for a minimum of five years in advance. Holidays and special days shall be user-selected with the pointing device or keyboard, and shall automatically reschedule equipment operation as previously defined on the exception schedules.
  - e. Changes to schedules made from the User Interface shall directly modify the Network Automation Engine schedule database.
  - f. Schedules and Calendars shall comply with ASHRAE SP135/2003 BACnet Standard.
  - g. Selection of a single menu item or tool bar button shall print any displayed schedule on the system printer for use as a building management and diagnostics tool.
6. Password
- a. Multiple-level password access protection shall be provided to allow the user/manager to user interface control, display, and database manipulation capabilities deemed appropriate for each user, based on an assigned password.
  - b. Each user shall have the following: a user name (24 characters minimum), a password (12 characters minimum), and access levels.
  - c. The system shall allow each user to change his or her password at will.
  - d. When entering or editing passwords, the system shall not echo the actual characters for display on the monitor.
  - e. A minimum of five levels of access shall be supported individually or in any combination as follows:
    - ◇ Level 1 = View Data
    - ◇ Level 2 = Command
    - ◇ Level 3 = Operator Overrides
    - ◇ Level 4 = Database Modification
    - ◇ Level 5 = Database Configuration
    - ◇ Level 6 = All privileges, including Password Add/Modify
  - f. A minimum of 100 unique passwords shall be supported.
  - g. Operators shall be able to perform only those commands available for their respective passwords. Display of menu selections shall be limited to only those items defined for the access level of the password used to log-on.
  - h. The system shall automatically generate a report of log-on/log-off and system activity for each user. Any action that results in a change in the operation or configuration of the control system shall be recorded, including: modification of point values, schedules or history collection parameters, and all changes to the alarm management system, including the acknowledgment and deletion of alarms.
7. Screen Manager - The User Interface shall be provided with screen management capabilities that allow the user to activate, close, and simultaneously manipulate a minimum of 4 active display windows plus a network or user defined navigation tree.
8. Dynamic Color Graphics
- a. The graphics application program shall be supplied as an integral part of the User Interface. Browser or Workstation applications that rely only upon HTML pages shall not be acceptable.
  - b. The graphics applications shall include a create/edit function and a runtime function. The system architecture shall support an unlimited number of graphics documents (graphic definition files) to be generated and executed.

- c. The graphics shall be able to display and provide animation based on real-time data that is acquired, derived, or entered.
  - d. Graphics runtime functions – A maximum of 16 graphic applications shall be able to execute at any one time on a user interface or workstation with 4 visible to the user. Each graphic application shall be capable of the following functions:
    - ◇ All graphics shall be fully scalable
    - ◇ The graphics shall support a maintained aspect ratio.
    - ◇ Multiple fonts shall be supported.
    - ◇ Unique background shall be assignable on a per graphic basis.
    - ◇ The color of all animations and values on displays shall indicate if the status of the object attribute.
  - e. Operation from graphics – It shall be possible to change values (setpoints) and states in system controlled equipment by using drop-down windows accessible via the pointing device
  - f. Graphic editing tool – A graphic editing tool shall be provided that allows for the creation and editing of graphic files. The graphic editor shall be capable of performing/defining all animations, and defining all runtime binding.
    - ◇ The graphic editing tool shall in general provide for the creation and positioning of point objects by dragging from tool bars or drop-downs and positioning where required.
    - ◇ In addition, the graphic editing tool shall be able to add additional content to any graphic by importing backgrounds in the SVG, BMP or JPG file formats.
  - g. Aliasing – Many graphic displays representing part of a building and various building components are exact duplicates, with the exception that the various variables are bound to different field values. Consequently, it shall be possible to bind the value of a graphic display to aliases, as opposed to the physical field tags.
9. Historical trending and data collection
- a. Each Automation Engine shall store trend and point history data for all analog and digital inputs and outputs, as follows:
    - ◇ Any point, physical or calculated, may be designated for trending. Three methods of collection shall be allowed:
      - Defined time interval
      - Upon a change of value
    - ◇ Each Automation Engine shall have the capability to store multiple samples for each physical point and software variable based upon available memory, including an individual sample time/date stamp. Points may be assigned to multiple history trends with different collection parameters.
  - b. Trend and change of value data shall be stored within the engine and uploaded to a dedicated trend database or exported in a selectable data format via a provided data export utility. Uploads to a dedicated database shall occur based upon one of the following: user-defined interval, manual command, or when the trend buffers are full. Exports shall be as requested by the user or on a time scheduled basis.
  - c. The system shall provide a configurable data storage subsystem for the collection of historical data. Data can be stored in either Microsoft Access or SQL database format.

10. Trend data viewing and analysis

- a. Provide a trend viewing utility that shall have access to all database points.
- b. It shall be possible to retrieve any historical database point for use in displays and reports by specifying the point name and associated trend name.
- c. The trend viewing utility shall have the capability to define trend study displays to include multiple trends
- d. Displays shall be able to be single or stacked graphs with on-line selectable display characteristics, such as ranging, color, and plot style.
- e. Display magnitude and units shall both be selectable by the operator at any time without reconfiguring the processing or collection of data. This is a zoom capability.
- f. Display magnitude shall automatically be scaled to show full graphic resolution of the data being displayed.
- g. Trend studies shall be capable of calculating and displaying calculated variables including highest value, lowest value and time based accumulation.

## 2.4 FIELD DEVICES

### A. VAV Modular Assembly (VMA)

1. The VAV Modular Assembly shall provide both standalone and networked direct digital control of pressure-independent, variable air volume terminal units. It shall address both single and dual duct applications.
2. The VAV Modular Assembly shall communicate over the FC Bus using BACnet Standard protocol SSPC-135, Clause 9.
3. The VAV Modular Assembly shall have internal electrical isolation for AC power, DC inputs, and MS/TP communications. An externally mounted isolation transformer shall not be acceptable.
4. The VAV Modular Assembly shall be a configurable digital controller with integral differential pressure transducer and damper actuator. All components shall be connected and mounted as a single assembly that can be removed as one piece.
5. The VAV Modular Assembly shall be assembled in a plenum-rated plastic housing with flammability rated to UL94-5VB.
6. The integral damper actuator shall be a fast response stepper motor capable of stroking 90 degrees in 30 seconds for quick damper positioning to speed commissioning and troubleshooting tasks.
7. The controller shall determine airflow by dynamic pressure measurement using an integral dead-ended differential pressure transducer. The transducer shall be maintenance-free and shall not require air filters.
8. Each controller shall have the ability to automatically calibrate the flow sensor to eliminate pressure transducer offset error due to ambient temperature / humidity effects.
9. The controller shall utilize a proportional plus integration (PI) algorithm for the space temperature control loops.
10. Each controller shall continuously, adaptively tune the control algorithms to improve control and controller reliability through reduced actuator duty cycle. In addition, this tuning reduces commissioning costs, and eliminates the maintenance costs of manually re-tuning loops to compensate for seasonal or other load changes.
11. The controller shall provide the ability to download and upload VMA configuration files, both locally and via the communications network. Controllers shall be able to be loaded individually or as a group using a zone schedule generated spreadsheet of controller parameters.
12. Control setpoint changes initiated over the network shall be written to VMA non-volatile memory to prevent loss of setpoint changes and to provide consistent operation in the event of communication failure.
13. The controller firmware shall be flash-upgradeable remotely via the communications bus to minimize costs of feature enhancements.

14. The controller shall provide fail-soft operation if the airflow signal becomes unreliable, by automatically reverting to a pressure-dependent control mode.
15. The controller shall interface with balancer tools that allow automatic recalculation of box flow pickup gain (“K” factor), and the ability to directly command the airflow control loop to the box minimum and maximum airflow setpoints.
16. Controller performance shall be self-documenting via on-board diagnostics. These diagnostics shall consist of control loop performance measurements executing at each control loop’s sample interval, which may be used to continuously monitor and document system performance. The VMA shall calculate exponentially weighted moving averages (EWMA) for each of the following. These metrics shall be available to the end user for efficient management of the VAV terminals.
  - ◇ Absolute temperature loop error.
  - ◇ Signed temperature loop error.
  - ◇ Absolute airflow loop error.
  - ◇ Signed airflow loop error.
  - ◇ Average damper actuator duty cycle.
17. The controller shall detect system error conditions to assist in managing the VAV zones. The error conditions shall consist of:
  - ◇ Unreliable space temperature sensor.
  - ◇ Unreliable differential pressure sensor.
  - ◇ Starved box.
  - ◇ Actuator stall
  - ◇ Insufficient cooling.
  - ◇ Insufficient heating.
18. The controller shall provide a flow test function to view damper position vs. flow in a graphical format. The information would alert the user to check damper position. The VMA would also provide a method to calculate actuator duty cycle as an indicator of damper actuator runtime.
19. The controller shall provide a compliant interface for ASHRAE Standard 62-1989 (indoor air quality), and shall be capable of resetting the box minimum airflow Based on the percent of outdoor air in the primary air stream.
20. The controller shall comply with ASHRAE Standard 90.1 (energy efficiency) by preventing simultaneous heating and cooling, and where the control strategy requires reset of airflow while in reheat, by modulating the box reheat device fully open prior to increasing the airflow in the heating sequence.
21. Inputs:
  - a. Analog inputs with user defined ranges shall monitor the following analog signals, without the addition of equipment outside the terminal controller cabinet:
    - ◇ 0-10 VDC Sensors
    - ◇ 1000ohm RTDs
    - ◇ NTC Thermistors
  - b. Binary inputs shall monitor dry contact closures. Input shall provide filtering to eliminate false signals resulting from input “bouncing.”
  - c. For noise immunity, the inputs shall be internally isolated from power, communications, and output circuits.
  - d. Provide side loop application for humidity control.

22. Outputs

- a. Analog outputs shall provide the following control outputs:
  - ◇ 0-10 VDC
- b. Binary outputs shall provide a SPST Triac output rated for 500mA at 24 VAC.
- c. For noise immunity, the outputs shall be internally isolated from power, communications, and other output circuits.

23. Application Configuration

- a. The VAV Modular Assembly shall be configured with a software tool that provides a simple Question/Answer format for developing applications and downloading.

24. Sensor Support

- a. The VAV Modular Assembly shall communicate over the Sensor-Actuator Bus (SA Bus) with a Network Sensor.
- b. The VMA shall support an LCD display room sensor.
- c. The VMA shall also support standard room sensors as defined by analog input requirements.
- d. The VMA shall support humidity sensors defined by the AI side loop.

2.5 INPUT DEVICES

A. General Requirements

- 1. Installation, testing, and calibration of all sensors, transmitters, and other input devices shall be provided to meet the system requirements.

B. Temperature Sensors

1. General Requirements:

- a. Sensors and transmitters shall be provided, as outlined in the input/output summary and sequence of operations.
- b. The temperature sensor shall be of the resistance type, and shall be either two-wire 1000 ohm nickel RTD, or two-wire 1000 ohm platinum RTD.
- c. The following point types (and the accuracy of each) are required, and their associated accuracy values include errors associated with the sensor, lead wire, and A to D conversion:

Point Type	Accuracy
Chilled Water	± 0.5°F.
Room Temp	± 0.5°F.
Duct Temperature	± 0.5°F.
All Others	± 0.75°F.

2. Room Temperature Sensors

- a. Room sensors shall be constructed for either surface or wall box mounting.
- b. Room sensors shall have the following options when specified:

- ◇ Setpoint reset slide switch providing a +3 degree (adjustable) range.
  - ◇ Individual heating/cooling setpoint slide switches.
  - ◇ A momentary override request push button for activation of after-hours operation.
  - ◇ Analog thermometer.
3. Room Temperature Sensors with Integral Display
- a. Room sensors shall be constructed for either surface or wall box mounting.
  - b. Room sensors shall have an integral LCD display and four button keypad with the following capabilities:
    - ◇ Display room and outside air temperatures.
    - ◇ Display and adjust room comfort setpoint.
    - ◇ Display and adjust fan operation status.
    - ◇ Timed override request push button with LED status for activation of after-hours operation.
    - ◇ Display controller mode.
    - ◇ Password selectable adjustment of setpoint and override modes.
4. Acceptable Manufacturers: Johnson Controls, Setra.

## 2.6 OUTPUT DEVICES

### A. Control Valves

1. All automatic control valves shall be fully proportioning and provide near linear heat transfer control. The valves shall be quiet in operation and fail-safe open, closed, or in their last position. All valves shall operate in sequence with another valve when required by the sequence of operations. All control valves shall be sized by the control manufacturer, and shall be guaranteed to meet the heating and cooling loads, as specified. All control valves shall be suitable for the system flow conditions and close against the differential pressures involved. Body pressure rating and connection type (sweat, screwed, or flanged) shall conform to the pipe schedule elsewhere in this Specification.
2. Chilled water control valves shall be modulating plug, ball, and/or butterfly, as required by the specific application. Modulating water valves shall be sized per manufacturer's recommendations for the given application. In general, valves (2 or 3-way) serving variable flow air handling unit coils shall be sized for a pressure drop equal to the actual coil pressure drop, but no less than 5 PSI. Valves (3-way) serving constant flow air handling unit coils with secondary circuit pumps shall be sized for a pressure drop equal to 25% the actual coil pressure drop, but no less than 2 PSI. Mixing valves (3-way) serving secondary water circuits shall be sized for a pressure drop of no less than 5 PSI. Valves for terminal reheat coils shall be sized for a 2 PSIG pressure drop, but no more than a 5 PSI drop.
3. Ball valves shall be used for hot and chilled water applications, water terminal reheat coils, radiant panels, unit heaters, package air conditioning units, and fan coil units except those described hereinafter.
4. Modulating plug water valves of the single-seat type with equal percentage flow characteristics shall be used for all special applications as indicated on the valve schedule. Valve discs shall be composition type. Valve stems shall be stainless steel.
5. Butterfly valves shall be acceptable for modulating large flow applications greater than modulating plug valves, and for all two-position, open/close applications. In-line and/or three-way butterfly valves shall be heavy-duty pattern with a body rating comparable to

the pipe rating, replaceable lining suitable for temperature of system, and a stainless steel vane. Valves for modulating service shall be sized and travel limited to 50 degrees of full open. Valves for isolation service shall be the same as the pipe. Valves in the closed position shall be bubble-tight.

6. Acceptable manufacturers: Johnson Controls

## 2.7 MISCELLANEOUS DEVICES

### A. Power Supplies

1. DC power supplies shall be sized for the connected device load. Total rated load shall not exceed 75% of the rated capacity of the power supply.
2. Input: 120 VAC +10%, 60Hz.
3. Output: 24 VDC.
4. Line Regulation: +0.05% for 10% line change.
5. Load Regulation: +0.05% for 50% load change.
6. Ripple and Noise: 1 mV rms, 5 mV peak to peak.
7. An appropriately sized fuse and fuse block shall be provided and located next to the power supply.
8. A power disconnect switch shall be provided next to the power supply.

## 2.8 VARIABLE FREQUENCY DRIVES

- A. Each VFD is to have a Nema 3R enclosure with a circuit breaker disconnect device. A keypad and LED/LCD display shall be integral to each VFD for programming and troubleshooting. Each VFD shall be certified and rated for operation in a temperature range of -10°C to 50°C and a RH range of 5% to 95% non-condensing. Each VFD shall be certified for operation at the jobsite altitude (show de-rating value in submittal). The VFD shall be capable of starting into a rotating load (forward or reverse) and shall smoothly accelerate or decelerate to the set point without experiencing component damage or causing a fault. Each VFD shall be provided with a DC link choke, a 5% line reactor and a harmonic filter if necessary to guarantee a total harmonic distortion of less than 5%. The VFD manufacturer shall provide certified calculations to prove the 5% or less distortion, upon request by the engineer.
- B. For applications where the VFD is to be operating at various, but constant speeds, the supplier must coordinate with the VFD manufacturer and motor manufacturer to determine if there is a need for the motor to be provided with either insulating bearings or a shaft grounding system to prevent pitting of the bearings due to electrical discharge. For such applications, if neither of the above is provide, the manufacturer must warrant the motor against bearing failure (including labor for removal and replacement) for a minimum period of 5 years from date of start-up.
- C. Each VFD must be started and set-up by a factory authorized service technician employed by a factory certified organization. A start-up report, complete with all initial program parameter, must be included in the O&M manuals that are provided by the contractor.
- D. Approved VFD Manufacturers:
  1. ABB
  2. Mitsubishi

## PART 3 – PERFORMANCE/EXECUTION

### 3.1 BMS SPECIFIC REQUIREMENTS

#### A. Graphic Displays

1. Provide a color graphic system flow diagram display for each system with all points as indicated on the point list. All terminal unit graphic displays shall be from a standard design library.
2. User shall access the various system schematics via a graphical penetration scheme and/or menu selection. .

