



STATE OF UTAH - DEPARTMENT OF ADMINISTRATIVE SERVICES

Division of Facilities Construction and Management

DFCM

STANDARD LOW BID PROJECT

August 10, 2010

PAVING IMPROVEMENTS

UINTAH BASIN APPLIED TECHNOLOGY COLLEGE ROOSEVELT, UTAH

DFCM Project Number 10071250

Johansen & Tuttle Engineering, Inc.
P.O. Box 487
Castle Dale, Utah 84513

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Current copies of the following documents are hereby made part of these contract documents by reference. These documents are available on the DFCM web site at <http://dfcm.utah.gov/StdDocs/index.html> "Standard Documents" – "Reference Documents I" – "Item 7. Supplemental General Conditions" or are available upon request from DFCM:

DFCM Supplemental General Conditions dated July 1, 2010 *
DFCM Supplemental General Conditions revised May 11, 2010 *
DFCM Supplemental General Conditions dated July 1, 2009 *
DFCM Supplemental General Conditions dated July 15, 2008
DFCM General Conditions dated May 25, 2005
DFCM Application and Certification for Payment dated May 25, 2005.

*** NOTE: THE NEW SUPPLEMENTAL GENERAL CONDITIONS EFFECTIVE JULY 1, 2010 ADDRESSING DRUG AND ALCOHOL TESTING ARE REFERENCED AT THE LINK ABOVE.**

The Agreement and General Conditions dated May 25, 2005 have been updated from versions that were formally adopted and in use prior to this date. The changes made to the General Conditions are identified in a document entitled Revisions to General Conditions that is available on DFCM's web site at <http://dfcm.utah.gov>

NOTICE TO CONTRACTORS

Sealed bids will be received by the Division of Facilities Construction and Management (DFCM) for:

PAVING IMPROVEMENTS

UINTAH BASIN APPLIED TECHNOLOGY COLLEGE – ROOSEVELT, UTAH

DFCM PROJECT NO: 10071250

Bids will be in accordance with the Contract Documents that will be available on Tuesday, August 10, 2010, and distributed in electronic format only on CDs from DFCM, 4110 State Office Building, Salt Lake City, Utah and on the DFCM web page at <http://dfcm.utah.gov>. For questions regarding this project, please contact Brent Lloyd, DFCM, at 801-550-5882. No others are to be contacted regarding this bidding process. The construction estimate for this project is \$180,000.00.

A **mandatory** pre-bid meeting will be held at **10:00 AM on Tuesday, August 17, 2010**, at the Uintah Basin Applied Technology College, 1100 East Lagoon Street, Roosevelt, Utah in the NE parking lot. All bidders wishing to bid on this project are required to attend this meeting.

Bids will be received until the hour of **2:00 PM on Tuesday, August 31, 2010** at DFCM, 4110 State Office Building, Salt Lake City, Utah 84114. Bids will be opened and read aloud in the DFCM Conference Room, 4110 State Office Building, Salt Lake City, Utah. NOTE: Bids must be received at 4110 State Office Building by the specified time.

A bid bond in the amount of five percent (5%) of the bid amount, made payable to the Division of Facilities Construction and Management on DFCM's bid bond form, shall accompany the bid.

The Division of Facilities Construction and Management reserves the right to reject any or all bids or to waive any formality or technicality in any bid in the interest of DFCM.

DIVISION OF FACILITIES CONSTRUCTION AND MANAGEMENT

Joanna Reese, Contract Coordinator

4110 State Office Building, Salt Lake City, Utah 84114

PROJECT DESCRIPTION

The project consists of replacing approx. 350 LF of 6" sewer line, installation of a storm drain sump, installing a 2" asphalt overlay with stabilization fabric on approx. 45,000 SF of the existing parking lot and installation of an ISSA Type II Slurry Seal on approx. 64,000 SF of existing asphalt parking lot.

The challenge in this project will be completing the work while the facility is open and classes are being held. Traffic control and safety for vehicles, as well as pedestrians, will be the contractors responsibility.

**PROJECT SCHEDULE**

**PROJECT NAME: PAVING IMPROVEMENTS
 UINTAH BASIN APPLIED TECHNOLOGY COLLEGE
 ROOSEVELT, UTAH**
DFCM PROJECT NO. 10071250

Event	Day	Date	Time	Place
Bidding Documents Available	Tuesday	August 10, 2010	10:00 AM	DFCM 4110 State Office Bldg SLC, UT and the DFCM web site *
Mandatory Pre-bid Site Meeting	Tuesday	August 17, 2010	10:00 AM	Uintah Basin Applied Technology College NW Parking Lot 1100 East Lagoon St. Roosevelt, Utah
Last Day to Submit Questions	Thursday	August 19, 2010	10:00 AM	<i>In Writing to –</i> Brent Lloyd – DFCM brentlloyd@utah.gov Fax 801-538-3267
Addendum Deadline (exception for bid delays)	Wednesday	August 25, 2010	4:00 PM	DFCM web site *
Prime Contractors Turn In Bid and Bid Bond	Tuesday	August 31, 2010	2:00 PM	DFCM 4110 State Office Bldg SLC, UT
Sub-contractor List Due	Wednesday	September 1, 2010	2:00 PM	DFCM 4110 State Office Bldg SLC, UT Fax 801-538-3677
Substantial Completion Date	Friday	November 5, 2010		

* **NOTE:** DFCM's web site address is <http://dfcm.utah.gov>



BID FORM

NAME OF BIDDER _____ DATE _____

To the Division of Facilities Construction and Management
4110 State Office Building
Salt Lake City, Utah 84114

The undersigned, responsive to the "Notice to Contractors" and in accordance with the "Instructions to Bidders", in compliance with your invitation for bids for the Uintah Basin Applied Technology College Paving Improvements, Roosevelt, Utah – DFCM Project No. 10071250 and having examined the Contract Documents and the site of the proposed Work and being familiar with all of the conditions surrounding the construction of the proposed Project, including the availability of labor, hereby proposes to furnish all labor, materials and supplies as required for the Work in accordance with the Contract Documents as specified and within the time set forth and at the price stated below. This price is to cover all expenses incurred in performing the Work required under the Contract Documents of which this bid is a part:

I/We acknowledge receipt of the following Addenda: _____

For all work shown on the Drawings and described in the Specifications and Contract Documents, I/we agree to perform for the sum of:

_____ DOLLARS (\$ _____)

(In case of discrepancy, written amount shall govern)

I/We guarantee that the Work will be Substantially Complete by November 5, 2010, should I/we be the successful bidder, and agree to pay liquidated damages in the amount of **\$250.00** per day for each day after expiration of the Contract Time as stated in Article 3 of the Contractor's Agreement.

This bid shall be good for 45 days after bid opening.

Enclosed is a 5% bid bond, as required, in the sum of _____

The undersigned Contractor's License Number for Utah is _____.

Upon receipt of notice of award of this bid, the undersigned agrees to execute the contract within ten (10) days, unless a shorter time is specified in the Contract Documents, and deliver acceptable Performance and Payment bonds in the prescribed form in the amount of 100% of the Contract Sum for faithful performance of the contract.

The Bid Bond attached, in the amount not less than five percent (5%) of the above bid sum, shall become the property of the Division of Facilities Construction and Management as liquidated damages for delay and additional expense caused thereby in the event that the contract is not executed and/or acceptable 100% Performance and Payment bonds are not delivered within the time set forth.

Type of Organization:

(Corporation, Partnership, Individual, etc.)

Any request and information related to Utah Preference Laws:

Respectfully submitted,

Name of Bidder

ADDRESS:

Authorized Signature

**STATE OF UTAH DFCM
DFCM
UINTAH BASIN APPLIED TECHNOLOGY COLLEGE PAVING IMPROVEMENTS
PROJECT NO. 10071250
BID SCHEDULE**

ITEM		WORK OR MATERIAL	UNIT	QTY	UNIT PRICE	AMOUNT
1	8	MOBILIZATION	L.S.	1	\$	\$
2	10	HMA (1/2-INCH MIX) 2-INCH OVERLAY	SQ.FT.	41,110	\$	\$
3	10	HMA (1/2-INCH MIX) 3-INCHES THICK	SQ.FT.	3,585	\$	\$
4	10	PAVING FABRIC (PETROMAT)	SQ.YD.	4,570	\$	\$
5	11	TYPE II SLURRY SEAL	SQ.FT.	64,820	\$	\$
6	13	ROTOMILL	SQ.FT.	2,325	\$	\$
7	21	EXCAVATION	SQ.FT.	3,585	\$	\$
8	23	UNTREATED BASE COURSE	SQ.FT.	3,585	\$	\$
9	23	GRANULAR BORROW, 3-INCH MINUS	SQ.FT.	3,585	\$	\$
10	23	GRANULAR BORROW BACKFILL (3-INCH MINUS)	C.Y.	200	\$	\$
11	23	STABILIZATION FABRIC (COMBIGRID 30/30)	SQ.YD.	400	\$	\$
12	24	1-INCH DRAIN ROCK	C.Y.	235	\$	\$
13	32	DRY SUMP	EACH	1	\$	\$
14	32	CONCRETE CURB BLOCK	EACH	20	\$	\$
15	49	6-INCH DIA SEWER PIPE (D 3034)	L.F.	350	\$	\$
16	49	2-WAY CLEANOUT	EACH	2	\$	\$
17	93	PAVEMENT MARKING PAINT	L.S.	1	\$	\$
				TOTAL		
				BID...\$		

INSTRUCTIONS TO BIDDERS

1. Drawings and Specifications, Other Contract Documents

Drawings and Specifications, as well as other available Contract Documents, may be obtained as stated in the Invitation to Bid.

2. Bids

Before submitting a bid, each contractor shall carefully examine the Contract Documents, shall visit the site of the Work; shall fully inform themselves as to all existing conditions and limitations; and shall include in the bid the cost of all items required by the Contract Documents. If the bidder observes that portions of the Contract Documents are at variance with applicable laws, building codes, rules, regulations or contain obvious erroneous or uncoordinated information, the bidder shall promptly notify the DFCM Representative and the necessary changes shall be accomplished by Addendum.

The bid, bearing original signatures, must be typed or handwritten in ink on the Bid Form provided in the procurement documents and submitted in a sealed envelope at the location specified by the Invitation to Bid prior to the deadline for submission of bids.

A bid bond properly signed by a qualified surety, as indicated on the DFCM Bid Bond form provided along with this Instruction to Bidders, in the amount of 5% of the bid, shall accompany the bid submission to DFCM. **THIS BID BOND MUST BE ON THE DFCM BID BOND FORM PROVIDED WITH THIS INSTRUCTION TO BIDDERS IN ORDER TO BE CONSIDERED AN ACCEPTABLE BID** unless only one bid is received by DFCM, or the failure to comply with the bid bond requirements is determined by the Director of DFCM to be nonsubstantial based on the following:

- (a) the bid bond is submitted on a form other than DFCM's required Bid Bond form and the bid bond meets all other requirements including being issued by a surety firm authorized to do business in the State of Utah and be listed in the U.S. Department of the Treasury Circular 570, Companies Holding Certificates of Authority as Acceptable Securities on Federal Bonds and as Acceptable Reinsuring Companies for an amount not less than the amount of the bond to be issued. A co-surety may be utilized to satisfy this requirement; and
- (b) the contractor provides a bid bond properly signed by a qualified surety and on the required DFCM Bid Bond form by the close of business of the next succeeding business day after the DFCM notifies the bidder of the defective bid bond.

3. Contract and Bond

The Contractor's Agreement will be in the form found in the specifications. The Contract Time will be as indicated in the bid. The successful bidder, simultaneously with the execution of the Contract Agreement, will be required to furnish a performance bond and a payment bond, both bearing original signatures, upon the forms provided in the procurement documents. The performance and payment bonds shall be for an amount equal to one hundred percent (100%) of the contract sum and secured from a company that meets the requirements specified in the requisite forms. Any bonding requirements for subcontractors will be specified in the Supplementary General Conditions.

4. Listing of Subcontractors

Listing of Subcontractors shall be as summarized in the “Instructions and Subcontractor’s List Form”, which are included as part of these Contract Documents. The Subcontractors List shall be delivered to DFCM or faxed to DFCM at 801-538-3677 within 24 hours of the bid opening. Requirements for listing additional subcontractors will be listed in the Contract Documents.

DFCM retains the right to audit or take other steps necessary to confirm compliance with requirements for the listing and changing of subcontractors. Any contractor who is found to not be in compliance with these requirements is subject to a debarment hearing and may be debarred from consideration for award of contracts for a period of up to three years.

5. Interpretation of Drawings and Specifications

If any person or entity contemplating submitting a bid is in doubt as to the meaning of any part of the drawings, specifications or other Contract Documents, such person shall submit to the DFCM Project Manager a request for an interpretation thereof. The person or entity submitting the request will be responsible for its prompt delivery. Any interpretation of the proposed documents will be made only by addenda posted on DFCM’s web site at <http://dfcm.utah.gov>. Neither the DFCM nor A/E will be responsible for any other explanations or interpretations of the proposed documents. A/E shall be deemed to refer to the architect or engineer hired by DFCM as the A/E or Consultant for the Project.

6. Addenda

Addenda will be posted on DFCM’s web site at <http://dfcm.utah.gov>. Contractors are responsible for obtaining information contained in each addendum from the web site. Addenda issued prior to the submittal deadline shall become part of the bidding process and must be acknowledged on the bid form. Failure to acknowledge addenda may result in disqualification from bidding.

7. Award of Contract

The Contract will be awarded as soon as possible to the lowest, responsive and responsible bidder, based on the lowest combination of base bid and acceptable prioritized alternates, provided the bid is reasonable, is in the interests of the State of Utah to accept and after applying the Utah Preference Laws in U.C.A. Title 63, Chapter 56. DFCM reserves the right to waive any technicalities or formalities in any bid or in the bidding. Alternates will be accepted on a prioritized basis with Alternate 1 being highest priority, Alternate 2 having second priority, etc.

8. DFCM Contractor Performance Rating

As a contractor completes each DFCM project, DFCM, the architect/engineer and the using agency will evaluate project performance based on the enclosed “DFCM Contractor Performance Rating” form. The ratings issued on this project will not affect this project but may affect the award on future projects.

9. Licensure

The Contractor shall comply with and require all of its subcontractors to comply with the license laws as required by the State of Utah.

10. Permits

In concurrence with the requirements for permitting in the General Conditions, it is the responsibility of the Contractor to obtain the fugitive dust plan requirements from the Utah Division of Air Quality and the SWPPP requirements from the Utah Department of Environmental Quality and submit the completed forms and pay any permit fee that may be required for this specific project. Failure to obtain the required permit may result in work stoppage and/or fines from the regulating authority that will be the sole responsibility of the Contractor. Any delay to the project as a result of any such failure to obtain the permit or noncompliance with the permit shall not be eligible for any extension in the Contract Time.

11. Right to Reject Bids

DFCM reserves the right to reject any or all Bids.

12. Time is of the Essence

Time is of the essence in regard to all the requirements of the Contract Documents.

13. Withdrawal of Bids

Bids may be withdrawn on written request received from bidder prior to the time fixed for opening. Negligence on the part of the bidder in preparing the bid confers no right for the withdrawal of the bid after it has been opened.

14. Product Approvals

Where reference is made to one or more proprietary products in the Contract Documents, but restrictive descriptive materials of one or more manufacturer(s) is referred to in the Contract Documents, the products of other manufacturers will be accepted, provided they equal or exceed the standards set forth in the drawings and specifications and are compatible with the intent and purpose of the design, subject to the written approval of the A/E. Such written approval must occur prior to the deadline established for the last scheduled addenda to be issued. The A/E's written approval will be in an issued addendum. If the descriptive material is not restrictive, the products of other manufacturers specified will be accepted without prior approval provided they are compatible with the intent and purpose of the design as determined by the A/E.

15. Financial Responsibility of Contractors, Subcontractors and Sub-subcontractors

Contractors shall respond promptly to any inquiry in writing by DFCM to any concern of financial responsibility of the contractor, subcontractor or sub-subcontractor.

16. Debarment

By submitting a bid, the Contractor certifies that neither it nor its principals, including project and site managers, have been, or are under consideration for, debarment or suspension, or any action that would exclude such from participation in a construction contract by any governmental department or agency. If the Contractor cannot certify this statement, attach to the bid a detailed written explanation which must be reviewed and approved by DFCM as part of the requirements for award of the Project.

BID BOND

(Title 63, Chapter 56, U. C. A. 1953, as Amended)

KNOW ALL PERSONS BY THESE PRESENTS:

That _____ hereinafter referred to as the "Principal," and _____, a corporation organized and existing under the laws of the State of _____, with its principal office in the City of _____ and authorized to transact business in this State and U. S. Department of the Treasury Listed, (Circular 570, Companies Holding Certificates of Authority as Acceptable Securities on Federal Bonds and as Acceptable Reinsuring Companies); hereinafter referred to as the "Surety," are held and firmly bound unto the STATE OF UTAH, hereinafter referred to as the "Obligee," in the amount of \$ _____ (5% of the accompanying bid), being the sum of this Bond to which payment the Principal and Surety bind themselves, their heirs, executors, administrators, successors and assigns, jointly and severally, firmly by these presents.

THE CONDITION OF THIS OBLIGATION IS SUCH that whereas the Principal has submitted to Obligee the accompanying bid incorporated by reference herein, dated as shown, to enter into a contract in writing for the _____ Project.

NOW, THEREFORE, THE CONDITION OF THE ABOVE OBLIGATION IS SUCH, that if the said principal does not execute a contract and give bond to be approved by the Obligee for the faithful performance thereof within ten (10) days after being notified in writing of such contract to the principal, then the sum of the amount stated above will be forfeited to the State of Utah as liquidated damages and not as a penalty; if the said principal shall execute a contract and give bond to be approved by the Obligee for the faithful performance thereof within ten (10) days after being notified in writing of such contract to the Principal, then this obligation shall be null and void. It is expressly understood and agreed that the liability of the Surety for any and all defaults of the Principal hereunder shall be the full penal sum of this Bond. The Surety, for value received, hereby stipulates and agrees that obligations of the Surety under this Bond shall be for a term of sixty (60) days from actual date of the bid opening.

PROVIDED, HOWEVER, that this Bond is executed pursuant to provisions of Title 63, Chapter 56, Utah Code Annotated, 1953, as amended, and all liabilities on this Bond shall be determined in accordance with said provisions to same extent as if it were copied at length herein.

IN WITNESS WHEREOF, the above bounden parties have executed this instrument under their several seals on the date indicated below, the name and corporate seal of each corporate party being hereto affixed and these presents duly signed by its undersigned representative, pursuant to authority of its governing body.

DATED this _____ day of _____, 20_____.

Principal's name and address (if other than a corporation):

By: _____

Title: _____

Principal's name and address (if a corporation):

By: _____

Title: _____
(Affix Corporate Seal)

Surety's name and address:

By: _____
Attorney-in-Fact (Affix Corporate Seal)

STATE OF _____)
) ss.
COUNTY OF _____)

On this ___ day of _____, 20____, personally appeared before me _____, whose identity is personally known to me or proved to me on the basis of satisfactory evidence, and who, being by me duly sworn, did say that he/she is the Attorney-in-fact of the above-named Surety Company, and that he/she is duly authorized to execute the same and has complied in all respects with the laws of Utah in reference to becoming sole surety upon bonds, undertakings and obligations, and that he/she acknowledged to me that as Attorney-in-fact executed the same.