#### B. Custom Reports:

1. Provide custom reports as required for this project:

#### C. Actuation / Control Type

1. Primary Equipment
  - a. Controls shall be provided by equipment manufacturer as specified herein.
  - b. All damper and valve actuation shall be electric.
2. Terminal Equipment:
  - a. Terminal Units (VAV, UV, etc.) shall have electric damper and valve actuation.
  - b. All Terminal Units shall be controlled with HVAC-DDC Controller)

### 3.2 INSTALLATION PRACTICES

#### A. BMS Wiring

1. All conduit, wiring, accessories and wiring connections required for the installation of the Building Management System, as herein specified, shall be provided by the BMS Contractor unless specifically shown on the Electrical Drawings under Division 16 Electrical. All wiring shall comply with the requirements of applicable portions of Division 16 and all local and national electric codes, unless specified otherwise in this section.
2. All BMS wiring materials and installation methods shall comply with BMS manufacturer recommendations.
3. The sizing, type and provision of cable, conduit, cable trays, and raceways shall be the design responsibility of the BMS Contractor. If complications arise, however, due to the incorrect selection of cable, cable trays, raceways and/or conduit by the BMS Contractor, the Contractor shall be responsible for all costs incurred in replacing the selected components.
4. Class 2 Wiring
  - a. All Class 2 (24VAC or less) wiring shall be installed in conduit unless otherwise specified.
  - b. Conduit is not required for Class 2 wiring in concealed accessible locations. Class 2 wiring not installed in conduit shall be supported every 5' from the building structure

utilizing metal hangers designed for this application. Wiring shall be installed parallel to the building structural lines. All wiring shall be installed in accordance with local code requirements.

5. Class 2 signal wiring and 24VAC power can be run in the same conduit. Power wiring 120VAC and greater cannot share the same conduit with Class 2 signal wiring.
6. Provide for complete grounding of all applicable signal and communications cables, panels and equipment so as to ensure system integrity of operation. Ground cabling and conduit at the panel terminations. Avoid grounding loops.

B. BMS Line Voltage Power Source

1. 120-volt AC circuits used for the Building Management System shall be taken from panel boards and circuit breakers provided by Division 16.
2. Circuits used for the BMS shall be dedicated to the BMS and shall not be used for any other purposes.
3. DDC terminal unit controllers may use AC power from motor power circuits.

C. BMS Raceway

1. All wiring shall be installed in conduit or raceway except as noted elsewhere in this specification. Minimum control wiring conduit size 1/2”.
2. Where it is not possible to conceal raceways in finished locations, surface raceway (Wiremold) may be used as approved by the Architect.
3. All conduits and raceways shall be installed level, plumb, at right angles to the building lines and shall follow the contours of the surface to which they are attached.
4. Flexible Metal Conduit shall be used for vibration isolation and shall be limited to 3 feet in length when terminating to vibrating equipment. Flexible Metal Conduit may be used within partition walls. Flexible Metal Conduit shall be UL listed.

D. Penetrations

1. Provide fire stopping for all penetrations used by dedicated BMS conduits and raceways.
2. All openings in fire proofed or fire stopped components shall be closed by using approved fire resistive sealant.
3. All wiring passing through penetrations, including walls shall be in conduit or enclosed raceway.
4. Penetrations of floor slabs shall be by core drilling. All penetrations shall be plumb, true, and square.

E. BMS Identification Standards

1. Node Identification. All nodes shall be identified by a permanent label fastened to the enclosure. Labels shall be suitable for the node location.
2. Cable types specified in Item A shall be color coded for easy identification and troubleshooting.

F. Input Devices

1. All Input devices shall be installed per the manufacturer recommendation
2. Locate components of the BMS in accessible local control panels wherever possible.

G. HVAC Input Devices – General

1. All Input devices shall be installed per the manufacturer recommendation

2. Space Sensors:

- a. Shall be mounted per ADA requirements.
- b. Provide lockable tamper-proof covers in public areas and/or where indicated on the plans.

H. HVAC Output Devices

1. All output devices shall be installed per the manufacturers recommendation. The mechanical contractor shall install all in-line devices such as control valves, dampers, airflow stations, pressure wells, etc.
2. Control Valves: Shall be sized for proper flow control with equal percentage valve plugs. The maximum pressure drop for water applications shall be 5 PSI. The maximum pressure drop for steam applications shall be 7 PSI.

3.3 TRAINING

A. The BMS contractor shall provide the following training services:

1. One day of on-site orientation by a system technician who is fully knowledgeable of the specific installation details of the project. This orientation shall, at a minimum, consist of a review of the project as-built drawings, the BMS software layout and naming conventions, and a walk through of the facility to identify panel and device locations.

PART 4 - CONTROL SEQUENCES

4.1 VAV ZONES WITH REHEAT COILS

OCCUPIED MODE: WHEN THE ZONE TEMPERATURE IS BETWEEN THE OCCUPIED HEATING AND COOLING SETPOINTS (INSIDE OF THE BIAS), THE PRIMARY AIR DAMPER WILL BE AT THE MINIMUM CFM AND THERE WILL BE NO MECHANICAL HEATING. ON A RISE IN ZONE TEMPERATURE ABOVE THE COOLING SETPOINT, THE PRIMARY AIR DAMPER WILL INCREASE THE CFM AND THERE WILL BE NO MECHANICAL HEATING. ON A DROP IN ZONE TEMPERATURE BELOW THE HEATING SETPOINT, THE REHEAT COIL WILL BE USED TO MAINTAIN THE ZONE TEMPERATURE, THE DAMPER IS CONTROLLED TO PROVIDE A MINIMUM CFM.

UNOCCUPIED MODE: WHEN IN THIS MODE, WHILE THE ZONE TEMPERATURE IS BETWEEN THE UNOCCUPIED HEATING AND COOLING SETPOINTS (INSIDE OF THE BIAS), THE PRIMARY AIR DAMPER WILL BE AT THE MINIMUM CFM, THERE WILL BE NO MECHANICAL HEATING. ON A RISE IN ZONE TEMPERATURE ABOVE THE UNOCCUPIED COOLING SETPOINT, THE PRIMARY AIR DAMPER WILL INCREASE THE CFM (IF AVAILABLE), AND THERE WILL BE NO MECHANICAL HEATING. ON A DROP IN ZONE TEMPERATURE BELOW THE UNOCCUPIED HEATING SETPOINT, THE REHEAT COIL WILL BE USED TO MAINTAIN THE ZONE TEMPERATURE, THE DAMPER WILL BE AT THE MINIMUM CFM.

SUPPLY AIR TEMP SENSOR: A SUPPLY AIR TEMP SENSOR IS PROVIDED ON EACH BOX FOR MONITORING PURPOSES.

UNIT ENABLE: A NETWORK UNIT ENABLE SIGNAL WILL CONTROL THE MODE OF THE BOX.

#### 4.2 COOLING ONLY VAV ZONES WITH PERIMETER REHEAT COILS

OCCUPIED MODE: WHEN THE ZONE TEMPERATURE IS BETWEEN THE OCCUPIED HEATING AND COOLING SETPOINTS (INSIDE OF THE BIAS), THE PRIMARY AIR DAMPER WILL BE AT THE MINIMUM CFM AND THERE WILL BE NO MECHANICAL HEATING. ON A RISE IN ZONE TEMPERATURE ABOVE THE COOLING SETPOINT, THE PRIMARY AIR DAMPER WILL INCREASE THE CFM AND THERE WILL BE NO MECHANICAL HEATING. ON A DROP IN ZONE TEMPERATURE BELOW THE HEATING SETPOINT, THE SUPPLEMENTARY HEAT COIL WILL BE USED TO MAINTAIN THE ZONE TEMPERATURE, THE DAMPER IS CONTROLLED TO PROVIDE A MINIMUM CFM.

UNOCCUPIED MODE: WHEN IN THIS MODE, WHILE THE ZONE TEMPERATURE IS BETWEEN THE UNOCCUPIED HEATING AND COOLING SETPOINTS (INSIDE OF THE BIAS), THE PRIMARY AIR DAMPER WILL BE AT THE MINIMUM CFM, THERE WILL BE NO MECHANICAL HEATING. ON A RISE IN ZONE TEMPERATURE ABOVE THE UNOCCUPIED COOLING SETPOINT, THE PRIMARY AIR DAMPER WILL INCREASE THE CFM (IF AVAILABLE), AND THERE WILL BE NO MECHANICAL HEATING. ON A DROP IN ZONE TEMPERATURE BELOW THE UNOCCUPIED HEATING SETPOINT, THE SUPPLEMENTARY HEAT COIL WILL BE USED TO MAINTAIN THE ZONE TEMPERATURE, THE DAMPER WILL BE AT THE MINIMUM CFM.

UNIT ENABLE: A NETWORK UNIT ENABLE SIGNAL WILL CONTROL THE MODE OF THE BOX.

#### 4.3 HEATING WATER PUMP

SYSTEM WHEN ANY OF THE HEATING DEVICES REQUIRE FLOW. DIFFERENTIAL PRESSURE TRANSMITTERS LOCATED WHERE SHOWN ON THE DRAWINGS SHALL MODULATE THE VFD OF THE PUMP TO MAINTAIN 10 LBS. (ADJUSTABLE) DIFFERENTIAL PRESSURE BETWEEN THE SUPPLY AND RETURN. PUMP SHALL BE ON FOR A MINIMUM OF 30 MINUTES WHEN STARTED.

SYSTEM PUMP SHALL BE CONTROLLED THROUGH "HAND-OFF-AUTO" SWITCHES. IN THE "AUTO" POSITION, THE PUMPS SHALL RUN WHEN ANY OF THE HEAT PUMPS REQUIRE FLOW. PUMPS SHALL BE ON FOR A MINIMUM OF 30 MINUTES WHEN STARTED. IF A PUMP DOES NOT RUN WHEN IT IS COMMANDED TO DO SO, AN ALARM SHALL BE SENT TO THE DDC SYSTEM. PROVIDE SUPPLY AND RETURN TEMPERATURE SENSORS CONNECTED TO THE DDC SYSTEM.

THE ATC CONTRACTOR SHALL PROVIDE TWO PRESSURE SENSORS FOR MONITORING THE HEATING LOOP PRESSURE. BOTH SHALL BE HARDWIRED BACK THE DDC CONTROLLER RESPONSIBLE FOR CONTROLLING THE HEATING WATER PUMP VFD SPEED. NO INDIRECT POINTS WILL BE ACCEPTABLE. ONE PRESSURE SENSOR SHALL BE LOCATED NEAR THE END OF THE MAIN BUILDING WATER LOOP AS INDICATED BY THE ENGINEER. THE OTHER SENSOR SHALL BE LOCATED IN THE MECHANICAL ROOM WHERE THE HEATING WATER ENTERS THE MAIN PART OF THE BUILDING. THE DDC SYSTEM SHALL USE THE SENSOR THAT INDICATES THE BEST PRESSURE CHANGE AS THE HEATING VALVES IN THE BUILDING ARE OPENED AND CLOSED TO CONTROL THE VFD SPEED

## **SECTION 232113 - HYDRONIC PIPING**

### **PART 1 - GENERAL**

#### **1.1 RELATED DOCUMENTS**

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 1 Specification Sections, apply to this Section.

#### **1.2 SUMMARY**

- A. This Section includes piping, special-duty valves, and hydronic specialties for hot-water heating.

#### **1.3 SUBMITTALS**

- A. Product Data: For each type of special-duty valve indicated. Include flow and pressure drop curves based on manufacturer's testing for diverting fittings, calibrated balancing valves, and automatic flow-control valves.
- B. Shop Drawings: Detail fabrication of pipe anchors, hangers, special pipe support assemblies, alignment guides, expansion joints and loops, and their attachment to the building structure. Detail location of anchors, alignment guides, and expansion joints and loops.
- C. Welding Certificates: Copies of certificates for welding procedures and personnel.
- D. Field Test Reports: Written reports of tests specified in Part 3 of this Section. Include the following:
  - 1. Test procedures used.
  - 2. Test results that comply with requirements.
  - 3. Failed test results and corrective action taken to achieve requirements.
- E. Maintenance Data: For hydronic specialties and special-duty valves to include in maintenance manuals specified in Division 1.

#### **1.4 QUALITY ASSURANCE**

- A. Welding: Qualify processes and operators according to the ASME Boiler and Pressure Vessel Code: Section IX, "Welding and Brazing Qualifications."
- B. ASME Compliance: Comply with ASME B31.9, "Building Services Piping," for materials, products, and installation. Safety valves and pressure vessels shall bear the appropriate ASME label. Fabricate and stamp air separators and expansion tanks to comply with the ASME Boiler and Pressure Vessel Code, Section VIII, Division 1.

## 1.5 COORDINATION

- A. Coordinate layout and installation of hydronic piping and suspension system components with other construction, including light fixtures, HVAC equipment, fire-suppression-system components, and partition assemblies.
- B. Coordinate pipe sleeve installations for foundation wall penetrations.
- C. Coordinate piping installation with roof curbs, equipment supports, and roof penetrations. Roof specialties are specified in Division 7 Sections.
- D. Coordinate pipe fitting pressure classes with products specified in related Sections.
- E. Coordinate size and location of concrete bases. Cast anchor-bolt inserts into base. Concrete, reinforcement, and formwork requirements are specified in Division 3 Sections.
- F. Coordinate installation of pipe sleeves for penetrations through exterior walls and floor assemblies. Coordinate with requirements for firestopping specified in Division 7 Section "Through-Penetration Firestop Systems" for fire and smoke wall and floor assemblies.

## 1.6 EXTRA MATERIALS

- A. Water Treatment Chemicals: Furnish sufficient chemicals for initial system startup and for preventive maintenance for one year from date of Substantial Completion.

## PART 2 - PRODUCTS

### 2.1 MANUFACTURERS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
  - 1. Grooved Mechanical-Joint Fittings and Couplings:
    - a. Gruvlok Corporation.
    - b. Tyco-Grinnell
    - c. Victaulic Company of America.
  - 2. Calibrated Balancing Valves:
    - a. Armstrong Pumps, Inc.
    - b. Flow Design, Inc.
    - c. Gerand Engineering Company.
    - d. Griswold Controls.
    - e. ITT Bell & Gossett; ITT Fluid Technology Corp.
    - f. Taco, Inc.
    - g. Tyco-Grinnell
  - 3. Automatic Flow-Control Valves:
    - a. Flow Design, Inc.
    - b. Griswold Controls.
  - 4. Air Vents (automatic):

- a. Armstrong Machine Works.
- b. Bell & Gossett ITT; Fluid Handling Div.
- c. Hoffman Specialty ITT; Fluid Handling Div.
- d. Spirax Sarco.
- e. Honeywell-Baukman.

5. Y-Pattern Strainers:

- a. Armstrong Machine Works.
- b. Hoffman Specialty ITT; Fluid Handling Div
- c. Metraflex Co.
- d. Spirax Sarco
- e. Trane Co.
- f. Tyco-Grinnell
- g. Victaulic Co. of America
- h. Watts Regulator Co.

6. Flexible Connectors:

- a. Amber-Booth
- b. Mason Industries
- c. Metraflex Co.

2.2 PIPING MATERIALS

- A. General: Refer to Part 3 "Piping Applications" Article for applications of pipe and fitting materials.

2.3 COPPER TUBE AND FITTINGS

- A. Drawn-Temper Copper Tubing: ASTM B 88, Type L

2.4 STEEL PIPE AND FITTINGS

- A. Steel Pipe, NPS 2) and Smaller: ASTM A 53, Type S (seamless) or F, Grade B, Schedule 40, black steel, plain ends.
- B. Steel Pipe, NPS 2-1/2 through NPS 12): ASTM A 53, Type E (electric-resistance welded), Grade B, Schedule 40, black steel, plain ends.
- C. Steel Pipe, NPS 14 through NPS 18): ASTM A 53, Type E (electric-resistance welded) or Type S (seamless), Grade B, Schedule 30, black steel, plain ends.
- D. Steel Pipe, NPS 20: ASTM A 53, Type E (electric-resistance welded) or Type S (seamless), Grade B, Schedule 30, black steel, plain ends.
1. Steel Pipe Nipples: ASTM A 733, made of ASTM A 53, Schedule 40, black steel; seamless for NPS 2) and smaller and electric-resistance welded for NPS 2-1/2) and larger.
- E. Cast-Iron Threaded Fittings: ASME B16.4; Classes 125 and 250.
- F. Malleable-Iron Threaded Fittings: ASME B16.3, Classes 150 and 300.

- G. Malleable-Iron Unions: ASME B16.39; Classes 150, 250, and 300.
- H. Cast-Iron Pipe Flanges and Flanged Fittings: ASME B16.1, Classes 25, 125, and 250; raised ground face, and bolt holes spot faced.
- I. Wrought-Steel Fittings: ASTM A 234/A 234M, wall thickness to match adjoining pipe.
- J. Flanges and fittings below are available in several classes, materials, facings, and end connections. Coordinate with Project requirements.
- K. Wrought Cast- and Forged-Steel Flanges and Flanged Fittings: ASME B16.5, including bolts, nuts, and gaskets of the following material group, end connections, and facings:
  - 1. Material Group: 1.1.
  - 2. End Connections: Butt welding.
  - 3. Facings: Raised face.
- L. Grooved Mechanical-Joint Fittings: ASTM A 536, Grade 65-45-12 ductile iron; ASTM A 47), Grade 32510 malleable iron; ASTM A 53, Type F, E, or S, Grade B fabricated steel; or ASTM A 106, Grade B steel fittings with grooves or shoulders designed to accept grooved end couplings.
- M. Grooved Mechanical-Joint Couplings: Ductile- or malleable-iron housing and synthetic rubber gasket of central cavity pressure-responsive design; with nuts, bolts, locking pin, locking toggle, or lugs to secure grooved pipe and fittings.
- N. Combinations of grooved mechanical-joint couplings and short nipples may also be used. Refer to Victaulic Company of America's technical information.
- O. Spherical, Rubber, Flexible Connectors: Fiber-reinforced rubber body with steel flanges drilled to align with Classes 150 and 300 steel flanges; operating temperatures up to 250 deg F) and pressures up to 150 psig).
- P. Welding Materials: Comply with Section II, Part C, of the ASME Boiler and Pressure Vessel Code for welding materials appropriate for wall thickness and for chemical analysis of pipe being welded.
- Q. Gasket Material: Thickness, material, and type suitable for fluid to be handled; and design temperatures and pressures.

## 2.5 VALVES

- A. Globe, check, ball, and butterfly valves are specified in Division 23 Section "Valves."
- B. Refer to Part 3 "Valve Applications" Article for applications of each valve.
- C. Calibrated Balancing Valves, NPS 2) and Smaller: Bronze body, ball type, 125-psig) working pressure, 250 deg F) maximum operating temperature, and having threaded ends. Valves shall have calibrated orifice or venturi, connections for portable differential pressure meter with integral seals, and be equipped with a memory stop to retain set position.
- D. Calibrated Balancing Valves, NPS 2-1/2) and Larger: Cast-iron or steel body, ball type, 125-psig) working pressure, 250 deg F) maximum operating temperature, and having flanged or grooved connections. Valves shall have calibrated orifice or venturi, connections for portable

differential pressure meter with integral seals, and be equipped with a memory stop to retain set position.

- E. Automatic Flow-Control Valves: Gray-iron body, factory set to maintain constant flow with plus or minus 5 percent over system pressure fluctuations, and equipped with a readout kit including flow meter, probes, hoses, flow charts, and carrying case. Each valve shall have an identification tag attached by chain, and be factory marked with the zone identification, valve number, and flow rate. Valve shall be line size and one of the following designs:
1. Gray-iron or brass body, designed for 175 psig) at 200 deg F) with stainless-steel piston and spring.
  2. Brass or ferrous-metal body, designed for 300 psig) at 250 deg F) with corrosion-resistant, tamperproof, self-cleaning, piston-spring assembly easily removable for inspection or replacement.
  3. Combination assemblies, including bronze ball valve and brass alloy control valve, with stainless-steel piston and spring, fitted with pressure and temperature test valves, and designed for 300 psig) at 250 deg F).

## 2.6 HYDRONIC SPECIALTIES

- A. Manual Air Vent: Bronze body and nonferrous internal parts; 150-psig) working pressure; 225 deg F) operating temperature; manually operated with ball valve in the down position) discharge connection and NPS 1/2) inlet connection.
- B. Diverting Fittings: 125-psig) working pressure; 250 deg F) maximum operating temperature; cast-iron body with threaded ends, or wrought copper with soldered ends. Indicate flow direction on fitting.
- C. Y-Pattern Strainers: 125-psig) working pressure; cast-iron body (ASTM A 126, Class B), flanged ends for NPS 2-1/2) and larger, threaded connections for NPS 2) and smaller, bolted cover, perforated stainless-steel basket, and bottom drain connection.
- D. Combinations of grooved mechanical-joint couplings and short nipples may also be used. Refer to Victaulic Company of America's technical information.
- E. Flexible Connectors: Shall be Spherical Rubber flexible connectors. The body shall be Fiber-reinforced rubber body. The end connections shall be steel flanges drilled to align with Classes 150 and 300 steel flanges. The CWR Rating shall be 150 Psig. The maximum operating temperature shall be 250 deg f.

## PART 3 - EXECUTION

### 3.1 PIPING APPLICATIONS

- A. Hydronic heating piping, NPS 2) and Smaller: Aboveground, use Type L) drawn-temper copper tubing with soldered joints or Schedule 40 steel pipe with threaded joints. Belowground or within slabs, use Type K) annealed-temper copper tubing with soldered joints. Use the fewest possible joints belowground and within floor slabs. Provide dielectric unions at junctions of copper & steel piping.
- B. Hydronic heating 2-1/2 to 8": Schedule 40 steel pipe with welded and flanged joints or grooved mechanical-joint couplings.

- C. Condensate Drain Lines: Type L drawn-temper copper tubing with soldered joints.

### 3.2 VALVE APPLICATIONS

- A. General-Duty Valve Applications: Unless otherwise indicated, use the following valve types:
  - 1. Shutoff Duty: Gate, ball, and butterfly valves.
  - 2. Throttling Duty: Globe, ball, and butterfly valves.
- B. Install shutoff duty valves at each branch connection to supply mains, at supply connection to each piece of equipment, unless only one piece of equipment is connected in the branch line. Install throttling duty valves at each branch connection to return mains, at return connections to each piece of equipment, and elsewhere as indicated.
- C. Install calibrated balancing valves in the return water line of each heating or cooling element and elsewhere as required to facilitate system balancing.

### 3.3 PIPING INSTALLATIONS

- A. Refer to Division 23 Section "Basic Mechanical Materials and Methods" for basic piping installation requirements.
- B. Install groups of pipes parallel to each other, spaced to permit applying insulation and servicing of valves.
- C. Install drains, consisting of a tee fitting, NPS 3/4) ball valve, and short NPS 3/4) threaded nipple with cap, at low points in piping system mains and elsewhere as required for system drainage.
- D. Install piping at a uniform grade of 0.2 percent upward in direction of flow.
- E. Reduce pipe sizes using eccentric reducer fitting installed with level side up.
- F. Unless otherwise indicated, install branch connections to mains using tee fittings in main pipe, with the takeoff coming out the bottom of the main pipe. For up-feed risers, install the takeoff coming out the top of the main pipe.
- G. Install strainers on supply side of each control valve, pressure-reducing valve, solenoid valve, in-line pump, and elsewhere as indicated. Install NPS 3/4) nipple and ball valve in blowdown connection of strainers NPS 2) and larger. Match size of strainer blowoff connection for strainers smaller than NPS 2).
- H. Anchor piping for proper direction of expansion and contraction.
- I. Install unions in pipes 2-inch NPS and smaller, adjacent to each valve, at final connections of each piece of equipment, at each coil on all sides of automatic valves where valves do not have union connections, elsewhere as indicated and wherever necessary to prevent undue difficulty in making repairs or replacement. Unions are not required at flanged connections.
- J. Install flanges on valves, apparatus, and equipment having 2-1/2-inch NPS and larger connections.
- K. Install flexible connectors at inlet and discharge connections to pumps (except in-line pumps) and other vibration-producing equipment.

- L. Install dielectric coupling and nipple fittings to connect piping materials of dissimilar metals.
- M. No piping shall be run above any electrical panels, electrical equipment, or access clearances for electrical panels or equipment. No piping shall be run through any electrical rooms.
- N. Provide valving for complete drainage of system.
- O. All piping systems shall be installed so that they can be easily drained by means of drainage of low points of all piping without disconnecting pipe. If not specifically indicated on the drawings, the frequency of draining shall determine whether drain caps, plugs, cocks, or valves are to be used.

All installed pipe lines shall be straight, free from dents, scars, and burrs, with ends reamed smooth, and shall remain straight against strains tending to cause distortion during system operation. The Contractor shall make proper allowance for pipe line expansion and contraction so that no unsightly distortion, noise, damage, or improper operation results therefrom.

Piping shall run only parallel or at right angles to the walls or axes of the building and shall be neatly organized. The Contractor shall study the architectural, structural, mechanical, electrical, and other drawings to eliminate conflict of piping with other structure lighting or other services. Unless specified otherwise, no piping shall be exposed in a finished room, except in shop or storage areas. All changes in direction shall be made with fittings.

No piping shall be run above any electrical panels, electrical equipment or access clearances for electrical for electrical panels or equipment. No piping shall be allowed to run through any electrical rooms.

All piping shall be clean and free from acids and loose dirt when installed and shall be kept clean during the completion of the installation.

Plugs of rags, wools, cottons, waste, or similar materials may not be used in plugging. All piping shall be so arranged to not interfere with removal of other equipment or devices; and to not block access to manholes, access openings, etc. Piping shall be arranged to facilitate equipment maintenance. Flanges or unions, as applicable for the type of piping specified, shall be provided in the piping at connections to all items of equipment. Piping shall be placed and installed so that there will be no interference with the installation of the air-conditioning equipment, ducts, etc. All piping shall be so installed to insure noiseless circulation. All valves and specialties shall be so placed to permit easy operation and access, and all valves shall be regulated and packed, and the glands shall be adjusted at the completion of the work and before final acceptance. All piping shall be erected to insure proper draining. Cooling and heating piping mains may be run level, with traps avoided where possible. No bushings, short nipples, or street-type fittings shall be used.

Drain valves shall be installed at all low points in all piping systems to allow for complete drainage of piping systems.

When insulated pipes are supported by a roller hanger they shall be protected from damage by suitable pipe covering protection saddles. Saddles shall support pipe on roller and shall be packed with insulation.

3.4 HANGERS AND SUPPORTS

- A. Hanger, support, and anchor devices are specified in Division 23 Section "Hangers and Supports." Comply with requirements below for maximum spacing of supports.
- B. Install the following pipe attachments:
  - 1. Adjustable steel clevis hangers for individual horizontal piping less than 20 feet) long.
  - 2. Adjustable roller hangers and spring hangers for individual horizontal piping 20 feet) or longer.
  - 3. Pipe Roller: MSS SP-58, Type 44 for multiple horizontal piping 20 feet) or longer, supported on a trapeze.
  - 4. Spring hangers to support vertical runs.
  - 5. On plastic pipe, install pads or cushions on bearing surfaces to prevent hanger from scratching pipe.
- C. Install hangers for steel piping with the following minimum rod sizes and maximum spacing:

<u>Pipe Size</u>	<u>Rod Diameter</u>	<u>Maximum Spacing</u>
1 1/4 in. and smaller	1/2 in.	6 ft
1-1/2 in. and 2 in.	1/2 in.	9 ft.
2-1/2 in. and 2 in.	5/8 in.	10 ft.
4 in. and 6 in.	3/4 in.	10 ft.
8 in. and 10 in.	7/8 in.	10 ft.
12 in. and 14 in	1 in.	10 ft.
16 in. through 24 in.	(2)-1in	10 ft.

In addition to the spacing listed, an additional hanger shall be provided 1 foot 0 inches from each pipe drop, rise or turn.

- D. Support vertical runs at each floor.  
 Support vertical runs at roof, at each floor, and at 10-foot (3-m) intervals between floors.

3.5 PIPE JOINT CONSTRUCTION

- A. Refer to Division 23 Section "Basic Mechanical Materials and Methods" for joint construction requirements for soldered and brazed joints in copper tubing; threaded, welded, and flanged joints in steel piping; and solvent-welded joints for PVC and CPVC piping.

3.6 HYDRONIC SPECIALTIES INSTALLATION

- A. Install manual air vents at high points in piping, at heat-transfer coils, and elsewhere as required for system air venting.
- B. Automatic air vents may cause damage to ceilings and other finished surfaces. Air vents aid in system filling. Air removal after initial startup is accomplished by air separator or boiler dip-tube. Manual air vents may be a better solution.

### 3.7 TERMINAL EQUIPMENT CONNECTIONS

- A. Size for supply and return piping connections shall be same as for equipment connections.
- B. Install control valves in accessible locations close to connected equipment.
- C. Install bypass piping with globe valve around control valve. If multiple, parallel control valves are installed, only one bypass is required.
- D. Install ports for pressure and temperature gages at coil inlet connections.

### 3.8 FIELD QUALITY CONTROL

- A. Prepare hydronic piping according to ASME B31.9 and as follows:
  - 1. Leave joints, including welds, uninsulated and exposed for examination during test.
  - 2. Provide temporary restraints for expansion joints that cannot sustain reactions due to test pressure. If temporary restraints are impractical, isolate expansion joints from testing.
  - 3. Flush system with clean water. Clean strainers.
  - 4. Isolate equipment from piping. If a valve is used to isolate equipment, its closure shall be capable of sealing against test pressure without damage to valve. Install blinds in flanged joints to isolate equipment.
  - 5. Install safety valve, set at a pressure no more than one-third higher than test pressure, to protect against damage by expanding liquid or other source of overpressure during test.
- B. Perform the following tests on hydronic piping:
  - 1. Use ambient temperature water as a testing medium unless there is risk of damage due to freezing. Another liquid that is safe for workers and compatible with piping may be used.
  - 2. While filling system, use vents installed at high points of system to release trapped air. Use drains installed at low points for complete draining of liquid.
  - 3. Check expansion tanks to determine that they are not air bound and that system is full of water.
  - 4. Subject piping system to hydrostatic test pressure that is not less than 1.5 times the design pressure. Test pressure shall not exceed maximum pressure for any vessel, pump, valve, or other component in system under test. Verify that stress due to pressure at bottom of vertical runs does not exceed either 90 percent of specified minimum yield strength or 1.7 times "SE" value in Appendix A of ASME B31.9, "Building Services Piping."
  - 5. After hydrostatic test pressure has been applied for at least 10 minutes, examine piping, joints, and connections for leakage. Eliminate leaks by tightening, repairing, or replacing components, and repeat hydrostatic test until there are no leaks.
  - 6. Prepare written report of testing.

### 3.9 ADJUSTING

- A. Mark calibrated nameplates of pump discharge valves after hydronic system balancing has been completed, to permanently indicate final balanced position.
- B. Perform these adjustments before operating the system:
  - 1. Open valves to fully open position. Close coil bypass valves.
  - 2. Check pump for proper direction of rotation.
  - 3. Set automatic fill valves for required system pressure.

4. Check air vents at high points of system and determine if all are installed and operating freely (automatic type), or bleed air completely (manual type).
5. Set temperature controls so all coils are calling for full flow.
6. Check operation of automatic bypass valves.
7. Check and set operating temperatures of boilers, chillers, and cooling towers to design requirements.
8. Lubricate motors and bearings.

### 3.10 CLEANING

- A. Flush hydronic piping systems with clean water. Remove and clean or replace strainer screens. After cleaning and flushing hydronic piping systems, but before balancing, remove disposable fine-mesh strainers in pump suction diffusers.