Subscribed and sworn to before me this _____ day of _____, 20____.
My Commission Expires: _____
Resides at: _____

Agency: _____
Agent: _____
Address: _____
Phone: _____

NOTARY PUBLIC

Approved As To Form: May 25, 2005
By Alan S. Bachman, Asst Attorney General

**Division of Facilities Construction and****INSTRUCTIONS AND SUBCONTRACTORS LIST FORM**

The three low bidders, as well as all other bidders that desire to be considered, are required by law to submit to DFCM within 24 hours of bid opening a list of **ALL** first-tier subcontractors, including the subcontractor's name, bid amount and other information required by Building Board Rule and as stated in these Contract Documents, based on the following:

DOLLAR AMOUNTS FOR LISTING

PROJECTS UNDER \$500,000: ALL FIRST-TIER SUBS \$20,000 OR OVER MUST BE LISTED
PROJECTS \$500,000 OR MORE: ALL FIRST-TIER SUBS \$35,000 OR OVER MUST BE LISTED

- Any additional subcontractors identified in the bid documents shall also be listed.
- The DFCM Director may not consider any bid submitted by a bidder if the bidder fails to submit a subcontractor list meeting the requirements of State law.
- List subcontractors for base bid as well as the impact on the list that the selection of any alternate may have.
- Bidder may not list more than one subcontractor to perform the same work.
- If there are no subcontractors for the job that are required to be reported by State law (either because there are no subcontractors that will be used on the project or because there are no first-tier subcontractors over the dollar amounts referred to above), then you do not need to submit a sublist. If you do not submit a sublist, it will be deemed to be a representation by you that there are no subcontractors on the job that are required to be reported under State law. At any time, DFCM reserves the right to inquire, for security purposes, as to the identification of the subcontractors at any tier that will be on the worksite.

LICENSURE:

The subcontractor's name, the type of work, the subcontractor's bid amount, and the subcontractor's license number as issued by DOPL, if such license is required under Utah Law, shall be listed. Bidder shall certify that all subcontractors, required to be licensed, are licensed as required by State law. A subcontractor includes a trade contractor or specialty contractor and does not include suppliers who provide only materials, equipment, or supplies to a contractor or subcontractor.

'SPECIAL EXCEPTION':

A bidder may list 'Special Exception' in place of a subcontractor when the bidder intends to obtain a subcontractor to perform the work at a later date because the bidder was unable to obtain a qualified or reasonable bid under the provisions of U.C.A. Section 63A-5-208(4). The bidder shall insert the term 'Special Exception' for that category of work, and shall provide documentation with the subcontractor list describing the bidder's efforts to obtain a bid of a qualified subcontractor at a reasonable cost and why the bidder was unable to obtain a qualified subcontractor bid. The Director must find that the bidder complied in good faith with State law requirements for any 'Special Exception' designation, in order for the bid to be considered. If awarded the contract, the Director shall supervise the bidder's efforts to obtain a qualified subcontractor bid. The amount of the awarded contract may not be adjusted to reflect the actual amount of the subcontractor's bid. Any listing of 'Special Exception' on the sublist form shall also include amount allocated for that work.

GROUNDS FOR DISQUALIFICATION:

The Director may not consider any bid submitted by a bidder if the bidder fails to submit a subcontractor list meeting the requirements of State law. Director may withhold awarding the contract to a particular bidder if one or more of the proposed subcontractors are considered by the Director to be unqualified to do the Work or for

INSTRUCTIONS AND SUBCONTRACTORS LIST FORM
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such other reason in the best interest of the State of Utah. Notwithstanding any other provision in these instructions, if there is a good faith error on the sublist form, at the sole discretion of the Director, the Director may provide notice to the contractor and the contractor shall have 24 hours to submit the correction to the Director. If such correction is submitted timely, then the sublist requirements shall be considered met.

CHANGES OF SUBCONTRACTORS SPECIFICALLY IDENTIFIED ON SUBLIST FORM:

Subsequent to twenty-four hours after the bid opening, the contractor may change its listed subcontractors only after receiving written permission from the Director based on complying with all of the following criteria.

- (1) The contractor has established in writing that the change is in the best interest of the State and that the contractor establishes an appropriate reason for the change, which may include, but not is not limited to, the following reasons: the original subcontractor has failed to perform, or is not qualified or capable of performing, and/or the subcontractor has requested in writing to be released.
- (2) The circumstances related to the request for the change do not indicate any bad faith in the original listing of the subcontractors.
- (3) Any requirement set forth by the Director to ensure that the process used to select a new subcontractor does not give rise to bid shopping.
- (4) Any increase in the cost of the subject subcontractor work is borne by the contractor.
- (5) Any decrease in the cost of the subject subcontractor work shall result in a deductive change order being issued for the contract for such decreased amount.
- (6) The Director will give substantial weight to whether the subcontractor has consented in writing to being removed unless the Contractor establishes that the subcontractor is not qualified for the work.

EXAMPLE:

Example of a list where there are only four subcontractors:

TYPE OF WORK	SUBCONTRACTOR, "SELF" OR "SPECIAL EXCEPTION"	SUBCONTRACTOR BID AMOUNT	CONTRACTOR LICENSE #
ELECTRICAL	ABCD Electric Inc.	\$350,000.00	123456789000
LANDSCAPING	"Self" *	\$300,000.00	123456789000
CONCRETE (ALTERNATE #1)	XYZ Concrete Inc	\$298,000.00	987654321000
MECHANICAL	"Special Exception" (attach documentation)	Fixed at: \$350,000.00	(TO BE PROVIDED AFTER OBTAINING SUBCONTRACTOR)

* Bidders may list "self", but it is not required.

PURSUANT TO STATE LAW - SUBCONTRACTOR BID AMOUNTS CONTAINED IN THIS SUBCONTRACTOR LIST SHALL NOT BE DISCLOSED UNTIL THE CONTRACT HAS BEEN AWARDED.



SUBCONTRACTORS LIST
FAX TO 801-538-3677

PROJECT TITLE: _____

Caution: You must read and comply fully with instructions.

Table with 4 columns: TYPE OF WORK, SUBCONTRACTOR, 'SELF' OR 'SPECIAL EXCEPTION', SUBCONTRACTOR BID AMOUNT, CONT. LICENSE #. The table contains 15 empty rows for data entry.

We certify that:

- 1. This list includes all subcontractors as required by the instructions, including those related to the base bid as well as any alternates.
2. We have listed 'Self' or 'Special Exception' in accordance with the instructions.
3. All subcontractors are appropriately licensed as required by State law.

FIRM: _____

DATE: _____

SIGNED BY: _____

NOTICE: FAILURE TO SUBMIT THIS FORM, PROPERLY COMPLETED AND SIGNED, AS REQUIRED IN THESE CONTRACT DOCUMENTS, SHALL BE GROUNDS FOR OWNER'S REFUSAL TO ENTER INTO A WRITTEN CONTRACT WITH BIDDER. ACTION MAY BE TAKEN AGAINST BIDDERS BID BOND AS DEEMED APPROPRIATE BY OWNER. ATTACH A SECOND PAGE IF NECESSARY.

CONTRACTOR'S AGREEMENT

FOR:

THIS CONTRACTOR'S AGREEMENT, made and entered into this ____ day of _____, 20__, by and between the DIVISION OF FACILITIES CONSTRUCTION AND MANAGEMENT, hereinafter referred to as "DFCM", and _____, incorporated in the State of _____ and authorized to do business in the State of Utah, hereinafter referred to as "Contractor", whose address is _____.

WITNESSETH: WHEREAS, DFCM intends to have Work performed at _____.

WHEREAS, Contractor agrees to perform the Work for the sum stated herein.

NOW, THEREFORE, DFCM and Contractor for the consideration provided in this Contractor's Agreement, agree as follows:

ARTICLE 1. SCOPE OF WORK. The Work to be performed shall be in accordance with the Contract Documents prepared by _____ and entitled "_____."

The DFCM General Conditions ("General Conditions") dated May 25, 2005 and all Supplemental General Conditions ("also referred to as General Conditions") on file at the office of DFCM and available on the DFCM website (<http://dfcm.utah.gov/StdDocs/index.html>), are hereby incorporated by reference as part of this Agreement and are included in the specifications for this Project. All terms used in this Contractor's Agreement shall be as defined in the Contract Documents, and in particular, the General Conditions.

The Contractor Agrees to furnish labor, materials and equipment to complete the Work as required in the Contract Documents which are hereby incorporated by reference. It is understood and agreed by the parties hereto that all Work shall be performed as required in the Contract Documents and shall be subject to inspection and approval of DFCM or its authorized representative. The relationship of the Contractor to the DFCM hereunder is that of an independent Contractor.

ARTICLE 2. CONTRACT SUM. The DFCM agrees to pay and the Contractor agrees to accept in full performance of this Contractor's Agreement, the sum of _____ DOLLARS AND NO CENTS (\$_____.00), which is the base bid, and which sum also includes the cost of a 100% Performance Bond and a 100%

CONTRACTOR'S AGREEMENT
PAGE NO. 2

Payment Bond as well as all insurance requirements of the Contractor. Said bonds have already been posted by the Contractor pursuant to State law. The required proof of insurance certificates have been delivered to DFCM in accordance with the General Conditions before the execution of this Contractor's Agreement.

ARTICLE 3. TIME OF COMPLETION AND DELAY REMEDY. The Work shall be Substantially Complete by _____. Contractor agrees to pay liquidated damages in the amount of \$_____ per day for each day after expiration of the Contract Time until the Contractor achieves Substantial Completion in accordance with the Contract Documents, if Contractor's delay makes the damages applicable. The provision for liquidated damages is: (a) to compensate the DFCM for delay only; (b) is provided for herein because actual damages can not be readily ascertained at the time of execution of this Contractor's Agreement; (c) is not a penalty; and (d) shall not prevent the DFCM from maintaining Claims for other non-delay damages, such as costs to complete or remedy defective Work.

No action shall be maintained by the Contractor, including its or Subcontractor or suppliers at any tier, against the DFCM or State of Utah for damages or other claims due to losses attributable to hindrances or delays from any cause whatsoever, including acts and omissions of the DFCM or its officers, employees or agents, except as expressly provided in the General Conditions. The Contractor may receive a written extension of time, signed by the DFCM, in which to complete the Work under this Contractor's Agreement in accordance with the General Conditions.

ARTICLE 4. CONTRACT DOCUMENTS. The Contract Documents consist of this Contractor's Agreement, the Conditions of the Contract (DFCM General Conditions, Supplementary and other Conditions), the Drawings, Specifications, Addenda and Modifications. The Contract Documents shall also include the bidding documents, including the Invitation to Bid, Instructions to Bidders/ Proposers and the Bid/Proposal, to the extent not in conflict therewith and other documents and oral presentations that are documented as an attachment to the contract.

All such documents are hereby incorporated by reference herein. Any reference in this Contractor's Agreement to certain provisions of the Contract Documents shall in no way be construed as to lessen the importance or applicability of any other provisions of the Contract Documents.

ARTICLE 5. PAYMENT. The DFCM agrees to pay the Contractor from time to time as the Work progresses, but not more than once each month after the date of Notice to Proceed, and only upon Certificate of the A/E for Work performed during the preceding calendar month, ninety-five percent (95%) of the value of the labor performed and ninety-five percent (95%) of the value of materials furnished in place or on the site. The Contractor agrees to furnish to the DFCM invoices for materials purchased and on the site but not installed, for which the Contractor requests payment and agrees to

safeguard and protect such equipment or materials and is responsible for safekeeping thereof and if such be stolen, lost or destroyed, to replace same.

Such evidence of labor performed and materials furnished as the DFCM may reasonably require shall be supplied by the Contractor at the time of request for Certificate of Payment on account. Materials for which payment has been made cannot be removed from the job site without DFCM's written approval. Five percent (5%) of the earned amount shall be retained from each monthly payment. The retainage, including any additional retainage imposed and the release of any retainage, shall be in accordance with UCA 13-8-5 as amended. Contractor shall also comply with the requirements of UCA 13-8-5, including restrictions of retainage regarding subcontractors and the distribution of interest earned on the retention proceeds. The DFCM shall not be responsible for enforcing the Contractor's obligations under State law in fulfilling the retention law requirements with subcontractors at any tier.

ARTICLE 6. INDEBTEDNESS. Before final payment is made, the Contractor must submit evidence satisfactory to the DFCM that all payrolls, materials bills, subcontracts at any tier and outstanding indebtedness in connection with the Work have been properly paid. Final Payment will be made after receipt of said evidence, final acceptance of the Work by the DFCM as well as compliance with the applicable provisions of the General Conditions.

Contractor shall respond immediately to any inquiry in writing by DFCM as to any concern of financial responsibility and DFCM reserves the right to request any waivers, releases or bonds from Contractor in regard to any rights of Subcontractors (including suppliers) at any tier or any third parties prior to any payment by DFCM to Contractor.

ARTICLE 7. ADDITIONAL WORK. It is understood and agreed by the parties hereto that no money will be paid to the Contractor for additional labor or materials furnished unless a new contract in writing or a Modification hereof in accordance with the General Conditions and the Contract Documents for such additional labor or materials has been executed. The DFCM specifically reserves the right to modify or amend this Contractor's Agreement and the total sum due hereunder either by enlarging or restricting the scope of the Work.

ARTICLE 8. INSPECTIONS. The Work shall be inspected for acceptance in accordance with the General Conditions.

ARTICLE 9. DISPUTES. Any dispute, PRE or Claim between the parties shall be subject to the provisions of Article 7 of the General Conditions. DFCM reserves all rights to pursue its rights and remedies as provided in the General Conditions.

ARTICLE 10. TERMINATION, SUSPENSION OR ABANDONMENT. This Contractor's Agreement may be terminated, suspended or abandoned in accordance with the General Conditions.

ARTICLE 11. DFCM'S RIGHT TO WITHHOLD CERTAIN AMOUNT AND MAKE USE THEREOF. The DFCM may withhold from payment to the Contractor such amount as, in DFCM's judgment, may be necessary to pay just claims against the Contractor or Subcontractor at any tier for labor and services rendered and materials furnished in and about the Work. The DFCM may apply such withheld amounts for the payment of such claims in DFCM's discretion. In so doing, the DFCM shall be deemed the agent of Contractor and payment so made by the DFCM shall be considered as payment made under this Contractor's Agreement by the DFCM to the Contractor. DFCM shall not be liable to the Contractor for any such payment made in good faith. Such withholdings and payments may be made without prior approval of the Contractor and may be also be prior to any determination as a result of any dispute, PRE, Claim or litigation.

ARTICLE 12. INDEMNIFICATION. The Contractor shall comply with the indemnification provisions of the General Conditions.

ARTICLE 13. SUCCESSORS AND ASSIGNMENT OF CONTRACT. The DFCM and Contractor, respectively bind themselves, their partners, successors, assigns and legal representatives to the other party to this Agreement, and to partners, successors, assigns and legal representatives of such other party with respect to all covenants, provisions, rights and responsibilities of this Contractor's Agreement. The Contractor shall not assign this Contractor's Agreement without the prior written consent of the DFCM, nor shall the Contractor assign any moneys due or to become due as well as any rights under this Contractor's Agreement, without prior written consent of the DFCM.

ARTICLE 14. RELATIONSHIP OF THE PARTIES. The Contractor accepts the relationship of trust and confidence established by this Contractor's Agreement and covenants with the DFCM to cooperate with the DFCM and A/E and use the Contractor's best skill, efforts and judgment in furthering the interest of the DFCM; to furnish efficient business administration and supervision; to make best efforts to furnish at all times an adequate supply of workers and materials; and to perform the Work in the best and most expeditious and economic manner consistent with the interests of the DFCM.

ARTICLE 15. AUTHORITY TO EXECUTE AND PERFORM AGREEMENT. Contractor and DFCM each represent that the execution of this Contractor's Agreement and the performance thereunder is within their respective duly authorized powers.

ARTICLE 16. ATTORNEY FEES AND COSTS. Except as otherwise provided in the dispute resolution provisions of the General Conditions, the prevailing party shall be entitled to reasonable attorney fees and costs incurred in any action in the District Court and/or appellate body to enforce this Contractor's Agreement or recover damages or any other action as a result of a breach thereof.

PERFORMANCE BOND

(Title 63, Chapter 56, U. C. A. 1953, as Amended)

That _____ hereinafter referred to as the "Principal" and _____, a corporation organized and existing under the laws of the State of _____, with its principal office in the City of _____ and authorized to transact business in this State and U. S. Department of the Treasury Listed (Circular 570, Companies Holding Certificates of Authority as Acceptable Securities on Federal Bonds and as Acceptable Reinsuring Companies); hereinafter referred to as the "Surety," are held and firmly bound unto the State of Utah, hereinafter referred to as the "Obligee," in the amount of _____ DOLLARS (\$) _____ for the payment whereof, the said Principal and Surety bind themselves and their heirs, administrators, executors, successors and assigns, jointly and severally, firmly by these presents.

WHEREAS, the Principal has entered into a certain written Contract with the Obligee, dated the _____ day of _____, 20____, to construct _____ in the County of _____, State of Utah, Project No. _____, for the approximate sum of _____ Dollars (\$ _____), which Contract is hereby incorporated by reference herein.

NOW, THEREFORE, the condition of this obligation is such that if the said Principal shall faithfully perform the Contract in accordance with the Contract Documents including, but not limited to, the Plans, Specifications and conditions thereof, the one year performance warranty, and the terms of the Contract as said Contract may be subject to Modifications or changes, then this obligation shall be void; otherwise it shall remain in full force and effect.

No right of action shall accrue on this bond to or for the use of any person or corporation other than the state named herein or the heirs, executors, administrators or successors of the Owner.

The parties agree that the dispute provisions provided in the Contract Documents apply and shall constitute the sole dispute procedures of the parties.

PROVIDED, HOWEVER, that this Bond is executed pursuant to the Provisions of Title 63, Chapter 56, Utah Code Annotated, 1953, as amended, and all liabilities on this Bond shall be determined in accordance with said provisions to the same extent as if it were copied at length herein.

IN WITNESS WHEREOF, the said Principal and Surety have signed and sealed this instrument this _____ day of _____, 20____.

WITNESS OR ATTESTATION:

PRINCIPAL:

By: _____

(Seal)

Title: _____

WITNESS OR ATTESTATION:

SURETY:

By: _____

Attorney-in-Fact (Seal)

STATE OF _____)
) ss.
COUNTY OF _____)

On this _____ day of _____, 20____, personally appeared before me _____, whose identity is personally known to me or proved to me on the basis of satisfactory evidence, and who, being by me duly sworn, did say that he/she is the Attorney in-fact of the above-named Surety Company and that he/she is duly authorized to execute the same and has complied in all respects with the laws of Utah in reference to becoming sole surety upon bonds, undertakings and obligations, and that he/she acknowledged to me that as Attorney-in-fact executed the same.

Subscribed and sworn to before me this _____ day of _____, 20____.

My commission expires: _____

Resides at: _____

NOTARY PUBLIC

Agency: _____
Agent: _____
Address: _____
Phone: _____

Approved As To Form: May 25, 2005
By Alan S. Bachman, Asst Attorney General

PAYMENT BOND

(Title 63, Chapter 56, U. C. A. 1953, as Amended)

KNOW ALL PERSONS BY THESE PRESENTS:

That _____ hereinafter referred to as the "Principal," and _____, a corporation organized and existing under the laws of the State of _____ authorized to do business in this State and U. S. Department of the Treasury Listed (Circular 570, Companies Holding Certificates of Authority as Acceptable Securities on Federal Bonds and as Acceptable Reinsuring Companies); with its principal office in the City of _____, hereinafter referred to as the "Surety," are held and firmly bound unto the State of Utah hereinafter referred to as the "Obligee," in the amount of _____ Dollars (\$ _____) for the payment whereof, the said Principal and Surety bind themselves and their heirs, administrators, executors, successors and assigns, jointly and severally, firmly by these presents.

WHEREAS, the Principal has entered into a certain written Contract with the Obligee, dated the _____ day of _____, 20____, to construct _____ in the County of _____, State of Utah, Project No. _____ for the approximate sum of _____ Dollars (\$ _____), which contract is hereby incorporated by reference herein.

NOW, THEREFORE, the condition of this obligation is such that if the said Principal shall pay all claimants supplying labor or materials to Principal or Principal's Subcontractors in compliance with the provisions of Title 63, Chapter 56, of Utah Code Annotated, 1953, as amended, and in the prosecution of the Work provided for in said Contract, then, this obligation shall be void; otherwise it shall remain in full force and effect.

That said Surety to this Bond, for value received, hereby stipulates and agrees that no changes, extensions of time, alterations or additions to the terms of the Contract or to the Work to be performed thereunder, or the specifications or drawings accompanying same shall in any way affect its obligation on this Bond, and does hereby waive notice of any such changes, extensions of time, alterations or additions to the terms of the Contract or to the Work or to the specifications or drawings and agrees that they shall become part of the Contract Documents.

PROVIDED, HOWEVER, that this Bond is executed pursuant to the provisions of Title 63, Chapter 56, Utah Code Annotated, 1953, as amended, and all liabilities on this Bond shall be determined in accordance with said provisions to the same extent as if it were copied at length herein.

IN WITNESS WHEREOF, the said Principal and Surety have signed and sealed this instrument this _____ day of _____, 20____.

WITNESS OR ATTESTATION:

PRINCIPAL:

By: _____ (Seal)

Title: _____

WITNESS OR ATTESTATION:

SURETY:

By: _____ Attorney-in-Fact (Seal)

STATE OF _____)
) ss.
COUNTY OF _____)

On this _____ day of _____, 20____, personally appeared before me _____, whose identity is personally known to me or proved to me on the basis of satisfactory evidence, and who, being by me duly sworn, did say that he/she is the Attorney-in-fact of the above-named Surety Company, and that he/she is duly authorized to execute the same and has complied in all respects with the laws of Utah in reference to becoming sole surety upon bonds, undertakings and obligations, and that he/she acknowledged to me that as Attorney-in-fact executed the same.

Subscribed and sworn to before me this _____ day of _____, 20____.

My commission expires: _____

Resides at: _____

NOTARY PUBLIC

Agency: _____
Agent: _____
Address: _____
Phone: _____

Approved As To Form: May 25, 2005
By Alan S. Bachman, Asst Attorney General



CERTIFICATE OF SUBSTANTIAL COMPLETION

PROJECT _____ PROJECT NO: _____

AGENCY/INSTITUTION _____

AREA ACCEPTED _____

The Work performed under the subject Contract has been reviewed on this date and found to be Substantially Completed as defined in the General Conditions; including that the construction is sufficiently completed in accordance with the Contract Documents, as modified by any change orders agreed to by the parties, so that the State of Utah can occupy the Project or specified area of the Project for the use for which it is intended.

The DFCM - (Owner) accepts the Project or specified area of the Project as Substantially Complete and will assume full possession of the Project or specified area of the Project at _____ (time) on _____ (date).

The DFCM accepts the Project for occupancy and agrees to assume full responsibility for maintenance and operation, including utilities and insurance, of the Project subject to the itemized responsibilities and/or exceptions noted below:

The Owner acknowledges receipt of the following closeout and transition materials:

- As-built Drawings
- O & M Manuals
- Warranty Documents
- Completion of Training Requirements

A list of items to be completed or corrected (Punch List) is attached hereto. The failure to include an item on it does not alter the responsibility of the Contractor to complete all the Work in accordance with the Contract Documents, including authorized changes thereof. The amount of _____(Twice the value of the punch list work) shall be retained to assure the completion of the punch list work.

The Contractor shall complete or correct the Work on the list of (Punch List) items appended hereto within _____ calendar days from the above date of issuance of this Certificate. The amount withheld pending completion of the list of items noted and agreed to shall be: \$_____. If the list of items is not completed within the time allotted the Owner has the right to be compensated for the delays and/or complete the work with the help of independent contractor at the expense of the retained project funds. If the retained project funds are insufficient to cover the delay/completion damages, the Owner shall be promptly reimbursed for the balance of the funds needed to compensate the Owner.

_____ by: _____
CONTRACTOR (include name of firm) (Signature) DATE

_____ by: _____
A/E (include name of firm) (Signature) DATE

_____ by: _____
USING INSTITUTION OR AGENCY (Signature) DATE

_____ by: _____
DFCM (Owner) (Signature) DATE

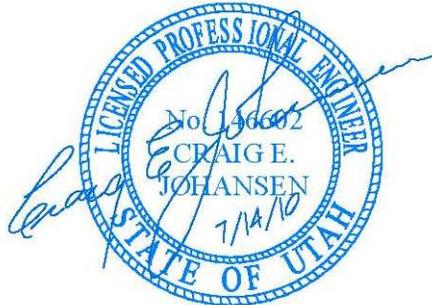
State of Utah
Division of Facilities Construction and Management

UINTAH BASIN APPLIED
TECHNOLOGY COLLEGE
PAVING IMPROVEMENTS

Technical Specifications

DFCM Project # 10071250

July 2010



Johansen & Tuttle Engineering, Inc.
P.O. Box 487
Castle Dale, Utah 84513

UINTAH BASIN APPLIED TECHNOLOGY COLLEGE PAVING IMPROVEMENTS

Uintah Basin Applied Technology College Paving Improvements
DFCM Project No. 10071250
Salt Lake City, Utah

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CONSTRUCTION SPECIFICATION

SPECIAL CONDITIONS

1. SCOPE

This section of the specifications cover specific requirements, instructions, and conditions applicable to this project only, which are not covered by the General Conditions or detailed specifications. Should there be conflicting statements between this section and other sections of these specifications, this section shall govern.

2. STANDARD PRODUCTS

The material brand names and catalog numbers shown on the drawings or called out in the specifications are meant to set a standard that all other materials should meet. The Contractor or supplier will submit information and data to show his material is equal. The decision of the Engineer shall be final in this section.

3. MAINTENANCE OF TRAFFIC

The Contractor shall at all times conduct his operations so that there is a minimum of interruptions of the parking lot.

4. CONTRACTOR TO MAINTAIN AND REPLACE STAKES

The Contractor shall furnish without charge, competent men from his force, stakes, tools, and other materials, for the proper staking out of the work, in making measurements and surveys, and in establishing temporary or permanent reference marks in connection with the work. This does not mean to imply, the Contractor is to pay for initial staking, as this will be the cost of the Owner.

Initial staking to be provided by the Owner will be the establishment of:

- a. Bench Marks.
- b. Original lines and grades necessary for horizontal and vertical control of the construction of the permanent works.
- c. Right-of-way limits.

The Contractor shall provide surveys necessary to maintain the lines and grades during

the construction of the permanent works.

5. **LINES AND GRADES**

All work done under this contract shall be done to the line, grades, and elevations shown on the plans, or as directed by the Engineer. The Contractor shall keep the Engineer informed, a reasonable time in advance, of the times and places at which he intends to do work, in order that lines and grades may be furnished and necessary measurements for record and payment may be made with the minimum of inconvenience to the Engineer and delay to the Contractor.

6. **PAYMENT OF SUPPLIES AND SUBCONTRACTORS**

It is intended that the Contractor and subcontractor make full monthly payments to their suppliers and subcontractors as invoices are rendered. Such invoices shall be deemed as paid at the time each monthly certificate of payment is prepared by the Engineer. Affidavits will be submitted by the Contractor as means of certifying to the Engineer that all equipment and materials delivered have been paid for. This will be the normal proof of payment; however, the Engineer will have the right at any time to demand copies of certified paid invoices. Failure or inability to provide such paid invoices will be sufficient cause for hold-up of further monthly pay estimates.

7. **CERTIFICATIONS**

Certifications that all materials used in the construction of the permanent works meet these specifications will be required. These certifications shall include the contract number, project name, bid item number, material furnished, applicable specification number and quantity furnished.

8. **TEST**

Test results that are required from the Contractor at the Contractor's expense will be performed as specified in the specifications. Duplicate copies of the test results shall be furnished to the Engineer for his approval at least 10 days prior to the use of the materials in the permanent works. All "on site" testing shall be made in the presence of and be approved by the Engineer or his representative. Written test results for "on site" tests will not be required.

9. **EXAMINATION OF PLANS, SPECIFICATIONS, SPECIAL CONDITIONS, AND SITES**

The bidder is required to carefully examine the site of the proposed work, the proposal, plans, specifications, supplemental specification, special provision, and contract forms before submitting a proposal.

The submission of a bid shall be considered PRIMA FACIE evidence that the Bidder has made the required examinations and is satisfied as to the conditions to be encountered in performing the work and as to the requirements of the contract.

10. **IMPROVEMENT RESTORATION**

All improvements damaged as a result of Contractor's work shall be replaced by the Contractor. Improvement restoration shall be completed immediately upon completion of work in that area.

11. **OVERTIME WORK**

The Contractor shall not work Saturdays, Sundays or holidays.

12. **WASTE MATERIAL**

The Contractor shall be responsible for disposal of waste and debris from the site.

13. **SUPERVISION BY CONTRACTOR**

The Contractor will supervise and direct work. He will be solely responsible for the means, techniques, sequences and procedures of construction. The Contractor will employ and maintain on the work site a qualified supervisor or superintendent who shall have been designated in writing by the Contractor as the contractor's representative at the site. The supervisor or superintendent shall have full authority to act on behalf of the contractor and all communications given to the supervisor shall be as binding as if given to the contractor. The supervisor shall be present on the site at all times as required to perform adequate supervision and coordination of the work.

14. **CONTRACTOR'S PERSONNEL**

All work under this contract shall be performed in a skillful and workmanlike manner. The Owner may, in writing, require the Contractor to remove from work any employee the Owner deems incompetent, careless, or otherwise objectionable.

15. **GUARANTEE OF THE WORK**

The Contractor shall, for a period of two (2) years after completion and acceptance of the work, maintain and repair any defective work which may occur to the permanent work. If the Contractor fails to correct defective work, Owner will notify the bonding company of Contractor's failure to respond.

16. **LIABILITY INSURANCE**

Before the contract is executed the Contractor with the successful bid shall be required to furnish to Owner, a copy of the public liability and property damage insurance policy in an amount of no less than **\$1,000,000 each occurrence**, which is to be in force and applicable to the project. In addition, the Contractor shall be required to furnish, a letter from the company holding said policy, stating that the Owner will be informed of any change in the status of the policy. Also, Workmen's Compensation Insurance shall be provided by the Contractor.

17. **WEEKEND WORK / INCLEMENT WEATHER**

Weekends (Saturday or Sunday) and Holidays that have inclement weather will not be used for time extension unless the Contractor has received prior written permission from the Engineer to work. Days on which the Contractor is prevented, by inclement weather, or conditions determined by the Engineer, to be adverse too proceed, the time for completion will be extended by the amount of days delayed.

18. **COMPENSATION**

Compensation for compliance to these Special Conditions will be made in the appropriate bid items.

CONSTRUCTION SPECIFICATION

8. MOBILIZATION

1. **SCOPE**

The work shall consist of mobilization of the Contractor's forces and equipment necessary for performing the work required under the contract.

It shall include the purchase of contract bonds, insurances, transportation of the personnel, equipment, and operating supplies to the site; establishing of office, buildings, construction signing in accordance with the manual on "Uniform Traffic Control Device", and other necessary facilities at the site; and other preparatory work at the site.

It shall not include mobilization for any specific time of work for which payment for mobilization is provided elsewhere in the contract.

This specification covers mobilization of work required by the contract at the time of award. If additional mobilization costs are incurred during performance of the contract as a result of change or added items of work for which the Contractor is entitled to an adjustment in contract price, compensation for such costs will be included in the price adjustment for the items of work changed or added.

2. **PAYMENT**

Payment will be made as the work proceeds, after presentation of invoices by the contractor showing his own mobilizations costs and evidence of the charges of suppliers, subcontractors, and others for mobilization work performed by them. If the total of such payments is less than the contract lump sum for mobilization, the unpaid balance will be included in the final contract payment. Total payment will be the lump sum contract price for mobilization, regardless of actual cost to the Contractor.

Payment will not be made under this item for the purchase costs of materials having a residual value, the purchase costs of materials to be incorporated into the project, or the purchase costs of operating supplies.

Payment of the lump sum contract price for mobilization will constitute full compensation for all labor, materials, equipment, and all other items necessary and incidental to completion of the work.

Compensation for any item of work described in the contract but not listed on the bid

schedule will be included in the payment for the item or work to which it is made subsidiary. Such items and the items to which they are made subsidiary in Section 3 of this specification.

3. **ITEMS OF WORK AND CONSTRUCTION DETAILS**

Items of work to be performed in conformance with this specification and the construction details are:

a. **Bid Item 1- Mobilization**

1. This item shall consist of the contract bonds, construction signing, and mobilization of the Contractor's forces and equipment, as defined in Section 1, required for performing the work under this contract.
2. Payment will be made in accordance with Section 2.

CONSTRUCTION SPECIFICATIONS

10. BITUMINOUS SURFACE COURSE

1. SCOPE

The work shall consist of the construction of a surface course composed of mineral aggregate and bituminous binder, placed and compacted within the lines and grades shown on the plans.

2. MATERIALS

- a. Asphaltic Cements: Viscosity grades of asphalt cement prepared from petroleum shall conform to the requirements of AASHTO Designation M-226.
- b. Asphaltic Emulsions: Anionic emulsified asphalt shall conform to the requirements of AASHTO Designation M-140.
- c. Mineral Aggregate: Mineral aggregate shall consist of crusher processed virgin aggregate material consisting of crushed stone, and gravel, conforming to the following requirements:
 1. Course aggregate retained on the No. 4 sieve shall consist of clean, hard, tough, durable, and sound fragments, with not more than 3 percent by weight of flat, elongated, soft or disintegrated particles, and shall be free from vegetable matter or other deleterious substances.
 2. That portion of the aggregate retained as the No. 4 sieve shall have not less than 50% of particles by weight with at least two mechanically fractured face, or clean angular face.
 3. The aggregate shall have a percentage of wear not exceeding 50% for road mix and 40% for plant mix, when tested in accordance with AASHTO Designation T-96. The Contractor shall certify that the mineral aggregate used on the job shall meet this wear test prior to its placement in the surface course.
 4. Fine aggregate passing the No. 4 sieve, may be either a natural or manufactured product. The aggregate shall be clean, hard-grained and moderately sharp, and shall contain not more than 2 percent by weight of vegetable matter or other deleterious substances.
 5. That portion of the fine aggregate passing the No. 40 sieve shall be

nonplastic when tested in accordance with AASHTO Designation T-90.

6. The weight of minus 200 mesh sieve material retained in the aggregate as determined by the difference in percent passing a No. 200 sieve by washing and dry sieving without washing shall not exceed 6 percent of the total sample weight.
7. The combined mineral aggregate plus any specified additives, when mixed with the specified bituminous binder in accordance with ASTM Designation D-1559, shall conform to the following requirements:

Marshall Stability.....1200-2500 lbs.
Flow (0.01 inch).....10-18
Voids content.....1.5% to 3.0%

The requirements specified in this subsection shall be used to determine the suitability of the aggregate sources.

8. The combined dry mineral aggregate shall be uniformly graded and of such size that it meets one of the following gradation bands:

½" Gradation

	<u>Ideal Gradation of Passing Band</u>	<u>% Passing Gradation Band</u>
½"	100	100
#4	70	60-80
#16	35	28-42
#50	17	11-23
#200	7	5-9

Any deviation from the above gradation Bands must be approved in writing by the Engineer.

9. Contractor will be required to supply the Engineer with a job mix formula based on the proceeding criteria. Job mix formula must be approved by the Engineer

3. CONSTRUCTION METHODS

- a. Hot Mix Plant: The mineral aggregate and bituminous binder shall be mixed at a central mixing plant. The shortest mixing time consistent with satisfactory coating of the aggregate shall be used, as determined by the Engineer. The mineral aggregate shall be considered satisfactorily coated with bitumen when all of the particles passing the No. 4 sieve and 98 percent of the particles retained on the No.4 sieve are coated.
- b. Spreading and Compaction: Place asphalt concrete pavement of 3-inches or more, in total compacted thickness, in two equal courses. The mixture shall be spread and struck-off in such a manner that finished surface shall conform to the elevations, grades, and cross-sections shown on the drawings or as staked in the field.

After the mixture has been spread, the surface shall be longitudinally rolled, beginning at the outside edge or lower side and proceeding toward the high side. Each pass of one roller shall overlap the proceeding pass by at least one-half the width of the roller. The surface shall be rolled by 4 passes with a pneumatic or steel-wheel exerting a minimum pressure of 40 psi., or by an approved equal method. Rolling operations shall be conducted in such a manner that shoving or distortion will not develop beneath the roller.

- c. Finishing: The surface shall be finished to a smooth, uniform line and grade with surface deviations not exceeding 3/8-inch in 10 feet. Determination of compliance with smoothness may be made with a straight edge, chalk-line, or profilograph at the option of the Engineer. Any irregularities shall be satisfactorily corrected at the expense of the Contractor.
- d. Temperature Control: The minimum temperature of the bituminous material at the time of application shall be 250 degrees Fahrenheit.
- e. Weather Limitations: Bituminous material shall not be placed when weather conditions are unfavorable or when the air temperature in the shade is less than 50 degrees Fahrenheit.
- f. Weight Devices: When the method of measurement is by weight, the Contractor shall provide weigh scales, at the job site. Scales will be certified by the Department of Agriculture.

The scales shall be accurate to within 1 percent of the correct weight throughout the range of use. Before using the scales and as frequently thereafter as the Engineer determines necessary to insure accuracy, the Contractor shall have the scales checked, adjusted, and certified by a representative of the State agency. The Contractor shall maintain the scales to the required accuracy.

- g. Sampling of Aggregate: The Contractor shall submit test results and a certification of compliance that states that the gradation of the aggregate meets the contract requirements. The Contractor shall equip crushing, screening, and mixing plants with sampling devices. The Contractor shall take additional samples of material for testing as directed by the Engineer. These samples may be required at any time to validate the certification furnished by the Contractor.

Provisions shall be made for accurate proportioning. Each compartment shall have an outlet feed that can be shut off completely when any bin becomes empty. The bins or aggregate feeding system shall be constructed so samples can be readily obtained.

Positive weight measurement of the combined cold feed shall be maintained to allow regulation of the feed gate and permit automatic correction for variations in load.

The bitumen feed control shall be coupled with the total aggregate weight measurement device to automatically vary the bitumen feed rate and to maintain the required proportion. Means shall be provided for checking the quantity or rate of flow of bitumen into the mixing unit. Thermometers shall be fixed in the bitumen feed line at the charging valve of the mixer unit and at the discharge chute of the mixer unit. The Engineer may require replacement of any thermometer by an approved temperature-recording apparatus to allow better regulation of the material temperature.

A method shall be provided to automatically adjust the bituminous content in the mix for moisture variations in the cold feed.