### 3.11 COMMISSIONING

- A. Fill system and perform initial chemical treatment.
- B. Check expansion tanks to determine that they are not air bound and that system is completely full of water.
- C. Perform these steps before operating the system:
  1. Open valves to fully open position. Close coil bypass valves.
  2. Check pump for proper direction of rotation.
  3. Set automatic fill valves for required system pressure.
  4. Check air vents at high points of systems and determine if all are installed and operating freely (automatic type) or bleed air completely (manual type).
  5. Set temperature controls so all coils are calling for full flow.
  6. Check operation of automatic bypass valves.
  7. Check and set operating temperatures of boilers, chillers, and cooling towers to design requirements.
  8. Lubricate motors and bearings.

END OF SECTION 232113

## SECTION 232123 - HYDRONIC PUMPS

### PART 1 - GENERAL

#### 1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 1 Specification Sections, apply to this Section.

#### 1.2 SUMMARY

- A. This Section includes the following categories of hydronic pumps for hydronic systems:
  - 1. End-suction pumps.
- B. Related Sections include the following:
  - 1. Division 23 Section "Motors" for general motor requirements.
  - 2. Division 23 Section "Vibration Isolation and Seismic Restraints" for inertia pads, isolation pads, spring supports, and spring hangers.

#### 1.3 SUBMITTALS

- A. Product Data: Include certified performance curves and rated capacities; shipping, installed, and operating weights; furnished specialties; final impeller dimensions; and accessories for each type of product indicated. Indicate pump's operating point on curves.
- B. Shop Drawings: Show pump layout and connections. Include Setting Drawings with templates for installing foundation and anchor bolts and other anchorages.
  - 1. Wiring Diagrams: Detail wiring for power, signal, and control systems and differentiate between manufacturer-installed and field-installed wiring.
- C. Maintenance Data: For pumps to include in maintenance manuals specified in Division 1.

#### 1.4 QUALITY ASSURANCE

- A. UL Compliance: Fabricate and label pumps to comply with UL 778, "Motor-Operated Water Pumps," for construction requirements.
- B. Product Options: Drawings indicate size, profiles, connections, and dimensional requirements of pumps and are based on the specific types and models indicated. Other manufacturers' pumps with equal performance characteristics may be considered. Refer to Division 1 Section "Substitutions."
- C. Regulatory Requirements: Fabricate and test steam condensate pumps to comply with HI 1.1-1.5, "Centrifugal Pumps for Nomenclature, Definitions, Application and Operation," and HI 1.6, "Centrifugal Pump Tests."

- D. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, Article 100, by a testing agency acceptable to authorities having jurisdiction.

#### 1.5 DELIVERY, STORAGE, AND HANDLING

- A. Manufacturer's Preparation for Shipping: Clean flanges and exposed machined metal surfaces and treat with anticorrosion compound after assembly and testing. Protect flanges, pipe openings, and nozzles with wooden flange covers or with screwed-in plugs.
- B. Store pumps in dry location.
- C. Retain protective covers for flanges and protective coatings during storage.
- D. Protect bearings and couplings against damage from sand, grit, and other foreign matter.
- E. Comply with pump manufacturer's written rigging instructions.

#### 1.6 COORDINATION

- A. Coordinate size and location of concrete bases. Cast anchor-bolt inserts into bases. Concrete, reinforcement, and formwork requirements are specified in Division 3 Section "Cast-in-Place Concrete."

#### 1.7 EXTRA MATERIALS

- A. Furnish extra materials described below that match products installed and that are packaged with protective covering for storage and identified with labels describing contents.
  - 1. Mechanical Seals: One mechanical seal for each pump.

### PART 2 - PRODUCTS

#### 2.1 MANUFACTURERS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
  - 1.
  - 2. End-Suction Pumps:
    - a. Aurora
    - b. Armstrong Pumps, Inc.
    - c. Bell & Gossett ITT; Div. of ITT Fluid Technology Corp.
    - d. PACO Pumps.
    - e. Patterson
    - f. Taco; Fabricated Products Div.

#### 2.2 GENERAL PUMP REQUIREMENTS

- A. Pump Units: Factory assembled and tested.

- B. Motors: Include built-in, thermal-overload protection and grease-lubricated ball bearings. Select each motor to be nonoverloading over full range of pump performance curve.
- C. Motors Indicated to Be Energy Efficient: Minimum efficiency as indicated according to IEEE 112, Test Method B. Include motors with higher efficiency than "average standard industry motors" according to IEEE 112, Test Method B, if efficiency is not indicated.

### 2.3 CLOSE-COUPLED, END-SUCTION PUMPS

- A. Description: Centrifugal, close-coupled, end-suction, single-stage, bronze-fitted, back-pull-out, radially split case design; rated for 175-psig minimum working pressure and a continuous water temperature of 225 deg F.
  - 1. Casing: Cast iron, with flanged piping connections, drain plug at low point of volute, and threaded gage tappings at inlet and outlet connections.
    - a. Connection Option: Unions at connections for casings that are not available with threaded companion flanges.
  - 2. Impeller: ASTM B 584, cast bronze, statically and dynamically balanced, closed, overhung, single suction, keyed to shaft, and secured by locking cap screw.
  - 3. Shaft and Sleeve: Steel shaft extension with bronze sleeve and neoprene slinger.
  - 4. Seals: Mechanical, with carbon-steel rotating ring, stainless-steel spring, ceramic seat, and flexible bellows and gasket.
  - 5. Motor: Directly mounted to pump casing and with supporting legs as integral part of motor enclosure.

### 2.4 FLEXIBLE-COUPLED, END-SUCTION PUMPS

- A. Description: Base-mounted, centrifugal, flexible-coupled, end-suction, single-stage, bronze-fitted, back-pull-out, radially split case design; rated for 175-psig minimum working pressure and a continuous water temperature of 225 deg F.
  - 1. Casing: Cast iron, with flanged piping connections, drain plug at low point of volute, threaded gage tappings at inlet and outlet connections, and integral feet or other means on volute to support weight of casing and attached piping. Casing shall allow removal and replacement of impeller without disconnecting piping.
  - 2. Impeller: ASTM B 584, cast bronze, statically and dynamically balanced, closed, overhung, single suction, keyed to shaft, and secured by locking cap screw.
  - 3. Shaft and Sleeve: Steel shaft with bronze sleeve.
  - 4. Seals: Mechanical, with carbon-steel rotating ring, stainless-steel spring, ceramic seat, and flexible bellows and gasket.
  - 5. Coupling: Flexible-spacer type, capable of absorbing torsional vibration and shaft misalignment; with flange and sleeve section that can be disassembled and removed without removing pump or motor.
  - 6. Coupling Guard: Steel, removable, and attached to mounting frame.
  - 7. Mounting Frame: Welded-steel frame and cross members, factory fabricated from ASTM A 36/A 36M channels and angles. Fabricate for mounting pump casing, coupling guard, and motor. Field-drill motor-mounting holes for field-installed motors.
  - 8. Motor: Secured to mounting frame, with adjustable alignment.

## 2.5 PUMP SPECIALTY FITTINGS

- A. Suction Diffuser: Angle or straight pattern, 175-psig pressure rating, cast-iron body and end cap, pump-inlet fitting; with bronze startup and bronze or stainless-steel permanent strainers; bronze or stainless-steel straightening vanes; drain plug; and factory- or field-fabricated support.
- B. Triple-Duty Valve: Not allowed

## PART 3 - EXECUTION

### 3.1 EXAMINATION

- A. Examine equipment foundations and anchor-bolt locations for compliance with requirements for installation.
  - 1. Examine roughing-in for piping systems to verify actual locations of piping connections before pump installation.
  - 2. Examine foundations and inertia bases for suitable conditions where pumps are to be installed.
- B. Proceed with installation only after unsatisfactory conditions have been corrected.

### 3.2 PUMP INSTALLATION

- A. Install pumps according to manufacturer's written instructions.
  - 1. Install pumps according to HI 1.1-1.5, "Centrifugal Pumps for Nomenclature, Definitions, Application and Operation."
- B. Install pumps to provide access for periodic maintenance, including removing motors, impellers, couplings, and accessories.
- C. Support pumps and piping separately so piping is not supported by pumps.
- D. Suspend in-line pumps using continuous-thread hanger rod and vibration-isolation hangers. Install seismic bracing as required by authorities having jurisdiction.
- E. Set base-mounted pumps on concrete foundation. Disconnect coupling halves before setting. Do not reconnect couplings until alignment operations have been completed.
  - 1. Support pump baseplate on rectangular metal blocks and shims, or on metal wedges with small taper, at points near foundation bolts to provide a gap of 3/4 to 1-1/2 inches between pump base and foundation for grouting.
  - 2. Adjust metal supports or wedges until pump and driver shafts are level. Check coupling faces and suction and discharge flanges of pump to verify that they are level and plumb.

### 3.3 ALIGNMENT

- A. Align pump and motor shafts and piping connections after setting them on foundations, after grout has been set and foundation bolts have been tightened, and after piping connections have been made.
- B. Comply with pump and coupling manufacturers' written instructions.
- C. Adjust pump and motor shafts for angular and offset alignment by methods specified in HI 1.1-1.5, "Centrifugal Pumps for Nomenclature, Definitions, Application and Operation."
- D. After alignment is correct, tighten foundation bolts evenly but not too firmly. Completely fill baseplate with nonshrink, nonmetallic grout while metal blocks and shims or wedges are in place. After grout has cured, fully tighten foundation bolts.

### 3.4 CONNECTIONS

- A. Piping installation requirements are specified in other Division 23 Sections. Drawings indicate general arrangement of piping, fittings, and specialties.
- B. Install piping adjacent to machine to allow service and maintenance.
- C. Connect piping to pumps. Install valves that are the same size as piping connected to pumps.
- D. Install suction and discharge pipe sizes equal to or greater than diameter of pump nozzles.
- E. Install check valve and throttling valve on discharge side of in-line circulators.
- F. Install nonslam check valve and globe valve on discharge side of vertical in-line pumps.
- G. Install suction diffuser and shutoff valve on suction side of vertical in-line pumps.
- H. Install suction diffuser and shutoff valve on suction side of base-mounted pumps.
- I. Install flexible connectors on suction and discharge sides of base-mounted pumps between pump casing and valves.
- J. Install temperature and pressure-gage connector plugs in suction and discharge piping around each pump.
- K. Install check valve and gate or ball valve on each condensate pump unit discharge.
- L. Install electrical connections for power, controls, and devices.
- M. Electrical power and control wiring and connections are specified in Division 26 Sections.
- N. Ground equipment.
  - 1. Tighten electrical connectors and terminals according to manufacturer's published torque-tightening values. If manufacturer's torque values are not indicated, use those specified in UL 486A and UL 486B.

### 3.5 COMMISSIONING

- A. Verify that pumps are installed and connected according to the Contract Documents.
- B. Verify that electrical wiring installation complies with manufacturer's written instructions and the Contract Documents.
- C. Perform the following preventive maintenance operations and checks before starting:
  - 1. Lubricate bearings.
  - 2. Remove grease-lubricated bearing covers, flush bearings with kerosene, and clean thoroughly. Fill with new lubricant according to manufacturer's written instructions.
  - 3. Disconnect coupling and check motor for proper rotation that matches direction marked on pump casing.
  - 4. Verify that pumps are free to rotate by hand and that pumps for handling hot liquids are free to rotate with pumps hot and cold. Do not operate pumps if they are bound or drag, until cause of trouble is determined and corrected.
  - 5. Check suction piping connections for tightness to avoid drawing air into pumps.
  - 6. Clean strainers.
  - 7. Verify that pump controls are correct for required application.
- D. Starting procedure for pumps with shutoff power not exceeding safe motor power is as follows:
  - 1. Prime pumps by opening suction valves and closing drains, and prepare pumps for operation.
  - 2. Open cooling water-supply valves in cooling water supply to bearings, where applicable.
  - 3. Open cooling water-supply valves if stuffing boxes are water cooled.
  - 4. Open sealing liquid-supply valves if pumps are so fitted.
  - 5. Open warm-up valves of pumps handling hot liquids if pumps are not normally kept at operating temperature.
  - 6. Open circulating line valves if pumps should not be operated against dead shutoff.
  - 7. Start motors.
  - 8. Open discharge valves slowly.
  - 9. Observe leakage from stuffing boxes and adjust sealing liquid valve for proper flow to ensure lubrication of packing. Let packing "run in" before reducing leakage through stuffing boxes; then tighten glands.
  - 10. Check general mechanical operation of pumps and motors.
  - 11. Close circulating line valves once there is sufficient flow through pumps to prevent overheating.
- E. When pumps are to be started against closed check valves with discharge shutoff valves open, steps are the same, except open discharge valves before starting motors.
- F. Refer to Division 23 Section "Testing, Adjusting, and Balancing" for detailed requirements for testing, adjusting, and balancing hydronic systems.

### 3.6 DEMONSTRATION

- A. Engage a factory-authorized service representative to train Owner's maintenance personnel to adjust, operate, and maintain hydronic pumps as specified below:
  - 1. Train Owner's maintenance personnel on procedures and schedules for starting and stopping, troubleshooting, servicing, and maintaining pumps.
  - 2. Review data in maintenance manuals. Refer to Division 1 Section "Contract Closeout."
  - 3. Review data in maintenance manuals. Refer to Division 1 Section Contract Closeout.

4. Schedule training with Owner, through Architect, with at least seven days' advance notice.

END OF SECTION 232123

## **SECTION 232500 - CHEMICAL WATER TREATMENT**

### **PART 1 - GENERAL**

#### **1.1 RELATED DOCUMENTS**

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division I Specification Sections, apply to this Section.

#### **1.2 SUMMARY**

- A. This Section includes water-treatment systems for the following:
  - 1. Hot-water heating systems.

#### **1.3 SYSTEM DESCRIPTION**

- A. **Cleaning:** Cleaning shall be performed by the contractor under the supervision of the chemical supplier at the time of start up. The system shall be filled with water and checked for leakage and debris. Add the proper dosage of liquid alkaline cleaner and circulate for 24 hours at required temperature. Drain and flush piping, clean the strainers. Flush until system pH is no more than eight.
- B. **Control:** The contractor shall provide a Sodium Nitrite drop test kit for checking the concentration of sodium nitrite in the system.
- C. **Service:** The contractor shall provide initial and continuing field service to fulfill the requirements and objectives of the General Water Treatment Specifications.

#### **1.4 SUBMITTALS**

- A. **General:** Submit each item in this Article according to the Conditions of the Contract and Division 1 Specification Sections.
- B. **Product data** for each type of product specified. Include manufacturer's technical product data, rated capacities of selected equipment clearly indicated, water-pressure drops, weights (shipping, installed, and operating), furnished specialties, accessories, and installation and startup instructions.
- C. **Shop drawings** from manufacturer detailing equipment assemblies and indicating dimensions, weights, loadings, required clearances, method of field assembly, components, and location and size of each field connection.

### **PART 2 - PRODUCTS**

#### **2.1 MANUFACTURERS**

- A. **Manufacturers:** Subject to compliance with requirements, provide products by one of the following:

1. Chemical Water Treatment Products:

- 1) West
- 2) Power

2.2 CHEMICALS

- A. Furnish chemicals recommended by water treatment system manufacturer for treating water to seals, and accessories.
- B. System Cleaner: Liquid alkaline compound with emulsifying agents and detergents to remove grease and petroleum products.
- C. Closed System (Water) Chemicals: Sequestering agent to reduce deposits and adjust pH, corrosion inhibitors, and conductivity enhancers.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install treatment equipment level and plumb, according to manufacturer's written instructions, rough-in drawings, the original design, and referenced standards.

3.2 CONNECTIONS

- A. Piping installation requirements are specified in other Division 23 Sections. The Drawings indicate the general arrangement of piping, fittings, and specialties. The following are specific connection requirements:
  1. Install piping adjacent to equipment to allow servicing and maintenance.
  2. Hot Water Piping: Conform to applicable requirements of Division 23 Section "Hydronic Piping."
- B. Electrical: Conform to applicable requirements of Division 26 Sections for connecting electrical equipment.
  1. Install electrical devices furnished with boiler but not specified to be factory mounted

3.3 FIELD QUALITY CONTROL

1. Testing Agency: A qualified independent testing agency employed and paid by Owner will perform field quality-control testing.
2. Testing Agency: Provide the services of a qualified independent testing agency to perform field quality-control testing.