- h. Hauling Equipment: Trucks used for hauling bituminous mixtures shall have tight, clean, smooth metal beds that have been thinly coated with a material to prevent the moisture from adhering to the beds. Truck beds shall be drained prior to loading. Each truck shall have a cover to protect the mixture from the weather. When necessary to insure that the mixture will be delivered at the specified temperature, truck beds shall be insulated and covers shall be securely fastened.
- I. Bituminous Pavers: Bituminous pavers shall be self-contained, power-propelled units, provided with an adjustable activated-screed or strike-off assembly heated, if necessary, and capable of spreading and finishing courses of bituminous plant mix material in lane widths and thicknesses shown on the drawings. When shown on the drawings, pavers shall be equipped with a control system capable of automatically maintaining the proper screed elevation. The control system shall be automatically actuated from either a reference line or surface through a system of sensors that will maintain the paver screed at a predetermined transverse slope and at the proper elevation to obtain the required surface.

The transverse slope control system shall be capable of being made inoperative so that the screed can be controlled by mechanisms that will independently control the elevation of each end of the screed from reference line or surfaces.

The controls shall be capable of working in conjunction with any of the following attachments:

1. Ski-type device of not less than 40 feet in length.
 2. Taut stringline (wire) set to grade.
 3. Short ski or shoe.
- j. Compaction shall be performed with either vibratory steel-wheel or steel-wheel and pneumatic-tire rollers.

Rolling shall begin at the sides and proceed longitudinally parallel to the road centerline, each trip overlapping one-half the roller width, gradually progressing to the center. When paving in echelons or abutting a previously placed land, the longitudinal joint shall be rolled first, then followed by the above rolling procedure. On superelevated curves the rolling shall begin at the low side and progress to the high side.

Along forms, curbs, header walls, and other places not accessible to the rollers, the mixture shall be thoroughly compacted with hot hand tampers, smoothing irons, or mechanical tampers.

- k. Joints, trimming edges, and cleanup: Placing of the bituminous mixture shall be continuous. Rollers shall not pass over the unprotected end of a freshly laid mixture. Transverse joints shall be formed by cutting back into the previous run to expose the full depth of the course. Heat shall be applied to contact surfaces or transverse joints just before any additional mixture is placed against the previously rolled material.

4. FLUSH COAT

When required, the coat shall be placed on the completed surface course. The coat shall not be placed within 7 days after the surface course is laid. Prior to placing the coat, the existing surface shall be cleaned of all dirt, sand, dust, or other objectionable material.

The material shall be sprayed over the prepared surface by means of a pressure distributor.

5. ACCEPTANCE SAMPLING AND TESTING

- a. Finished work samples. When required by the Engineer, the Contractor shall cut samples from the pavement. Samples size and locations will be designated by the Engineer. Samples shall be neatly cut with a saw or core drill. Voids left by sampling shall be backfilled and compacted to the density of the surrounding material.
- b. The Engineer will perform the testing of bituminous mixture (gradation and bituminous content). Acceptance samples of the mixture will be taken after it has been placed on the finished surface and just prior to compaction. Samples will be selected on a random basis and taken as frequently as the Engineer elects.
- c. Acceptance and testing bituminous mixture (compaction). After the bituminous mixture has been placed and compacted, the pavement shall meet the following density requirements.

Percent of Relative
Maximum Density
From Job Mix Formula
93 min.

Samples and test will be taken as frequently and at such locations as the Engineer elects. Compaction testing will be done by the Engineer.

- d. Acceptance sampling and testing of bituminous mixture (surface and thickness tolerance).
 1. Surface. Acceptance testing will be performed on the top surface. The surface will be tested by the Engineer with a straightedge. The variation of the surface from the testing edge of the straightedge shall not deviate at any point more than 1/8-inch.
 2. Thickness. The total compacted thickness of the mixture shall not vary more than 1/4-inch from the specified thickness. The compacted thickness shall not consistently be below nor consistently above the specified thickness. The Engineer reserves the right to test areas which appear defective and require immediate correction.

6. Price Adjustments

1. Gradation and Asphalt Content – See Table A. The computation of the adjusted unit price will be based upon the minimum pay factor determined from Table A.
 - a. The Engineer may order the removal of the mix if the acceptance tests deviate from the job-mix formula for a particular sieve or sieves, or if the asphalt content is more than the values shown under the 0.70 pay factor for asphalt concrete in Table A.
 - b. The pay factor for material allowed to remain will be 0.50 for asphalt concrete.
 - c. A lot is the average of three tests taken in the same day and represents the number of square feet placed during each production day.

2. Density

- a. Areas with deficient density will be subject to the following price reductions:

TABLE A	PAY FACTOR
AVERAGE DENSITY IN PERCENT	ASPHALT CONCRETE
93 or more	1.00
91 to 92.9	0.90
Less than 91	0.50

TABLE A		
ACCEPTANCE SCHEDULE FOR GRADATION		
(Percentage Points)		
SIEVE SIZE	PAY FACTOR A.C.	DEVIATIONS OF THE IDEAL GRADATION ACCEPTANCE TESTS FROM THE JOB-MIX (PERCENTAGE POINTS)
Asphalt Content	1.00	0-0.38
	0.95	0.39-0.43
	0.90	0.44-0.47
	0.80	0.48-0.52
	0.70	0.53-0.56

½ inch & larger	1.00	0-1
	0.95	1.0-2.0
	0.90	2.0-3.0
	0.80	3.0-4.0
	0.70	4.0-5.0
No. 4	1.00	0-10
	0.95	10-11.4
	0.90	11.5-11.9
	0.80	11.9-12.5
	0.70	12.5-13.0
No. 16	1.00	0-7.0
	0.95	7.0-7.3
	0.90	7.4-7.7
	0.80	7.8-8.1
	0.70	8.2-8.4
No. 50	1.00	0-6.0
	0.95	6.0-6.5
	0.90	6.6-6.8
	0.80	6.9-7.1
	0.70	7.2-7.5
No. 200	1.00	0-2.0
	0.95	2.0-2.9
	0.90	3.0-3.1
	0.80	3.2-3.3
	0.70	3.4-3.5

7. MEASUREMENT AND PAYMENT

- a. The bituminous material and mineral aggregate shall be measured by the square foot.
- b. Tack coat is required on all seams and overlays and will be subsidiary to this Bid Item and not paid for separately.
- c. Payment for the bituminous material, mineral aggregate will be made at the contract unit price. Such payment shall constitute full compensation for furnishing, mixing, spreading, the bituminous material and mineral aggregate, compacting all other items necessary and incidental to the performance of the work.

8. ITEMS OF WORK AND CONSTRUCTION DETAILS

Items of work to be performed in conformance with this specification and construction details are:

a. Bid Item 2, HMA (1/2-inch Mix) 2-inch Overlay

1. This item shall consist of furnishing the mineral aggregate, bituminous material, mixing the aggregate and bituminous material, spreading, and compacting the mixture as shown on the drawings.
2. Contractor will supply the Engineer with the mix calibration factor, and a set of calibration samples 7 days prior to placement of asphalt.
3. The aggregate shall meet the gradation requirements as listed in Section 2.C.8 of these specifications. The gradation of the aggregate shall be submitted in writing to the Engineer for his approval prior to the placing of the asphalt. The borrow area selected by the Contractor must meet the approval of the Engineer.
4. The asphalt shall be grade AC-10, viscosity graded.
5. The aggregates and the bituminous material shall be measured or gaged and introduced into the mixer in the amount specified by the job mix formula.

After the required amounts of aggregate and bituminous material have been introduced into the mixer, the materials shall be mixed until a complete and uniform coating of particles and a thorough distribution of the bituminous material throughout the aggregate is obtained.
6. On areas where irregularities or unavoidable obstacles make the use of mechanical spreading and finishing equipment impractical, the mixture may be placed and finished by hand tools.
7. Hot mixture shall be placed at a temperature not less than 250 degrees Fahrenheit.
8. Material trimmed from the edges and any other discarded bituminous mixture shall be removed from the runway and disposed of by the Contractor in an approved area.
9. Contractor will be required to hand rake all seams.
10. Testing noted in Section 5.a will not be required.

11. Asphalt shall be placed at the finished depth noted on the plans. Tack coat will be required on all asphalt edges.
12. Contractor will not stockpile hot asphalt on existing asphalt roads prior to placement.
13. Bituminous surface course will not be placed during rain, when the roadbed is wet or during other adverse weather conditions. The owner will not be responsible for any bituminous surface course that is on the project site, but unable to spread due to adverse weather.
14. Contractor will be required to deliver to the Engineer a weight invoice prior to placement of the asphalt surface course, invoices not received the day of placement will not be paid for.
15. Contractor will hand sweep and remove all sluffage on and against asphalt and concrete gutters just prior to bituminous surface course placement to assure a clean surface and proper depth.
16. Measurement and payment shall be in accordance with Section 7a and c for each type of asphalt concrete pavement actually placed.

b. Bid Item 3, HMA (1/2-inch Mix) 3-inches Thick

1. This item shall consist of furnishing the mineral aggregate, bituminous material, mixing the aggregate and bituminous material, spreading, and compacting the mixture as shown on the drawings.
2. Contractor will supply the Engineer with the mix calibration factor, and a set of calibration samples 7 days prior to placement of asphalt.
3. The aggregate shall meet the gradation requirements as listed in Section 2.C.8 of these specifications. The gradation of the aggregate shall be submitted in writing to the Engineer for his approval prior to the placing of the asphalt. The borrow area selected by the Contractor must meet the approval of the Engineer.
4. The asphalt shall be grade AC-10, viscosity graded.
5. The aggregates and the bituminous material shall be measured or gaged and introduced into the mixer in the amount specified by the job mix formula.

After the required amounts of aggregate and bituminous material have been introduced into the mixer, the materials shall be mixed until a complete and uniform coating of particles and a thorough distribution of the bituminous material throughout the aggregate is obtained.

6. On areas where irregularities or unavoidable obstacles make the use of mechanical spreading and finishing equipment impractical, the mixture may be placed and finished by hand tools.
7. Hot mixture shall be placed at a temperature not less than 250 degrees Fahrenheit.
8. Material trimmed from the edges and any other discarded bituminous mixture shall be removed from the runway and disposed of by the Contractor in an approved area.
9. Contractor will be required to hand rake all seams.
10. Testing noted in Section 5.a will not be required.
11. Asphalt shall be placed at the finished depth noted on the plans. Tack coat will be required on all asphalt edges.
12. Contractor will not stockpile hot asphalt on existing asphalt roads prior to placement.
13. Bituminous surface course will not be placed during rain, when the roadbed is wet or during other adverse weather conditions. The owner will not be responsible for any bituminous surface course that is on the project site, but unable to spread due to adverse weather.
14. Contractor will be required to deliver to the Engineer a weight invoice prior to placement of the asphalt surface course, invoices not received the day of placement will not be paid for.
15. Contractor will hand sweep and remove all sluffage on and against asphalt and concrete gutters just prior to bituminous surface course placement to assure a clean surface and proper depth.
16. Measurement and payment shall be in accordance with Section 7a and c for each type of asphalt concrete pavement actually placed.

c. Bid Item 4, Paving Fabric (Petromat)

1. This item shall consist of furnishing and placing a geotextile (paving fabric) beneath a pavement overlay to provide a waterresistant membrane and crack-retarding layer.
2. Paving Fabric: The paving fabric will be a Petromat Style 4598 fiber, needle-punched, nonwoven material consisting of at least 85 percent by weight polyolefins, polyesters or polyamides. The paving fabric shall be resistant to chemical attack, rot and mildew and shall have no tears or defects that will adversely alter its physical properties. The fabric shall be specifically designed for pavement applications and be heat-set on one side to reduce bleed-through of tack coat and to minimize fabric pick-up by construction equipment during installation. The fabric shall meet the physical requirements specified in Table 1.
3. The tack coat used to impregnate the fabric and bond the fabric to the pavement shall be the same grade asphalt cement as used in the hot mix asphalt concrete. A cationic or anionic emulsion may be used as approved by the Engineer. The Contractor shall follow the recommendations of the paving fabric manufacturer when an asphalt emulsion is used. The use of cutbacks or emulsions that contain solvents shall not be permitted.
4. The paving fabric shall be kept dry and wrapped such that it is protected from the elements during shipping and storage. If stored outdoors, the fabric shall be elevated and protected with a waterproof cover. The paving fabric shall be labeled in accordance with ASTM D 4873-88, "Standard Guide for Identification, Storage, and Handling of Geotextiles."
5. The air and pavement temperatures shall be at least 50°F (10° C) and rising for placement of asphalt cement and shall be at least 60°F (16° C) and rising for placement of asphalt emulsion. Neither asphalt tack coat nor paving fabric shall be placed when weather conditions are not suitable, in the opinion of the Engineer.
6. The pavement surface shall be dry and be thoroughly cleaned of all dirt and oil to the satisfaction of the Engineer. Cracks 1/8" wide or greater shall be cleaned and filled with suitable bituminous material or by a method approved by the Engineer. Crackfilling material shall be allowed to cure prior to placement of paving fabric. Potholes and other pavement distress shall be repaired. Repairs shall be performed as directed by the Engineer. The paving fabric must be placed on a drainable grade with no depressions which may hold water in the overlying asphalt concrete.
7. The tack coat shall be applied using a calibrated distributor truck spray bar. Hand spraying, squeegee and brush application may be used in

locations where the distributor truck cannot reach. Every effort shall be made to keep hand spraying to a minimum.

8. The tack coat shall be applied uniformly to the prepared, clean, dry pavement surface. The tack coat application rate must be sufficient to saturate the fabric and to bond the fabric to the existing pavement surface. The tack coat application rate shall be 0.22 to 0.30 gallons per square yard as required by the roadway surface and environmental conditions. When using emulsions, the application rate must be increased as directed by the Engineer to offset the water content of the emulsion. Within street intersections, on steep grades or in other zones where vehicle speed changes are common, the normal application rate shall be reduced by about 20 percent as directed by the Engineer, but to not less than 0.20 gallons per square yard. The temperature of the tack coat shall be sufficiently high to permit a uniform spray pattern. For asphalt cements, the minimum temperature shall be 290°F. To avoid damage to the fabric, distributor tank temperatures shall not exceed 325°F. For asphalt emulsions, the distributor tank temperatures shall be maintained between 130°F and 160°F. The target width of the tack coat application shall be equal to the paving fabric width plus 6". Tack coat application shall be wide enough to cover the entire width of fabric overlaps. The tack coat shall be applied only as far in advance of paving fabric installation as is appropriate to ensure a tacky surface at the time of paving fabric placement. Traffic shall not be allowed on the tack coat. Excess tack coat shall be cleaned from the pavement.
9. The paving fabric shall be placed onto the tack coat using mechanical or manual laydown equipment capable of providing a smooth installation with a minimum amount of wrinkling or folding. The paving fabric shall be placed before the asphalt cement tack coat cools and loses its tackiness. Paving fabric shall not be installed in areas where the overlay asphalt tapers to a minimum compacted thickness of less than 1.5". When asphalt emulsions are used, the emulsion shall be allowed to cure properly such that essentially no water moisture remains prior to placing the paving fabric. Fabric wrinkles severe enough to cause folds shall be slit and laid flat. Brooming and/or rubber-tire rolling will be required to maximize paving fabric contact with the pavement surface. Additional hand-placed tack coat may be required at overlaps and repairs as required by the Engineer. Turning of the paver and other vehicles shall be done gradually and kept to a minimum to avoid movement and damage to the paving fabric. Abrupt starts and stops shall also be avoided. Damaged fabric shall be removed and replaced with the same type of fabric and a tack coat.
10. At joints, fabric rolls shall overlap by 1" to 3". End joints and joints from repair of wrinkles should be made to overlap or "shingle" in the direction that

the pavement overlay will be placed. Overlaps of adjacent rolls may be as great as 6" to accommodate variations between the width of the roadway and the paving fabric. Excess fabric shall be cut and removed to ensure that overlaps of adjacent rolls do not exceed 6". A uniform application of tack coat shall be applied between all fabric overlaps. Any locations that do not have tack between the overlaps shall be corrected by manual placement of tack coat prior to overlay construction. Unless otherwise approved by the Engineer, no traffic except necessary construction traffic will be allowed to drive on the paving fabric.

All areas with paving fabric placed will be paved the same day. No traffic except necessary construction traffic will be allowed to drive on the paving fabric.

11. Asphalt overlay construction shall closely follow fabric placement. All areas in which paving fabric has been placed will be paved during the same day. Excess tack coat that bleeds through the paving fabric shall be removed. Excess tack coat can be removed by broadcasting hot mix or sand on the paving fabric. Excess sand or hot mix should be removed before beginning the paving operation. In the event of rainfall on the paving fabric prior to the placement of the asphalt overlay, the paving fabric must be allowed to dry completely before asphalt is placed. Overlay asphalt thickness shall meet the requirements of the contract drawings and documents. The minimum compacted thickness of overlay asphalt shall not be less than 1.5" in areas of paving fabric installation.
12. The paving fabric will be measured by the Square Yard. Tack coat will not be measured. Tack coat will be subsidiary to paving fabric.
13. Payment, the accepted quantities of paving fabric will be paid for at the contract unit price. Such payment will constitute full compensation or all labor, materials, equipment, transportation, tools, and all other items necessary or incidental to the completion of this item.

CONSTRUCTION SPECIFICATIONS

11. Slurry Seal Type II

1. DESCRIPTION

The slurry seal shall consist of a mixture of an approved emulsified asphalt, mineral aggregate, water and specified additives, proportioned, mixed and uniformly spread over a properly prepared surface as shown on the drawings or as directed by the Engineer. The completed slurry seal shall leave a homogeneous mat, adhere firmly to the prepared surface, and have a friction resistant surface texture throughout its service life.

2. ASPHALT EMULSION

The asphalt emulsion shall be **CQS-1H or CCS-1H**. Each shipment of emulsified asphalt shall be accompanied by a certificate of analysis / compliance from the manufacturer. The asphalt emulsion shall meet all applicable requirements of Section 10. "Slurry Seal Specifications".

2.a. POLYMER MODIFIED EMULSION (Optional)

The emulsified asphalt shall be **CQS-1H or CCS-1H**. The polymer modifier shall be either a solid synthetic rubber or latex material. The polymer modifier shall be combined with the base asphalt or asphalt emulsion at a minimum rate of 3% solids by weight of asphalt prior to loading at the manufacturing plant. The polymer modified emulsion shall be compatible with the mix design developed for the conventional slurry seal. Each shipment of emulsified asphalt shall be accompanied by a certificate of analysis / compliance from the manufacturer. The asphalt emulsion shall meet all applicable requirements of Section 10. "Slurry Seal Specifications".

3. MINERAL AGGREGATE

The mineral aggregate shall be manufactured crushed stone that is free from dirt, organic matter, clay balls, adherent films of clay, dust, or other objectionable matter. The mineral aggregate shall meet all applicable requirements of Section 11. "Mineral Aggregate Specifications".

4. MINERAL FILLER

The mineral filler shall be hydrated lime or Portland cement (Type I/II). The mineral filler shall be considered as part of the mineral aggregate. The quantity and type of filler, if required, shall be determined by the job mix design. It shall be used for one or more of the following reasons only: to improve the gradation of the aggregate to provide improved stability and workability of the slurry, or the increase the durability of the cured slurry.

5. SET CONTROL ADDITIVE

Set control additive may be used to accelerate or retard the break and set of the slurry mixture. The quantity and type of set control additive, if required, shall be determined by the job mix design and conform to the applicable sections of ASTM D3910 and ISSA T102. Quantity of set control additive may be adjusted as required to maintain consistent stability and workability of the slurry mixture.

5.a. CARBON BLACK

NA.

6. WATER

Water for the slurry mixture shall be clear, potable, free from harmful soluble salts, and compatible with the slurry mixture.

7. WEATHER LIMITATIONS

The slurry seal shall not be applied if either the pavement or air temperature is below 50F (10C) and falling, but may be applied when both pavement and air temperature are above 45F (7C) and rising. No slurry seal shall be applied when there is danger that the finished product will freeze within 24 hours. The mixture shall be applied when weather conditions prolong opening to traffic beyond a reasonable time.

8. TRAFFIC CONTROL

The seal coat shall be applied to alternating lanes to allow sufficient time for the bituminous material to set and bond to the existing street. Traffic will not be allowed on the newly placed bituminous material until, in the opinion of the Project Manager, the bituminous material has sufficiently set and bonded or the material has been allowed to set and bond for four (4) hours to prevent damage by such traffic. Areas which are subject to an increased rate of sharp-turning vehicles may require additional time to allow for a more complete cure of the slurry seal mat to prevent damage.

9. SLURRY SEAL MIXTURE

The slurry seal shall consist of a mixture of emulsified asphalt, mineral aggregate, mineral filler (if required), set control additive (if required), and water conforming to Sections 10 & 11, "Slurry Seal Specifications" and "Mineral Aggregate Specifications". The mixture shall be proportioned, mixed and spread evenly on a prepared surface in accordance with these specifications or as directed by the Project Manager. The completed slurry seal shall leave a homogeneous mat, adhere firmly to the prepared surface, and have a friction resistant surface texture throughout its service life.

The equipment, tools, and machines needed in the performance of the work shall be provided by the Contractor and shall be maintained in a satisfactory working condition at all times.

- (a) Job Mix Design. Sources of all materials shall be selected prior to the time when the mix design is prepared and the materials are required to be used in the work. Slurry seal mixture shall not be placed until a mix design, submitted by the Contractor, has been approved by the Project Manager. The exact proportions of asphalt emulsion, aggregate, mineral filler, additives, and water to be used in the preparation of the slurry seal shall be determined by an approved testing laboratory experienced in slurry seal mix design procedures. Mix design preparation and certification shall conform to Sections 10 & 11, “Slurry Seal Specifications” and “Mineral Aggregate Specifications”. The mix design shall be at the expense of the Contractor.

The approved slurry mix shall be a homogeneous mixture, sufficiently stable during the entire mixing / spreading period so that the emulsion does not break, there are no segregation of the fines from the coarse aggregate, and the liquid portion of the mix does not float to the surface. The amount and type of asphalt emulsion to be blended with aggregate shall be determined by the laboratory mix design. The set control additive shall be introduced into the slurry seal mixture by an approved method that will assure uniform distribution and proper control. The exact amount shall be determined by conditions in the field and indicated in the mix design. A minimum amount of water shall be used as necessary to obtain a workable and homogeneous mixture. The slurry seal mixture shall show no signs of uncoated aggregate or premature breaking of emulsion when applied to the pavement surface.

- (b) Sampling and Testing. Suitable sized samples of aggregate, asphalt emulsion, and mineral filler (if required) shall be submitted, when requested by the Project Manager, for approval not less than ten (10) days before the work starts. All samples of materials shall be supplied by the Contractor at his expense, and all tests necessary to determine conformance with requirements specified shall be performed without cost to the Contractor. Additional samples of materials shall be furnished as directed by the Project Manager during progress of the work. The owner will notify the Contractor immediately if any test fails to meet the specifications.

If it is established that a satisfactory slurry seal mixture meeting the requirements specified herein cannot be produced from the materials furnished, the materials shall be rejected and the Contractor shall submit new samples.

- (c) Preparation of Surface. Prior to application of the slurry seal, the existing pavement surface shall be cleaned of all silt deposits, oil spots, vegetation, and all loose or objectionable material. Traffic paint on the surface to be treated, which is not tightly bonded to the surface, shall be removed. Loose material in cracks and on the pavement surface shall be removed by sweeping and vacuuming operations. Water flushing may be required, but shall not be permitted in areas where considerable cracks are present in the pavement surface. The surface shall be cleaned using a self propelled pick-up sweeper.

The Project Manager shall give final approval that the surface has been properly prepared prior to the application of the slurry seal; this approval shall not relieve the Contractor from responsibility as outlined above.

Manholes, valve boxes, drop inlets, and other service entrances shall be protected from the slurry seal by placing Fibreen Grade 208-SD-10 reinforced, waterproof, all-purpose paper as manufactured by the Fortifiber Corporation or other suitable material approved by the Project Manager. The paper shall be held in place with spray glue and removed within 24 hours after the slurry seal has cured.

- (d) Mixing Unit. The slurry seal shall be mixed and applied with a machine designed and manufactured to lay slurry seal with a minimum aggregate capacity of eight (8) cubic yards to reduce the number of transverse joints. The slurry seal mixing machine shall be a continuous flow mixing unit, capable of delivering accurately predetermined proportions of aggregate, asphalt emulsion, and mineral filler (if required) to a revolving spiraled multi-blade mixer and of discharging the thoroughly mixed product on a continuous basis. The mixing unit shall be capable of thoroughly blending all ingredients together without violent action. The mixing machine shall be equipped with an approved fines feeder that provides an accurate metering device or method of introducing a predetermined proportion of mineral filler to the aggregate. The fines feeder shall be used only when mineral filler is part of the mix design. The mixing machine shall be equipped with a water pressure system and fog type spray bar. The machine shall be capable of mixing materials at preset proportions regardless of the speed of the machine and without changing machine settings.

Each mixing unit to be used in performance of the work shall be calibrated prior to construction. Previous calibration documentation covering the exact materials to be used may be accepted, provided it was made during the current calendar year. The documentation shall include an individual calibration of each material at various settings which can be related to the machine metering device(s).

Attached to the mixing machine shall be a mechanical squeegee distributor (spreader box) having a rubber-like material in contact with the surface to prevent unwanted egress of slurry. It shall prevent loss of slurry on varying grades and crown by adjustments to assure uniform spread. An appropriate mechanical device for lateral distribution of the slurry shall be operated within the spreader box. There shall be a steering device, a flexible strike-off, and a burlap or other approved drag. The spreader box shall be adjustable to widths from eight (8) to fifteen (15) feet to minimize the number of longitudinal joints. Broken slurry seal mixture shall not be allowed to collect in the spreader box or on the flexible strike-off.

- (e) Mix Preparation. The Contractor shall insure that all oversize aggregate and other objectionable matter are removed from the mineral aggregate utilized in the slurry seal mixture. Screening shall be required at the stockpile if there are problems created by oversize materials in the mixture.

- (f) Application. Sufficient quantities of the slurry seal mixture shall be fed into the spreader box so that uniform and complete coverage of the pavement is obtained. The slurry seal machine shall be operated at such a speed that the slurry in the spreader box shall not exceed a total mixing time of four (4) minutes and the volume shall remain essentially constant. The slurry seal shall be placed at a rate of 8 – 12 pounds per square yard using Type I gradation; 15 – 18 pounds per square yard using Type II gradation; 15 – 25 pounds per square yard using Type III gradation. The unit weight of the aggregate, the gradation of the aggregate, and the condition of the surface to which the slurry seal is applied may affect application rates.

No streaks shall be caused by oversized aggregate particles or buildup of slurry on hand squeegees or spreader box.

The Contractor shall have a foreman / supervisor on site during spreading of the slurry seal. The foreman / supervisor will have experience with slurry seal and a working knowledge of the equipment, materials, and application procedures.

- (g) Joints. The longitudinal joint between adjacent lanes shall have no visible lap, pinholes, or uncovered areas. Thick application caused by overlapping shall be smoothed immediately with hand squeegees before the slurry seal mixture breaks. When possible, longitudinal joints shall be placed on lane lines. The Contractor shall provide suitable spreading equipment to minimize the number of longitudinal joints. Overlays that occur at transverse joints shall be smoothed before the slurry seal mixture breaks, so that a uniform surface is obtained.
- (h) Production. The Contractor shall have the capability to average a minimum of 10,000 square yards of slurry seal application per working day.
- (i) Lines. Care shall be taken to insure straight lines. No runoff on these areas will be permitted. Lines at intersections shall be kept straight to provide a good appearance.
- (j) Handwork. Approved hand squeegees, with burlap drags, shall be used to spread slurry in areas not accessible to the slurry spreader box. Care shall be exercised in leaving no unsightly appearance from handwork.
- (k) Curing. Treated areas will be allowed to cure from four (4) to twenty-four (24) hours or until the treated pavement will not be damaged by traffic. The Contractor will protect the area for the full curing period with suitable barricades or markers. Areas which are damaged within 24 hours or prior to moving to a new map area shall be repaired at the Contractor's expense.
- (l) Storage of Equipment and Materials. Written authorization to use private property to store equipment and materials shall be obtained from the property owner and submitted prior to mobilization and use.

- (m) Cleanup. All material swept or blown onto the sidewalks, all trash, all discarded slurry seal material, or other refuse shall be collected on a daily basis, removed from the site and disposed of to a site approved by the Project Manager.

10. SLURRY SEAL SPECIFICATIONS

Slurry seal and its components shall conform to the requirements of Table 1 when tested in accordance with AASHTO, ASTM, and ISSA procedures.

**TABLE 1
SLURRY SEAL**

Test On Emulsion	Test Method	Requirements
Viscosity @ 77F, SFS sec.	AASHTO T59 / ASTM D244	20-100
Residue by distillation, weight %	AASHTO T59 / ASTM D244	60 Minimum
Sieve test	AASHTO T59 / ASTM D244	0.10 Maximum
Settlement, 24 hour, weight %	AASHTO T59 / ASTM D244	1 Maximum
Test On Residue		
Penetration @ 77F, 100 g, 5 sec.	AASHTO T49/ ASTM D2397	40-90
Solubility in trichloroethylene, %	ASTM D2042	97.5 Minimum
Ductility @ 77F, cm.	ASTM D113	40 Minimum
† Softening Point, F	AASHTO T53 / ASTM D36	126 Minimum
Test On Slurry Seal Mixture		
Residual Asphalt, % of dry weight of aggregate		6.5-12
System compatibility	ISSA T116	Pass
Mix time @ 77F	ASTM D3910 / ISSA T113	Controllable to 180 sec. Minimum
Consistency, flow	ASTM D3910 / ISSA T106	2-3 cm.
Set Time, minutes	ASTM D3910	30 Maximum
Wet Cohesion, 30 minutes	ISSA T139	‡ 12 kg*cm
Wet Cohesion, 60 minutes	ISSA T139	‡ 20 kg*cm
Wet Track Abrasion Loss	ASTM D3910 / ISSA T100	75 g./sq.ft. Max.
Wet Stripping	ISSA T114	90 Minimum

† Softening point tested only when polymer modified emulsion is specified.

‡ Cohesion values may be reported using “Mode of Rupture” evaluation detailed in ISSA T139.

11. MINERAL AGGREGATE SPECIFICATIONS

Sampling of the mineral aggregate and mineral filler shall conform to AASHTO T2 / ASTM D75 methods. All aggregates shall be from the same source. No field blending will be allowed.

The mineral aggregate shall meet the requirements of Table 2 when tested in accordance with AASHTO and ASTM methods.

**TABLE 2
MINERAL AGGREGATES**

Property	Test Method	Specification
Sand Equivalent	AASHTO T176 / ASTM D2419	45 Minimum
Soundness, %	AASHTO T104 / ASTM C88	15 Maximum (Na ₂ SO ₄)
Abrasion Resistance, %	AASHTO T96 / ASTM C131	35 Maximum *

* The abrasion test is to be performed on the aggregate before it is crushed.

The mineral aggregate including mineral filler shall conform to one of the following ISSA gradation specifications when tested in accordance with ASTM C117/AASHTO T11 and ASTM C136/AASHTO T27:

	Type I	Type II	Type III	
Sieve Size	Percent Passing	Percent Passing	Percent Passing	Stockpile Tolerance
3/8" (9.5 mm)	100	100	100	
#4 (4.75 mm)	100	90-100	70-90	+/- 5%
#8 (2.36 mm)	90-100	65-90	45-70	+/- 5%
#16 (1.18 mm)	65-90	45-70	28-50	+/- 5%
#30 (600 μ m)	40-65	30-50	19-34	+/- 5%
#50 (300 μ m)	25-42	18-30	12-25	+/- 4%
#100 (150 μ m)	15-30	10-21	7-18	+/- 3%
#200 (75 μ m)	10-20	5-15	5-15	+/- 2%

The percentage passing shall not vary from the high limit to the low limit on any two consecutive sieves.

12. Warranty

A warranty of Two (2) Years from date of application shall be required. Warranty is to include both product and workmanship on Type II Slurry. (Striping is excluded)

13. ITEMS OF WORK AND CONSTRUCTION DETAILS

Items of work to be performed in conformance with this specification and the construction details are:

a. Bid Item 5, Slurry Seal Type II

1. This item shall consist of materials, labor, equipment, and items required for performing the work under this contract.
2. Measurement: The quantity of emulsified asphalt slurry seal surface treatment to be measured for payment shall be the number of square feet completed and accepted by the Engineer.
3. Prior to spraying emulsion, Contractor will be required to cover all water valve boxes, sewer clean-outs, storm drain grates, steel plates, and sewer manhole lids with 1.8" masonite cut to fit the appropriate item. Also protect all concrete structures, curb, and gutter from being splattered during placement of the asphalt emulsion. Any emulsion sprayed on concrete sidewalks, curb, and gutter will be removed by the Contractor. All covers will be removed and disposed of upon completion of the project.
4. Payment for emulsified asphalt slurry seal surface treatment shall be made at the contract unit price per square foot. Such payment shall be full compensation for preparation of surface, furnishing, delivering, and applying the material for all labor, test sections, protection of facilities, cleanup, and all items necessary or incidental needed to complete the work as specified herein.

CONSTRUCTION SPECIFICATION

13. ROTOMILLING

1. SCOPE:

The work shall consist of the rotomilling the existing asphalt as shown on the drawings and as required by the specifications.

- A. Mill the existing bituminous surface at the location and to the depth specified in the plans.

2. MATERIALS:

- A. Dispose of all material at an approved disposal area.

3. EQUIPMENT:

- A. Use power-operated track propelled planing machine or grinder:
 - 1. Capable of milling to plan cross slope.
 - 2. Self-propelled with sufficient power, traction, and stability to maintain accurate depth of cut.
 - 3. Maximum of 5/8-inch between the cutting teeth on the mandrel.
- B. Use appropriate cleaning equipment capable of sweeping and picking up millings to clean up after milling operation.

4. PROCEDURE:

- A. Rotomill existing bituminous pavement surface to the width and depth shown on the plans to an accuracy of $\pm 3/8$ -inch of plan depth, measured from original surface to the top of the ridge.
 - 1. Maintain depth tolerance. Do not use skis or other profile grade control devices if the specified depth tolerance cannot be met with their use.
- B. Rotomill the area as shown on the drawings.

4. CLEANING AND REPAIR:

- A. Remove and clean all millings from the surface daily. Control dust created by the cutting action. Clean rotomilled surface after milling operation and prior to opening to traffic.
- B. Remove and replace, or repair damage caused by the Contractor's operation outside of the widths and depths shown in the plans. Repair at Contractor's expense.
- C. Dispose of the milled material in a manner approved by the Engineer.

5. ITEMS OF WORK AND CONSTRUCTION DETAILS:

Items of work to be performed in conformance with this specification and the construction details are:

a. Bid Item 6, Rotomill

- 1. This work shall consist of rotomilling the existing asphalt as shown on the drawings or staked in the field.
- 2. Measurement will be by the square foot.
- 3. Payment will be made at the contract unit price. Such payment will constitute full compensation for rotomilling the asphalt along with labor, material, equipment, and all other items necessary and incidental to the performance of the work.

CONSTRUCTION SPECIFICATION

21. EXCAVATION

1. SCOPE

The work shall consist of the excavation required by determining the specification and disposal of the excavated materials.

2. CLASSIFICATION

Excavation will be classified its common excavation for rock excavation in accordance with the following definitions were will be designated as a classified.

Common excavation shall be defined as the excavation of all materials that can be excavated, transported, and unloaded by the use of heavy ripping equipment and wheel tractor-scrapers with pusher tractors or that can be excavated and dumped into place or loaded onto hauling equipment by means of excavators having a rated capacity of one cubic yard and equipped with attachments (such as shovel, bucket, back hoe, drag line or clam shell) appropriate to the character of the materials and the site conditions.

Rock excavation shall be defined as the excavation of all head, compacted or cemented materials the accomplishment of which requires blasting or the use of excavators larger than defined for common excavation. The excavation and removal of isolated boulders or rock fragments larger than one cubic yard in volume encountered in materials other wise conforming to the definition of common excavation shall be classified as rock excavation.

Excavation will be classified according to the definitions by the engineer, based on his judgment of the character of the material and the site conditions.

The presence of isolated boulders or rock fragments larger than one cubic yard in size will not in itself be sufficient cause to change the classification of the surrounding material.

For the purpose of this classification, the following definitions shall apply:

Heavy ripping equipment shall be defined as a rear mounted, heavy duty, single tooth, ripping attachment mounted on a tractor having a power rating of 200-300 net horsepower (at the flight wheel).

Wheel tractor-scraper shall be defined as a self-loading (not elevating) and unloading scraper having a struck bowl capacity of 12-20 yards.

Pusher tractor shall be defined as a track type tractor having a power rating of 200-300 net horsepower (at the flywheel) equipped with appropriate attachments.

3. UNCLASSIFIED EXCAVATION

Items designated as "Unclassified Excavation" shall include all materials encountered regardless of their nature or the manner in which they are removed. When excavation is unclassified, none of the definitions or classifications stated in Section 12 of this specification shall apply.

4. BLASTING

The transportation, hauling, storage, and use of dynamite and other explosives shall be directed and supervised by a person of proven experience and ability in blasting operations.

5. USE OF EXCAVATED MATERIALS

Method 1

To the extent they are needed, all suitable materials from the specified excavations shall be used in the construction of required permanent earth fill or rock fill. The suitability of materials for specific purposes will be determined by the Engineer. The Contractor shall not waste or otherwise dispose of suitable excavated materials.

Method 2

Suitable materials from the specified excavations may be used in the construction of required earth fill or rock fill. The suitability of materials for specific purposes will be determined by the Engineer.

6. DISPOSAL OF WASTE MATERIALS

Method 1

All surplus or unsuitable excavated materials will be designated as waste and shall be disposed of at the location shown on the drawings.

Method 2

All surplus or unsuitable excavated materials will be designated as waste and shall be disposed of by the Contractor at sites of his own choosing away from the site of the work.

7. BRACING AND SHORING

Excavated surfaces too steep to be safe and stable if unsupported shall be supported as necessary to safeguard the work and workmen, to prevent sliding or settling of the adjacent ground, and to avoid damaging existing improvements. The width of the excavation shall

be increased if necessary space for sheeting, bracing, shoring, and other supporting installations. The Contractor shall furnish place and subsequently remove such supporting installations.

8. STRUCTURE AND TRENCH EXCAVATION

Structure or trench excavation shall be completed to the specified elevations and to sufficient length and width to include allowance for forms, bracing and supports, as necessary, before any concrete or earth fill is placed or any piles are driven within the limits of the excavation.

9. BORROW EXCAVATION

When the quantities or suitable materials obtained from specified excavations are insufficient to construct the specified fills, additional materials shall be obtained from the designated borrow areas. The extent and depth of borrow pits within the limits of the designated borrow areas shall be as directed by the Engineer.

Borrow pits shall be excavated and finally dressed in a manner to eliminate steep or unstable side slopes or other hazardous or unsightly conditions.