3.4 CLEANING

- A. After completing system installation, including outlet fittings and devices, inspect exposed finish. Remove burrs, dirt, and construction debris; repair damaged finishes, including chips, scratches, and abrasions.

- B. Ensure that system is operational, filled, started, and vented prior to cleaning. Place terminal control valves in OPEN position during cleaning. Use water meter to record capacity in each system.
- C. Add cleaning chemicals as recommended by manufacturer.
  - 1. Hot-Water Heating System: Apply heat while circulating, slowly raising system to design temperature; maintain for a minimum of 12 hours. Remove heat and allow to cool; drain and refill with clean water. Circulate for 6 hours at design temperature, then drain. Refill with clean water and repeat until system cleaner is removed.
  - 2. and refill.

### 3.5 COMMISSIONING

- A. Startup Services: Provide the services of a factory-authorized service representative to provide startup service and to demonstrate and train Owner's maintenance personnel as specified below.
- B. Test and adjust controls and safeties. Replace damaged and malfunctioning controls and equipment.
- C. Startup Procedures: During boiler system startup, operate boiler water treatment system (after charging with specified chemicals) to maintain required steady-state characteristics of feedwater.

### 3.6 DEMONSTRATION

- A. Provide services of supplier's technical representative for half a day to instruct Owner's personnel in operation, maintenance, and testing procedures of boiler water treatment system.
- B. Train Owner's maintenance personnel on procedures and schedules related to startup and shutdown, troubleshooting, servicing, and preventive maintenance.
- C. Review data in the operation and maintenance manuals. Refer to Division I Section "Contract Closeout."
- D. Schedule training with Owner, through the Architect, with at least 7 days' advance notice.

END OF SECTION 232500

## **SECTION 23 3001 - COMMON DUCT REQUIREMENTS**

### **PART 1 - GENERAL**

#### **1.1 SUMMARY**

**A. Includes But Not Limited To:**

1. General procedures and requirements for ductwork.
2. Repair leaks in ductwork, as identified by smoke test, at no additional cost to Owner.
3. Soundproofing procedures for duct penetrations of walls, ceilings, and floors in mechanical equipment rooms.

**B. Related Sections:**

1. Section 07 9219: Quality of acoustic sealant.
2. Section 23 0500: Common HVAC Requirements.
3. Section 23 0594: Air test and balance and smoke testing of ductwork.

#### **1.2 SUBMITTALS**

**A. Samples: Sealer and gauze proposed for sealing ductwork.**

**B. Quality Assurance / Control:**

1. Manufacturer's installation manuals providing detailed instructions on assembly, joint sealing, and system pressure testing for leaks.
2. Specification data on sealer and gauze proposed for sealing ductwork.

#### **1.3 QUALITY ASSURANCE**

**A. Requirements: Construction details not specifically called out in Contract Documents shall conform to applicable requirements of SMACNA HVAC Duct Construction Standards.**

**B. Pre-Installation Conference: Schedule conference immediately before installation of ductwork.**

### **PART 2 - PRODUCTS**

**A. Finishes, Where Applicable: Colors as selected by Architect.**

**B. Duct Hangers:**

1. One inch by 18 ga galvanized steel straps or steel rods as shown on Drawings, and spaced not more than 96 inches apart. Do not use wire hangers.
2. Attaching screws at trusses shall be 2 inch No. 10 round head wood screws. Nails not allowed.
3. Attach threaded rod to steel joist with Grinnell Steel washer plate Fig. 60 - ph-1. Double nut connection.

**C. Penetration Soundproofing Materials:**

1. Insulation for Packing: Fiberglass.
2. Calking: Polysulphide.
3. Escutcheon Frame: 22 ga galvanized iron 2 inches wide.

## PART 3 - EXECUTION

### 3.1 INSTALLATION

- A. During installation, protect open ends of ducts by covering with plastic sheet tied in place to prevent entrance of debris and dirt.
- B. Make necessary allowances and provisions in installation of sheet metal ducts for structural conditions of building. Revisions in layout and configuration may be allowed, with prior written approval of Architect. Maintain required airflows in suggesting revisions.
- C. Hangers And Supports:
  1. Install pair of hangers close to each transverse joint and elsewhere as required by spacing indicated in table on Drawings.
  2. Install upper ends of hanger securely to floor or roof construction above by method shown on Drawings.
  3. Attach strap hangers to ducts with cadmium-plated screws. Use of pop rivets or other means will not be accepted.
  4. Where hangers are secured to forms before concrete slabs are poured, cut off flush all nails, strap ends, and other projections after forms are removed.
  5. Secure vertical ducts passing through floors by extending bracing angles to rest firmly on floors without loose blocking or shimming. Support vertical ducts, which do not pass through floors, by using bands bolted to walls, columns, etc. Size, spacing, and method of attachment to vertical ducts shall be same as specified for hanger bands on horizontal ducts.
- D. Penetration Soundproofing
  1. Pack space between ducts and structure full of fiberglass insulation of sufficient thickness to be wedged tight, allowing space for application of calking.
  2. Provide calking at least 2 inches thick between duct and structure on both ends of opening through structure.
  3. Provide metal escutcheon on Equipment Room side. Secure escutcheon to wall.

### 3.2 CLEANING

- A. Clean interior of duct systems before final completion.

END OF SECTION

## SECTION 233113 - METAL DUCTS

### PART 1 - GENERAL

#### 1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

#### 1.2 SUMMARY

- A. Section Includes:

1. Single-wall rectangular ducts and fittings.
2. Single-wall round and flat-oval ducts and fittings.
3. Sheet metal materials.
4. Duct liner.
5. Sealants and gaskets.
6. Hangers and supports.
7. Seismic-restraint devices.

- B. Related Sections:

1. Division 23 Section "Testing, Adjusting, and Balancing for HVAC" for testing, adjusting, and balancing requirements for metal ducts.
2. Division 23 Section "Air Duct Accessories" for dampers, sound-control devices, duct-mounting access doors and panels, turning vanes, and flexible ducts.

#### 1.3 PERFORMANCE REQUIREMENTS

- A. Delegated Duct Design: Duct construction, including sheet metal thicknesses, seam and joint construction, reinforcements, and hangers and supports, shall comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible" and performance requirements and design criteria indicated in "Duct Schedule" Article.
- B. Structural Performance: Duct hangers and supports and seismic restraints shall withstand the effects of gravity and seismic loads and stresses within limits and under conditions described in SMACNA's "HVAC Duct Construction Standards - Metal and Flexible"
- C. Airstream Surfaces: Surfaces in contact with the airstream shall comply with requirements in ASHRAE 62.1-2004.

#### 1.4 SUBMITTALS

- A. Product Data: For each type of the following products:

1. Liners and adhesives.
2. Sealants and gaskets.
3. Seismic-restraint devices.

B. Shop Drawings:

1. Fabrication, assembly, and installation, including plans, elevations, sections, components, and attachments to other work.
2. Factory- and shop-fabricated ducts and fittings.
3. Duct layout indicating sizes, configuration, liner material, and static-pressure classes.
4. Elevation of top of ducts.
5. Dimensions of main duct runs from building grid lines.
6. Fittings.
7. Reinforcement and spacing.
8. Seam and joint construction.
9. Penetrations through fire-rated and other partitions.
10. Equipment installation based on equipment being used on Project.
11. Locations for duct accessories, including dampers, turning vanes, and access doors and panels.
12. Hangers and supports, including methods for duct and building attachment, seismic restraints, and vibration isolation.
13. The shop drawings shall include the Rectangular and round ductwork construction and reinforcement methods which the contractor is proposing for this project. This shall be determined by the contractor by following the latest edition of SMACNA "HVAC duct construction Standards". Duct fabrication shall not begin until these shop drawings and be submitted and reviewed.

C. Delegated-Design Submittal:

1. Sheet metal thicknesses.
2. Joint and seam construction and sealing.
3. Reinforcement details and spacing.
4. Materials, fabrication, assembly, and spacing of hangers and supports.
5. Design Calculations: Calculations, including analysis data signed and sealed by the qualified professional engineer responsible for their preparation for selecting hangers and supports and seismic restraints.

D. Coordination Drawings: Plans, drawn to scale, on which the following items are shown and coordinated with each other, using input from installers of the items involved:

1. Duct installation in congested spaces, indicating coordination with general construction, building components, and other building services. Indicate proposed changes to duct layout.
2. Suspended ceiling components.
3. Structural members to which duct will be attached.
4. Size and location of initial access modules for acoustical tile.
5. Penetrations of smoke barriers and fire-rated construction.
6. Items penetrating finished ceiling including the following:
  - a. Lighting fixtures.
  - b. Air outlets and inlets.
  - c. Speakers.
  - d. Sprinklers.
  - e. Access panels.
  - f. Perimeter moldings.

E. Field quality-control reports.

1.5 QUALITY ASSURANCE

- A. ASHRAE Compliance: Applicable requirements in ASHRAE 62.1-2004, Section 5 - "Systems and Equipment" and Section 7 - "Construction and System Start-Up."
- B. ASHRAE/IESNA Compliance: Applicable requirements in ASHRAE/IESNA 90.1-2004, Section 6.4.4 - "HVAC System Construction and Insulation."

PART 2 - PRODUCTS

2.1 SINGLE-WALL RECTANGULAR DUCTS AND FITTINGS

- A. General Fabrication Requirements: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible" based on indicated static-pressure class unless otherwise indicated.
- B. Transverse Joints: Select joint types and fabricate according to SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 1-4, "Transverse (Girth) Joints," for static-pressure class, applicable sealing requirements, materials involved, duct-support intervals, and other provisions in SMACNA's "HVAC Duct Construction Standards - Metal and Flexible."
- C. Elbows, Transitions, Offsets, Branch Connections, and Other Duct Construction: Select types and fabricate according to SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Chapter 2, "Fittings and Other Construction," for static-pressure class, applicable sealing requirements, materials involved, duct-support intervals, and other provisions in SMACNA's "HVAC Duct Construction Standards - Metal and Flexible."

2.2 SINGLE-WALL ROUND AND FLAT-OVAL DUCTS AND FITTINGS

- A. General Fabrication Requirements: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Chapter 3, "Round, Oval, and Flexible Duct," based on indicated static-pressure class unless otherwise indicated. Longitudinal ductwork is not allowed. All round ductwork shall have the Spiral seam.
  - 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
    - a. Lindab Inc.
    - b. McGill AirFlow LLC.
    - c. SEMCO Incorporated.
    - d. Sheet Metal Connectors, Inc.
    - e. Spiral Manufacturing Co., Inc.
- B. Flat-Oval Ducts: Indicated dimensions are the duct width (major dimension) and diameter of the round sides connecting the flat portions of the duct (minor dimension).
- C. Transverse Joints: Select joint types and fabricate according to SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 3-2, "Transverse Joints - Round Duct," for static-pressure class, applicable sealing requirements, materials involved, duct-support intervals, and other provisions in SMACNA's "HVAC Duct Construction Standards - Metal and Flexible."

1. Transverse Joints in Ducts Larger Than 60 Inches in Diameter: Flanged.

D. Longitudinal Seams: Not Allowed.

E. Tees and Laterals: Select types and fabricate according to SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 3-4, "90 Degree Tees and Laterals," and Figure 3-5, "Conical Tees," for static-pressure class, applicable sealing requirements, materials involved, duct-support intervals, and other provisions in SMACNA's "HVAC Duct Construction Standards - Metal and Flexible."

## 2.3 SHEET METAL MATERIALS

A. General Material Requirements: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible" for acceptable materials, material thicknesses, and duct construction methods unless otherwise indicated. Sheet metal materials shall be free of pitting, seam marks, roller marks, stains, discolorations, and other imperfections.

B. Galvanized Sheet Steel: Comply with ASTM A 653/A 653M.

1. Galvanized Coating Designation: G90.
2. Finishes for Surfaces Exposed to View: Mill phosphatized.

C. Carbon-Steel Sheets: Comply with ASTM A 1008/A 1008M, with oiled, matte finish for exposed ducts.

D. Stainless-Steel Sheets: Comply with ASTM A 480/A 480M, Type 304 and 316, as indicated in the "Duct Schedule" Article; cold rolled, annealed, sheet. Exposed surface finish shall be No. 2B, No. 2D, No. 3, or No. 4 as indicated in the "Duct Schedule" Article.

E. Aluminum Sheets: Comply with ASTM B 209 Alloy 3003, H14 temper; with mill finish for concealed ducts, and standard, one-side bright finish for duct surfaces exposed to view.

F. Reinforcement Shapes and Plates: ASTM A 36/A 36M, steel plates, shapes, and bars; black and galvanized.

1. Where black- and galvanized-steel shapes and plates are used to reinforce aluminum ducts, isolate the different metals with butyl rubber, neoprene, or EPDM gasket materials.

G. Tie Rods: Galvanized steel, 1/4-inch minimum diameter for lengths 36 inches or less; 3/8-inch minimum diameter for lengths longer than 36 inches.

## 2.4 DUCT LINER

A. Fibrous-Glass Duct Liner: Comply with ASTM C 1071, NFPA 90A, or NFPA 90B; and with NAIMA AH124, "Fibrous Glass Duct Liner Standard."

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
  - a. CertainTeed Corporation; Insulation Group.
  - b. Johns Manville.
  - c. Knauf Insulation.
  - d. Owens Corning.

2. Maximum Thermal Conductivity:
    - a. Type I, Flexible: 0.27 Btu x in./h x sq. ft. x deg F at 75 deg F mean temperature.
    - b. Type II, Rigid: 0.23 Btu x in./h x sq. ft. x deg F 75 deg F mean temperature.
  3. Antimicrobial Erosion-Resistant Coating: Apply to the surface of the liner that will form the interior surface of the duct to act as a moisture repellent and erosion-resistant coating. Antimicrobial compound shall be tested for efficacy by an NRTL and registered by the EPA for use in HVAC systems.
  4. Water-Based Liner Adhesive: Comply with NFPA 90A or NFPA 90B and with ASTM C 916.
    - a. For indoor applications, use adhesive that has a VOC content of 80 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).
- B. Flexible Elastomeric Duct Liner: Preformed, cellular, closed-cell, sheet materials complying with ASTM C 534, Type II, Grade 1; and with NFPA 90A or NFPA 90B.
1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
    - a. Aeroflex USA Inc.
    - b. Armacell LLC.
    - c. Rubatex International, LLC
  2. Surface-Burning Characteristics: Maximum flame-spread index of 25 and maximum smoke-developed index of 50 when tested according to UL 723; certified by an NRTL.
  3. Liner Adhesive: As recommended by insulation manufacturer and complying with NFPA 90A or NFPA 90B.
    - a. For indoor applications, use adhesive that has a VOC content of 50 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).
- C. Insulation Pins and Washers:
1. Cupped-Head, Capacitor-Discharge-Weld Pins: Copper- or zinc-coated steel pin, fully annealed for capacitor-discharge welding, 0.135-inch- diameter shank, length to suit depth of insulation indicated with integral 1-1/2-inch galvanized carbon-steel washer.
  2. Insulation-Retaining Washers: Self-locking washers formed from 0.016-inch-thick aluminum or stainless steel; with beveled edge sized as required to hold insulation securely in place but not less than 1-1/2 inches diameter.
- D. Shop Application of Duct Liner: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 2-19, "Flexible Duct Liner Installation."
1. Adhere a single layer of indicated thickness of duct liner with at least 90 percent adhesive coverage at liner contact surface area. Attaining indicated thickness with multiple layers of duct liner is prohibited.
  2. Apply adhesive to transverse edges of liner facing upstream that do not receive metal nosing.
  3. Butt transverse joints without gaps, and coat joint with adhesive.
  4. Fold and compress liner in corners of rectangular ducts or cut and fit to ensure butted-edge overlapping.
  5. Do not apply liner in rectangular ducts with longitudinal joints, except at corners of ducts, unless duct size and dimensions of standard liner make longitudinal joints necessary.