10. OVER EXCAVATION

Excavation in rock beyond the specified lines and grades shall be corrected by filling the resulting voids with portland cement concrete made of materials and mix proportions approved by the Engineer. Concrete that will be exposed to the atmosphere when construction is completed shall contain not less than 6 bags of cement per cubic yard of concrete. The concrete shall be placed and cured as specified by the Engineer. Over excavation in other material shall be backfilled and fine graded with granular material having less than 15% fines.

11. MEASUREMENT AND PAYMENT

For items of work for which specific unit prices are established in the contract, the volume of each type and class of excavation within the specified pay limits will be measured and computed to the nearest cubic yard by the method of average cross-sectional end areas. Regardless of quantities excavated, the measurement for payment will be made to the specified lines and grades directed by the Engineer to remove unsuitable material will be included, but only the extent the unsuitable conditions is not the result of the Contractor's operations.

Method 1

The pay limits shall be as designated on the drawings.

Method 2

The pay limits shall be defined as follows:

1. The upper limit shall be the original ground surface as it existed prior to the start of construction operations except that where excavations is performed within areas designated for previous excavation or fill the upper limit shall be modified ground surface resulting from the specified previous excavation or fill.
2. The lower and lateral limits shall be the neat lines and grades shown on the drawings.

Method 3

The pay limits shall be defined as follows:

1. The upper limit shall be the original ground surface as it existed prior to the start of construction operations except that where excavations is performed within areas designated for previous excavation or fill the upper limit shall be modified ground surface resulting from the specified previous excavation or fill.
2. The lower and lateral limits shall be the true surface of the completed excavation as authorized by the Engineer.

Method 4

The pay limits shall be defined as follows:

1. The upper limit shall be the original ground surface as it existed prior to the start of construction operations except that where excavations is performed within areas designated for previous excavation or fill the upper limit shall be modified ground surface resulting from the specified previous excavation or fill.
2. The lower limit shall be at the bottom surface of the proposed structure.
3. The lateral limits shall be 18-inches out side of the outside surfaces of the proposed structure or shall be vertical planes 18-inches outside of and parallel to the footings, whichever gives the larger pay quantity, except as provided in d, below.
4. For trapezoidal channel linings or similar structures th at are to be supported upon the sides of the excavation without intervening forms, the lateral limits shall be at the under side of the proposed lining or structure.
5. For the purpose of the definitions in b, c, and d, above, any specified bedding or drain fill directly beneath or beside the structure will be considered to be part of the structure.

12. ITEMS OF WORK AND CONSTRUCTION DETAILS

Items of work to be performed in accordance with this specification and the construction details thereof are as follows:

a. Bid Item 7, Excavation

1. This work shall consist of excavation necessary for the construction of the permanent works in accordance with the specifications and plans or as directed by the Engineer. The work shall include transporting and disposing of excavated material.
2. The excavation for the permanent works shall be finished to the lines, grades, and typical sections shown on the plans or as directed. Excavation operations shall be conducted so that material outside of the limits will not be disturbed, unless otherwise directed.
3. Excavation areas shall be maintained in such conditions that the work shall be well drained at all times, including periods of work suspension.
4. Disposal of asphalt, concrete, and rubbish shall be by the Contractor, at an approved landfill capable of receiving such material.
5. Contractor will not use excavated material to construct the permanent works. All material will be disposed of by the Contractor. Disposal area must be approved by the Engineer.
6. Contractor will be required to replace any irrigation lines or sprinklers encountered during construction of the permanent works.
7. Measurement and Payment: Measurement will be by the square foot and payment will be at the contract unit price. Such payment will constitute full compensation for all excavation, labor, materials, equipment, and all other items necessary and incidental to the completion of the permanent works.

CONSTRUCTION SPECIFICATION

23. EARTH FILL

1. **SCOPE**

The work shall consist of the construction of earth embankments and other earth fills required by the drawings and specifications.

2. **MATERIALS**

All fill materials shall be obtained from required excavations and designated borrow areas. The selection, blending, routing and disposition of materials in the various fills shall be subject to approval by the Engineer.

Fill materials shall contain no sod, brush, roots or other perishable materials. Rock particles larger than the maximum size specified for each type of fill shall be removed prior to compaction of the fill.

The type of material used in the various fills shall be as listed and described in the specifications and drawings.

3. **FOUNDATION PREPARATION**

Foundations for earth fill shall be stripped to remove vegetation and other unsuitable materials or shall be excavated as specified.

Except as otherwise specified, earth foundation surfaces shall be graded to remove surface irregularities and shall be scarified parallel to the axis of the fill or otherwise acceptably scored and loosened material shall be controlled as specified for the earth fill, and the surface materials of the foundation shall be compacted and bonded with the first layer of earth fill as specified for subsequent layers of earth fill.

Earth abutment surfaces shall be free of loose, uncompacted earth in excess of two inches in depth normal to the slope and shall be at such a moisture content that the earth fill can be compacted against them to effect a good bond between the fill and the abutments.

Rock foundation and abutment surfaces shall be cleared of all loose materials by hand or other effective means and shall be free of standing water when fill is placed upon them.

Occasional rock outcrops in earth foundations for earth fill, except in dams and other structures designed to restrain the movement of water, shall not require special treatment if they do not interfere with compaction of the foundation of initial layers of the fill or the bond between the foundation and the fill.

Foundation and abutment surfaces shall be not steeper than 1 horizontal to 1 vertical unless otherwise specified. Test pits or other cavities shall be filled with compacted earth fill conforming to the specifications for the earth fill to be placed upon foundation.

4. **PLACEMENT**

Fill shall not be placed until the required excavation and foundation preparation have been completed and the foundation has been inspected and approved by the Engineer. Fill shall not be placed upon a frozen surface, nor shall snow, ice, or frozen material be incorporated in the fill.

Fill shall be placed in approximately horizontal layers, The thickness of each layer before compaction shall not exceed the maximum thickness specified. Materials placed by dumping in piles or windows shall be spread uniformly to no more than the specified thickness before being compacted. Hand compacted fill, including fill compacted by manually directed power tampers, shall be placed in layers whose thickness before compaction does not exceed 4-inches.

Adjacent to structures, fill shall be placed in a manner which will prevent damage to the structures and will allow the structures to assure the loads from the fill gradually and uniformly. The height of the fill adjacent to a structure shall be increased at approximately the same rate on all sides of the structure.

Earth fill in dams, levees and other structures designed to restrain the movement of water shall be placed so as to meet the following additional requirements:

- a. The distribution of materials throughout each zone shall be essentially uniform, and the fill shall be free from lenses, pockets, streaks or layers of material differing substantially in texture or gradation from the surrounding material.
- b. If the surface of any layer becomes too hard and smooth for proper bond with the succeeding layer, it shall be scarified parallel to the axis of the fill to a depth of not less than 2 inches before the next layer is placed.
- c. The top surface of embankments shall be maintained approximately level during construction, except that a crown of cross-slope of not less than 2 percent shall be maintained to insure effective drainage, and except as otherwise specified for drain fill zones. If the drawings or specifications require or the Engineer directs that the fill be placed at a higher level in one part of an embankment than another, the top surface of each part shall be maintained as specified above.
- d. Dam embankments shall be constructed in continuous layers from abutment to abutment except where openings to facilitate construction or to allow the passage of

stream flow during construction is specifically authorized in the contract.

- e. Embankment built at different levels as described under c or d above shall be constructed so that the slope of the bonding surfaces between embankment to be placed is not steeper than 3 feet horizontal to 1 foot vertical. The bonding surface of the embankment in place shall be stripped of all loose material, and shall be scarified, moistened and recompacted when the new fill is placed against it as needed to insure a good bond with the new fill and to obtain the specified moisture content and density in the junction of the place and new fill.

5. **CONTROL OF MOISTURE CONTENT**

During placement and compaction of fill, the moisture content of the materials being placed shall be maintained within the specified range.

The application of water to the fill materials shall be accomplished at the borrow areas insofar as practicable. Water may be applied by sprinkling the materials after placement on the fill, if necessary. Uniform moisture distribution shall be obtained by dicing, blending or other approved methods prior to compaction of the layer.

Material that is too wet when deposited on the fill shall either be removed or be dried to the specified content prior to compaction.

If the top surface of the preceding layer of compacted fill or a foundation or abutment surface in the zone of contact with the fill becomes too dry to permit suitable bond it shall be scarified and moistened by sprinkling to an acceptable moisture content prior to placement of the next layer of fill.

6. **COMPACTION**

Earth fill shall be compacted according to the following requirements for the class of compaction specified:

Class A compaction. Each layer of fill shall be compacted as necessary to make the density of the fill matrix not less than the minimum density specified. The fill matrix is defined as the portion of the fill material finer than the maximum particle size used in the compaction test method specified.

Class B compaction. Each layer of fill shall be compacted as to a mass density not less than the minimum density specified.

Class C compaction. Each layer of fill shall be compacted by the specified number of passes of the type and weight of roller or other equipment specified or by an approved equivalent method. Each pass shall consist of at least one passage of the roller wheel or

drum over the entire surface of the layer.

Fill adjacent to structures shall be compacted a density equivalent to that of the surrounding fill by means of hand tamping if permitted by the Contracting Officer, or manually directed power tampers or plate vibrators. Heavy equipment shall not be operated within 2 feet of any structure. Vibrating rollers shall not be operated within 5 feet of any structure. Compaction by means of drop weights operating from a crane or hoist will not be permitted.

The passage of heavy equipment will not be allowed: (1) over cast-in-place conduits prior to 14 days after placement of the concrete; (2) over cradled precast conduits prior to 7 days after placement of the concrete cradle, or (3) over any type of conduit until the backfill has been placed above the top surface of the structure to a height equal to one-half the clear span width of the structure or pipe or 2 feet, whichever is greater.

Compacting of fill adjacent to structures shall not be started until the concrete has attained the strength specified in Specification No. 32, Concrete, for this purpose.

The strength will be determined by compression testing of test cylinders cast by the Engineer for this purpose and cured at the work site in the manner specified in ASTM Method C 31 for determining when a structure may be put into service.

When the required strength of the concrete is not specified as described above, compaction of fill adjacent to structures shall not be started until the following time intervals have elapsed after placement of the concrete.

<u>Structure</u>	<u>Time Interval</u>
Retaining walls and counterforts	14 days
Walls backfilled on both sides simultaneously	7 days
Conduits and spillway risers, cast-in- place (with inside forms in place)	7 days
Conduits and spillway risers, cast-in- place (inside forms removed)	14 days

<u>Structure</u>	<u>Time Interval</u>
Conduits, precast & cradled	2 days

Conduits, precast & bedded	1 day
Antiseep collars and cantilever outlet bents	3 days

7. **REMOVAL AND PLACEMENT OF DEFECTIVE FILL**

Fill placed at densities lower than the specified minimum density or at moisture contents outside the specified acceptable range of moisture content or otherwise not conforming to the requirements of the specifications shall be reworked to meet the requirements or removed and replaced by acceptable fill. The replacement fill and the foundation, abutment and fill surfaces upon which it is placed shall conform to all requirements of this specification for foundation preparation, approval, placement, moisture control and compaction.

8. **TESTING**

During the course of the work, the Contractor will perform such tests as are required to identify materials, to determine compaction characteristics, to determine content, and to determine density of fill in place. These tests performed by the Contractor will be used to verify that the fills conform to the requirements of the specifications.

Densities of fill requiring Class A compaction will be determined by the Engineer in accordance with ASTM Method D 1556 (or by equivalent methods), except that the volume and moist weight of included rock particles larger than those used in the compaction test method specified for the type of fill will be determined and deducted from the volume and moist weight of the total sample prior to computation of density. The density so computed will be used to determine the percent compaction of the fill matrix.

9. **MEASUREMENT AND PAYMENT**

For items of work for which specific unit prices are established in the contract, the volume of each type and compaction class of earth fill within the specified zone boundaries and pay limits will be measured and computed to the nearest cubic yard by the method of average cross-sectional end areas. Unless otherwise specified, no deduction in volume will be made for embedded conduits and appurtenances.

The pay limits shall be as defined below, with the further provision that earth fill required to fill voids resulting from over-excavation of the foundation, outside specified lines and grades, will be included in the measurement for payment only where such over-excavation is directed by the Engineer to remove unsuitable material and where the unsuitable condition is not a result of the Contractor's operations.

(Method 1) The pay limits shall be as designated on the drawings.

(Method 2) The pay limits shall be the measured surface of the foundation when approved for placement of the fill and the specified neat lines of the fill surface.

(Method 3) The pay limits shall be the measured surface of the foundation when approved for placement of the fill and the measured surface of the completed fill.

(Method 4) The pay limits shall be the specified pay limits for excavation and the specified neat lines of the fill surface.

(Method 5) The pay limit shall be the specified pay limits for excavation and the measured surface of the completed fill.

(Use Method 6 or 7 with all Methods 1 through 5)

(Method 6) Payment for each type and compaction class of earth fill will be made at the contract unit price for that type and compaction class of fill. Such payment will constitute full compensation for all labor, materials, equipment and all other items necessary and incidental to the performance of the work.

(Method 7) Payment for each type and compaction class of earth fill will be made at the contract unit price for that type and compaction class of fill. Such payment will constitute full compensation for all labor, materials, equipment and all other items necessary and incidental to the performance of the work, except furnishing, transportation, and applying water to the foundation and fill materials.

Water applied to the foundation and fill materials will be measured and payment will be made as specified in Construction Specification.

(Use with All Methods) Compensation for any item of work described in the contract but not listed in the bid schedule will be included in the payment for the item of work to which it is made subsidiary. Such items and the items to which they are made subsidiary are identified in Section 10 of this specification.

10. **ITEMS OF WORK AND CONSTRUCTION DETAILS**

Items of work to be performed in conformance with this specification and the construction details are:

a. **Bid Item 4, Untreated Base Course**

1. This work shall consist of providing, placing, watering, blading and compacting the untreated base course to the lines and grades, as shown on the drawings or staked in the field.

2. The dry mineral aggregate shall conform to the following 1 1/2-inch gradation:

1 1/2 - inch Gradation

<u>Sieve Size</u>	<u>% Passing Gradation Band</u>
1 1/2"	100
1"	90-100
3/4"	70-85
1/2"	65-80
3/8"	55-75
#4	40-65
#16	25-40
#200	7-11

Variation to the above Gradation Schedule must be approved in writing by the Engineer.

3. The base course gravel shall uniformly be mixed with water prior to compaction.
4. Compaction shall be by Method A. If placed on native ground, the earth foundation shall be moistened and compacted to acquire at least ninety-five percent (95%) of the maximum density as determined in accordance with AASHTO Designation T-99, method D.
5. The aggregate shall have a percentage wear not exceeding 50% when tested in accordance with ASSHTO designation T-96. Certification that the aggregate meets this wear test will be required of the Contractor prior to his placement of the base course.
6. The moisture content of the material at the time of compaction shall be between + 2% optimum and - 2% of optimum.
7. The Contractor shall select the source of material and submit certification the material meets these specifications to the Engineer for approval.
8. Measurement and Payment.
 - a. Measurement will be by the square foot. Payment will be at the contract unit price. Such payment will constitute full compensation for furnishing, transporting and installing the 1-inch untreated base course and all other items necessary and incidental to the

performance of the work.

b. Bid Item 9, Granular Borrow (3-inch Minus)

1. This item shall consist of furnishing and placing the borrow material required to complete the parking area to the lines and grades shown on the drawings or as directed by the Engineer.
2. Borrow will be supplied by the Contractor.
3. The moisture content of the material at the time of compaction shall be between +2% optimum and -2% of optimum.
4. Compaction shall be by Method A. Also, the earth foundation shall be moistened and compacted to acquire at least ninety-five percent (95%) of the maximum density as determined in accordance with AASHTO Designation T-99, Method D.
5. Soil Classification and gradation according to the following table:

Non plastic Granular 3-inch Borrow	
3 inch	100%
3/4 inch	60%
#4	30%
#200	15%

6. Measurement will be by the cubic yard. Payment shall at the contract unit price. Such payment will constitute full compensation for furnishing, transporting and installing granular borrow and all other items necessary and incidental to the performance of the work.

c. Bid Item 10, Granular Borrow Backfill (3-inch Minus)

1. This item shall consist of furnishing and placing the borrow material required to complete the parking area to the lines and grades shown on the drawings or as directed by the Engineer.
2. Borrow will be supplied by the Contractor.

3. The moisture content of the material at the time of compaction shall be between +2% optimum and -2% of optimum.
4. Compaction shall be by Method A. Also, the earth foundation shall be moistened and compacted to acquire at least ninety-five percent (95%) of the maximum density as determined in accordance with AASHTO Designation T-99, Method D.
5. Soil Classification and gradation according to the following table:

Non plastic Granular 3-inch Borrow	
3 inch	100%
3/4 inch	60%
#4	30%
#200	15%

6. Measurement will be by the cubic yard. Payment shall at the contract unit price. Such payment will constitute full compensation for furnishing, transporting and installing granular borrow and all other items necessary and incidental to the performance of the work.
- d. Item 11, Stabilization Fabric (Combigrid 30/30)
1. This item shall consist of furnishing and placing a geotextile (stabilization fabric) on the subgrade surface prior to placement of granular borrow.
 2. Stabilization Fabric: The Fabric will be Geogrid/nonwoven composite Combigrid 30/30 Q1 151 GRK3.

The fabric will be installed according to the manufacturer's recommendations.
 3. Measurement will be by the square yard of fabric installed. Payment will be at the contract unit price. Such payment will constitute full compensation for furnishing, transporting and installing the Combigrid, equipment, labor, materials, and all other items necessary and incidental to the performance of the work.

CONSTRUCTION SPECIFICATION

24. DRAIN FILL

1. **SCOPE**

The work shall consist of furnishing, placing and compacting drain fill required in the construction of structure drains and filters.

2. **MATERIALS**

(Method 1) Drains fill materials shall conform to the requirements of Section 8, Items of Work and Construction Details. At least 30 days prior to delivery of the materials to the site the Contractor shall inform the Contracting Officer in writing of the source from which he intends to obtain them. The Contractor shall provide the Engineer free access to the source for the purpose of obtaining samples for testing.

(Method 2) Drain fill materials shall be sand, gravel, or crushed stone or mixtures thereof obtained from the specified sources. They shall be selected as necessary to avoid the inclusion of organic matter, clay balls, excessive fine particles or other substances that would interfere with their free-draining properties.

3. **BASE PREPARATION**

Foundation surfaces and trenches shall be clean and free of organic matter, loose soil, foreign substances, and standing water when the drain fill is placed. Earth surfaces upon or against which drain fill will be placed shall not be scarified.

4. **PLACEMENT**

Drain fill shall not be placed until the subgrade has been inspected and approved by the Engineer. Drain fill shall not be placed over or around pipe or drain tile until the installation of the pipe or tile has been inspected and approved.

Drain fill shall be placed uniformly in layers not more than 12 inches deep before compaction. When compaction is accomplished by manually controlled equipment, the layers shall be not more than 8 inches deep. The material shall be placed in a manner to avoid segregation of particle sizes and to insure the continuity and integrity of all zones. No foreign materials shall be allowed to become intermixed with or otherwise contaminate the drain fill.

Traffic shall not be allowed to cross over drains at random. Equipment crossovers shall be maintained, and the number and location of such crossovers shall be established and approved prior to the beginning of drain fill placement. Each cross over shall be cleaned of

all contaminating materials and will be inspected and approved by the Engineer before additional drain fill is placed.

Any damage to the foundation surface or to the sides or bottoms of trenches occurring during placement of drain fill shall be repaired before drain fill placement is continued.