6. Apply adhesive coating on longitudinal seams in ducts with air velocity of 2500 fpm .
7. Secure liner with mechanical fasteners 4 inches from corners and at intervals not exceeding 12 inches transversely; at 3 inches from transverse joints and at intervals not exceeding 18 inches longitudinally.
8. Secure transversely oriented liner edges facing the airstream with metal nosings that have either channel or "Z" profiles or are integrally formed from duct wall. Fabricate edge facings at the following locations:
  - a. Fan discharges.
  - b. Intervals of lined duct preceding unlined duct.
  - c. Upstream edges of transverse joints in ducts where air velocities are higher than 2500 fpm or where indicated.
9. Secure insulation between perforated sheet metal inner duct of same thickness as specified for outer shell. Use mechanical fasteners that maintain inner duct at uniform distance from outer shell without compressing insulation.
  - a. Sheet Metal Inner Duct Perforations: 3/32-inch diameter, with an overall open area of 23 percent.
10. Terminate inner ducts with buildouts attached to fire-damper sleeves, dampers, turning vane assemblies, or other devices. Fabricated buildouts (metal hat sections) or other buildout means are optional; when used, secure buildouts to duct walls with bolts, screws, rivets, or welds.

## 2.5 SEALANT AND GASKETS

- A. General Sealant and Gasket Requirements: Surface-burning characteristics for sealants and gaskets shall be a maximum flame-spread index of 25 and a maximum smoke-developed index of 50 when tested according to UL 723; certified by an NRTL.
- B. Two-Part Tape Sealing System:
  1. Tape: Woven cotton fiber impregnated with mineral gypsum and modified acrylic/silicone activator to react exothermically with tape to form hard, durable, airtight seal.
  2. Tape Width: 4 inches.
  3. Sealant: Modified styrene acrylic.
  4. Water resistant.
  5. Mold and mildew resistant.
  6. Maximum Static-Pressure Class: 10-inch wg , positive and negative.
  7. Service: Indoor and outdoor.
  8. Service Temperature: Minus 40 to plus 200 deg F.
  9. Substrate: Compatible with galvanized sheet steel, stainless steel, or aluminum.
  10. For indoor applications, use sealant that has a VOC content of 250 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).
- C. Water-Based Joint and Seam Sealant:
  1. Application Method: Brush on.
  2. Solids Content: Minimum 65 percent.
  3. Shore A Hardness: Minimum 20.
  4. Water resistant.
  5. Mold and mildew resistant.
  6. VOC: Maximum 75 g/L (less water).

7. Maximum Static-Pressure Class: 10-inch wg, positive and negative.
8. Service: Indoor or outdoor.
9. Substrate: Compatible with galvanized sheet steel, stainless steel, or aluminum sheets.

D. Solvent-Based Joint and Seam Sealant:

1. Application Method: Brush on.
2. Base: Synthetic rubber resin.
3. Solvent: Toluene and heptane.
4. Solids Content: Minimum 60 percent.
5. Shore A Hardness: Minimum 60.
6. Water resistant.
7. Mold and mildew resistant.
8. For indoor applications, use sealant that has a VOC content of 250 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).
9. VOC: Maximum 395 g/L.
10. Maximum Static-Pressure Class: 10-inch wg, positive or negative.
11. Service: Indoor or outdoor.
12. Substrate: Compatible with galvanized sheet steel, stainless steel, or aluminum sheets.

E. Flanged Joint Sealant: Comply with ASTM C 920.

1. General: Single-component, acid-curing, silicone, elastomeric.
2. Type: S.
3. Grade: NS.
4. Class: 25.
5. Use: O.
6. For indoor applications, use sealant that has a VOC content of 250 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).

F. Flange Gaskets: Butyl rubber, neoprene, or EPDM polymer with polyisobutylene plasticizer.

G. Round Duct Joint O-Ring Seals:

1. Seal shall provide maximum leakage class of 3 cfm/100 sq. ft. at 1-inch wg and shall be rated for 10-inch wg static-pressure class, positive or negative.
2. EPDM O-ring to seal in concave bead in coupling or fitting spigot.
3. Double-lipped, EPDM O-ring seal, mechanically fastened to factory-fabricated couplings and fitting spigots.

## 2.6 HANGERS AND SUPPORTS

- A. Hanger Rods for Noncorrosive Environments: Cadmium-plated steel rods and nuts.
- B. Hanger Rods for Corrosive Environments: Electrogalvanized, all-thread rods or galvanized rods with threads painted with zinc-chromate primer after installation.
- C. Strap and Rod Sizes: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Table 4-1, "Rectangular Duct Hangers Minimum Size," and Table 4-2, "Minimum Hanger Sizes for Round Duct."
- D. Steel Cables for Galvanized-Steel Ducts: Galvanized steel complying with ASTM A 603.
- E. Steel Cables for Stainless-Steel Ducts: Stainless steel complying with ASTM A 492.

- F. Steel Cable End Connections: Cadmium-plated steel assemblies with brackets, swivel, and bolts designed for duct hanger service; with an automatic-locking and clamping device.
- G. Duct Attachments: Sheet metal screws, blind rivets, or self-tapping metal screws; compatible with duct materials.
- H. Trapeze and Riser Supports:
  - 1. Supports for Galvanized-Steel Ducts: Galvanized-steel shapes and plates.
  - 2. Supports for Stainless-Steel Ducts: Stainless-steel shapes and plates.
  - 3. Supports for Aluminum Ducts: Aluminum or galvanized steel coated with zinc chromate.

## 2.7 SEISMIC-RESTRAINT DEVICES

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
  - 1. Cooper B-Line, Inc.; a division of Cooper Industries.
  - 2. Ductmate Industries, Inc.
  - 3. Hilti Corp.
  - 4. Kinetics Noise Control.
  - 5. Unistrut Corporation; Tyco International, Ltd.
  - 6. Vibro Acoustics.
- B. Channel Support System: Shop- or field-fabricated support assembly made of slotted steel channels rated in tension, compression, and torsion forces and with accessories for attachment to braced component at one end and to building structure at the other end. Include matching components and corrosion-resistant coating.
- C. Restraint Cables: ASTM A 603, galvanized-steel cables with end connections made of cadmium-plated steel assemblies with brackets, swivel, and bolts designed for restraining cable service; and with an automatic-locking and clamping device or double-cable clips.
- D. Hanger Rod Stiffener: Steel tube or steel slotted-support-system sleeve with internally bolted connections to hanger rod.
- E. Mechanical Anchor Bolts: Drilled-in and stud-wedge or female-wedge type. Select anchor bolts with strength required for anchor and as tested according to ASTM E 488.

## PART 3 - EXECUTION

### 3.1 DUCT INSTALLATION

- A. Drawing plans, schematics, and diagrams indicate general location and arrangement of duct system. Indicated duct locations, configurations, and arrangements were used to size ducts and calculate friction loss for air-handling equipment sizing and for other design considerations. Install duct systems as indicated after coordination with all other trades. Submit Shop Drawings and Coordination Drawings to insure ductwork system with fit. Make necessary's offsets and modifications to insure the ductwork system will fit in the allotted space.

- B. Install ducts according to SMACNA's "HVAC Duct Construction Standards - Metal and Flexible" unless otherwise indicated.
- C. Install round and flat-oval ducts in maximum practical lengths.
- D. Install ducts with fewest possible joints.
- E. Install factory- or shop-fabricated fittings for changes in direction, size, and shape and for branch connections.
- F. Unless otherwise indicated, install ducts vertically and horizontally, and parallel and perpendicular to building lines.
- G. Install ducts close to walls, overhead construction, columns, and other structural and permanent enclosure elements of building.
- H. Install ducts with a clearance of 1 inch, plus allowance for insulation thickness.
- I. Route ducts to avoid passing through transformer vaults and electrical equipment rooms and enclosures.
- J. Where ducts pass through non-fire-rated interior partitions and exterior walls and are exposed to view, cover the opening between the partition and duct or duct insulation with sheet metal flanges of same metal thickness as the duct. Overlap openings on four sides by at least 1-1/2 inches.
- K. Where ducts pass through fire-rated interior partitions and exterior walls, install fire dampers. Comply with requirements in Division 23 Section "Air Duct Accessories" for fire and smoke dampers.
- L. Protect duct interiors from moisture, construction debris and dust, and other foreign materials. Comply with SMACNA's "Duct Cleanliness for New Construction Guidelines."

### 3.2 INSTALLATION OF EXPOSED DUCTWORK

- A. Protect ducts exposed in finished spaces from being dented, scratched, or damaged.
- B. Trim duct sealants flush with metal. Create a smooth and uniform exposed bead. Do not use two-part tape sealing system.
- C. Grind welds to provide smooth surface free of burrs, sharp edges, and weld splatter. When welding stainless steel with a No. 3 or 4 finish, grind the welds flush, polish the exposed welds, and treat the welds to remove discoloration caused by welding.
- D. Maintain consistency, symmetry, and uniformity in the arrangement and fabrication of fittings, hangers and supports, duct accessories, and air outlets.
- E. Repair or replace damaged sections and finished work that does not comply with these requirements.
- F. Paint ductwork as directed by the architect.

### 3.3 DUCT SEALING

- A. Seal ducts for duct static-pressure, seal classes, and leakage classes specified in "Duct Schedule" Article according to SMACNA's "HVAC Duct Construction Standards - Metal and Flexible."
- B. Seal ducts to the following seal classes according to SMACNA's "HVAC Duct Construction Standards - Metal and Flexible":
  - 1. Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible." Below are general seal Class. Refer to standards for exact Seal Class.
  - 2. Outdoor, Supply-Air Ducts: Seal Class A.
  - 3. Outdoor, Exhaust Ducts: Seal Class C.
  - 4. Outdoor, Return-Air Ducts: Seal Class C.
  - 5. Unconditioned Space, Supply-Air Ducts in Pressure Classes 2-Inch wg and Lower: Seal Class B.
  - 6. Unconditioned Space, Supply-Air Ducts in Pressure Classes Higher Than 2-Inch wg: Seal Class A.
  - 7. Unconditioned Space, Exhaust Ducts: Seal Class C.
  - 8. Unconditioned Space, Return-Air Ducts: Seal Class B.
  - 9. Conditioned Space, Supply-Air Ducts in Pressure Classes 2-Inch wg and Lower: Seal Class C.
  - 10. Conditioned Space, Supply-Air Ducts in Pressure Classes Higher Than 2-Inch wg: Seal Class B.
  - 11. Conditioned Space, Exhaust Ducts: Seal Class B.
  - 12. Conditioned Space, Return-Air Ducts: Seal Class C.

### 3.4 HANGER AND SUPPORT INSTALLATION

- A. Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Chapter 4, "Hangers and Supports."
- B. Building Attachments: Concrete inserts, powder-actuated fasteners, or structural-steel fasteners appropriate for construction materials to which hangers are being attached.
  - 1. Where practical, install concrete inserts before placing concrete.
  - 2. Install powder-actuated concrete fasteners after concrete is placed and completely cured.
  - 3. Use powder-actuated concrete fasteners for standard-weight aggregate concretes or for slabs more than 4 inches thick.
  - 4. Do not use powder-actuated concrete fasteners for lightweight-aggregate concretes or for slabs less than 4 inches thick.
  - 5. Do not use powder-actuated concrete fasteners for seismic restraints.
- C. Hanger Spacing: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Table 4-1 "Rectangular Duct Hangers Minimum Size," and Table 4-2, "Minimum Hanger Sizes for Round Duct," for maximum hanger spacing; install hangers and supports within 24 inches of each elbow and within 48 inches of each branch intersection.
- D. Hangers Exposed to View: Threaded rod and angle or channel supports.
- E. Support vertical ducts with steel angles or channel secured to the sides of the duct with welds, bolts, sheet metal screws, or blind rivets; support at each floor and at a maximum intervals of 16 feet.

- F. Install upper attachments to structures. Select and size upper attachments with pull-out, tension, and shear capacities appropriate for supported loads and building materials where used.

### 3.5 SEISMIC-RESTRAINT-DEVICE INSTALLATION

- A. Install ducts with hangers and braces designed to support the duct and to restrain against seismic forces required by applicable building codes. Comply with SMACNA's "Seismic Restraint Manual: Guidelines for Mechanical Systems."
  - 1. Space lateral supports a maximum of 40 feet o.c., and longitudinal supports a maximum of 80 feet o.c.
  - 2. Brace a change of direction longer than 12 feet.
- B. Select seismic-restraint devices with capacities adequate to carry present and future static and seismic loads.
- C. Install cables so they do not bend across edges of adjacent equipment or building structure.
- D. Install cable restraints on ducts that are suspended with vibration isolators.
- E. Install seismic-restraint devices using methods approved by an agency acceptable to authorities having jurisdiction.
- F. Attachment to Structure: If specific attachment is not indicated, anchor bracing and restraints to structure, to flanges of beams, to upper truss chords of bar joists, or to concrete members.
- G. Drilling for and Setting Anchors:
  - 1. Identify position of reinforcing steel and other embedded items prior to drilling holes for anchors. Do not damage existing reinforcement or embedded items during drilling. Notify the Architect if reinforcing steel or other embedded items are encountered during drilling. Locate and avoid prestressed tendons, electrical and telecommunications conduit, and gas lines.
  - 2. Do not drill holes in concrete or masonry until concrete, mortar, or grout has achieved full design strength.
  - 3. Wedge Anchors: Protect threads from damage during anchor installation. Heavy-duty sleeve anchors shall be installed with sleeve fully engaged in the structural element to which anchor is to be fastened.
  - 4. Set anchors to manufacturer's recommended torque, using a torque wrench.
  - 5. Install zinc-coated steel anchors for interior applications and stainless-steel anchors for applications exposed to weather.

### 3.6 CONNECTIONS

- A. Make connections to equipment with flexible connectors complying with Division 23 Section "Air Duct Accessories."
- B. Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible" for branch, outlet and inlet, and terminal unit connections.

### 3.7 PAINTING

- A. Paint interior of metal ducts that are visible through registers and grilles and that do not have duct liner. Apply one coat of flat, black, latex paint over a compatible galvanized-steel primer. Paint materials and application requirements are specified in Division 09 painting Sections.

### 3.8 FIELD QUALITY CONTROL

- A. Perform tests and inspections.

- B. Leakage Tests:

1. Comply with SMACNA's "HVAC Air Duct Leakage Test Manual." Submit a test report for each test.
2. Test the following systems:
  - a. Ducts with a Pressure Class Higher Than 3-Inch wg: Test representative duct sections, selected by Architect from sections installed, totaling no less than 25 percent of total installed duct area for each designated pressure class.
  - b. Supply Ducts with a Pressure Class of 2-Inch wg or Higher: Test representative duct sections, selected by Architect from sections installed, totaling no less than 50 percent of total installed duct area for each designated pressure class.
  - c. Return Ducts with a Pressure Class of 2-Inch wg or Higher: Test representative duct sections, selected by Architect from sections installed, totaling no less than 50 percent of total installed duct area for each designated pressure class.
  - d. Exhaust Ducts with a Pressure Class of 2-Inch wg or Higher: Test representative duct sections, selected by Architect from sections installed, totaling no less than 50 percent of total installed duct area for each designated pressure class.
  - e. Outdoor Air Ducts with a Pressure Class of 2-Inch wg or Higher: Test representative duct sections, selected by Architect from sections installed, totaling no less than 50 percent of total installed duct area for each designated pressure class.
3. Disassemble, reassemble, and seal segments of systems to accommodate leakage testing and for compliance with test requirements.
4. Test for leaks before applying external insulation.
5. Conduct tests at static pressures equal to maximum design pressure of system or section being tested. If static-pressure classes are not indicated, test system at maximum system design pressure. Do not pressurize systems above maximum design operating pressure.
6. Give seven days' advance notice for testing.

- C. Duct System Cleanliness Tests:

1. Visually inspect duct system to ensure that no visible contaminants are present.
2. Test sections of metal duct system, chosen randomly by Owner, for cleanliness according to "Vacuum Test" in NADCA ACR, "Assessment, Cleaning and Restoration of HVAC Systems."
  - a. Acceptable Cleanliness Level: Net weight of debris collected on the filter media shall not exceed 0.75 mg/100 sq. cm.

- D. Duct system will be considered defective if it does not pass tests and inspections.