The upper surface of drain fill constructed concurrently with adjacent zones of earth fill shall be maintained at an elevation at least one foot above the upper surface of the adjacent fill.

Drain fill over or around pipe or drain tile shall be placed in a manner to avoid any displacement of the pipe or tile in line or grade.

5. **CONTROL OF MOISTURE**

The moisture content of drain fill materials shall be controlled as specified in Section 8. When the addition of water is required, it shall be applied in such a way as to avoid excessive wetting of adjacent earth fill. Except as specified in Section, control of the moisture content will not be required.

6. **COMPACTION**

Drain fill shall be compacted according to the following requirements for the class of compaction specified:

Class A Compaction. Each layer of drain fill shall be compacted to a relative density of not less than 70 percent as determined by ASTM Method D 2049-64T.

Class I Compaction. Each layer of drain fill shall be compacted by at least 2 passes, over the entire surface, of a steel-drum vibrating roller weighing not less than 5 tons and exerting a vertical vibrating force of not less than 20,000 pounds at least 1200 times per minute, or by an approved equivalent method.

Class II Compaction. Each layer of drain fill shall be compacted by one of the following methods or by an approved equivalent method:

- a. At least 2 passes, over the entire surface, of a pneumatic-tired roller exerting a pressure of not less than 75 pounds per square inch.
- b. At least 4 passes, over the entire surface, of the track of a crawler-type tractor weighing not less than 20 tons.
- c. Controlled movement of the hauling equipment so that the entire surface is traversed by not less than one tread track of the loaded equipment.

Class III Compaction. No compaction will be required beyond that resulting from the placing and spreading operations.

When compaction other than Class II compaction is specified materials placed in trenches or other locations inaccessible to heavy equipment shall be compacted by means of manually controlled pneumatic or vibrating tampers or by approved equivalent methods.

7. **MEASUREMENT AND PAYMENT**

For items of work for which specific unit prices are established in the contract, the volume of drain fill within the neat lines shown on the drawings or limits established by the Engineer will be measured and computed to the nearest cubic yard. Where the Engineer directs placement of drain fill outside the neat lines to replace unsuitable foundation material, the volume of such drain fill will be included, but only to the extent that the unsuitable condition is not a result of the Contractor's operations.

Payment for drain fill will be made at the contract unit price for each type of drain fill, complete in place. Except as otherwise specified in Section 8, such payment will constitute full compensation for all labor, materials, equipment and all other items necessary and incidental to the performance of the work.

Compensation for any item of work described in the contract but not listed in the bid schedule will be included in the payment for the item of work to which it is made subsidiary. Such items and the items to which they are made subsidiary are identified in Section 8 of this specification.

8. **ITEMS OF WORK AND CONSTRUCTION DETAIL**

Items of work to be performed in conformance with this specification and the construction details are:

a. **Bid Item 12, 1-inch Drain Rock**

1. This item shall consist of furnishing and placing the drain rock in pipe trenches and under concrete structures as shown on the drawings and as directed by the Engineer.
2. Method 1 of "materials" will apply. The drain fill shall conform to the gradation requirements of AASHTO M43, size #357. This requirement is as follows:

Size

% Passing

2 ½"	100
2"	95-100
1"	35-70
½"	10-30
#4	0-5

3. The source of rock will be approved by the Engineer and shall not contain any soft sandstone which will break down during construction.
4. Class III compaction will be required.
5. Measurement shall be by the cubic yard of material placed in the permanent works. Payment will be made at the contract unit price. Such payment will constitute full compensation for all labor, materials, equipment and all other items necessary and incidental to the performance of the work.

CONSTRUCTION SPECIFICATION

32. CONCRETE FOR MINOR STRUCTURES

1. **SCOPE**

The work will consist of furnishing, forming, placing, finishing and curing portland cement concrete as required to build the structure named in Section 24 of this Specification.

2. **MATERIALS**

Portland cement will conform to the requirements of ASTM Specification C-150 for the specified type.

Aggregates will conform to the requirements of ASTM Specification C-33 unless otherwise specified. The grading of coarse aggregates will be as specified in Section 24.

Water will be clean and free from injurious amounts of oil, salt, acid, alkali, organic matter or other deleterious substances.

Performed expansion joint filler will conform to the requirements of ASTM Specification D 1752.

Waterstops will conform to the requirements of the applicable ASTM specification for the specified kinds.

3. **CLASS OF CONCRETE**

Concrete for minor structure will be classified as follows:

<u>Class of Concrete</u>	<u>Maximum Water Content (gallons/bag)</u>	<u>Minimum Cement Content (bags/cu.yd.)</u>
4000	7	6

4. **AIR CONTENT AND CONSISTENCY**

Unless otherwise specified, the slump will be 2 to 4 inches. If air entrainment is specified, the air content by volume will be 5 to 8 percent of the volume of the concrete. When specified or when directed by the Engineer, a water-reducing, set-retarding admixture approved by the Engineer will be used.

5. **DESIGN OF THE CONCRETE MIX**

The proportions of the aggregates will be such as to produce a concrete mixture that will work readily into the corners and angles of the forms and around reinforcement when consolidated, but will not segregate or exude free water during consolidation.

Prior to placement of concrete, the Contractor will furnish the Engineer, for approval, a statement of the materials and mix proportions (including admixtures, if any) he intends to use. The statement will include evidence satisfactory to the Engineer that the materials and proportions will produce concrete conforming to this specification. The materials and proportions so stated will constitute the "job mix." After a job mix has been approved, neither the source, character or grading of the aggregates nor the type or brand of cement or admixture will be changed without prior notice to the Engineer. If such changes are necessary, no concrete containing such new or altered materials will be placed until the Engineer has approved a revised job mix.

6. **INSPECTION AND TESTING**

The Engineer will have free entry to the plant and equipment furnishing concrete under the contract. Proper facilities will be provided for the Engineer to inspect materials, equipment and processes and to obtain samples of the concrete. All tests and inspections will be conducted so as not to interfere unnecessarily with manufacture and delivery of the concrete.

7. **HANDLING AND MEASUREMENT OF MATERIALS**

Materials will be stockpiled and batched by methods that will prevent segregation or contamination of aggregates and insure accurate proportioning of the ingredients of the mix.

Cement will be measured by weight or in bags of 94 pounds each. When cement is measured in bags, no fraction of a bag will be used unless weighed.

Aggregates will be measured by weight. Mix proportions will be based on saturated, surface-dry weights. The batch weight of each aggregate will be the required saturated, surface-dry weight plus the weight of surface moisture it contains.

Water will be measured, by volume or by weight, to an accuracy within one percent of the total quantity of water required for the batch.

Admixtures will be measured within a limit of accuracy of three percent.

8. **MIXERS AND MIXING**

Concrete will be uniform and thoroughly mixed when delivered to the work. Variations in slump of more than 1 inch within a batch will be considered evidence of inadequate mixing and will be corrected by increasing mixing time or other means.

For stationary mixers, the mixing time after all cement and aggregates are in the mixer drum will not be less than 1 ½ minutes. When concrete is mixed in a truck mixer, the number of revolutions of the drum or blades at mixing speed will be not less than 70 nor more than 100

No mixing water in excess of the amount called for by the job mix will be added to the concrete during mixing or hauling or after arrival at the delivery point.

9. **FORMS**

Forms will be of wood, plywood, steel or other approved material and will be mortar tight. The forms and associated false work will be substantial and unyielding and will be constructed so that the finished concrete will conform to the specified dimensions and contours. Form surfaces will be smooth and free from holes, dents, sags or other irregularities. Forms will be coated with a nonstaining form oil before being set into place.

Metal ties or anchorages within the forms will be equipped with cones, she-bolts or other devices that permit their removal to a depth of at least one inch without injury to the concrete. Ties designed to break off below the surface of the concrete will not be used without cones.

All edges that will be exposed to view when the structure is completed will be chamfered, unless finished with molding tools as specified in Section 18.

10. **PREPARATION OF FORMS AND SUBGRADE**

Prior to placement of concrete the forms and subgrade will be free of chips, sawdust debris, water, ice, snow, extraneous oil, mortar, or other harmful substances or coatings.

Any oil on the reinforcing steel or other surfaces required to be bonded to the concrete will be removed. Rock surfaces will be cleaned by air-water cutting, wet sandblasting or wire brush scrubbing, as necessary, and will be wetted immediately prior to placement of concrete. Earth surfaces will be firm and damp. Placement of concrete on mud, dried earth or uncompacted fill frozen subgrade will not be permitted.

Unless otherwise specified, when concrete is to be placed over drain fill, the contact surface of the drain fill will be covered with a layer of asphalt-impregnated building paper or polyvinyl sheeting prior to placement of the concrete. Forms for weepholes will extend through this layer into the drain fill.

Items to be embedded in the concrete will be positioned accurately and anchored firmly.

Weepholes in walls or slabs will be formed with nonferrous materials.

11. **CONVEYING**

Concrete will be delivered to the site and discharged into the forms within 1 ½ hours after the introduction of the cement to the aggregates. In hot weather or under conditions contributing to quick stiffening of the concrete, the time between the introduction of the cement to the aggregates and discharge will not exceed 45 minutes. The Engineer may allow a longer time, provided the setting time of the concrete is increased a corresponding amount by the addition of an approved set-retarding admixture. In any case, concrete will be conveyed from the mixer to the forms as rapidly as practicable by methods that will prevent segregation of the aggregates or loss of mortar. Concrete will not be dropped more than five feet vertically unless suitable equipment is used to prevent segregation.

12. **PLACING**

Concrete will not be placed until the subgrade, forms and steel reinforcement have been inspected and approved. No concrete will be placed except in the presence of the Engineer. The Contractor will give reasonable notice to the Engineer each time he intends to place concrete. Such notice will be far enough in advance to give the Engineer adequate time to inspect the subgrade, forms, steel reinforcement and other preparations for compliance with the specifications before concrete is delivered for placing.

The concrete will be deposited as closely as possible to its final position in the forms and will be worked into the corners and angles of the forms and around all reinforcement and embedded items in a manner to prevent segregation of aggregates or excessive laitance. Unless otherwise specified, slab concrete will be placed to design thickness in one continuous layer. Formed concrete will be placed in horizontal layers not more than 20 inches thick. Hoppers and chutes, pipes or “elephant trunks” will be used as necessary to prevent splashing of mortar on the forms and reinforcing steel above the layer being placed.

Immediately after the concrete is placed in the forms, it will be consolidated by spading, hand tamping or vibration as necessary to insure smooth surfaces and dense concrete. Each layer will be consolidated to insure monolithic bond with the preceding layer. If the surface of a layer of concrete in place sets to the degree that it will not flow and merge with the succeeding layer when spaded or vibrated, the Contractor will discontinue placing concrete and will make a construction joint according to the procedure specified in Section 13.

If placing is discontinued when an incomplete horizontal layer is in place, the unfinished end of the layer will be formed by a vertical bulkhead.

13. **CONSTRUCTION JOINTS**

Construction joints will be made at the location shown on the drawings. If construction joints are needed which are not shown on the drawings, they will be placed in locations approved by the Engineer.

Where a feather edge would be produced at a construction joint, as in the top surface of a sloping wall, an insert form will be used so that the resulting edge thickness on either side of the joint is not less than 6 inches.

In walls and columns, as each lift is completed, the top surfaces will be immediately and carefully protected from any condition that might adversely affect the hardening of the concrete.

Steel tying and form construction adjacent to concrete in place will not be started until the concrete has cured at least 12 hours. Before new concrete is deposited on or against concrete that has hardened, the forms will be retightened. New concrete will not be placed until the hardened concrete has cured at least 12 hours.

Surfaces of construction joints will be cleaned of all unsatisfactory concrete, laitance, coating or debris by washing and scrubbing with a wire brush or wire broom or by other means approved by the Engineer. The surfaces will be kept moist for at least one hour prior to placement of the new concrete.

14. **EXPANSION AND CONTRACTION JOINTS**

Expansion and contraction joints will be made only at locations shown on the drawings.

Exposed concrete edges and expansion and contraction joints will be carefully tooled or chamfered, and the joints will be free of mortar and concrete. Joint filler will be left exposed for its full length with clean and true edges.

Preformed expansion joint filler will be held firmly in the correct position as the concrete is placed.

When open joints are specified, they will be constructed by insertion and subsequent removal of a wooden strip, metal plate or other suitable template in such a manner that the corners of the concrete will not be chipped or broken. The edges of open joints will be finished with an edging tool prior to removal of the joint strips.

15. **WATERSTOPS**

Waterstops will be held firmly in the correct position as the concrete is placed. Joints in the metal waterstops will be soldered, brazed or welded. Joints in rubber or plastic waterstops will be cemented, welded or vulcanized as recommended by the Manufacturer.

16. **REMOVAL OF FORMS**

Forms will not be removed without the approval of the Engineer. Forms will be removed in such a way as to prevent damage to the concrete. Supports will be removed in a manner that will permit the concrete to take the stresses due to its own weight uniformly and gradually.

17. **FINISHING FORMED SURFACES**

Immediately after the removal of the forms:

- a. All fins and irregular projections will be removed from exposed surfaces.
- b. On all surfaces, the holes produced by the removal of form ties, cone-bolts, and she-bolts, will be cleaned, wetted and filled with a dry-pack mortar consisting of one part portland cement, three parts sand that will pass a No. 16 sieve, and water just sufficient to produce a consistency such that the filling is at the point of becoming rubbery when the material is solidly packed.

18. **FINISHING UNFORMED SURFACES**

All exposed surfaces of the concrete will be accurately screened to grade and then wood float finished, unless specified otherwise.

Excessive floating or troweling of surfaces while the concrete is soft will not be permitted.

The addition of dry cement or water to the surface of the screened concrete to expedite finishing will not be allowed.

Joints and edges on unformed surfaces that will be exposed to view will be chamfered or finished with molding tools.

19. **CURING**

Concrete will be prevented from drying for a curing period of at least 7 days after it is placed. Exposed surfaces will be kept continuously moist for the entire period, or until

curing compound is applied as specified below. Moisture will be maintained by sprinkling, flooding, or fog spraying or by covering with continuously moistened canvas, cloth mats, straw, sand or approved material. Wood forms (except plywood) left in place during the curing period will be kept wet. Formed surfaces will be thoroughly wetted immediately after forms are removed and will be kept wet until patching and repairs are completed. Water or covering will be applied in such a way that the concrete surface is not eroded or otherwise damaged.

Concrete, except at construction joints, may be coated with an approved curing compound in lieu of continued application of moisture. The compound will be sprayed on the moist concrete surfaces as soon as free water has disappeared, but will not be applied to any; surface until patching, repairs and finishing of that surface are completed. The compound will be applied at a uniform rate of not less than one gallon per 150 square feet of surface and will form a continuous adherent membrane over the entire surface. Curing compound will not be applied to surfaces requiring bond to subsequently placed concrete, such as construction joints, shear plates, reinforcing steel and other embedded items. If the membrane is damaged during the curing period, the damaged area will be re-sprayed at the rate of application specified above.

20. **REMOVAL OR REPAIR**

When concrete is honeycombed, damaged or otherwise defective, the Contractor will remove and replace the structure or structural member containing the defective concrete or, where feasible, correct or repair the defective parts. The Engineer will determine the required extent of removal, replacement or repair.

Prior to starting repair work the Contractor will obtain the Engineer's approval of his plan for effecting the repair. The Contractor will perform all repair work in the presence of the Engineer.

21. **CONCRETE IN COLD WEATHER**

Concrete will not be mixed nor placed when the daily minimum atmospheric temperature is less than 40° F unless facilities are provided to prevent the concrete from freezing. The use of accelerators or antifreeze compounds will not be allowed.

22. **CONCRETE IN HOT WEATHER**

The Contractor will apply effective means to maintain the temperature of the concrete below 90° F during mixing, conveying and placing.

23. **MEASUREMENT AND PAYMENT**

For items of work for which specific unit prices are established in the contract, concrete will be measured to the neat lines shown on the drawings and the volume of the concrete will be computed to the nearest 0.1 cubic yard. Measurement of concrete placed against the sides of an excavation without the use of intervening forms will be made only to the neat lines or pay limits shown on the drawings. No deduction in volume will be made for chamfers, rounded or beveled edges or for any void or embedded item that is less than 3 cubic feet in volume.

Payment for each item of concrete for minor structures will be made at the contract unit price or the contract lump sum, whichever is applicable, for that item. Such payment will constitute full compensation for all labor, materials, equipment, transportation, tools, forms, false work, bracing and all other items necessary and incidental to the completion of the work, except items listed for payment elsewhere in the contract.

Compensation for any item of work described in the contract but not listed in the bid schedule will be included in the payment for the item of work to which it is made subsidiary. Such items and the items to which they are made subsidiary are identified in Section 24 of this specification.

24. **ITEMS OF WORK AND CONSTRUCTION DETAILS**

Items of work to be performed in conformance with this specification and the construction details include:

a. Bid Item 13, Dry Sump

1. These items shall consist of furnishing and installing the required concrete, manhole, collar, and ring as shown on the drawings.
2. All concrete shall be manufactured with Type V cement, and in accordance with ASTM C-75.
3. The dry sump shall be equipped with steps.
4. Covers and frames shall be of cast iron and shall conform to the details shown on the drawings.
5. Finished grade of the sump will be flush with finished road grade or as shown on the plans, or as directed.
6. Channels made in the base of manhole shall conform accurately to the sewer grade and shall be brought together smoothly with well rounded junctions. All concrete surfaces shall be smoothly finished and warped evenly with slopes and drain.

7. Backfill shall be compacted around the manholes. Drain rock will be required to a depth of 2 ½ feet below the manhole where ground water exists and 6 inches if under dry conditions. The backfill shall be compacted to at least 95% of the maximum density obtained in compaction test of the trench backfill material performed by AASHTO- T-99. The cost of drain rock will be compensated in Bid Item #10, '1-inch Drain Rock'.
8. Connection will be made with existing sewer mains that are shown on the drawings, troughs will be placed to accommodate the existing sewer lines. Plugging of the existing line will be required. The existing lines will be grouted to provide a water tight seal. The existing lines will be re-graded to conform with the elevation of the new manhole.
9. Dry Sump will be constructed as shown on the drawings. Each sump will come pre-drilled and booted to accept the pipe in the field. In the tie in Contractor will be required to grout the pipe connection, the connection will be water tight.
10. Measurement shall be based upon the number of dry sumps actually installed or reconstructed according to these specifications. Payment will be made according to the contract unit price. Such payment will constitute full compensation for all labor, materials (including excavations and backfill), equipment, transportation and all other items necessary and incidental to the completion of the work.

b. Bid Item 14, Concrete Curb Block

1. This item will consist of furnishing and placing precast concrete curb blocks, along with labor, equipment, and materials necessary to install the blocks as shown on the drawings,.
2. Curb block submittals must be approved by the Engineer.
3. Measurement will be made by the number of curb blocks installed. Payment will be made at the contract unit price. Such payment will constitute full compensation for all labor, materials, equipment, transportation, tools, and all other items necessary or incidental to the completion of the work.

CONSTRUCTION SPECIFICATIONS

49. SEWER PIPE CONDUITS

1. **SCOPE**

The work shall consist of furnishing and installing sewer pipe, and the necessary fittings as shown on the drawings.

2. **MATERIALS**

Poly Vinyl-Chloride (PVC) Sewer Pipe. Pipe, special sections and fittings shall conform to the requirements of ASTM Specification D-3034. The minimum standard dimension ratio (SDR) shall be 35.

3. **LAYING AND BEDDING**

Pipe shall be laid to the line and grade shown on the drawings. Pipe shall be laid with the bell or groove at the upstream end of each section. The pipe shall be firmly and uniformly bedded throughout its entire length to the depth and in the manner specified on the drawings. The pipe shall be loaded sufficiently during backfilling around the sides to prevent its being lifted from the bedding.

4. **JOINTS**

Pipe joints shall conform to the details shown on the drawings and to the requirements of Section 5 and 6 of this specification applicable to the type of joint specified. Except where unsealed joints are indicated, pipe joints shall be sound and watertight at the pressure specified.

5. **JOINING BELL AND SPIGOT PIPE**

a. **Rubber Gasket, Joint, Pressure Pipe**

Just before the joint is connected, the connecting surfaces of the spigot and the bell or coupling band, sleeve or collar shall be thoroughly cleaned and dried, and the rubber gasket and the inside surface of the bell or coupling band, sleeve or collar shall be lubricated with a light film of soft vegetable soap compound (flax soap). The rubber gasket shall be stretched uniformly as it is placed in the spigot groove to insure a uniform volume of rubber around the circumference of the pipe.

(Method 1) The joint shall be connected by means of pulling or jacking force so

applied to the pipe that the spigot enters squarely into the bell.

(Method 2) The joint shall be connected in accordance with the manufacturer's recommendations.

(Use with Either Method) When the spigot has been seated to within ½ inch of its final position, the position of the gasket in the joint shall be checked around the entire circumference of the pipe by means of metal feeler gage. In any case where the gasket is found to be displaced, the joint shall be disengaged and properly reconnected. After the position of the gasket has been checked, the spigot shall be completely pulled into the bell and the section of the pipe shall be adjusted to line and grade.

b. Solvent Weld Joints.

The pipe shall be joined in accordance with the manufacturer's recommendations. The solvent cement shall conform to ASTM Designation D-2235.

c. Unsealed Joints.

When unsealed joints are specified, they shall conform to the details shown on the drawings.

6. **TRENCH CONSTRUCTION**

The trench shall be excavated to the required alignment, depth, and width and in conformance with all federal, state and local regulations for the protection of the workmen.

Discharge from any trench dewatering pumps shall be conducted to natural drainage channels, or other approved sites.

Excavated material shall be placed in a manner that will not obstruct the work nor endanger the workmen, obstruct sidewalks, driveways, or other structures and shall be done in compliance with federal, state, or local regulations.

Removal of pavement and road surfaces shall be a part of trench excavation and the amount removed shall depend upon the width of trench required for installation of the pipe and the dimensions of area required for installation of manholes, service connections, or other structures. A pavement cutter shall be used to ensure breakage of pavement along straight lines.

When rock is encountered in the excavation, it shall be removed to provide a clearance of at

least 6 inches below and on each side of all pipe. When excavation is completed, a bed of sand, screened stone, or earth that is free from stones, large clods, or frozen earth, shall be placed on the bottom of the trench to the required depths, leveled, and tamped.

These clearances and bedding procedures shall also be observed for pieces of concrete or masonry and other debris or subterranean structures, such as masonry walls, or foundations that may be encountered during excavation.

In all cases, the specified clearances shall be maintained between the bottom of all pipe and appurtenances and any part, projection, or point of rock, boulder, or stones of sufficient size and placement which, in the opinion of the Engineer, could cause a fulcrum point.

Trees, shrubs, fences, and all other property and surface structures shall be protected during construction unless their removal is shown in the plans and specification or approved by the Engineer.

Temporary support, adequate protection, and maintenance of all underground and surface structures, water lines, utility lines, drains, sewers, and other obstructions encountered in the progress of the work shall be furnished by the Contractor.

All properties that have been disturbed shall be restored as nearly as practical to their original condition.

When the subgrade is found to be unstable or to include ashes, cinders, refuse, organic materials, or other unsuitable material, such material shall be removed, to depths as shown on the drawings, or to the depth ordered by the Engineer and replaced under the direction of the Engineer with clean, stable backfill material as shown on the drawings. The bedding shall be consolidated and leveled in order that the pipe may be installed in accordance with specifications.

Appropriate traffic control devices shall be provided in accordance with federal, state, or local regulations to regulate, warn and guide traffic at the work site.

7. **PIPE INSTALLATION**

Proper implements, tools and facilities shall be provided and used for the safe and convenient performance of the work. All pipe, fittings, and manholes shall be lowered carefully into the trench in such a manner as to prevent damage to materials and protective coatings and linings. The trench shall be dewatered prior to the installation of the pipe.

a. **Examination of Material**

All pipe, fittings, manholes, and other appurtenances shall be examined carefully for

damage and other defects immediately before installation. Defective materials shall be marked and held for inspection by the Engineer, who may prescribe corrective repairs or reject the materials.

b. Pipe Cleanliness

Foreign material shall be prevented from entering the pipe while it is being placed in the trench. During laying operations, no debris, tools, clothing, or other materials shall be placed in the pipe.

c. Pipe Placement

As each length of pipe is placed in the trench, the joint shall be assembled and the pipe brought to correct line and grade. The pipe shall be secured in place with approved backfill material.

d. Pipe Plugs

At times when pipe laying is not in progress, the open ends of pipe shall be closed by a watertight plug or other means approved by the Engineer. When practical, the plug shall remain in place until the trench is pumped completely dry. Care must be taken to prevent pipe flotation should the trench fill with water.

8. **PRESSURE TESTING**

Air Testing

The procedure is as follows:

Both ends of the section to be tested will be plugged with air-tight plugs and braced adequately to prevent slippage and blowout. One plug shall have an inlet tap or other provision for connecting an air hose.

The air supply hose, connecting between the air compressor and plug, shall have a throttling valve for control. The low pressure side of the throttling valve shall have a tee for a monitoring pressure gauge protected by a gauge cock. This cock is kept closed except when pressure loss is being timed.

Air shall be applied slowly to the pipeline until the pressure reaches 4.0 and 3.5 psi for at least two minutes. During this time, the plugs shall be checked with soap solution to detect any plug leakage.

The air supply is then disconnected. When the pressure reaches exactly 3.5 psi, a stop watch is started and the time recorded for the pressure to drop shall be rate of 0.0030 vfm per

square foot of the inner pipe surface under test, whichever rate gives the least time. Should the time of pressure drop between 3.5 and 2.5 psi be less than the allowable specified time, the Contractor shall make the necessary leakage repairs and repeat the air test.

TABLE 1

Specification Time Required for A 1.0 PSI Pressure Drop
For Size and Length of Pipe Indicated for Q = 0.0014

1 Pipe Dia. (in.)	2 Min. Time (min. sec)	3 Length for Min. Time (ft.)	4 Time for Longer Length (sec.)	Specification Time for Length (L) Shown (min: sec)						
				<u>100ft</u>	<u>150ft</u>	<u>200ft</u>	<u>250ft</u>	<u>300ft</u>	<u>350ft</u>	<u>400ft</u>
8	7:34	298	1.520L	7:34	7:34	7:34	7:34	7:34	8:52	10:09
10	9:26	239	2.374L	9:26	9:26	9:26	9:53	11:52	13:51	15:49
12	11:20	199	3.418L	11:20	11:20	11:24	14:15	17:05	19:55	22:47

9. RESTORATION OF EXISTING FACILITIES

Any existing facilities which fall in the lines of the work such as curbs, gutters, sidewalks, driveways, street pavement, bituminous or concrete, shall be removed and restored in kind by the Contractor, unless otherwise directed, in accordance with the specification contained herein governing the various type of services involved.

a. Cutting and Removing

The pavements, sidewalks, curb, gutter, driveway, etc., shall be cut vertically along the lines forming the trench in such a manner as not to damage the adjoining pavement. The portion to be removed shall be broken up in a manner that will not cause damage to the pavement outside the limits of the trench, however, any pavement damaged by the Contractor's operations outside the limits of the trench shall be removed immediately from the site of the work.

b. Restoration of the Existing Pavement

The Contractor shall replace any pavement removed or damaged with the same type and depth of pavement as that which is adjoining, including gravel base material.

The Contractor shall provide temporary gravel surfaces in good condition within one day after backfill over the pipe has been placed and shall complete repairs within thirty days from the date of notification to proceed with the restoration of the surface over any portion of the trench. The gravel shall be placed deep enough to provide a minimum of six inches above the bottom of the bituminous or concrete surface. The temporary gravel surface shall be maintained until the final surface is placed by blading, sprinkling, rolling, adding gravel, etc., to maintain a safe uniform surface satisfactory to the Engineer.

Upon completion of all lateral service connections, miscellaneous structures and all required test, the Contractor shall restore the final surface to all and any part of the work. The Contractor shall remove the temporary gravel surface to the bottom of the bituminous or concrete or asphalt surface. The remaining gravel shall be used for sub-base. The Contractor shall then provide a surface of the same type and depth as the adjoining pavement. Restoration shall be substantially to the same condition as prior to the Contractor's undertaking of the work.

c. Restoration of Concrete Surfaces

The sub-base shall be sprinkled with water just prior to placing the concrete. Concrete shall be sprinkled just prior to placing the concrete. Concrete shall be Class 3,000 as specified in Construction Specification 31, Concrete. Joints and surfaces shall be made to match the original surfaces. The forms may be of steel or selected wood, free from warps, bends, or other deformations. Wood forms shall be at least two inches thick and of the depth required and shall be surfaced on the side facing the concrete and on the top edge. The forms shall be held firmly in place with stakes and shall be true to line and grade. Hand methods of strike off and consolidation will be permitted. The surface of curb and gutter, driveways and sidewalks shall be finished with a wood or mag float followed by broom finish. The thickness of the concrete shall be equal to the adjacent concrete but in no case less than four inches thick.

10. **MEASUREMENT AND PAYMENT**

(Method 1)

For items of work for which specific unit prices are established in the contract, the quantity of each kind, size and class of pipe or tile will be determined to the nearest foot by measurement of the laid length along the invert centerline of the conduit. Payment for each kind, size and class of pipe or tile will be made at the contract unit price for that kind, size and class. Such payment will constitute full compensation for furnishing, transporting and installing the pipe or tile complete in place.

(Method 2)

For items of work for which specific unit prices are established in the contract, the quantity of each kind, size and class of pipe or tile will be determined as the sum of the nominal laying lengths of the sections used. Payment for each kind, size and class of pipe or tile will be made at the contract unit price for that kind, size and class. Such payment will constitute full compensation for furnishing, transporting and installing the pipe or tile complete in place.

(Use with Either Method)

Compensation for any item or work described in the contract but not listed in the bid schedule will be included in the payment for the item of work to which it is made subsidiary. Such items and the items to which they are made subsidiary are identified in Section 11 of these specifications.

11. **ITEMS OF WORK AND CONSTRUCTION DETAILS**

Items of work to be performed in conformance with this specification and construction details are:

- a. **Bid Item 15, 6-inch Diameter PVC Sewer Pipe, D-3034**
 1. This item shall consist of furnishing and installing the 6-inch diameter sewer pipe complete as shown on the drawings, along with all related structures and fixtures as shown on the drawings.
 2. All sewer mains will be PVC sewer pipe, manufactured in accordance with the requirements of ASTM D-3034.
 3. The typical section as shown on the drawing is a suggested method only, the Contractor will determine his method for excavating and maintaining pipe grade, and submit the proposal to the Engineer for approval prior to installation. Laser pipe control will be required.
 4. All pipe shall be laid in the dry. The Contractor shall be responsible for dewatering the trench prior to the pipe installation.
 5. The pipe shall be connected in accordance with Method 1.
 6. Pressure testing by air will be required.
 7. Trench box will be required for trench excavation.
 8. Drain rock required to stabilize pipe as shown on the typical drawings will be

paid for under Bid Item 12.

9. The 6-inch sewer pipe, connection to the public main sewer line, and all other items necessary to complete then sewer service will be paid for under this bid item.
10. Measurement and payment shall be by Method 1. Compensation for the required sewer trench excavation, furnishing and installation of PVC sewer pipe, the placement of trench backfill, and other improvements and the necessary fixtures as shown on the drawings shall be included in this bid item.

b. Bid Item 16, 2-way Sewer Cleanout

1. This item shall consist of furnishing and installing the 2-way sewer cleanout complete as shown on the drawings, along with all related structures and fixtures as shown on the drawings.
2. A clean out will be provided as shown. It will consist of a sweep wye connection with a riser pipe and cap, flush with the surface.
3. Measurement will be made by the cleanouts installed complete in place. Payment will be made at the contract unit price. Such payment will constitute full compensation for labor, material, equipment, and all other items necessary and incidental to the performance of the work.

CONSTRUCTION SPECIFICATION

93. PAVEMENT MARKING PAINT

1. **SCOPE**

The work shall consist of furnishing and applying ready mixed traffic paint to asphaltic or concrete pavement.

2. **MATERIALS**

Furnish VOC Compliant Solvent Based or Acrylic Water Based Pavement marking paint meeting Federal Specification TTP-115 F for Low Volatile Organic Compounds (VOC) of 1.25 lbs/gal.

Apply to asphaltic or concrete pavement as edge lines, center lines, broken lines, guide lines, symbols and other related markings.

Remove pavement markings.

REFERENCES

1. AASHTO M247: Glass Beads Used in Traffic Paint.
2. ASTM D 562: Consistency of Paints Measuring Krebs Unit (KU) Viscosity Using the Stormer-Type Viscometer.
3. ASTM D 711: No-Pick-Up Time of Traffic Paint.
4. ASTM D 2205: Selection of Tests for Traffic Paints.
5. ASTM D 2743: Uniformity of Traffic Paint Vehicle Solids by Spectroscopy and Gas Chromatography.
6. ASTM D 3723: Pigment Content of Water-Emulsion Paints.
7. ASTM D 3960: Determining Volatile Organic Compound (VOC) Content of Paints and Related Coatings.
8. ASTM D 4451: Pigment Content of Paints
9. ASTM D 5381: S-Ray Fluorescence (XRF) Spectroscopy of Pigments and and

Extenders.

10. Federal Standards 595B, 37875, 33538, and 11105.

ACCEPTANCE

1. Repaint any line or symbol failing to meet bead adherence and dimensional requirements.
2. Repaint any line or symbol failing to meet the minimum application requirements for paint or beads. (Road Only)

PAINT

1. Choose an approved pavement marking paint UDOT’s “Accepted Products Listing”. Follow Federal Standards 595B, 37875, 33538, and 11105. Meet the following requirements for VOC Compliant Solvent Based Paint or Acrylic Water Based Paint:

CIELAB (L*a*b*) D65/10°		
White	Yellow	Red
L* 91.9 to 95.6	L* 70.0 to 72.7	L* 31.4 to 33.4
a* -1.8 to -2.1	a* 22.5 to 24.8	a* 51.6 to 52.6
b* 3.8 to 2.2	b* 89.7 to 73.9	b* 34.1 to 35.1

- a. No-track time: Not more than 5 minutes when tested according to ASTM D 711.
- b. Volatile Organic Compounds Content: Less than 1.25 lbs/gal ASTM D 3960.
- c. Free of lead, chromium, or other related heavy metals ASTM D 5381.
- d. Pigment: Percent by weight: Acrylic Water Based minimum of 62.0 ± 2.0 VOC Compliant Solvent minimum of 52.0. ASTM D 3723.
- e. Total Solids: Percent by weight: Acrylic Water Based minimum of 77.0 VOC Compliant Solvent minimum of 70.0 ASTM D 2205.
- f. Acrylic water based paint must contain a minimum of 40 percent, by weight, 100 percent acrylic cross-linkable emulsion as determined by infrared analysis and other chemical analysis available to UDOT. ASTM D 2205 and UDOT Manual of Instruction Section 996.

- g. VOC compliant solvent based paint must contain 37.5 percent, by weight, copolymer alkyd-resin ASTM D 2205.
- h. ASTM D 562, ASTM D 2743, ASTM D 4451 and ASTM D 5381: Tests used to verify paint samples meet “Accepted Products Listing.”

GLASS SPHERE (BEADS) USED IN PAVEMENT MARKING PAINT

- 1. Specific Properties:
 - a. Meet AASHTO M 247.
 - b. Meet type II, uniform gradation.

3. **PREPARATION**

- 1. Line Control.
 - a. Establish control points as required.
 - b. Maintain the line within 0 inches of the established control points and mark the roadway and parking stalls.
 - 1. Remove paint that is not placed within tolerance of the established control points and replace at no expense to the Owner.
- 2. Remove dirt, loose aggregate and other foreign material and follow manufacturer’s recommendations for surface preparation.

4. **APPLICATION**

- 1. Pavement Marking Paint: Apply at the following rates:
 - a. 4 inch Solid Line: From 270 to 350 ft/gal
 - b. 4 inch Broken Line: From 1080 to 1400 ft/gal
 - c. 8 inch Solid Line: From 135 to 175 ft/gal
- 2. Replace pavement markings that are less than 14 wet mils in thickness.
- 3. No payment for pavement markings placed in excess of 18 wet mils in thickness.
- 4. Painted Legends and Symbols 1 gallon per 100 square feet.
- 5. Glass Sphere (Beads): Apply a minimum of 8 lbs/gal of paint, the full length and width of line and pavement markings.
- 6. Begin striping operations no later than 24 hours after ordered by the Engineer.
- 7. At time of application apply lines and pavement markings only when the air and pavement temperature are:
 - a. 40 degrees F and rising for VOC Compliant Solvent Based Paint.

- b. 50 degrees F and rising for Acrylic Water Based Paint.
8. Comply with Traffic Control Drawing TC-16

5. **CONTRACTOR QUALITY CONTROL**

- 1. Application Rate: Verify that the paint and beads are being applied within specified tolerances prior to striping.

6. **ITEMS OF WORK AND CONSTRUCTION DETAILS**

Items of work to be performed in conformance with this specification and the construction details are:

a. **Bid Item 17, Pavement Marking Paint**

- 1. This item shall consist of the striping and removing old paint from the existing curbs, as shown on the drawings and as required for performing the work under this contract.
- 2. Line Control
 - Establish control points for parking stalls as shown on the drawings.
 - Maintain the line within 1 inch of the established control points and mark the parking lot as needed.
 - Paint handicap symbols as shown on the drawings.
 - Glass sphere (beads) will not be required.
- 3. Broom or Sweep the pavement surface and remove dirt, loose stones and other foreign material.
- 4. Equipment

Equipment manufactured specifically for applying paint.
Use only workmen experienced in operating the equipment.
- 5. Restrictions

- The Contractor shall begin striping operations no later than 24 hours after written order by the Engineer.
- Apply traffic striping only when the air and pavement temperature are 40°F. or higher.

6. Application Rates

Paint - apply at the following rates:

	<u>Linear Feet/Gallon</u>
4" Solid Stripe	From 190 to 240
4" Dashed Stripe	From 760 to 960
8" Solid Stripe	From 95 to 125

Beads

- A minimum of 6 pounds/gallon of paint (**Not Required**)
- Apply beads the full length of the line (**Not Required**)

7. Signs

Van accessible signs will be as shown on the drawings. (**Not Required**)

7. **STRIPING**

One coat of striping is to be applied within 2 (two) days after completion of the parking lot.

Second coat of striping is to be applied 45 (forty five) days later. All HMA is to be swept clean of debris before application of second coat of striping.

8. **MEASUREMENT**

Measurement shall not be made but shall be Lump Sum as noted on the Contract Unit of Measure.

9. **PAYMENT**

The lump sum quantity will be paid for at the contract unit price. The payment will constitute full compensation for all labor, materials, equipment, transportation, tools, and all other items necessary or incidental to the completion of this item.