- E. Prepare test and inspection reports.

### 3.9 DUCT CLEANING

- A. Clean new and existing duct system(s) before testing, adjusting, and balancing.
- B. Use service openings for entry and inspection.
  - 1. Create new openings and install access panels appropriate for duct static-pressure class if required for cleaning access. Provide insulated panels for insulated or lined duct. Patch insulation and liner as recommended by duct liner manufacturer. Comply with Division 23 Section "Air Duct Accessories" for access panels and doors.
  - 2. Disconnect and reconnect flexible ducts as needed for cleaning and inspection.
  - 3. Remove and reinstall ceiling to gain access during the cleaning process.
- C. Particulate Collection and Odor Control:
  - 1. When venting vacuuming system inside the building, use HEPA filtration with 99.97 percent collection efficiency for 0.3-micron-size (or larger) particles.
  - 2. When venting vacuuming system to outdoors, use filter to collect debris removed from HVAC system, and locate exhaust downwind and away from air intakes and other points of entry into building.
- D. Clean the following components by removing surface contaminants and deposits:
  - 1. Air outlets and inlets (registers, grilles, and diffusers).
  - 2. Supply, return, and exhaust fans including fan housings, plenums (except ceiling supply and return plenums), scrolls, blades or vanes, shafts, baffles, dampers, and drive assemblies.
  - 3. Air-handling unit internal surfaces and components including mixing box, coil section, air wash systems, spray eliminators, condensate drain pans, humidifiers and dehumidifiers, filters and filter sections, and condensate collectors and drains.
  - 4. Coils and related components.
  - 5. Return-air ducts, dampers, actuators, and turning vanes except in ceiling plenums and mechanical equipment rooms.
  - 6. Supply-air ducts, dampers, actuators, and turning vanes.
  - 7. Dedicated exhaust and ventilation components and makeup air systems.
- E. Mechanical Cleaning Methodology:
  - 1. Clean metal duct systems using mechanical cleaning methods that extract contaminants from within duct systems and remove contaminants from building.
  - 2. Use vacuum-collection devices that are operated continuously during cleaning. Connect vacuum device to downstream end of duct sections so areas being cleaned are under negative pressure.
  - 3. Use mechanical agitation to dislodge debris adhered to interior duct surfaces without damaging integrity of metal ducts, duct liner, or duct accessories.
  - 4. Clean fibrous-glass duct liner with HEPA vacuuming equipment; do not permit duct liner to get wet. Replace fibrous-glass duct liner that is damaged, deteriorated, or delaminated or that has friable material, mold, or fungus growth.
  - 5. Clean coils and coil drain pans according to NADCA 1992. Keep drain pan operational. Rinse coils with clean water to remove latent residues and cleaning materials; comb and straighten fins.
  - 6. Provide drainage and cleanup for wash-down procedures.

7. Antimicrobial Agents and Coatings: Apply EPA-registered antimicrobial agents if fungus is present. Apply antimicrobial agents according to manufacturer's written instructions after removal of surface deposits and debris.

### 3.10 START UP

- A. Air Balance: Comply with requirements in Division 23 Section "Testing, Adjusting, and Balancing for HVAC."

### 3.11 DUCT SCHEDULE

- A. General: All lined ductwork is to be increased in size to allow the required amount of insulation.
- B. Outside air/fresh air ductwork shall be wrapped not lined. See section 230700 "Duct Insulation".
- C. Supply Ducts:
  1. Ducts Connected to Terminal Units:
    - a. Pressure Class: Positive 2-inch wg.
    - b. Minimum SMACNA Seal Class: C.
    - c. SMACNA Leakage Class for Rectangular: 24.
    - d. SMACNA Leakage Class for Round and Flat Oval: 12.
    - e. Provide duct liner.
  2. Ducts Connected to Variable-Air-Volume Air-Handling Units:
    - a. Pressure Class: Positive 6-inch wg.
    - b. Minimum SMACNA Seal Class: A.
    - c. SMACNA Leakage Class for Rectangular: 6.
    - d. SMACNA Leakage Class for Round and Flat Oval: 3.
    - e. Ductwork is to be wrapped with insulation, see section 230700.
  3. Ducts Connected to Equipment Not Listed Above:
    - a. Pressure Class: Positive 4-inch wg.
    - b. Minimum SMACNA Seal Class: A.
    - c. SMACNA Leakage Class for Rectangular: 6.
    - d. SMACNA Leakage Class for Round and Flat Oval: 3.
    - e. Ductwork is to be insulated.
    - f. During the shop drawing review the Pressure class and insulation type and material will be finalized.
- D. Return Ducts:
  1. Ducts Connected to Fan Coil Units, Terminal Units:
    - a. Pressure Class: Positive or negative 2-inch wg.
    - b. Minimum SMACNA Seal Class: C.
    - c. SMACNA Leakage Class for Rectangular: 24.
    - d. SMACNA Leakage Class for Round and Flat Oval: 12.
    - e. Ductwork is to be lined. Round ductwork is to be wrapped, see section 230700.

2. Ducts Connected to Air-Handling Units:
    - a. Pressure Class: Positive or negative 2-inch wg.
    - b. Minimum SMACNA Seal Class: C.
    - c. SMACNA Leakage Class for Rectangular: 24.
    - d. SMACNA Leakage Class for Round and Flat Oval: 12.
    - e. Ductwork is to be lined. Round ductwork is to be wrapped, see section 230700.
  3. Ductwork running in areas where there are no ceilings or when noted on the drawings shall be doubled walled and shall meet the pressure class of the upstream duct. This ductwork is to be insulated between each wall.
    - a. Pressure Class: Same as the upstream pressure.
    - b. Minimum SMACNA Seal Class: A.
    - c. SMACNA Leakage Class for Rectangular: 6.
    - d. SMACNA Leakage Class for Round and Flat Oval: 3.
    - e. Ductwork is to be insulated between each wall.
    - f. Inter duct shall have perforations if it is not downstream of humidified air. During the shop drawing review the insulation type and material will be reviewed.
- E. Exhaust Ducts:
1. Ducts Connected to Fans Exhausting (ASHRAE 62.1, Class 1 and 2) Air:
    - a. Pressure Class: Negative 2-inch wg.
    - b. Minimum SMACNA Seal Class: C if negative pressure, and A if positive pressure.
    - c. SMACNA Leakage Class for Rectangular: 24.
    - d. SMACNA Leakage Class for Round and Flat Oval: 12.
    - e. Ductwork is to be lined 25 ft upstream from each fan, if the fan is an inline fan the ductwork shall be lined 25 ft upstream and downstream of the fan..
- F. Intermediate Reinforcement:
1. Galvanized-Steel Ducts: Galvanized steel or carbon steel coated with zinc-chromate primer.
  2. Stainless-Steel Ducts:
    - a. Exposed to Airstream: Match duct material.
    - b. Not Exposed to Airstream: Match duct material.
  3. Aluminum Ducts: Aluminum or galvanized sheet steel coated with zinc chromate.
- G. Liner:
1. Supply Air Ducts: Fibrous glass, Type I or Flexible elastomeric, 1 inch thick.
  2. Return Air Ducts: Fibrous glass, Type I or Flexible elastomeric, 1 thick.
  3. Exhaust Air Ducts: Fibrous glass, Type I or Flexible elastomeric, 1 thick.
  4. Supply Fan Plenums: Fibrous glass, Type II or Flexible elastomeric, 1 thick.
  5. Return- and Exhaust-Fan Plenums: Fibrous glass, Type II or Flexible elastomeric, 1 thick.
  6. Transfer Ducts: Fibrous glass, Type I or Flexible elastomeric, 1 inch thick.
- H. Double-Wall Duct Interstitial Insulation:

1. Supply Air Ducts: 1 inch thick.
2. Return Air Ducts: 1 inch thick.
3. Exhaust Air Ducts: 1 inch thick.

I. Elbow Configuration:

1. Rectangular Duct: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 2-2, "Rectangular Elbows."
  - a. Velocity 1000 fpm or Lower:
    - 1) Radius Type RE 1 with minimum 0.5 radius-to-diameter ratio.
    - 2) Mitered Type RE 4 without vanes.
  - b. Velocity 1000 to 1500 fpm:
    - 1) Radius Type RE 1 with minimum 1.0 radius-to-diameter ratio.
    - 2) Radius Type RE 3 with minimum 0.5 radius-to-diameter ratio and two vanes.
    - 3) Mitered Type RE 2 with vanes complying with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 2-3, "Vanes and Vane Runners," and Figure 2-4, "Vane Support in Elbows."
  - c. Velocity 1500 fpm or Higher:
    - 1) Radius Type RE 1 with minimum 1.5 radius-to-diameter ratio.
    - 2) Radius Type RE 3 with minimum 1.0 radius-to-diameter ratio and two vanes.
    - 3) Mitered Type RE 2 with vanes complying with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 2-3, "Vanes and Vane Runners," and Figure 2-4, "Vane Support in Elbows."
2. Rectangular Duct: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 2-2, "Rectangular Elbows."
  - a. Radius Type RE 1 with minimum 1.5 radius-to-diameter ratio.
  - b. Radius Type RE 3 with minimum 1.0 radius-to-diameter ratio and two vanes.
  - c. Mitered Type RE 2 with vanes complying with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 2-3, "Vanes and Vane Runners," and Figure 2-4, "Vane Support in Elbows."

J. Round Duct: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 3-3, "Round Duct Elbows.". Longitudinal Seams: Not Allowed, provide spiral round ductwork.

- a. Minimum Radius-to-Diameter Ratio and Elbow Segments: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Table 3-1, "Mitered Elbows." Elbows with less than 90-degree change of direction have proportionately fewer segments.
  - 1) Velocity 1000 fpm or Lower: 0.5 radius-to-diameter ratio and three segments for 90-degree elbow.
  - 2) Velocity 1000 to 1500 fpm: 1.0 radius-to-diameter ratio and four segments for 90-degree elbow.
  - 3) Velocity 1500 fpm or Higher: 1.5 radius-to-diameter ratio and five segments for 90-degree elbow.
  - 4) Radius-to Diameter Ratio: 1.5.

- b. Round Elbows, 12 Inches and Smaller in Diameter: Stamped or pleated.
- c. Round Elbows, 14 Inches and Larger in Diameter: Welded.

K. Branch Configuration:

- 1. Rectangular Duct: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 2-6, "Branch Connections."
  - a. Rectangular Main to Rectangular Branch: 45-degree entry.
  - b. Rectangular Main to Round Branch: Spin in.

END OF SECTION 233113

## **SECTION 233300 – AIR DUCT ACCESSORIES**

### **PART 1 - GENERAL**

#### **1.1 RELATED DOCUMENTS**

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 1 Specification Sections, apply to this Section.

#### **1.2 SUMMARY**

- A. This Section includes the following:
  - 1. Manual-volume dampers.
  - 2. Turning vanes.
  - 3. Duct-mounted access doors and panels.
  - 4. Flexible ducts.
  - 5. Flexible connectors.
  - 6. Duct accessory hardware.
- B. Related Sections include the following:
  - 1. Division 8 Section "Access Doors" for wall- and ceiling-mounted access doors and panels.
  - 2. Division 23 Section "Air Terminals" for constant-volume and variable-air-volume control boxes, and reheat boxes.
  - 3. Division 23 Section "Diffusers, Registers, and Grilles."
  - 4. Division 26 Section "Fire Alarm Systems" for duct-mounted fire and smoke detectors.
- C. This division shall demonstrate that all Fire dampers and fire smoke dampers can be maintained and serviced and are operating correctly.

#### **1.3 SUBMITTALS**

- A. Product Data: For the following:
  - 1. Manual-volume dampers.
  - 2. Duct-mounted access doors and panels.
  - 3. Flexible ducts.
  - 4. Concealed damper regulators.
- B. Shop Drawings: Detail equipment assemblies and indicate dimensions, weights, loadings, required clearances, method of field assembly, components, location, and size of each field connection. Detail the following:
  - 1. Special fittings and manual- and automatic-volume-damper installations.
  - 2. Fire- and smoke-damper installations, including sleeves and duct-mounted access doors and panels.
- C. Product Certificates: Submit certified test data on dynamic insertion loss; self-noise power levels; and airflow performance data, static-pressure loss, dimensions, and weights.

#### 1.4 QUALITY ASSURANCE

- A. NFPA Compliance: Comply with the following NFPA standards:
  - 1. NFPA 90A, "Installation of Air Conditioning and Ventilating Systems."
  - 2. NFPA 90B, "Installation of Warm Air Heating and Air Conditioning Systems."

#### 1.5 EXTRA MATERIALS

- A. Furnish extra materials described below that match products installed, are packaged with protective covering for storage, and are identified with labels describing contents.
  - 1. Fusible Links: Furnish quantity equal to 10 percent of amount installed.

### PART 2 - PRODUCTS

#### 2.1 SHEET METAL MATERIALS

- A. Galvanized, Sheet Steel: Lock-forming quality; ASTM A 653/A 653M, G90 coating designation; mill-phosphatized finish for surfaces of ducts exposed to view.
- B. Carbon-Steel Sheets: ASTM A 366/A 366M, cold-rolled sheets, commercial quality, with oiled, exposed matte finish.
- C. Aluminum Sheets: ASTM B 209, Alloy 3003, Temper H14, sheet form; with standard, one-side bright finish for ducts exposed to view and mill finish for concealed ducts.
- D. Extruded Aluminum: ASTM B 221, Alloy 6063, Temper T6.
- E. Reinforcement Shapes and Plates: Galvanized steel reinforcement where installed on galvanized, sheet metal ducts; compatible materials for aluminum and stainless-steel ducts.
- F. Tie Rods: Galvanized steel, 1/4-inch minimum diameter for 36-inch length or less; 3/8-inch minimum diameter for lengths longer than 36 inches.

#### 2.2 MANUAL-VOLUME DAMPERS

- A. General: Factory fabricated with required hardware and accessories. Stiffen damper blades for stability. Include locking device to hold single-blade dampers in a fixed position without vibration. Close duct penetrations for damper components to seal duct consistent with pressure class.
  - 1. Pressure Classifications of 3-Inch wg or Higher: End bearings or other seals for ducts with axles full length of damper blades and bearings at both ends of operating shaft.
- B. Volume Dampers: Dampers smaller than 4 square feet of face area. Multiple- or single-blade, opposed-blade design as indicated, low-leakage rating, with linkage outside airstream, and suitable for horizontal or vertical applications.

1. Galvanized Steel Frames: Hat-shaped, 16 gauge, Galvanized steel channels; frames with flanges where indicated for attaching to walls; and flangeless frames where indicated for installing in ducts.
  2. Galvanized Steel Blades: Single skin 16 gauge galvanized steel.
  3. Blade Axles: Nonferrous.
  4. Bearings: Molder synthetic sleeve type.
- C. Jackshaft: 1-inch- diameter, galvanized steel pipe rotating within a pipe-bearing assembly mounted on supports at each mullion and at each end of multiple-damper assemblies.
1. Length and Number of Mountings: Appropriate to connect linkage of each damper of a multiple-damper assembly.
- D. Damper Hardware: Zinc-plated, die-cast core with dial and handle made of 3/32-inch- thick zinc-plated steel, and a 3/4-inch hexagon locking nut. Include center hole to suit damper operating-rod size. Include elevated platform for insulated duct mounting.
- E. Each volume damper concealed above an inaccessible ceiling, etc., shall be provided with a shaft extended through the ceiling, to which shall be attached a chrome-plated or painted Ventlock No. 666 concealed damper regulator. No. 680 Ventlock miter gears shall be used where necessary.

## 2.3 TURNING VANES

- A. Fabricate single blade vanes to comply with SMACNA's "HVAC Duct Construction Standards-Metal and Flexible."
- B. Acoustic Turning Vanes: Fabricate of airfoil-shaped aluminum extrusions with perforated faces and fibrous-glass fill.

## 2.4 DUCT-MOUNTED ACCESS DOORS AND PANELS

- A. General: Fabricate doors and panels airtight and suitable for duct pressure class.
- B. Frame: Galvanized, sheet steel, with bend-over tabs and foam gaskets.
- C. Door: Double-wall, galvanized, sheet metal construction with insulation fill and thickness, and number of hinges and locks as indicated for duct pressure class. Include vision panel where indicated. Include 1-by-1-inch butt or piano hinge and cam latches.
- D. Seal around frame attachment to duct and door to frame with neoprene or foam rubber.
- E. Insulation: 1-inch- thick, fibrous-glass or polystyrene-foam board.

## 2.5 FLEXIBLE CONNECTORS

- A. General: Flame-retarded or noncombustible fabrics, coatings, and adhesives complying with UL 181, Class 1.
- B. Standard Metal-Edged Connectors: Factory fabricated with a strip of fabric 3-1/2 inches wide attached to two strips of 2-3/4-inch- wide, 0.028-inch- thick, galvanized, sheet steel or 0.032-inch aluminum sheets. Select metal compatible with connected ducts.

- C. Flexible Connector Fabric: Glass fabric double coated with a synthetic-rubber, weatherproof coating resistant to the sun's ultraviolet rays and ozone environment.
  - 1. Minimum Weight: 26 oz./sq. yd..
  - 2. Tensile Strength: 530 lbf/inch in the warp, and 440 lbf/inch in the filling.

## 2.6 FLEXIBLE DUCTS

- A. General: Comply with UL 181, Class 1.
- B. Flexible Ducts, Insulated: Factory-fabricated, insulated, round duct, with an outer jacket enclosing 1-1/2-inch- thick, glass-fiber insulation around a continuous inner liner.
  - 1. Reinforcement: Steel-wire helix encapsulated in inner liner.
  - 2. Outer Jacket: Glass-reinforced, silver Mylar with a continuous hanging tab, integral fibrous-glass tape, and nylon hanging cord.
  - 3. Inner Liner: Polyethylene film.
- C. Pressure Rating: 6-inch wg positive, 1/2-inch wg negative.
- D. Flexible duct connections from the main trunk ducts to diffuser boots shall be furnished and installed as shown on the drawings. Flexible ducts shall have compression fittings on both ends. Flexible ducts shall connect to trunk duct with high efficiency takeoffs. A balance damper with locking quadrant will be provided downstream of take-off from trunk duct.
- E. Ducts shall conform to the requirements for Class I connectors when tested in accordance with "Standard for Factory Made Air Ducts Materials and Air Duct Connectors" (UL 181). Ducts shall also pass the 15 minute U.L. flame penetration test as specified in the UL 181 Standard.
- F. Flexible ducts shall not extend more than 5'-0". Flexible ductwork shall be run in straight lengths. Flexible ductwork is not allowed to bend 90 degrees. If a bend is needed use sheet-metal hard elbows.

## 2.7 ACCESSORY HARDWARE

- A. Instrument Test Holes: Cast iron or cast aluminum to suit duct material, including screw cap and gasket. Size to allow insertion of pitot tube and other testing instruments, and length to suit duct insulation thickness.
- B. Splitter Damper Accessories: Zinc-plated damper blade bracket; 1/4-inch, zinc-plated operating rod; and a duct-mounted, ball-joint bracket with flat rubber gasket and square-head set screw.
- C. Flexible Duct Clamps: Stainless-steel band with cadmium-plated hex screw to tighten band with a worm-gear action, in sizes 3 to 18 inches to suit duct size.
- D. Adhesives: High strength, quick setting, neoprene based, waterproof, and resistant to gasoline and grease.

### PART 3 - EXECUTION

#### 3.1 INSTALLATION

- A. Install duct accessories according to applicable details shown in SMACNA's "HVAC Duct Construction Standards--Metal and Flexible" for metal ducts and NAIMA's "Fibrous Glass Duct Construction Standards" for fibrous-glass ducts.
- B. Install volume dampers in lined duct; avoid damage to and erosion of duct liner.
- C. Provide test holes at fan inlet and outlet and elsewhere as indicated.
- D. Install duct access panels for access to both sides of duct coils. Install duct access panels downstream from volume dampers, fire dampers, turning vanes, and equipment.
  - 1. Install duct access panels to allow access to interior of ducts for cleaning, inspecting, adjusting, and maintaining accessories and terminal units.
  - 2. Install access panels on side of duct where adequate clearance is available.
- E. Label access doors according to Division 26 Section "Identification for Piping and Equipment."
- F. Where flexible duct is indicated, use insulated flexible duct for supply air return and exhaust air. Flexible ductwork shall only be used as indicated on the drawings and shall not exceed 6 feet. Hard turns, offsets, or kinks will not be allowed. Provide support every three feet.
- G. Use the remote damper operator when they are called out on the drawings or when the damper cannot be easily accessed.

#### 3.2 ADJUSTING

- A. Adjust duct accessories for proper settings.
- B. Adjust fire and smoke dampers for proper action.
- C. Final positioning of manual-volume dampers is specified in Division 23 Section "Testing, Adjusting, and Balancing."

END OF SECTION 233300

## **SECTION 233713 - DIFFUSERS, REGISTERS, AND GRILLES**

### **PART 1 - GENERAL**

#### **1.1 RELATED DOCUMENTS**

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 1 Specification Sections, apply to this Section.

#### **1.2 SUMMARY**

- A. This Section includes ceiling- and wall-mounted diffusers, registers, and grilles.
- B. Related Sections include the following:
  - 1. Division 23 Section "Duct Accessories" for fire and smoke dampers and volume-control dampers not integral to diffusers, registers, and grilles.
  - 2. Division 23 Section "Testing, Adjusting, and Balancing" for balancing diffusers, registers, and grilles.

#### **1.3 DEFINITIONS**

- A. Diffuser: Circular, square, or rectangular air distribution outlet, generally located in the ceiling and comprised of deflecting members discharging supply air in various directions and planes and arranged to promote mixing of primary air with secondary room air.
- B. Grille: A louvered or perforated covering for an opening in an air passage, which can be located in a sidewall, ceiling, or floor.
- C. Register: A combination grille and damper assembly over an air opening.

#### **1.4 SUBMITTALS**

- A. Product Data: For each model indicated, include the following:
  - 1. Data Sheet: For each type of air outlet and inlet, and accessory furnished; indicate construction, finish, and mounting details.
  - 2. Performance Data: Include throw and drop, static-pressure drop, and noise ratings for each type of air outlet and inlet.
  - 3. Schedule of diffusers, registers, and grilles indicating drawing designation, room location, quantity, model number, size, and accessories furnished.
  - 4. Assembly Drawing: For each type of air outlet and inlet; indicate materials and methods of assembly of components.
- B. Coordination Drawings: Reflected ceiling plans and wall elevations drawn to scale to show locations and coordination of diffusers, registers, and grilles with other items installed in ceilings and walls.

- C. Samples for Initial Selection: Manufacturer's color charts showing the full range of colors available for diffusers, registers, and grilles with factory-applied color finishes. Colors to be off-white, unless otherwise selected by Architect during submittal stage.
- D. Samples for Verification: Of diffusers, registers, and grilles, in manufacturer's standard sizes, showing the full range of colors. Prepare Samples from the same material to be used for the Work.

## 1.5 QUALITY ASSURANCE

- A. Product Options: Drawings and schedules indicate specific requirements of diffusers, registers, and grilles and are based on the specific requirements of the systems indicated.
- B. NFPA Compliance: Install diffusers, registers, and grilles according to NFPA 90A, "Standard for the Installation of Air-Conditioning and Ventilating Systems."

## PART 2 - PRODUCTS

### 2.1 MANUFACTURERS

- A. Available Manufacturers: Subject to compliance with requirements, provide products by one of the following:
  - 1. Air Factors
  - 2. Krueger
  - 3. Metal Aire
  - 4. Nailor
  - 5. Price
  - 6. Titus

### 2.2 REGISTERS, GRILLES, & DIFFUSERS

- A. General: The frames for all registers, grilles, and diffusers shall match type of ceiling where they are to be installed. Special frames shall be provided for narrow T-bar ceilings. Refer to reflected ceiling plan and other specification divisions for ceiling type. See drawings schedules for additional information.
  - 1. Ceiling supply air diffusers in rooms with ceilings shall be Titus Omni Architectural Square Panel with baked enameled finish, directional blow clips, and earthquake tabs. Border type shall match ceiling system.
  - 2. Ceiling supply air diffusers in rooms without ceilings and the radio supply fluoroscopy rooms shall be louvered faced Titus TDC, with opposed blade damper, baked enamel finish for four way blow pattern unless otherwise indicated.

### 2.3 SOURCE QUALITY CONTROL

- A. Testing: Test performance according to ASHRAE 70, "Method of Testing for Rating the Performance of Air Outlets and Inlets."

### PART 3 - EXECUTION

#### 3.1 EXAMINATION

- A. Examine areas where diffusers, registers, and grilles are to be installed for compliance with requirements for installation tolerances and other conditions affecting performance of equipment. Do not proceed with installation until unsatisfactory conditions have been corrected.

#### 3.2 INSTALLATION

- A. Install diffusers, registers, and grilles level and plumb, according to manufacturer's written instructions, Coordination Drawings, original design, and referenced standards.
- B. Ceiling-Mounted Outlets and Inlets: Drawings indicate general arrangement of ducts, fittings, and accessories. Air outlet and inlet locations have been indicated to achieve design requirements for air volume, noise criteria, airflow pattern, throw, and pressure drop. Make final locations where indicated, as much as practicable. For units installed in lay-in ceiling panels, locate units in the center of the panel. Where architectural features or other items conflict with installation, notify Architect for a determination of final location.
- C. Install diffusers, registers, and grilles with airtight connection to ducts and to allow service and maintenance of dampers, air extractors, and fire dampers.

#### 3.3 ADJUSTING

- A. After installation, adjust diffusers, registers, and grilles to air patterns indicated, or as directed, before starting air balancing.

#### 3.4 CLEANING

- A. After installation of diffusers, registers, and grilles, inspect exposed finish. Clean exposed surfaces to remove burrs, dirt, and smudges. Replace diffusers, registers, and grilles that have damaged finishes.

END OF SECTION 233713

## **SECTION 234010 - AIR TERMINALS**

### **PART 1 - GENERAL**

#### **1.1 RELATED DOCUMENTS**

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 1 Specification Sections, apply to this Section.

#### **1.2 SUMMARY**

- A. This Section includes the following:
  - 1. Single-duct air terminals.
  - 2. Provide discharge air sensors at the outlet of all Boxes.
- B. Related Sections include the following:
  - 1. Division 23 Section "Duct Insulation" for external insulation of air terminals.
  - 2. Division 23 Section "Control Systems Equipment" for control devices installed on air terminals.

#### **1.3 SUBMITTALS**

- A. Product Data: Include rated capacities; shipping, installed, and operating weights; furnished specialties; and accessories for each model indicated. Include a schedule showing drawing designation, room location, number furnished, model number, size, and accessories furnished.
- B. Shop Drawings: Detail equipment assemblies and indicate dimensions, weights, loadings, required clearances, method of field assembly, components, and location and size of each field connection.
  - 1. Wiring Diagrams: Detail wiring for power, signal, and control systems and differentiate between manufacturer-installed and field-installed wiring.

#### **1.4 QUALITY ASSURANCE**

- A. Product Options: Drawings and schedules indicate requirements of air terminals and are based on specific systems indicated. Other manufacturers' systems with equal performance characteristics may be considered. Refer to Division 1 Section "Substitutions."
- B. Listing and Labeling: Provide electrically operated air terminals specified in this Section that are listed and labeled.
  - 1. The Terms "Listed" and "Labeled": As defined in NFPA 70, Article 100.
- C. NFPA Compliance: Install air terminals according to NFPA 90A, "Standard for the Installation of Air Conditioning and Ventilating Systems."
- D. Comply with NFPA 70 for electrical components and installation.

## PART 2 - PRODUCTS

### 2.1 MANUFACTURERS

- A. Manufacturers: Subject to compliance with requirements, provide air terminals by one of the following:
1. Air System Components; Krueger Div.
  2. Anemostat Products Div.
  3. Environmental Technologies.
  4. Metalaire
  5. Nailor Industries Inc.
  6. Titus.
  7. Tuttle & Bailey, Hart & Cooley, Inc.
  8. York International Corp.
  9. Phoenix
  10. Price

### 2.2 SINGLE-DUCT AIR TERMINALS

- A. Configuration: Volume-damper assembly inside unit casing. Locate control components inside protective metal shroud.
- B. Casings: Steel or aluminum sheet metal of the following minimum thicknesses:
1. Upstream Pressure Side: 0.0239-inch steel.
  2. Downstream Pressure Side: 0.0179-inch steel.
- C. Casing Lining: Minimum of 1-inch- thick, fiber-free insulation, 1.5-lb/cu. ft. density, complying with NFPA 90A requirements and UL 181 erosion requirements. Secure lining to prevent delamination, sagging, or settling.
- D. Plenum Air Inlets: Round stub connections for duct attachment.
- E. Plenum Air Outlets: S-slip and drive connections.
- F. Access: Removable panels to permit access to dampers and other parts requiring service, adjustment, or maintenance; with airtight gasket and quarter-turn latches.
- G. Volume Damper: Construct of galvanized steel with peripheral gasket and self-lubricating bearings.
1. Maximum Damper Leakage: 3 percent of nominal airflow at 3-inch wg inlet static pressure.
- H. Hot-Water Heating Coil: 2- row; 1/2-inch copper tube, mechanically expanded into aluminum-plate fins; leak tested underwater to 200 psig; and factory installed.
- I. Controls: Furnish by ATC Contractor. The ATC contractor to ship controls to box manufacturer, controls to be installed by box manufacturer or the the ATC contract or is to field mount controls. The terminal box manufacturer shall provide a flow cross or (2) pipe

sensor suitable for interfacing with a Honeywell microbridge flow transmitter. Boxes shall be compatible with ATC controls .

- J. Ductwork connections to boxes shall be sealed within a chemical resistant mastic .
- K. Provide a discharge air sensor at the outlet of all boxes. Coordinate with the controls.

## 2.3 SOURCE QUALITY CONTROL

- A. Testing Requirements: Test and rate air terminals according to ARI 880, "Industry Standard for Air Terminals."
- B. Identification: Label each air terminal with plan number, nominal airflow, maximum and minimum factory-set airflows, coil type, and ARI certification seal.

## PART 3 - EXECUTION

### 3.1 INSTALLATION

- A. Install air terminals level and plumb, according to manufacturer's written instructions, rough-in drawings, original design, and referenced standards; and maintain sufficient clearance for normal service and maintenance.
- B. Connect ductwork to air terminals according to Division 23 ductwork Sections.

### 3.2 CONNECTIONS

- A. Install piping adjacent to air terminals to allow service and maintenance.
- B. Hot-Water Piping: In addition to requirements in Division 23 Section "Hydronic Piping," connect heating coils to supply with shutoff valve, strainer, control valve, and union or flange; and to return with balancing valve and union or flange.
- C. Ground equipment.
  - 1. Tighten electrical connectors and terminals according to manufacturer's published torque-tightening values. Where manufacturer's torque values are not indicated, use those specified in UL 486A and UL 486B.

### 3.3 FIELD QUALITY CONTROL

- A. Test and adjust controls and safeties. Replace damaged and malfunctioning controls and equipment.

### 3.4 CLEANING

- A. After completing system installation, including outlet fittings and devices, inspect exposed finish. Remove burrs, dirt, and construction debris, and repair damaged finishes.

3.5 COMMISSIONING

- A. Verify that installation of each air terminal is according to the Contract Documents.
- B. Check that inlet duct connections are as recommended by air terminal manufacturer to achieve proper performance.
- C. Check that controls and control enclosure are accessible.
- D. Verify that control connections are complete.
- E. Check that nameplate and identification tag are visible.
- F. Verify that controls respond to inputs as specified.

3.6 DEMONSTRATION

- A. Engage a factory-authorized service representative to train Owner's maintenance personnel as specified below:
  - 1. Train Owner's maintenance personnel on procedures and schedules related to startup and shutdown, troubleshooting, servicing, and preventive maintenance.
  - 2. Review data in the maintenance manuals. Refer to Division 1 Section "Contract Closeout."
  - 3. Review data in the maintenance manuals. Refer to Division 1 Section "Operation and Maintenance Data."
  - 4. Schedule training with Owner, through Architect, with at least 7 days' advance notice.

END OF SECTION 234010